



Weekly Construction Progress Report

Case #: PU-10-666

Project: Stateline 1 & 2

Week Ending: February 12, 2012

Title	Name	Company	Office Phone	Cell Phone
Site Manager	Tony Buckner	Linde Process	701-875-5040	281-593-9993
Proj. Engineer	Marlon Ward	Linde Process	701-875-5043	---
Site Manager	Al Cuykendall	Bear Paw	406-433-3664	406-489-2730
Proj. Engineer	Russ Clark	Bear Paw	918-561-8053	303-345-4310

Brief Description of Week's Activities

Stateline 1:

Poured concrete base elbow supports, flare knock out drum and supports for the pipe rack module bases.
 Set the heavy ends fractionation reboiler and 3 propane refrigerant drums.
 Continued to assemble and install piping in the aboveground storage tank area, main process area, residue compressor building, refrigeration compressor building, flare and condensate loading areas.
 Installed propane refrigeration piping.
 Began installing conduit in the duct banks.
 Connected the flare header to the flare piping in the main process area and tied the flare line into the knock out drum.
 Installed downcomers from the light ends fractionation column.
 Began assembling and installing structural steel for the refrigeration compressor building.
 Completed the installing the exterior steel sheeting for the warehouse portion of the office building.
 Began insulating the interior, installing HVAC and interior framing of the office building.

Stateline 2:

Poured concrete base elbow supports and pads at ladder bases and piping footers.
 Set a refrigeration compressor, the stabilizer overhead compressors, the turbo-expander skid, the stabilizer feed separator, and the intermediate flash vessel.
 Set the convection and stack sections on the hot oil heater.
 Poured pedestals for the refrigerant propane compressor lube oil coolers.
 Installed conduit in the ductbank for the electrical transformers.



Significant Work Activity for Next Week

Stateline 1:
 Set the NGL product pipeline pumps, emergency generator, and lube oil day tanks.
 Continue assembly and installation of structural steel and purlin on the refrigeration compressor building.
 Continue interior steel and HVAC at the office building and install the roof on the warehouse portion of the office building.
 Continue assembling and installing brazed exchanger supports and stairways.
 Continued to assemble and install piping in the aboveground storage tank area, main process area, residue compressor building, refrigeration compressor building, flare and condensate loading areas.
 Continue installing conduit in the ductbanks.

Stateline 2
 Continue forming and pouring remaining foundations.
 Set the stabilizer column, light ends fractionation column and low stage suction scrubber.
 Offload the refrigeration oil separators, refrigerant surge vessel, a compressor motor, flare knockout drum and the cold separator.

Stateline 1 Completion Percentiles			
Site preparation	92%	Final Site Cleanup	0%
Plant foundations	100%	Buildings	62%
Admin. Bldg.	40%	Plant Electrical Power	0%
Mechanical	33%	Instrumentation	0%

Stateline 2 Completion Percentiles			
Site preparation	92%	Final Site Cleanup	0%
Plant foundations	89%	Buildings	50%
Equipment	0%	Plant Electrical Power	0%
Mechanical	19%	Instrumentation	0%

Project Site Safety
 Zero Tolerance Safety Policy Onsite



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Comments
None

Signatory	Date
Russ Clark	2/14/12