



## Weekly Construction Progress Report

**Case #:** PU-10-666  
**Project:** Stateline 1 & 2  
**Week Ending:** October 16, 2011

Title	Name	Company	Office Phone	Cell Phone
Site Manager	Tony Buckner	Linde Process	701-875-5040	281-593-9993
Site Manager	Al Cuykendall	Bear Paw	406-433-3664	406-489-2730
Project Engineer	Russ Clark	Bear Paw	918-561-8053	303-345-4310

Brief Description of Week's Activities
<p><b>Stateline 1:</b>            Poured concrete for PDC Building, mole sieve dehydrators, heavy ends fractionation column foundation, stabilizer column foundation, brazed heat exchangers, residue compressor building, and retention pond platform foundations, and the pipe rack in the flare area.            Hydrostatically tested underground piping for the lube oil system.            Installed frost resistant material for the refrigerant condenser and truck loading printer building.            Continue to receive and install structural steel.            Bush &amp; set shims for plant inlet area columns.            Complete upper module steel in the process area.            Set the residue compressors, waste lube oil and water tanks and mole sieve dehydration beds.            Install residue compressor building grounding.            Installing temporary power to the project site.</p> <p><b>Stateline 2:</b>            Poured concrete for plant inlet area pipe racks, process modules, feed inlet gas slug catchers, and residue compressor foundations.            Hydrostatically tested underground piping for the lube oil system            Installed underground drain piping in the refrigeration and residue compressor buildings.            Installed frost resistant material for the stabilizer feed separator and the stabilizer column.            Completed installation of lower process module steel.            Completed setting the main process area pipe rack modules.</p>

Significant Work Activity for Next Week
<p><b>Stateline 1:</b>            Pour concrete for plant inlet area sleepers, brazed fin heat exchangers, residue compressor building, propane refrigerant condenser, propane makeup pump, refrigerant surge vessel, propane makeup vessel, turbo-expander skid, light ends fractionation column, cold separator, NGL pipeline booster pumps, and NGL pipeline pumps foundations.            Continue to set equipment, structural steel, underground and aboveground pipe.            Continue installation of temporary power and duct banks.</p>



**Stateline 2:**

Pour concrete for process area pipe racks, turbo-expander discharge cooler.  
 Continue to set equipment, structural steel, underground and aboveground pipe.  
 Continue installation of temporary power and duct banks.

**Stateline 1 Completion Percentiles**

Description	% Complete	Description	% Complete
Site preparation	92 %	Final Site Cleanup	0 %
Plant Foundations	70.7 %	Buildings	0 %
Equipment	0 %	Plant Electrical Power	0 %
Mechanical	5 %	Instrumentation	0 %

**Stateline 2 Completion Percentiles**

Description	% Complete	Description	% Complete
Site preparation	92 %	Final Site Cleanup	0 %
Plant Foundations	45.6 %	Buildings	0 %
Equipment	0 %	Plant Electrical Power	0 %
Mechanical	2 %	Instrumentation	0 %

**Project Site Safety**

None incidents this week

**Comments**

None

**Signatory**

Russ Clark

**Date**

10/18/11