

## Weekly Construction Progress Report

**Case #: PU-10-666****Project: Stateline 1 & 2****Week Ending: January 23, 2012**

Title	Name	Company	Office Phone	Cell Phone
Site Manager	Tony Buckner	Linde Process	701-875-5040	281-593-9993
Proj. Engineer	Marlon Ward	Linde Process	701-875-5043	---
Site Manager	Al Cuykendall	Bear Paw	406-433-3664	406-489-2730
Proj. Engineer	Russ Clark	Bear Paw	918-561-8053	303-345-4310

### Brief Description of Week's Activities

**Stateline 1:**

Surveyed and verified elevations for equipment foundations.

Excavated, set grade, built forms, and tied rebar for three condensate tanks and associated piping and set anchor bolts for the truck loading skid.

Excavated and set grade for the condensate loading pumps.

Installed duct banks from the pipe rack to the condensate loading station and the switch gear building.

Assembled and installed pipe in the main process area, refrigerant propane condenser area, flare area and installed pipe sleeper rack in the residue compression area.

Staged fan motors for the refrigerant propane condensers.

Assembled and installed support structure for the brazed heat exchangers and a personnel platform on the stabilizer filter module.

Moved and reset the stabilizer overhead compressors.

Received and offloaded the emergency generator, two condensate tanks and refrigerant propane make up tank.

Set the PDC North Building on the proper coordinates.

Set the refrigerant propane make up tank, slop water tank and lube oil tank.

**Stateline 2:**

Excavated and set grade for a condensate storage tank, truck loading skid, pipe supports, condensate loading pumps, methanol pump and transformers.

Built forms for the refrigerant economizer

Built forms and tied rebar for the piping sleepers in the refrigeration compressor area, hot oil module, propane refrigerant condenser, and propane compressor suction scrubber.

Tied rebar for the propane refrigerant compressors, refrigerant propane make up tank, one stabilizer overhead compressor and intermediate flash vessel.

Set anchor bolts for the intermediate flash vessel and refrigerant propane condenser.

Bushed support concrete for the hot oil heater and one propane refrigerant compressor.

Moved and reset the stabilizer overhead compressors.

Received the refrigerant propane condenser, hot oil module, and one NGL storage tank.

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## Significant Work Activity for Next Week

### Stateline 1:

Set three transformers, NGL pipeline pumps, two condensate loading pumps, flare liquids pumps, five aboveground storage tanks, and one lube oil tank.

Assemble and install ladders and platforms in the main process area, aboveground storage tank area and plant inlet area.

Receive and set the cold separator and stabilizer column.

### Stateline 2:

Receive and set the base module for the hot oil pumps.

Receive one NGL storage tank, propane refrigerant compressor and light ends column bottoms pumps.

## Stateline 1 Completion Percentiles

Description	% Complete	Description	% Complete
Site preparation	92 %	Final Site Cleanup	0 %
Plant Foundations	100%	Buildings	51 %
Admin. Bldg	12 %	Plant Electrical Power	0 %
Mechanical	29.5 %	Instrumentation	0 %

## Stateline 2 Completion Percentiles

Description	% Complete	Description	% Complete
Site preparation	92 %	Final Site Cleanup	0 %
Plant Foundations	86 %	Buildings	40 %
Equipment	0 %	Plant Electrical Power	0 %
Mechanical	15.5 %	Instrumentation	0 %

## Project Site Safety

Zero Tolerance Safety Policy Onsite

## Comments

None

## Signatory

Russ Clark

## Date

01/24/11



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## Weekly Construction Progress Report

**Case #:** PU-10-666

**Project:** Stateline 1 & 2

**Week Ending:** January 15, 2012

Title	Name	Company	Office Phone	Cell Phone
Site Manager	Tony Buckner	Linde Process	701-875-5040	281-593-9993
Proj. Engineer	Marlon Ward	Linde Process	701-875-5043	---
Site Manager	Al Cuykendall	Bear Paw	406-433-3664	406-489-2730
Proj. Engineer	Russ Clark	Bear Paw	918-561-8053	303-345-4310

### Brief Description of Week's Activities

#### **Stateline 1:**

Backfilled underground duct bank from switchgear to PDC.

Installed underground duct bank from switchgear to transformers.

Bushed concrete for pressure vessels and compressors.

Assembled and installed pipe the main process area and the NGL tank area and installed pipe sleeper rack in the residue compression area.

Assembled and installed ladders and platforms on equipment and modules and doors and louver walls propane condenser.

Welded assembly for the hot oil heater.

Continued installation of the NGL product pipeline pumps.

Started connecting the PDC building to conduit and wiring

Received the lube oil coolers for the propane refrigerant compressors.

#### **Stateline 2:**

Surveyed elevations and locations for the building and equipment foundations.

Assembled and installed ladders and platforms on the NGL surge tank.

Started connecting the PDC building to conduit and wiring

Received an NGL storage tank and offloaded and staged electrical transformers.

Set the turbo-expander lube oil cooler and the regeneration gas heater section.

### Significant Work Activity for Next Week

#### **Stateline 1:**

Backfilled underground duct bank from switchgear to PDC.

Installed underground duct bank from switchgear to transformers.

Bushed concrete for pressure vessels and compressors.

Assembled and installed pipe the main process area and the NGL tank area and installed pipe sleeper rack in the residue compression area.

Assembled and installed ladders and platforms on equipment and modules and doors and louver walls propane condenser.



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Welded assembly for the hot oil heater.  
 Continued installation of the NGL product pipeline pumps.  
 Started connecting the PDC building to conduit and wiring  
 Received the lube oil coolers for the propane refrigerant compressors.

**Stateline 2:**  
 Surveyed elevations and locations for the building and equipment foundations.  
 Assembled and installed ladders and platforms on the NGL surge tank.  
 Started connecting the PDC building to conduit and wiring  
 Received an NGL storage tank and offloaded and staged electrical transformers.  
 Set the turbo-expander lube oil cooler and the regeneration gas heater section.

Stateline 1 Completion Percentiles			
Description	% Complete	Description	% Complete
Site preparation	92 %	Final Site Cleanup	0 %
Plant Foundations	100%	Buildings	51 %
Equipment	0 %	Plant Electrical Power	0 %
Mechanical	29 %	Instrumentation	0 %

Stateline 2 Completion Percentiles			
Description	% Complete	Description	% Complete
Site preparation	92 %	Final Site Cleanup	0 %
Plant Foundations	85 %	Buildings	37 %
Equipment	0 %	Plant Electrical Power	0 %
Mechanical	15.5 %	Instrumentation	0 %

**Project Site Safety**  
 Zero Tolerance Safety Policy Onsite

**Comments**  
 None

Signatory	Date
Russ Clark	01/17/11