



Weekly Construction Progress Report

Case #: PU-10-666
Project: Stateline 1 & 2
Week Ending: March 11, 2012

Title	Name	Company	Office Phone	Cell Phone
Site Manager	Tony Buckner	Linde Process	701-875-5040	281-593-9993
Proj. Engineer	Marlon Ward	Linde Process	701-875-5043	---
Site Manager	Al Cuykendall	Bear Paw	406-433-3664	406-489-2730
Proj. Engineer	Russ Clark	Bear Paw	918-561-8053	303-345-4310

Brief Description of Week's Activities

Stateline 1:

Continue installing module bases and pouring base ells.
 Assembled and installed ladders and platforms in the aboveground storage tank area, inlet slug catcher, main process area, propane refrigerant compressors, residue compressors, and stabilizer tower area.
 Continued pipe fabrication and installation including module piping "pup" pieces between modules.
 Set the emergency generator.
 Installed louvers on the propane condensers.
 Installed conduits in duct banks.
 Bolt up, secure fit and test the propane disengagement skids.
 Verify bolt holes and relocate and install pipe supports to the proper location in the flare and main process areas.
 Continued installing and roughing in the office portion of the office building.

Stateline 2:

Poured concrete base ells, ladder pads and pipe supports.
 Staged the process flare for assembly.
 Assembled and installed ladders and platform and welded seams on the hot oil heater.
 Assemble and install ladders and platforms on the propane condenser, regeneration gas cooler, turbo-expander cooler, and mole sieve beds.
 Assemble and install pipe racks in the plant inlet and NGL storage area.
 Set the cold separator and flare knock out drum.

Significant Work Activity for Next Week

Stateline 1:

Assemble and install platforms for the brazed plate fin exchangers and propane drums.
 Continue pipe fabrication and installation including module piping "pup" pieces between modules.
 Continue assembly and installation of ladders and platforms on the inlet gas slug catcher, heavy ends fractionation column, and PDC building.
 Install louver walls and doors on the turbo-expander cooler.



Continue to install conduits in ductbanks.
 Continue to fit the interior of the office building.

Stateline 2:

Continue building forms and pouring remaining foundations in the plant area.
 Continue to weld seams on the hot oil heater.
 Assemble and install brazed heat exchanger structure and set plate fin exchangers.
 Assemble and install ladders and platforms for the hot oil heater, residue gas coolers, and mole sieve beds.
 Install louvers on the regeneration gas cooler and the turbo expander cooler.
 Offload and set a condensate storage tanks and low stage suction scrubber.
 Properly position and set the residue pipe rack.

Stateline 1 Completion Percentiles

Description	% Complete	Description	% Complete
Site preparation	92 %	Final Site Cleanup	0 %
Plant Foundations	100%	Buildings	85 %
Admin. Bldg	68 %	Plant Electrical Power	15 %
Mechanical	41 %	Instrumentation	15 %

Stateline 2 Completion Percentiles

Description	% Complete	Description	% Complete
Site preparation	92 %	Final Site Cleanup	0 %
Plant Foundations	98 %	Buildings	50 %
Equipment <small>(included in Mech)</small>	0 %	Plant Electrical Power	0 %
Mechanical	21 %	Instrumentation	0 %

Project Site Safety

Zero Tolerance Safety Policy Onsite

Comments

None

Signatory

Russ Clark

Date

03/13/12