



Weekly Construction Progress Report

Case #: PU-10-666
Project: Stateline 1 & 2
Week Ending: May 6, 2012

Title	Name	Company	Office Phone	Cell Phone
Site Manager	Tony Buckner	Linde Process	701-875-5040	281-593-9993
Proj. Engineer	Marlon Ward	Linde Process	701-875-5043	---
Site Manager	Al Cuykendall	Bear Paw	406-433-3664	406-489-2730
Proj. Engineer	Russ Clark	Bear Paw	918-561-8053	303-345-4310

Brief Description of Week's Activities

Stateline 1:

Completed pipe installation in the Stateline 1 plant excluding the plant inlet, refrigerant compressor building and the condensate loading area. These areas continue to progress as only small bore piping and miscellaneous items remaining. Continued pipe fabrication and installation including module piping "pup" pieces between modules.

Grouted various areas in the process area.

Aligned pumps in the main process area.

Completed interior fit out of the office portion of the office building.

Continued quality control effort for mechanical sections of the plant, particularly concentrating on completed areas of the facility.

Stateline 2:

Continued pipe installation and installation including module piping "pup" pieces in the main process area, inlet area and residue compressor area. Continued to stage piping in the plant.

Offloaded and set minor equipment.

Continued to assemble and install structural steel.

Grouted various areas in the process area.

Continued construction on the refrigerant compressor building.

Significant Work Activity for Next Week

Stateline 1:

Continue pipe fabrication and installation including module piping "pup" pieces between modules in the three remaining areas of the plant.

Begin hydrostatic testing of the plant piping.

Focus on brazed heat exchangers for structural and insulation work.

Continue to install and align remaining pumps and motors in the process areas.

Complete grout in various areas in the process area.

Continue QC efforts in the main process area.

Complete quality control of the office building and complete any last items.



Stateline 2:

Continue to stage, fabricate and install piping including module piping “pup” pieces between modules.
 Continue to grout in various areas in the process area.
 Install piping in the main process pipe rack, residue compressor and refrigeration compressor building.
 Install ladders and platforms on the residue compressors, refrigerant compressors, main process area, brazed heat exchangers and PDC building.
 Continue working on the air cooler platforms.
 Install pipe racks in the refrigeration and residue compressor buildings.
 Continue construction on the propane compressor building.

Stateline 1 Completion Percentiles

Description	% Complete	Description	% Complete
Site preparation	92 %	Final Site Cleanup	0 %
Plant Foundations	100%	Buildings	100 %
Admin. Bldg	99 %	Plant Electrical Power	40 %
Mechanical	76 %	Instrumentation	40 %

Stateline 2 Completion Percentiles

Description	% Complete	Description	% Complete
Site preparation	92 %	Final Site Cleanup	0 %
Plant Foundations	100 %	Buildings	99 %
Equipment (included in Mech)	0 %	Plant Electrical Power	5 %
Mechanical	46 %	Instrumentation	5 %

Project Site Safety

Zero Tolerance Safety Policy Onsite

Comments

None

Signatory

Russ Clark

Date

05/08/12