



Weekly Construction Progress Report

Case #: PU-10-666

Project: Stateline 1 & 2

Week Ending: November 06, 2011

Title	Name	Company	Office Phone	Cell Phone
Site Manager	Tony Buckner	Linde Process	701-875-5040	281-593-9993
Site Manager	Al Cuykendall	Bear Paw	406-433-3664	406-489-2730
Project Engineer	Russ Clark	Bear Paw	918-561-8053	303-345-4310

Brief Description of Week's Activities

Stateline 1:

Poured concrete for propane refrigerant surge vessel, propane makeup vessel, hot oil pump module, turbo-expander/compressor, light ends fractionation column (LEFC), cold separator, heavy ends fractionation column (HEFC), NGL product surge vessel, brazed heat exchangers, residue compressor building, propane refrigerant economizer, emergency generator, first stage residue suction scrubber, stabilizer overhead suction scrubber, flash gas suction scrubber, and PDC building foundation. Placed frost resistant material for the gas analyzer building, emergency generator, and plant inlet area sleepers.

Surveyed for underground piping and duct banks.

Completed installation of temporary power for Stateline 1.

Continued construction of the hot oil heater.

Bushed concrete and set slide plates for NGL process area and plant inlet separator vessels.

Continued installation of underground piping for the condensate loading station.

Installed grounding grids for Stateline 1 process areas.

Bushed concrete for columns in residue compressor building

Set regeneration gas heater.

Installed ladders, platforms, and trim on tanks

Stateline 2:

Poured concrete for pipe racks, turbo-expander/compressor discharge cooler, lube oil storage tank, slop water vessel, stabilizer feed separator, stabilizer column.

Placed frost resistant material for concrete for propane compressor lube oil coolers, AC-710 gas cooler, inlet coalescing filter separator, flare, emergency generator, regeneration gas heater, hot oil heater, PDC building, NGL product booster pumps, and propane loading pumps.

Surveyed and verified anchor bolts and foundations.

Surveyed underground piping locations for the condensate loading station.

Completed upper pipe rack module structural steel.

Completed bushing and shimming the pipe rack piers and plant inlet separators in the plant inlet area.

Completed installation of temporary power for Stateline 2.

Completed installation of cable tray structural steel on pipe rack for Stateline 2.

Started bushing NGL product storage pipe rack piers.

Set one residue compressor.



Significant Work Activity for Next Week

Stateline 1:

Pour concrete for the flare knockout drum, stabilizer overhead compressors, two propane refrigeration compressors, and the propane refrigerant condenser, and the flare.
 Continue surveying for underground piping and duct banks.
 Begin installing duct banks and conduit from the PDC to the switchgear building.
 Begin installation of the plate fin structure.
 Set three plant inlet separators and set the NGL product booster pumps.
 Continue construction of the hot oil heater
 Install underground piping to the condensate loading area.
 Continue connections of pipe in the pipe rack modules.
 Set plant furnished equipment upon arrival
 Set the regeneration gas filter module and propane refrigerant makeup tank.

Stateline 2:

Pour concrete for one residue compressor, stabilizer column, and stabilizer feed separator.
 Survey and verify foundations, anchor bolts and underground piping.
 Receive project materials and equipment.
 Begin constructing and installing "pup" pieces between pipe rack modules.
 Install underground piping in the condensate loading area.
 Install temporary power for the Stateline 2 site from the south to the north.
 Continue bushing in the process area pipe rack piers.
 Install pipe racks in the process area and flare area.
 Set three residue compressors.

Stateline 1 Completion Percentiles

Description	% Complete	Description	% Complete
Site preparation	92 %	Final Site Cleanup	0 %
Plant Foundations	81.6 %	Buildings	1 %
Equipment	0 %	Plant Electrical Power	0 %
Mechanical	8.4 %	Instrumentation	0 %

Stateline 2 Completion Percentiles

Description	% Complete	Description	% Complete
Site preparation	92 %	Final Site Cleanup	0 %
Plant Foundations	60.5 %	Buildings	0 %
Equipment	0 %	Plant Electrical Power	0 %
Mechanical	2.97 %	Instrumentation	0 %

Project Site Safety

Project site safety meetings continue.

Comments

None



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Signatory	Date
Russ Clark	11/08/11