



Weekly Construction Progress Report

Case #: PU-10-666
 Project: Stateline 1 & 2
 Week Ending: February 26, 2012

Title	Name	Company	Office Phone	Cell Phone
Site Manager	Tony Buckner	Linde Process	701-875-5040	281-593-9993
Proj. Engineer	Marlon Ward	Linde Process	701-875-5043	---
Site Manager	Al Cuykendall	Bear Paw	406-433-3664	406-489-2730
Proj. Engineer	Russ Clark	Bear Paw	918-561-8053	303-345-4310

Brief Description of Week's Activities

Stateline 1:

Begin excavating areas for walk over stiles in the residue compressor building area and excavating and pouring base ells.
 Grouted pipe rack concrete bases for modules and pouring base ells.
 Assembled and installed pipe supports in the central pipe rack, aboveground storage tank and main process area.
 Assembled and installed ladders and platforms on the mole sieve beds, NGL storage tanks, hot oil heater, hot oil pumps, main process area, propane disengaging drums, residue compressor building and stabilizer tower.
 Set vaults.
 Continued pipe fabrication and installation including module piping "pup" pieces between modules.
 Requested information on the platform for the mole sieve beds.
 Continued installing the roof of the warehouse of the office building and roughing in the office portion.
 Continue to receive and unload deliveries for Stateline 1.

Stateline 2:

Poured concrete base ells, ladder pads, refrigeration building slab, residue piping sleepers and pipe supports.
 Set the stabilizer column, stabilizer overhead compressor scrubbers, refrigeration compressor scrubber, refrigeration economizer, and lube oil day tanks.
 Set the hot oil heater convection section.
 Requested information on the supports for the brazed heat exchanger supports.
 Assembled and install brazed heat exchanger support structure,
 Installed platforms on the aboveground storage tanks, NGL tanks and staged the slop water vessel .
 Installed conduit in the ductbank for electrical transformers.
 Continue to receive and unload deliveries for Stateline 2.

Significant Work Activity for Next Week

Stateline 1:



Set the condensate storage tanks and heavy ends fractionation column.
Continue pipe fabrication and installation including module piping "pup" pieces between modules.
Continue assembly and installation of ladders and platforms on the NGL tanks, inlet gas filter separator, main process area and residue compressor building.
Assemble and install the pipe rack road crossing in the flare area.
Continue to install conduits in ductbanks.
Continue to fit the interior of the office building and continue installing steel sheeting of the warehouse side and roof installation on the building.

Stateline 2:

Continue building forms and pouring remaining foundations in the plant area.
Assemble and install brazed heat exchanger structure and set plate fin exchangers.
Assemble and install ladders and platforms for the PDC building and NGL storage tanks.
Offload and set the cold separator, light ends fractionation column, flare knock out drum and the stabilizer column.

Stateline 1 Completion Percentiles

Description	% Complete	Description	% Complete
Site preparation	92 %	Final Site Cleanup	0 %
Plant Foundations	100%	Buildings	75 %
Admin. Bldg	60 %	Plant Electrical Power	4 %
Mechanical	36 %	Instrumentation	4 %

Stateline 2 Completion Percentiles

Description	% Complete	Description	% Complete
Site preparation	92 %	Final Site Cleanup	0 %
Plant Foundations	93 %	Buildings	50 %
Equipment <small>(included in Mech)</small>	0 %	Plant Electrical Power	0 %
Mechanical	19.5 %	Instrumentation	0 %

Project Site Safety

Zero Tolerance Safety Policy Onsite

Comments

None

Signatory

Russ Clark

Date

02/28/12