



## Weekly Construction Progress Report

**Case #:** PU-10-666  
**Project:** Stateline 1 & 2  
**Week Ending:** May 27, 2012

Title	Name	Company	Office Phone	Cell Phone
Site Manager	Tony Buckner	Linde Process	701-875-5040	281-593-9993
Proj. Engineer	Marlon Ward	Linde Process	701-875-5043	---
Site Manager	Al Cuykendall	Bear Paw	406-433-3664	406-489-2730
Proj. Engineer	Russ Clark	Bear Paw	918-561-8053	303-345-4310

### Brief Description of Week's Activities

#### Stateline 1:

Continued pipe installation including module piping "pup" pieces in the residue piping and condensate loading areas.

Continued installing insulation on process piping.

Continued painting inspection and performing "touch-ups" as necessary.

Continued hydrostatically testing piping in Train 1.

Continued to grout areas in the process area.

Continued quality control effort for mechanical sections of the plant and the office building.

#### Stateline 2:

Continued pipe installation including module piping "pup" pieces in the main process area, inlet area and residue compressor area. Continued to stage piping in the plant.

Began hydrostatically testing piping in the main process area.

Continued to install platforms inside the residue compressor building.

Grouted various areas in the process area.

Completed construction of the propane refrigeration compressor building.

### Significant Work Activity for Next Week

#### Stateline 1:

Continue pipe fabrication and installation including module piping "pup" pieces between modules in the residue piping and condensate areas.

Continue to focus on brazed heat exchangers for insulation work with other areas to follow.

Complete grout in various areas in the process area.

Set, install and balance remaining pumps and motors.

Continue QC efforts in the main process area.

Continue hydrostatically testing piping in Train 1.

Complete quality control effort in the office building for acceptance.



**Stateline 2:**

Continue to stage, fabricate and install piping including module piping "pup" pieces between modules concentrating on the main process area.  
 Install piping in the main process pipe rack, residue compressor and refrigeration compressor building.  
 Install ladders and platforms on the main process area, brazed heat exchangers and PDC building.  
 Continue working on the air cooler platforms.  
 Continue construction on the propane compressor building.  
 Continue to grout in various areas in the process area.

**Stateline 1 Completion Percentiles**

Description	% Complete	Description	% Complete
Site preparation	92 %	Final Site Cleanup	0 %
Plant Foundations	100%	Buildings	99 %
Admin. Bldg	99 %	Plant Electrical Power	63 %
Mechanical	87 %	Instrumentation	63 %

**Stateline 2 Completion Percentiles**

Description	% Complete	Description	% Complete
Site preparation	92 %	Final Site Cleanup	0 %
Plant Foundations	100 %	Buildings	99 %
Equipment (included in Mech)	0 %	Plant Electrical Power	9 %
Mechanical	56 %	Instrumentation	9 %

**Project Site Safety**

Zero Tolerance Safety Policy Onsite

**Comments**

None

**Signatory**

Russ Clark

**Date**

05/30/12