



## Weekly Construction Progress Report

**Case #:** PU-10-666  
**Project:** Stateline 1 & 2  
**Week Ending:** November 27, 2011

Title	Name	Company	Office Phone	Cell Phone
Site Manager	Tony Buckner	Linde Process	701-875-5040	281-593-9993
Site Manager	Al Cuykendall	Bear Paw	406-433-3664	406-489-2730
Project Engineer	Russ Clark	Bear Paw	918-561-8053	303-345-4310

Brief Description of Week's Activities
<p><b>Stateline 1:</b>            Set underground lube oil drain piping on location in refrigeration building.            Began installing roof for residue compressor building.            Backfilled equipment foundations in the main process area.            Poured propane compressor foundation, refrigerant surge tank pedestals and sleepers in the refrigerant compressor building area.            Set propane refrigerant condensers and one NGL product tank.            Strung and welded underground piping in the condensate loading area.            Installed conduit in the duct bank to the PDC building.</p> <p><b>Stateline 2:</b>            Began excavation of duct bank to PDC building.            Set the fractionation column bottoms pumps and unloaded one refrigerant disengagement drum            Unloaded brazed heat exchangers            Set residue gas compression.            Continued welding underground pipe to the metering area.</p>

Significant Work Activity for Next Week
<p><b>Stateline 1:</b>            Pour office building slab and duct bank concrete to the PDC building.            Set the turbo-expander module, stabilizer filtration and reboiler modules.            Set 2 NGL product tanks.            Continue the installation of large bore piping in the main process area pipe rack.            Set brazed heat exchangers.            Continue stringing and welding underground pipe to the condensate loading area.            Pour residue compression pipe sleeper footers.</p> <p><b>Stateline 2:</b>            Pour the north half of residue compressor building slab foundation, dehydration bed foundations, inlet gas filter separator, regeneration gas cooler foundation, hot oil module, regeneration gas heater and emergency compressor foundation.            Set the dehydration beds.            Assemble and install pipe rack in the main process area.            Continue duct bank excavation to the PDC building.</p>



Stateline 1 Completion Percentiles			
Description	% Complete	Description	% Complete
Site preparation	92 %	Final Site Cleanup	0 %
Plant Foundations	91.3%	Buildings	36 %
Equipment	0 %	Plant Electrical Power	0 %
Mechanical	15.9 %	Instrumentation	0 %

Stateline 2 Completion Percentiles			
Description	% Complete	Description	% Complete
Site preparation	92 %	Final Site Cleanup	0 %
Plant Foundations	68.1%	Buildings	0 %
Equipment	0 %	Plant Electrical Power	0 %
Mechanical	6.96 %	Instrumentation	0 %

Project Site Safety
None

Comments
The site was without e-mail access on November 29 <sup>th</sup> . This delayed this weekly report by one day.

Signatory	Date
Russ Clark	11/30/11