



Weekly Construction Progress Report

Case #: PU-10-666
Project: Stateline 1 & 2
Week Ending: February 5, 2012

Title	Name	Company	Office Phone	Cell Phone
Site Manager	Tony Buckner	Linde Process	701-875-5040	281-593-9993
Proj. Engineer	Marlon Ward	Linde Process	701-875-5043	---
Site Manager	Al Cuykendall	Bear Paw	406-433-3664	406-489-2730
Proj. Engineer	Russ Clark	Bear Paw	918-561-8053	303-345-4310

Brief Description of Week's Activities
<p>Stateline 1: Begin excavating areas for walk over stiles in the residue compressor building area and excavating and pouring base elbows. Grouted pipe rack concrete bases for modules. Set cans for the NGL product pipeline pumps and hanging the water boot on the stabilizer feed separator. Installed louvers on the propane condenser. Continued pipe fabrication and installation including module piping "pup" pieces between modules. Installed conduit stubs at the pipe rack in the aboveground storage tank area. Wired lights and powered up the HVAC units in the PDC building. Staged material for the building assembly of the refrigerant compressor building. Completed installing exterior sheeting of the office portion of the office and warehouse building. Staged steel for the installation of a mezzanine in the shop area.. Began insulating the interior of the office building and hanging HVAC ducts.</p> <p>Stateline 2: Poured supports and pedestals for the propane makeup pump, NGL product booster pumps, condensate loading skids and pipe supports, three condensate tanks, and one stabilizer overhead compressor. Poured pipe sleepers in the refrigerant compressor building area, residue compressor building area, and main cryo process area. Installed platforms on the NGL product cooler, propane condenser and residue gas coolers. Offloaded and set the hot oil expansion vessel. Installed steel bracing on the propane refrigerant condenser. Completed the installation of space heater and indicator light power circuits on the propane condenser. Anchored the aboveground storage tanks. Bolted the convection box. Began work on installing temporary power to the PDC building. Began work on installing conduit stubs for underground conduit. Continued work on the residue gas compressor building with punch list items remaining.</p>



Significant Work Activity for Next Week

Stateline 1:

Offload and set the flare knock out drum
 Set the flare liquid knock out pumps, NGL product pipeline pumps and the propane refrigerant make up pump.
 Install ladders and platforms for the hot oil heater, inlet gas meter, stabilizer column, and the NGL storage tanks.
 Continue pipe fabrication and installation including module piping "pup" pieces between modules.
 Begin assembly and installation of the refrigerant compressor building.
 Install conduits.
 Continue to fit the interior of the office building and begin installing steel sheeting of the warehouse side while preparing for roof installation on the building.

Stateline 2:

Set the stabilizer feed separator.
 Offload the emergency generator and one propane refrigerant compressor.
 Continue building forms and pouring remaining foundations in the plant area.

Stateline 1 Completion Percentiles

Description	% Complete	Description	% Complete
Site preparation	92 %	Final Site Cleanup	0 %
Plant Foundations	100%	Buildings	52 %
Admin. Bldg	20 %	Plant Electrical Power	0 %
Mechanical	30 %	Instrumentation	0 %

Stateline 2 Completion Percentiles

Description	% Complete	Description	% Complete
Site preparation	92 %	Final Site Cleanup	0 %
Plant Foundations	88 %	Buildings	50 %
Equipment (included in Mech)	0 %	Plant Electrical Power	0 %
Mechanical	16 %	Instrumentation	0 %

Project Site Safety

Zero Tolerance Safety Policy Onsite

Comments

None



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Signatory	Date
Russ Clark	02/07/12