



ENBRIDGE™
ALBERTA CLIPPER PIPELINE PROJECT
WEEKLY CONSTRUCTION STATUS REPORT
September 10, 2009 to September 16, 2009

Construction Activity

Enbridge continued construction of the Alberta Clipper Pipeline Project in North Dakota between September 10 and September 16, 2009. Bridges comprised of timber mats or railroad cars continued to be installed at waterbody crossings. Timber mats were installed at the crossings of wetlands and other areas of saturated soils. Stripping and segregation of the topsoil layer in dry agricultural areas continued. Pipe segments were transported from storage areas to the right-of-way and set up for welding and installation. Road bores continued at the crossings of paved roads. The horizontal directional drills at the Pembina River and Tongue River commenced on September 12, 2009 and September 14, 2009, respectively. Preparations for the Interstate 29 horizontal directional drill crossing continued. Activities at pipe storage locations included concrete coating of pipe segments prior to transportation to the right-of-way. Other activities included the installation and replacement of erosion and sediment controls, project signage, and exclusion fencing to protect sensitive resources.

Additionally, the following work was also been completed to date:

- Clearing: 28.0 miles completed
- Grading: 17.5 miles completed
- Stringing: 6.8 miles completed
- Welding: 3.9 miles completed

Photographs of construction activities in North Dakota area attached.

Concrete coating of pipe segments



Topsoil stripping in agricultural area of right-of-way



Bridge installation at the Tongue River "cutoff"



Completed bridge at Tongue River "cutoff"



Dewatering of flooded right-of-way area



Horizontal directional drill equipment set up near Pembina River



Pipe segments strung along right-of-way with welding units parked behind



Agency Consultations

The North Dakota Department of Health was updated on September 15, 2009 regarding pipeline construction related spills.

Upcoming Activities

The following activities are scheduled for the next reporting period:

- Continue grading of the construction right-of-way,
- Timber mat, and bridging installation activities;
- Stringing of pipe segments along the right-of-way;
- Continue road bores;
- Welding and testing of horizontal directional drill (HDD) pipe segments;
- Installation of the pipe segments at the Pembina River and Tongue River
- Commencement of HDD at Interstate 29