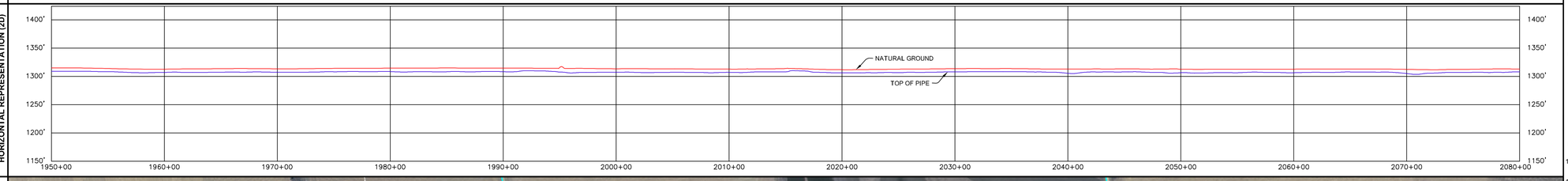
RIGHT-OF-WAY HORIZONTAL REPRESENTATION (2D) TRACT NUMBER OWNERSHIP/AGENCY LENGTH APPLICABLE DWG. NO.	1950+00 · ML-ND-SR-0459.0000 · 1966+10 · ML-ND-SR-0460.0000 · RD-ND-SR-0460.0000 94TH STREET SE · 1995+05 · ML-ND-SR-0461.0000 · RD-ND-SR-0461.0000 94TH STREET SE · 2049+66 · ML-ND-SR-0462.0000 · 2074+61 · ML-ND-SR-0463.0000 · 2076+11 · ML-ND-SR-0464.0000 · RD-ND-SR-0464.0000 94TH STREET SE · ML-ND-SR-0464.0000 · 2080+00
LAND USE	

PIPELINE PROFILE

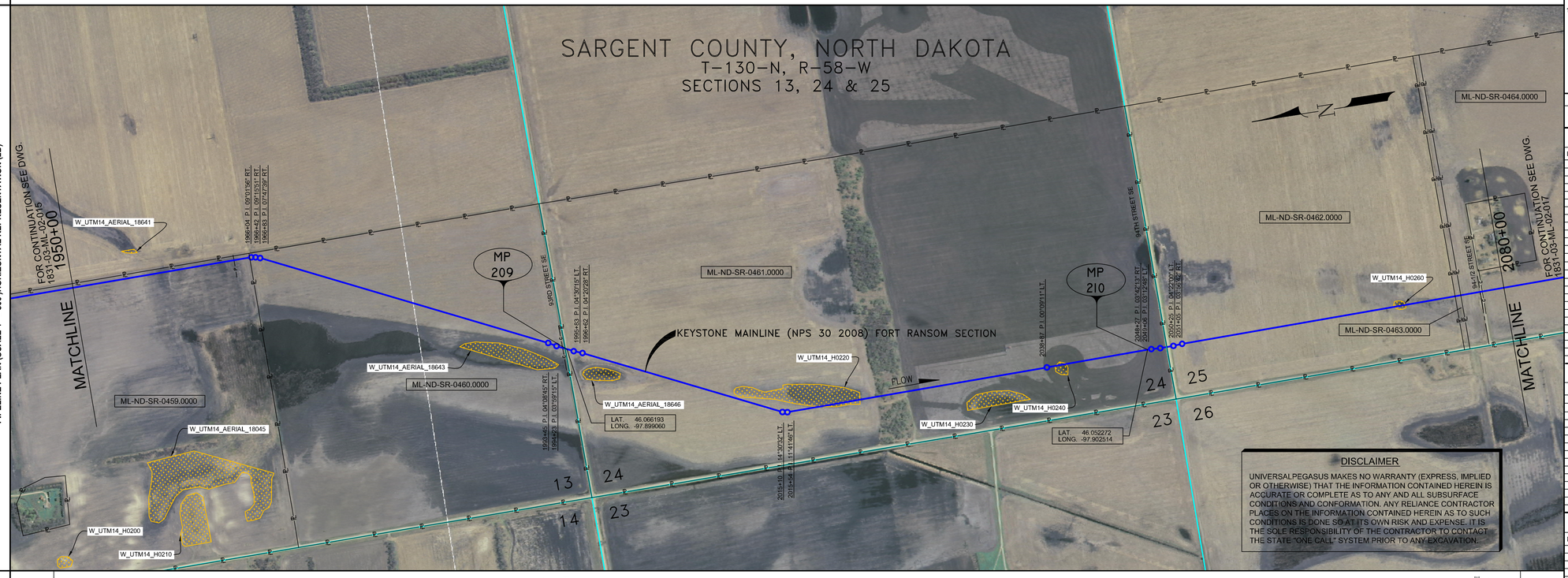
HORIZ. 1"=500' VER. 1"=100'
HORIZONTAL REPRESENTATION (2D)



LEGEND

- KEYSTONE PIPELINE
- STATE BOUNDARY
- COUNTY/TOWNSHIP
- SECTIONS
- NATIONAL OR STATE RESERVATION BOUNDARY
- PROPERTY LINE
- FENCE
- EXCLUSIONARY FENCE
- POWER LINE
- TELEPHONE LINE
- BURIED CABLE
- WATER LINE
- SANITARY SEWER LINE
- STORM SEWER / DRAIN
- FOREIGN PIPELINE
- RAILROAD
- HIGHWAY / ROAD
- STREAM / DITCH
- WETLAND
- INTERSTATE ROUTE
- U.S. ROUTE
- STATE ROUTE
- POINT OF INTERSECTION (PI)
- PIPELINE MILEPOST (MP 10)
- DIRECTION OF FLOW
- HOUSE
- BUILDING (B)
- WATER WELL
- MAINLINE VALVE
- ML-XX-XX-0000.0000 TRACT NUMBER

PIPELINE PLAN (SCALE 1" = 500')HORIZONTAL REPRESENTATION (2D)



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PIPELINE SCHEMATIC

- HEAVYWALL PIPE
- WELD FITTING
- TRANSITION PIECE
- CASING PIPE
- CONCRETE COATING
- SET-ON WEIGHTS
- PIPELINE WARNING SIGN
- PIPELINE MARKER
- MATERIAL ITEM
- GROUNDING MAT
- ZINC RIBBON
- AERIAL MARKER
- CATHODIC TEST STATION
- MAINLINE VALVE
- CHECK VALVE
- O.C. OPEN CUT
- BR. BORE
- D DRINKING WATER USA
- E ECOLOGICAL USA
- H HIGHLY POPULATED AREA
- K OPERATOR (KEYSTONE) DEFINED
- O OTHER POPULATED AREA
- S SOURCE WATER PROTECTION AREA
- W WELLHEAD PROTECTION AREA

STATION/DESCRIPTION

PIPELINE DATA

HORIZONTAL STATIONS (2D)

MATCHLINE 1950+00 · 1964+49 DITCH/FIELD/POWERLINE · 1966+04 P.I. 09°01'56" RT. · 1966+42 P.I. 09°15'51" RT. · 1966+83 P.I. 07°47'39" RT. · 1993+45 P.I. 04°08'45" RT. · 1994+23 P.I. 03°59'15" LT. · 1994+79 FIBER OPTIC CABLE · 1995+04 EDGE OF ROAD 94TH STREET SE · 1995+17 EDGE OF ROAD · 1995+83 P.I. 04°30'15" LT. · 1996+62 P.I. 04°20'28" RT. · 2015+10 P.I. 14°30'32" LT. · 2015+54 P.I. 11°41'46" LT. · 2038+67 P.I. 00°09'11" LT. · 2039+49 BEGIN SLOUGH · 2040+44 C. SLOUGH · 2041+13 END SLOUGH · 2048+27 P.I. 03°42'13" RT. · 2049+06 P.I. 03°17'48" LT. · 2049+54 EDGE OF ROAD · 2049+66 94TH STREET SE · 2050+17 EDGE OF ROAD · 2050+26 P.I. 04°22'00" LT. · 2051+06 P.I. 05°56'42" RT. · 2069+78 BEGIN SLOUGH · 2070+28 C. SLOUGH · 2071+33 END SLOUGH · 2077+76 EDGE OF ROAD · 2077+95 94TH STREET SE · 2078+05 FIBER OPTIC CABLE · MATCHLINE 2080+00

SLOPE STATIONS (3D)

MATCHLINE 1951+81 · 1965+31 DITCH/FIELD/POWERLINE, HT. = 60' · 1967+86 P.I. 09°01'56" RT. · 1968+24 P.I. 09°15'51" RT. · 1968+66 P.I. 07°47'39" RT. · 6.6' CVR. · 6.3' CVR. · 1995+28 P.I. 04°08'45" RT. · 4.9' CVR. · 1996+07 P.I. 03°59'15" LT. · 1996+62 FIBER OPTIC CABLE · 6.4' CVR. (ABOVE) · 1996+78 EDGE OF ROAD 94TH STREET SE · 1997+00 EDGE OF ROAD · 1997+46 P.I. 04°30'15" LT. · 1997+66 P.I. 04°20'28" RT. · 7.8' CVR. · 1998+46 P.I. 04°20'28" RT. · 7.5' CVR. · 2016+94 P.I. 14°30'32" LT. · 2017+38 P.I. 11°41'46" LT. · 4.0' CVR. · 2036+15 5.6' CVR. · 2040+72 P.I. 00°09'11" LT. · 2041+34 BEGIN SLOUGH · 2042+30 C. SLOUGH · 2042+99 END SLOUGH · 2049+94 M.P. 210 · 2050+27 P.I. 03°42'13" RT. · 2050+92 P.I. 03°17'48" LT. · 2051+40 EDGE OF ROAD · 2051+52 94TH STREET SE · 2051+66 EDGE OF ROAD · 2052+11 P.I. 04°22'00" LT. · 2052+93 P.I. 05°56'42" RT. · 2075+93 BEGIN SLOUGH · 2076+45 C. SLOUGH · 2076+93 END SLOUGH · 2079+64 EDGE OF ROAD · 2079+76 94TH STREET SE · 2079+90 EDGE OF ROAD · 2079+92 FIBER OPTIC CABLE · 3.5' CVR. (ABOVE) · MATCHLINE 2081+89

PIPE SLOPE REPRESENTATION (3D)

1951+81 · 1968+36 ② 4,446' FBE · 1966+27 · 1997+46 ③ 119' FBE & ARO BR. · 2051+11 · 2051+91 ③ 80' FBE & ARO BR. · ② 5,365' FBE · ② 2,740' FBE · 2079+31 · 2080+10 ② 179' FBE · 2081+89

CPG (3D)

TEST SECTIONS (3D)

TEST SECTION 2A-3
ILTO-023-2010

ENVIRONMENTAL MITIGATION/RECLAMATION STATIONS (2D)

- TOPSOIL SALVAGE METHOD
- STREAMS
- WETLANDS
- TIMING CONSTRAINTS
- **STATIONS**
- MONITORING
- RECLAMATION
- SPECIAL CONSIDERATIONS

GENERAL NOTES

1) ALL CHAINAGES ARE IN FEET UNLESS OTHERWISE SPECIFIED.

2) DATUM ELEVATION AND PROJECTION ARE BASED ON MEAN SEA LEVEL AND NAD 83.

3) FIELD PIPE LOCATING REQUIRED TO DETERMINE PLACEMENT OF PIPELINE WITHIN PERMANENT EASEMENT.

4) UNLESS OTHERWISE NOTED, 48 INCHES MINIMUM COVER EXCEPT 36 INCHES IN AREAS OF CONSOLIDATED ROCK.

5) NO ACTUAL AS-BUILT GROUND SHOTS WERE TAKEN AT THIS LOCATION. THE PROFILE REPRESENTS A PROJECTION FROM SHOTS TAKEN AT 150' TO 250' INTERVALS.

6) THE TYPE OF COATING APPLIED TO THE FIELD WELDS DURING THE ORIGINAL CONSTRUCTION WAS TWO COMPONENT LIQUID EPOXY. THE COATING PRODUCTS USED WERE DENSO 7200 OR SPC SP-2888.

7) THE SUBSTANTIAL CONSTRUCTION COMPLETION DATE, BASED ON CALIPER PIG RUN, WAS AUGUST 07, 2009 FOR M.P. 168.73 TO M.P. 195.68 AND SEPTEMBER 01, 2009 FOR M.P. 195.68 TO M.P. 218.50

8) ORIGINAL IN-SERVICE DATE OF THE KEYSTONE PIPELINE (PHASE 1): JUNE 30, 2010.

9) CPS CALCULATION DATE: MAY 2010.

10) ORION STATION SERIES NUMBER: 1182700.

11) TO DETERMINE THE MILE POST AT A GIVEN LOCATION, ADD THE 3D STATION NUMBER FROM THIS SEGMENT TO STATION NUMBER 9038+16 AND DIVIDE BY 5280.

OPERATING AND TEST PRESSURE

1. THE MAXIMUM OPERATING PRESSURE (MOP) IS 1440 PSIG.
2. THE MINIMUM TEST PRESSURE WAS 1801 PSIG.

BILL OF MATERIALS (3D)

ITEM NO.	DESCRIPTION	QUANTITY
2	30" O.D. X 0.386" W.T., API -5LX-70 W/FBE COATING	12,730'
3	30" O.D. X 0.516" W.T., API -5LX-70 W/FBE COATING & ABRASION RESISTANT OVERCOAT	278'
	PIPELINE MARKERS	0 EA
	PIPELINE WARNING SIGNS	5 EA
	CATHODIC TEST STATION	3 EA
	AERIAL MARKER	1 EA

REFERENCE DRAWINGS

REF. NO.	DRAWING NO.	REV. NO.	DRAWING TITLE

REVISIONS

NO.	DATE	REV. BY	CHCK BY	APPRD BY	ENV. APPRD.	DESCRIPTION
1	5/12/08	UEI	RDG	LAG	SEC	ISSUED FOR CONSTRUCTION
2	6/11/08	UEI	RDG	LAG	SEC	PIPE LENGTH REVISED ML-ND-SR-0427-001 TRACT
3	10/12/02	UEI				ISSUED FOR AS-BUILT 1831-03-ML-02-016 REPLACES COVERAGE OF IFC DRAWINGS 1831-03-ML-02-025, 1831-03-ML-02-026, 1831-03-ML-02-027

ENGINEERING RECORDS

	INITIAL	DATE		INITIAL	DATE
DRAWN BY	UEI	10/01/25	ENV. APPRD.		
CHECKED BY			APPRD. BY		
			COMPANY APPROVED		

PROFESSIONAL ENGINEER

NAME	STATE	LIC#	REV#	DATE
LOYS A. GRAY, III	ND	PE5714		

SCALE: 0 125 250 500 Feet

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KEYSTONE MAINLINE (NPS 30 2008) FORT RANSOM SECTION

FIA#	SPREAD	DISCIPLINE
1831	SPREAD 2A	DISCIPLINE 03

AS-BUILT ALIGNMENT

M.P. 208.14 TO M.P. 210.61

SHEET 16 OF 19 SHEETS

STA. 1951+81 TO STA. 2081+89 (3D)

DRAWING NO.	REV.
1831-03-ML-02-016	3

Z:\00_KEYSTONE_AS_BUILT\4-alignment sheets for North Dakota\ND1831_ASBUILTNDI831-016.dwg, 3/10/2011 7:51:59 AM, pdffactory.pc3