



## Weekly Construction Progress Report

**Case #:** PU-10-666  
**Project:** Stateline 1 & 2  
**Week Ending:** June 17, 2012

Title	Name	Company	Office Phone	Cell Phone
Site Manager	Tony Buckner	Linde Process	701-875-5040	281-593-9993
Proj. Engineer	Marlon Ward	Linde Process	701-875-5043	---
Site Manager	Al Cuykendall	Bear Paw	406-433-3664	406-489-2730
Proj. Engineer	Russ Clark	Bear Paw	918-561-8053	303-345-4310

### Brief Description of Week's Activities

#### Stateline 1:

Continued installing insulation on process piping.  
 Continued painting inspection and performing "touch-ups" as necessary.  
 Continued hydrostatically testing piping in Train 1.  
 Continued to grout areas in the process area.  
 Commissioned the instrument air compressor and header.  
 Continued quality control effort for mechanical sections of the plant  
 Completed quality control effort for the office building.

#### Stateline 2:

Continued pipe installation including module piping "pup" pieces in the main process area, inlet area and residue compressor area. Continued to stage piping in the plant.  
 Continued to install platforms inside the residue compressor building and refrigeration compressor building.  
 Grouted various areas in the process area.  
 Completed small civil work projects around processing units.

### Significant Work Activity for Next Week

#### Stateline 1:

Beginning final miscellaneous mechanical items in Train 1.  
 Beginning loop checks for instrumentation.  
 Continue to focus on brazed heat exchangers for insulation work with other areas to follow.  
 Set, install and balance remaining pumps and motors.  
 Continue installation of telecommunications equipment in office building.  
 Continue QC efforts in the main process area.  
 Continue hydrostatically testing piping in Train 1.

#### Stateline 2:

Continue to stage, fabricate and install piping including module piping "pup" pieces between modules



concentrating on the main process area and hot oil heater.  
Install piping in the main process area, NGL storage, plant inlet and refrigeration compressor building.  
Install ladders and platforms on the main process area, brazed heat exchangers and PDC building.  
Continue to assemble and install structural steel in the brazed fin exchangers and cryo area.  
Continue to install ladder and platforms in the residue and refrigeration compressor buildings.  
Continue to grout in various areas in the process area.

**Stateline 1 Completion Percentiles**

Description	% Complete	Description	% Complete
Site preparation	92 %	Final Site Cleanup	0 %
Plant Foundations	100%	Buildings	99 %
Admin. Bldg	99 %	Plant Electrical Power	79 %
Mechanical	94 %	Instrumentation	79 %

**Stateline 2 Completion Percentiles**

Description	% Complete	Description	% Complete
Site preparation	92 %	Final Site Cleanup	0 %
Plant Foundations	100 %	Buildings	99 %
Equipment (included in Mech)	0 %	Plant Electrical Power	13 %
Mechanical	70 %	Instrumentation	13 %

**Project Site Safety**

Zero Tolerance Safety Policy Onsite

**Comments**

None

**Signatory**

Russ Clark

**Date**

06/19/12