



Weekly Construction Progress Report

Case #: PU-10-666
Project: Stateline 1 & 2
Week Ending: April 8, 2012

Title	Name	Company	Office Phone	Cell Phone
Site Manager	Tony Buckner	Linde Process	701-875-5040	281-593-9993
Proj. Engineer	Marlon Ward	Linde Process	701-875-5043	---
Site Manager	Al Cuykendall	Bear Paw	406-433-3664	406-489-2730
Proj. Engineer	Russ Clark	Bear Paw	918-561-8053	303-345-4310

Brief Description of Week's Activities

Stateline 1:

Continued pipe fabrication and installation including module piping "pup" pieces between modules. Performed an internal inspection on the hot oil expansion tank. Installed platforms and ladders on the residue compressors, propane refrigerant compressors, PDC building, and switchgear building. Installed trim on the heavy ends fractionation column, heavy ends column reboiler, regeneration gas heater, regeneration gas cooler and turbo-expander cooler. Offloaded and set the slop water pump. Installed radiant heat coils in the hot oil heater. Continued installing and roughing in the office portion of the office building and QC on the building exterior and structure.

Stateline 2:

Continued pipe fabrication and installation including module piping "pup" pieces between modules. Assembled and installed steel for the hot oil pumps and the enclosure on the turbo-expander cooler. Offloaded and set NGL product pumps, methanol pump, stabilizer feed separator, refrigerant economizer, intermediate flash vessel and refrigerant lube oil cooler. Installed ladders and platforms on the inlet gas filter separator and stabilizer column. Continue construction on the refrigerant compressor building.

Significant Work Activity for Next Week

Stateline 1:

Continue pipe fabrication and installation including module piping "pup" pieces between modules. Continue QC efforts in the main process area. Install platforms and ladders on the propane refrigerant drums, main process areas and PDC building. Continue to fit the interior of the office building.

Stateline 2:

Continue pipe fabrication and installation including module piping "pup" pieces between modules.



Install piping in the main process pipe rack.
 Install pipe rack in the residue compressor building.
 Install ladders and platforms on the air coolers, residue compressors, refrigerant compressors, main process area, and PDC building.
 Continue working on the air cooler platforms.
 Continue construction on the propane compressor building.

Stateline 1 Completion Percentiles

Description	% Complete	Description	% Complete
Site preparation	92 %	Final Site Cleanup	0 %
Plant Foundations	100%	Buildings	100 %
Admin. Bldg	87 %	Plant Electrical Power	18.5 %
Mechanical	59 %	Instrumentation	18.5 %

Stateline 2 Completion Percentiles

Description	% Complete	Description	% Complete
Site preparation	92 %	Final Site Cleanup	0 %
Plant Foundations	100 %	Buildings	66 %
Equipment <small>(included in Mech)</small>	0 %	Plant Electrical Power	0 %
Mechanical	30 %	Instrumentation	0 %

Project Site Safety

Zero Tolerance Safety Policy Onsite

Comments

None

Signatory

Russ Clark

Date

04/11/12