

Date <b>9/23/2014</b>	PSC Device Code <b>3V6</b>	Number of Sections <b>6</b>	Complete each item with Y (Yes), N (No), or NA (Not Applicable)	
Name of Business <b>CHS, Inc. dbs CHS - Milton Group</b>			<input type="checkbox"/> N New Installation (w/ RFI Check)	<input type="checkbox"/> N Performed Calibration
Mailing Address <b>515 W Montrose Ave</b>			<input type="checkbox"/> N Modified Equipment	<input type="checkbox"/> N Use as a Reference Scale
City <b>Milton</b>	State <b>ND</b>	Zip Code <b>58260</b>	<input checked="" type="checkbox"/> Y Replaced Existing Equipment	<input type="checkbox"/> N Non-Commercial
County <b>Cavalier</b>	Telephone Number <b>701-496-3141</b>		<input type="checkbox"/> Y Variance Permit Posted; Exp. Date: <u>2/4/2015</u>	
Device Contact Person/Manager <b>Bruce Cahill</b>	Cell Phone Number <b>701-697-5121</b>		<input type="checkbox"/> NA Stored/Recalled Weights Meet NDAC §§ 69-10-02-23 & 69-10-02-24	
E-mail Address <b>bruce.cahill@chsinc.com</b>			<input type="checkbox"/> NA Software is NTEP Approved	
Device Location <b>Calvin IN Scale - 401 Railroad St; Calvin, ND 58323</b>			<input type="checkbox"/> NA Built-In Standards; Date Certified: <u>NA</u>	
			<input type="checkbox"/> N Multiple Decks/Single Indicator	<input type="checkbox"/> Y Customer Has Clear View
			<input type="checkbox"/> Y Clearance Below Scale Clear	<input type="checkbox"/> Y Video Camera Working
			<input type="checkbox"/> Y Approach Requirements Met	<input type="checkbox"/> Y View Distance > 200'
			<input type="checkbox"/> Y Pit Coping & Crush Strip Good	<input type="checkbox"/> Y Two-Way Audio Working
			<input type="checkbox"/> N In Response to PSC Quality Assurance Inspection	


SCALE INFORMATION

Scale Manufacturer <b>Rice Lake Weighing Systems</b>	Indicator Manufacturer/Model <b>RLWS / 920i</b>	Indicator Serial Number <b>1670400036</b>	Weighing Elements <b>12 - 75K Load Cells</b>
Capacity/Divisions/Units <b>160,000 x 20 lbs</b>	Legible Label <input checked="" type="checkbox"/> Y <input type="checkbox"/> N	Class <b>IIIL</b>	Printer Manufacturer/Model <b>Lexmark 2500</b>
Deck Size <b>117' x 12'</b>	Clearance (Inches) <b>12" (Pitless)</b>	Approach (12' Concrete Level) <b>12' Concrete, Good</b>	Printer Serial Number <b>8G-33580</b>
SR (Sensitivity Response) OR Discrimination Test ZERO LOAD = <u>1.4d = 2d</u> lb. LOADED = <u>1.4d = 2d</u> lb.	Motion Detection Range = <u>60</u> lb.	AZSM (Auto Zero) Range = <u>60</u> lb.	

SCALE TEST DATA

LBP / Section / Product Weight	Value of Test Weights Used	Errors +/-		LBP / Section / Product Weight	Value of Test Weights Used	Errors +/-	
		As Found	As Left			As Found	As Left
LBP #1	10,000 lbs	0	0	Section #1	20,000 lbs	0	0
LBP #2	10,000 lbs	0	0	Section #2	20,000 lbs	0	0
LBP #3	10,000 lbs	-20	-20	Section #3	20,000 lbs	0/-20	0/-20
LBP #4	10,000 lbs	0	0	Section #4	20,000 lbs	0	0
LBP #5	10,000 lbs	0	0	Section #5	20,000 lbs	0	0
LBP #6	10,000 lbs	-20	-20	Section #6	20,000 lbs	0/-20	0/-20
LBP #7	10,000 lbs	0	0				
LBP #8	10,000 lbs	0	0	BC	00	0	0
LBP #9	10,000 lbs	0	0				
LBP #10	10,000 lbs	-20	-20				
LBP #11	10,000 lbs	0	0				
LBP #12	10,000 lbs	0	0				
BC	00	0	0				

STRAIN LOAD TEST

Section (Increasing or Decreasing)	<b>3 (IN)</b>	<b>6 (IN)</b>	<b>NA</b>	Remarks (Include environmental conditions, if applicable.) Attach additional sheets as necessary.
Full Truck Weight	<b>57,280</b>	<b>57,300</b>	<b>NA</b>	
Test Weight	<b>20,000</b>	<b>20,000</b>	<b>NA</b>	
Empty Truck Weight	<b>37,300</b>	<b>37,300</b>	<b>NA</b>	
Errors	<b>-20</b>	<b>0</b>	<b>NA</b>	
Physical Seal: <input checked="" type="checkbox"/> Y <input type="checkbox"/> N Date: <u>2014</u> Type: <u>Lead</u>	Electronic Audit Trail: <input type="checkbox"/> Y <input checked="" type="checkbox"/> N Audit Trail Information: <u>NA</u>			Replaced damaged load cell in LBP #3. Tested scale, made no adjustments.
Meets tolerance in PSC adopted NIST Handbook 44? <input checked="" type="checkbox"/> Maintenance <input type="checkbox"/> Acceptance <input checked="" type="checkbox"/> Approved <input type="checkbox"/> Rejected <input type="checkbox"/> Taken Out of Service <input checked="" type="checkbox"/> Sticker Applied				
By signing this test report, I declare that I have examined this report and to the best of my knowledge and belief, the report is complete and the facts stated are sufficient, true and correct. I also declare that, except for conditions noted in "Remarks", the device meets the minimum requirements of the State laws and rules, including NIST Handbook 44, for use of the device in commerce.				
Permit Holder Signature 	Permit No. <b>1637</b> Date <b>9/23/2014</b>			
Operator Signature	Date			<b>14 WM-13-808</b> Filed: 9/23/2014 Pages: 2 <b>Test reports</b>

# Northwest Scale, Inc.

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Date <b>9/23/2014</b>	PSC Device Code <b>3V6</b>	Number of Sections <b>6</b>	Complete each item with Y (Yes), N (No), or NA (Not Applicable)	
Name of Business <b>CHS, Inc. dbs CHS - Milton Group</b>			<input type="checkbox"/> New Installation (w/ RFI Check)	<input type="checkbox"/> Performed Calibration
Mailing Address <b>515 W Montrose Ave</b>			<input type="checkbox"/> Modified Equipment	<input type="checkbox"/> Use as a Reference Scale
City <b>Milton</b>	State <b>ND</b>	Zip Code <b>58260</b>	<input type="checkbox"/> Replaced Existing Equipment	<input type="checkbox"/> Non-Commercial
County <b>Cavalier</b>	Telephone Number <b>701-496-3141</b>		<input type="checkbox"/> Variance Permit Posted; Exp. Date: <u>2/4/2015</u>	
Device Contact Person/Manager <b>Bruce Cahill</b>	Cell Phone Number <b>701-697-5121</b>		<input type="checkbox"/> Stored/Recalled Weights Meet NDAC §§ 69-10-02-23 & 69-10-02-24	
E-mail Address <b>bruce.cahill@chsinc.com</b>			<input type="checkbox"/> Software is NTEP Approved	
Device Location <b>Calvin OUT Scale - 401 Railroad St; Calvin, ND 58323</b>			<input type="checkbox"/> Built-In Standards; Date Certified: <u>NA</u>	
			<input type="checkbox"/> Multiple Decks/Single Indicator	<input type="checkbox"/> Customer Has Clear View
			<input type="checkbox"/> Clearance Below Scale Clear	<input type="checkbox"/> Video Camera Working
			<input type="checkbox"/> Approach Requirements Met	<input type="checkbox"/> View Distance > 200'
			<input type="checkbox"/> Pit Coping & Crush Strip Good	<input type="checkbox"/> Two-Way Audio Working
			<input type="checkbox"/> In Response to PSC Quality Assurance Inspection	


### SCALE INFORMATION

Scale Manufacturer <b>Rice Lake Weighing Systems</b>	Indicator Manufacturer/Model <b>RLWS / 920i</b>	Indicator Serial Number <b>1670400037</b>	Weighing Elements <b>12 - 75K Load Cells</b>
Capacity/Divisions/Units <b>160,000 x 20 lbs</b>	Legible Label <input checked="" type="checkbox"/> Y <input type="checkbox"/> N	Class <b>IIIL</b>	Printer Manufacturer/Model <b>Computer System</b>
Deck Size <b>117' x 12'</b>	Clearance (Inches) <b>12" (Pitless)</b>	Approach (12' Concrete Level) <b>12' Concrete, Good</b>	Printer Serial Number <b>NA</b>
SR (Sensitivity Response) OR Discrimination Test ZERO LOAD = <u>1.4d = 2d</u> lb. LOADED = <u>1.4d = 2d</u> lb.	Motion Detection Range = <u>60</u> lb.	Hard Surface Approach (Length/Slope/Condition) <b>27' Concrete, Good</b>	
		AZSM (Auto Zero) Range = <u>60</u> lb.	

### SCALE TEST DATA

LBP / Section / Product Weight	Value of Test Weights Used	Errors +/-		LBP / Section / Product Weight	Value of Test Weights Used	Errors +/-	
		As Found	As Left			As Found	As Left
LBP #1	10,000 lbs	0	0	Section #1	20,000 lbs	0	0
LBP #2	10,000 lbs	0	0	Section #2	20,000 lbs	0/+20	0/+20
LBP #3	10,000 lbs	0	0	Section #3	20,000 lbs	0	0
LBP #4	10,000 lbs	0	0	Section #4	20,000 lbs	0	0
LBP #5	10,000 lbs	0	0	Section #5	20,000 lbs	0	0
LBP #6	10,000 lbs	0	0	Section #6	20,000 lbs	0	0
LBP #7	10,000 lbs	0	0				
LBP #8	10,000 lbs	0	0	BC	00	0	0
LBP #9	10,000 lbs	0	0				
LBP #10	10,000 lbs	0	0				
LBP #11	10,000 lbs	0	0				
LBP #12	10,000 lbs	0	0				
BC	00	0	0				

### STRAIN LOAD TEST

Section (Increasing or Decreasing)	<b>3 (IN)</b>	<b>6 (IN)</b>	<b>NA</b>	Remarks (Include environmental conditions, if applicable.) Attach additional sheets as necessary.
Full Truck Weight	<b>57,280</b>	<b>57,300</b>	<b>NA</b>	
Test Weight	<b>20,000</b>	<b>20,000</b>	<b>NA</b>	
Empty Truck Weight	<b>37,280</b>	<b>37,300</b>	<b>NA</b>	
Errors	<b>0</b>	<b>0</b>	<b>NA</b>	
Physical Seal: <input checked="" type="checkbox"/> Y <input type="checkbox"/> N Date: <u>2014</u> Type: <u>Lead</u>	Electronic Audit Trail: <input type="checkbox"/> Y <input checked="" type="checkbox"/> N Audit Trail Information: <u>NA</u>			
Meets tolerance in PSC adopted NIST Handbook 44? <input checked="" type="checkbox"/> Maintenance <input type="checkbox"/> Acceptance <input checked="" type="checkbox"/> Approved <input type="checkbox"/> Rejected <input type="checkbox"/> Taken Out of Service <input checked="" type="checkbox"/> Sticker Applied				Tested scale, made no adjustments.
By signing this test report, I declare that I have examined this report and to the best of my knowledge and belief, the report is complete and the facts stated are sufficient, true and correct. I also declare that, except for conditions noted in "Remarks", the device meets the minimum requirements of the State laws and rules, including NIST Handbook 44, for use of the device in commerce.				
Permit Holder Signature 		Permit No. <b>1637</b>		
Operator Signature		Date <b>9/23/2014</b>		