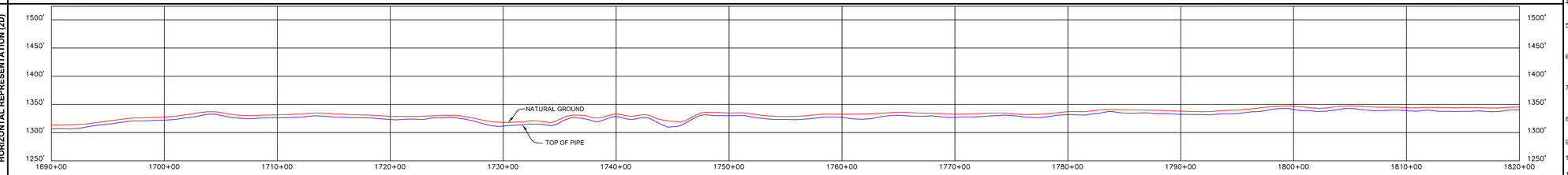
RIGHT-OF-WAY HORIZONTAL REPRESENTATION (2D)	1690+00	ML-ND-SR-0448.0000	1697+88	ML-ND-SR-0449.0000	RD-ND-SR-0449.0000 / 88TH STREET SE	1724+17	ML-ND-SR-0450.0000	1750+92	ML-ND-SR-0451.0000	RD-ND-SR-0451.0000 / 89TH STREET SE	1776+94	ML-ND-SR-0452.0000	1808+55	ML-ND-SR-0453.0000	1820+00

TRACT NUMBER
OWNERSHIP/AGENCY
LENGTH
APPLICABLE DWG. NO.
LAND USE

PIPELINE PROFILE

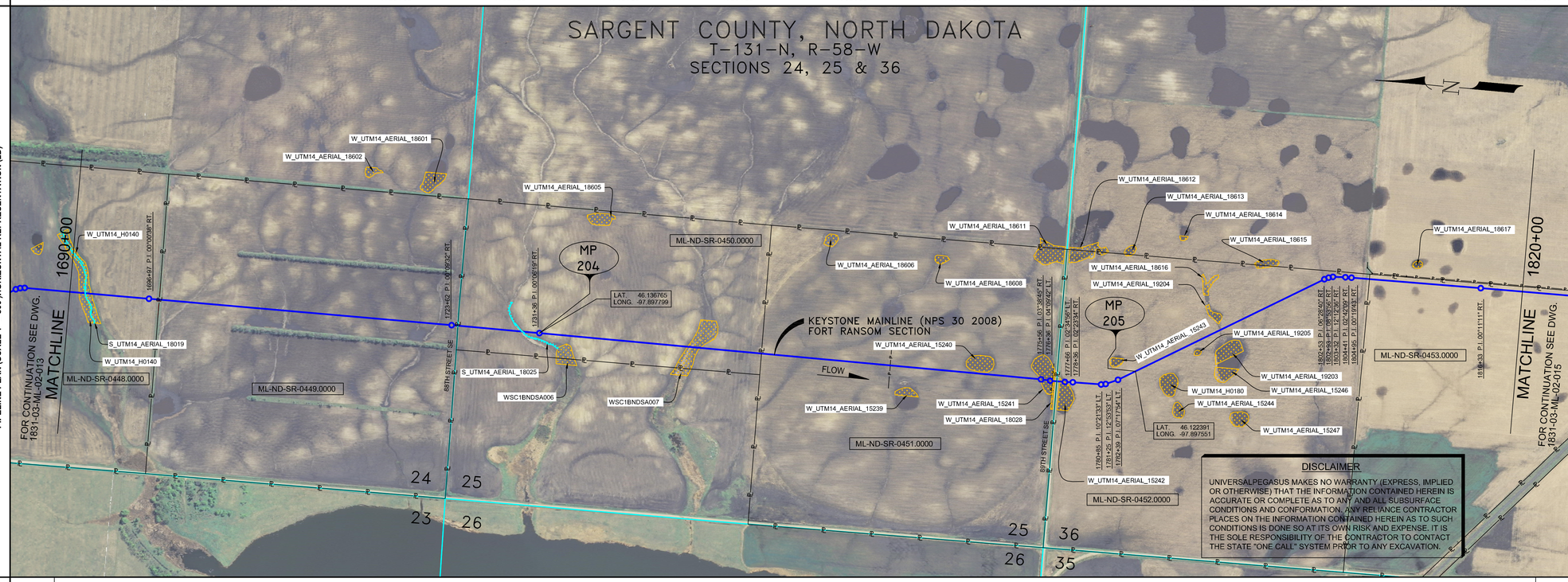
HORIZ. 1"=500' VER. 1"=100'
HORIZONTAL REPRESENTATION (2D)



LEGEND

- KEYSTONE PIPELINE
- STATE BOUNDARY
- COUNTY/TOWNSHIP
- SECTIONS
- NATIONAL OR STATE RESERVATION BOUNDARY
- PROPERTY LINE
- FENCE
- EXCLUSIONARY FENCE
- POWER LINE
- TELEPHONE LINE
- BURIED CABLE
- WATER LINE
- SANITARY SEWER LINE
- STORM SEWER / DRAIN
- FOREIGN PIPELINE
- RAILROAD
- HIGHWAY / ROAD
- STREAM / DITCH
- WETLAND
- INTERSTATE ROUTE
- U.S. ROUTE
- STATE ROUTE
- POINT OF INTERSECTION (PI)
- PIPELINE MILEPOST
- DIRECTION OF FLOW
- HOUSE
- BUILDING
- WATER WELL
- MAINLINE VALVE
- ML-XX-XX-0000.0000 TRACT NUMBER

PIPELINE PLAN (SCALE 1" = 500')HORIZONTAL REPRESENTATION (2D)



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PIPELINE SCHEMATIC

- HEAVY/WALL PIPE
- WELD FITTING
- TRANSITION PIECE
- CASING PIPE
- CONCRETE COATING
- SET-ON WEIGHTS
- PIPELINE WARNING SIGN
- PIPELINE MARKER
- MATERIAL ITEM
- GROUNDING MAT
- ZINC RIBBON
- AERIAL MARKER
- CATHODIC TEST STATION
- MAINLINE VALVE
- CHECK VALVE
- O.C. OPEN CUT
- BR. BORE

PIPELINE DATA

- D DRINKING WATER USA
- E ECOLOGICAL USA
- H HIGHLY POPULATED AREA
- K OPERATOR (KEYSTONE) DEFINED
- O OTHER POPULATED AREA
- S SOURCE WATER PROTECTION AREA
- W WELLHEAD PROTECTION AREA

HORIZONTAL STATIONS (2D)	MATCHLINE 1690+00; 1691+00 BEGIN SLOUGH; 1691+24 END SLOUGH; 1691+83 END SLOUGH; 1696+97 P.I. 00°00'38" RT.; 1697+88 FENCE (HOG WIRE); 1723+62 P.I. 00°00'32" RT.; 1724+12 EDGE OF ROAD; 1724+22 EDGE OF ROAD; 1728+12 WATER EDGE; 1729+11 WATER EDGE; 1730+44 WATER EDGE; 1731+36 P.I. 00°06'19" RT.; 1733+75 BEGIN SLOUGH; 1734+19 END SLOUGH; 1734+65 END SLOUGH; 1744+35 BEGIN SLOUGH; 1744+65 END SLOUGH; 1745+48 END SLOUGH; 1762+27 UNDERGROUND POWERLINE; 1775+96 P.I. 03°38'45" RT.; 1776+36 P.I. 04°09'42" LT.; 1776+48 OVERHEAD POWERLINE; 1776+84 EDGE OF ROAD; 1777+04 EDGE OF ROAD; 1777+06 P.I. 02°34'56" LT.; 1778+36 P.I. 02°23'34" RT.; 1780+45 P.I. 10°21'33" LT.; 1781+25 P.I. 12°55'33" LT.; 1782+38 P.I. 07°17'54" LT.; 1802+53 P.I. 06°28'40" RT.; 1802+93 P.I. 08°53'56" RT.; 1803+32 P.I. 12°12'36" RT.; 1804+41 P.I. 02°42'09" RT.; 1804+95 P.I. 00°19'43" RT.; 1816+33 P.I. 00°11'11" RT.; MATCHLINE 1820+00
SLOPE STATIONS (3D)	MATCHLINE 1691+62; 1692+62 BEGIN SLOUGH; 1692+82 END SLOUGH; 1693+48 END SLOUGH; 1694+18 5.5' CVR.; 1696+60 P.I. 00°00'38" RT.; 1699+51 FENCE (HOG WIRE); 1707+54 5.0' CVR.; 1709+91 5.3' CVR.; 1724+56 5.0' CVR.; 1725+27 P.I. 00°00'32" RT.; 1725+77 EDGE OF ROAD; 1725+87 EDGE OF ROAD; 1729+11 WATER EDGE; 1730+77 WATER EDGE; 1732+09 WATER EDGE; 1733+01 P.I. 00°06'19" RT.; 1733+04 M.P. 204; 1735+40 BEGIN SLOUGH; 1735+85 END SLOUGH; 1736+31 END SLOUGH; 1738+70 6.3' CVR.; 1746+03 BEGIN SLOUGH; 1746+53 END SLOUGH; 1747+16 END SLOUGH; 1758+45 5.5' CVR.; 1763+96 UNDERGROUND POWERLINE 6.5' CVR. (ABOVE); 1777+26 P.I. 03°38'45" RT.; 1776+96 P.I. 04°09'42" LT.; 1776+48 OVERHEAD POWERLINE, HT. = 21'; 1778+28 EDGE OF ROAD; 1778+54 EDGE OF ROAD; 1778+74 EDGE OF ROAD; 1778+75 EDGE OF ROAD; 1779+36 P.I. 02°34'56" LT.; 1780+06 P.I. 02°23'34" RT.; 1782+56 P.I. 10°21'33" LT.; 1783+36 P.I. 12°55'33" LT.; 1784+10 P.I. 07°17'54" LT.; 1785+94 M.P. 205; 1801+35 5.5' CVR.; 1804+26 P.I. 06°28'40" RT.; 1804+66 P.I. 08°53'56" RT.; 1805+25 P.I. 12°12'36" RT.; 1806+14 P.I. 02°42'09" RT.; 1806+68 P.I. 00°19'43" RT.; 1818+06 P.I. 00°11'11" RT.; MATCHLINE 1821+73
PIPE SLOPE REPRESENTATION (2D)	1691+62; 1692+68; 1693+73; 3,380' FBE; 1725+42; 80' FBE & ARO O.C.; 1726+22; 1730+59; 1732+12; 1734+84; 1736+35; 1739+37; 1740+48; 1744+77; 1746+02; 1747+92; 5,205' FBE; 1779+27; 79' FBE & ARO BR.; 1779+06; 4,267' FBE; 1821+73
GPS (3D)	
TEST SECTIONS (3D)	TEST SECTION 2A-3 ILTO-023-2010

ENVIRONMENTAL MITIGATION/RECLAMATION STATIONS (2D)

- TOPSOIL SALVAGE METHOD
- STREAMS
- WETLANDS
- TIMING CONSTRAINTS
- STATIONS
- MONITORING
- RECLAMATION
- SPECIAL CONSIDERATIONS

GENERAL NOTES

1) ALL CHAINAGES ARE IN FEET UNLESS OTHERWISE SPECIFIED.
2) DATUM ELEVATION AND PROJECTION ARE BASED ON MEAN SEA LEVEL AND NAD 83.
3) FIELD PIPE LOCATING REQUIRED TO DETERMINE PLACEMENT OF PIPELINE WITHIN PERMANENT EASEMENT.
4) UNLESS OTHERWISE NOTED 48 INCHES MINIMUM COVER EXCEPT 36 INCHES IN AREAS OF CONSOLIDATED ROCK.
5) NO ACTUAL AS-BUILT GROUND SHOTS WERE TAKEN AT THIS LOCATION. THE PROFILE REPRESENTS A PROJECTION FROM SHOTS TAKEN AT 150' TO 250' INTERVALS.
6) THE TYPE OF COATING APPLIED TO THE FIELD WELDS DURING THE ORIGINAL CONSTRUCTION WAS TWO COMPONENT LIQUID EPOXY. THE COATING PRODUCTS USED WERE DENSO 7200 OR SPC SP-2888.
7) THE SUBSTANTIAL CONSTRUCTION COMPLETION DATE, BASED ON CALIPER PIG RUN, WAS AUGUST 07, 2009 FOR M.P. 168.73 TO M.P. 195.68 AND SEPTEMBER 01, 2009 FOR M.P. 195.68 TO M.P. 218.50.
8) ORIGINAL IN-SERVICE DATE OF THE KEYSTONE PIPELINE (PHASE 1): JUNE 30, 2010.
9) CPS CALCULATION DATE: MAY 2010.
10) ORION STATION SERIES NUMBER: 1182700.
11) TO DETERMINE THE MILE POST AT A GIVEN LOCATION, ADD THE 3D STATION NUMBER FROM THIS SEGMENT TO STATION NUMBER 9038+16 AND DIVIDE BY 5280.

OPERATING AND TEST PRESSURE

1. THE MAXIMUM OPERATING PRESSURE (MOP)IS 1440 PSIG.
2. THE MINIMUM TEST PRESSURE WAS 1801 PSIG.

BILL OF MATERIALS (3D)

ITEM NO.	DESCRIPTION	QUANTITY
2	30" O.D. X 0.386" W.T., API -5LX-70 W/FBE COATING	12,852'
3	30" O.D. X 0.516" W.T., API -5LX-70 W/FBE COATING & ABRASION RESISTANT OVERCOAT	159'
	PIPELINE MARKERS	0 EA
	PIPELINE WARNING SIGNS	4 EA
	CATHODIC TEST STATION	2 EA
	AERIAL MARKER	0 EA

REFERENCE DRAWINGS

REF. NO.	DRAWING NO.	REV. NO.	DRAWING TITLE

REVISIONS

NO.	DATE	REV. BY	CHCK BY	APPRD BY	ENV. APPRD	DESCRIPTION	
1	8/12/08	UEI	RDG	LAG	SEC	ISSUED FOR AS-BUILT	
2	8/01/20	UEI				ISSUED FOR CONSTRUCTION	
						1831-03-ML-02-014	
						REPLACES COVERAGE OF	
						IFC DRAWINGS	
						1831-03-ML-02-022,	
						1831-03-ML-02-023	

ENGINEERING RECORDS

	INITIAL	DATE		INITIAL	DATE
DRAWN BY	UEI	10/01/25	ENV. APPRD.		
CHECKED BY			APPRD. BY		
			COMPANY APPROVED		

PROFESSIONAL ENGINEER

NAME	STATE	LIC#	REV#	DATE
LOYS A. GRAY, III	ND	PE5714		

SCALE: 0 125 250 500 Feet

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KEYSTONE MAINLINE (NPS 30 2008) FORT RANSOM SECTION

FIA#	SPREAD	DISCIPLINE
1831	2A	03

AS-BUILT ALIGNMENT

M.P. 203.22 TO M.P. 205.68

SHEET 14 OF 19 SHEETS

STA. 1691+62 TO STA. 1821+73 (3D)

DRAWING NO. 1831-03-ML-02-014 REV. 2

Z:\00_KEYSTONE_AS_BUILT\4-alignment sheets for North Dakota\ND1831_ASBUILT\ND1831-014.dwg, 3/10/2011 7:48:59 AM, pdfFactory.pc3