

**STATE OF NORTH DAKOTA
PUBLIC SERVICE COMMISSION**

**CHS Inc.
Variance Permit - Calvin
Application**

Case No. WM-13-808

TEMPORARY VARIANCE PERMIT APPROVAL

Expires: Midnight on November 18, 2014

Issued To:

CHS Inc.
515 W Montrose Ave
Milton ND 58260

Scale Location:

CHS Calvin Grain Terminal
401 Railroad St
Calvin, ND 58323

Truck Scale Information:

RLWS Survivor OTR Model EZ11712-SC-100-OTR, SN 56E3, 100,000 lb. CLC, 12' x 117'
and
RLWS Survivor OTR Model EZ11712-SC-100-OTR, SN 56DP, 100,000 lb. CLC, 12' x 117'

Request To:

Operate in commerce a scale with a floating slab foundation.

Temporary Variance Permit Conditions:

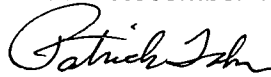
- The foundation of the scale must be constructed on soil that has a uniform natural or engineered soil bearing of at least 1,500 pounds per square foot.
- A base of uniform, compacted, permeable aggregate, at least 24 inches deep must be installed. The concrete slab foundation must be poured on top of this base.
- The scale weighing element or elements must be supported on a monolithic, reinforced 12" thick concrete slab and must conform to the scale manufacturer's installation and reinforcing requirements.
- The top surface of the foundation slab must be installed above the surrounding grade level so that water will flow away from the foundation and away from the permeable aggregate base that supports the foundation.
- The scale will not be used beyond its 100,000 lb. CLC capacity;
- During the temporary variance period, the scale must maintain acceptance tolerance;

CHS Inc.
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- Once every three months from the date of being placed into service by a registered service company, the scale must be retested and adjusted by a registered service company. The three-month test reports must be submitted to the Commission;
- The service company test reports must include both the "as found" and "as left" readings;
- The scale must be operated according to all applicable North Dakota Laws and Rules; and
- Enclosed is a Temporary Variance Permit for each scale that must be posted near the scale referenced by the Permit and in a place conspicuous to the public.

If you have any further questions, or require additional information, please feel free to contact me at (701) 328-4077.

Dated November 18, 2013



Patrick Fahn, Director
Compliance and Competitive Markets Division

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RLWS Survivor OTR Model EZ11712-SC-100-OTR, SN 56DP, 100,000 lb. CLC, 12' x 117'

This Permit allows the above referenced **scale with a floating slab foundation to be operated in commerce.**

This Permit is conditioned upon CHS adhering to the terms of the November 18, 2013 Temporary Variance Permit Approval.

Dated November 18, 2013



Patrick Fahn, Director
Compliance and Competitive Markets Division

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