



PIPELINE SCHEMATIC	HORIZONTAL STATIONS (2D)	STATION DESCRIPTION	SLOPE STATIONS (3D)	PIPELINE DATA REPRESENTATION (3D)
HEAVY WALL PIPE	650+00	MATCHLINE	651+25	651+25 P.I. 13.3101 RT.
WELD FITTING	650+34 P.I. 13.3101 RT.			651+16 P.I. 02.4941 RT.
TRANSITION PIECE	651+16 P.I. 02.4941 RT.			652+47 FENCE (BARBED WIRE)
CASING PIPE	652+47 FENCE (BARBED WIRE)			653+31 4 FT CVR
CONCRETE COATING	653+31 4 FT CVR			657+45 7.0 CVR ROAD
SET-ON WELDS	657+45 7.0 CVR ROAD			657+45 7.0 CVR ROAD
PIPELINE WARNING SIGN	657+45 7.0 CVR ROAD			657+45 7.0 CVR ROAD
PIPELINE MARKER	657+45 7.0 CVR ROAD			657+45 7.0 CVR ROAD
MATERIAL ITEM	657+45 7.0 CVR ROAD			657+45 7.0 CVR ROAD
GROUNDING MAT	657+45 7.0 CVR ROAD			657+45 7.0 CVR ROAD
ZINC RIBBON	657+45 7.0 CVR ROAD			657+45 7.0 CVR ROAD
AERIAL MARKER	657+45 7.0 CVR ROAD			657+45 7.0 CVR ROAD
CATHODIC TEST STATION	657+45 7.0 CVR ROAD			657+45 7.0 CVR ROAD
MAINLINE VALVE	657+45 7.0 CVR ROAD			657+45 7.0 CVR ROAD
CHECK VALVE	657+45 7.0 CVR ROAD			657+45 7.0 CVR ROAD
OPEN CUL	657+45 7.0 CVR ROAD			657+45 7.0 CVR ROAD
BORE	657+45 7.0 CVR ROAD			657+45 7.0 CVR ROAD
DRINKING WATER USA	657+45 7.0 CVR ROAD			657+45 7.0 CVR ROAD
ECOLOGICAL USA	657+45 7.0 CVR ROAD			657+45 7.0 CVR ROAD
HIGHLY POPULATED AREA	657+45 7.0 CVR ROAD			657+45 7.0 CVR ROAD
OPERATOR (KEYSTONE) DEFINED	657+45 7.0 CVR ROAD			657+45 7.0 CVR ROAD
OTHER POPULATED AREA	657+45 7.0 CVR ROAD			657+45 7.0 CVR ROAD
SOURCE WATER PROTECTION AREA	657+45 7.0 CVR ROAD			657+45 7.0 CVR ROAD
WELLHEAD PROTECTION AREA	657+45 7.0 CVR ROAD			657+45 7.0 CVR ROAD

TEST SECTIONS (3D)	TEST SECTION 1A-3 ILO-019-2010
TOPSOIL SALVAGE METHOD	
STREAMS	
WETLANDS	
TIMING CONSTRAINTS	
STATIONS	
MONITORING	
RECLAMATION	
SPECIAL CONSIDERATIONS	

- GENERAL NOTES**
- 1) ALL CHAINAGES ARE IN FEET UNLESS OTHERWISE SPECIFIED.
 - 2) DATUM ELEVATION AND PROJECTION ARE BASED ON MEAN SEA LEVEL AND NAD 83.
 - 3) FIELD PIPE LOCATING REQUIRED TO DETERMINE PLACEMENT OF PIPELINE WITHIN PERMANENT EASEMENT.
 - 4) UNLESS OTHERWISE NOTED, 48 INCHES MINIMUM COVER EXCEPT 36 INCHES IN AREAS OF CONSOLIDATED ROCK.
 - 5) NO ACTUAL AS-BUILT GROUND SHOTS WERE TAKEN AT THIS LOCATION. THE PROFILE REPRESENTS A PROJECTION FROM SHOTS TAKEN AT 150' TO 250' INTERVALS.
 - 6) THE TYPE OF COATING APPLIED TO THE FIELD WELDS DURING THE ORIGINAL CONSTRUCTION WAS TWO COMPONENT LIQUID EPOXY. THE COATING PRODUCTS USED WERE DENSO 7200 OR SPC SP-2888.
 - 7) THE SUBSTANTIAL CONSTRUCTION COMPLETION DATE, BASED ON CALIPER PIG RUN, WAS AUGUST 12, 2009 FOR M.P. 31.03 TO M.P. 66.93 AND AUGUST 16, 2009 FOR M.P. 66.90 TO M.P. 88.54.
 - 8) ORIGINAL IN-SERVICE DATE OF THE KEYSTONE PIPELINE (PHASE 1): JUNE 30, 2010.
 - 9) CPS CALCULATION DATE: MAY 2010.
 - 10) ORION STATION SERIES NUMBER: 1182700.
 - 11) TO DETERMINE THE MILE POST AT A GIVEN LOCATION, ADD THE 3D STATION NUMBER FROM THIS SEGMENT TO STATION NUMBER 1810+69 AND DIVIDE BY 5280.

OPERATING AND TEST PRESSURE

1. THE MAXIMUM OPERATING PRESSURE (MOP) IS 1440 PSIG.
2. THE MINIMUM TEST PRESSURE WAS 900 PSIG.

BILL OF MATERIALS (3D)

ITEM NO.	DESCRIPTION	QUANTITY
1	30" O.D. X 0.438" W.T. API-5LX-70 WFBE COATING	8 510'
2	30" O.D. X 0.386" W.T. API-5LX-70 WFBE COATING	3 864'
3	30" O.D. X 0.516" W.T. API-5LX-70 WFBE COATING & ABRASION RESISTANT OVERCOAT	520'
4	30" O.D. X 0.622" W.T. API-5LX-70 WFBE COATING & ABRASION RESISTANT OVERCOAT	118'
101B	30" 45° 3 DIA RAD WELD FITTING 0.429" W.T. Y-70	1 EA
101C	30" 20° 3 DIA RAD WELD FITTING 0.429" W.T. Y-70	1 EA
	PIPELINE MARKERS	3 EA
	PIPELINE WARNING SIGNS	10 EA
	CATHODIC TEST STATION	3 EA
	AERIAL MARKER	0 EA

REFERENCE DRAWINGS

REF. NO.	DRAWING NO.	REV. NO.	DRAWING TITLE

REVISIONS

NO.	DATE	REV. BY	CHKD. BY	APP'D. BY	DESCRIPTION
1	5/17/08	UEI	RDG	LAG	ISSUED FOR CONSTRUCTION
2	8/27/08	UEI	GTG	LAG	ADDED CROSSING DETAILS
3	9/10/08	UEI			ISSUED FOR AS-BUILT
					1828-03-ML-02-006
					REPLACES COVERAGE OF JIC DRAWINGS
					1828-03-ML-02-009
					1828-03-ML-02-010

ENGINEERING RECORDS

DRAWN BY	INITIAL	DATE	ENY APPRD.	INITIAL	DATE
UEI		10/01/04	ENY APPRD.		
CHECKED BY			APPRD. BY		
			COMPANY APPROVED		

PROFESSIONAL ENGINEER

NAME	STATE	LIC#	REV#	DATE
LOYS A. GRAY, III	ND	PE5714		

SCALE: 0 125 250 500 Feet

TransCanada
In business to deliver

UNIVERSAL

KEYSTONE MAINLINE (NPS 30 2008) EDINBURG SECTION

SPREAD 1A BY DISCIPLINE 03

AS-BUILT ALIGNMENT

M.P. 46.63 TO M.P. 49.09

SHEET 6 OF 18 SHEETS

STA. 651+25 TO STA. 781+37 (3D)

DRAWING NO. 1828-03-ML-02-006 REV. 3

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