



Public Service Commission

State of North Dakota

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PERMANENT VARIANCE PERMIT APPROVAL

CHS Inc. Variance Permit - Calvin Application

Case No. WM-13-808

Issued To:

CHS Inc.
515 W Montrose Ave
Milton ND 58260

Scale Location:

CHS Calvin Grain Terminal
401 Railroad St
Calvin, ND 58323

Truck Scale Information:

RLWS Survivor OTR Model EZ11712-SC-100-OTR, SN 56E3, 100,000 lb. CLC, 12' x 117'
and
RLWS Survivor OTR Model EZ11712-SC-100-OTR, SN 56DP, 100,000 lb. CLC, 12' x 117'

Request To:

Operate in commerce a scale with a floating slab foundation.

Variance Permit Conditions:

- The foundation of the scale must be constructed on soil that has a uniform natural or engineered soil bearing of at least 1,500 pounds per square foot.
- A base of uniform, compacted, permeable aggregate, at least 24 inches deep must be installed. The concrete slab foundation must be poured on top of this base.
- The scale weighing element or elements must be supported on a monolithic, reinforced 12" thick concrete slab and must conform to the scale manufacturer's installation and reinforcing requirements.
- The top surface of the foundation slab must be installed above the surrounding grade level so that water will flow away from the foundation and away from the permeable aggregate base that supports the foundation.
- The scale will not be used beyond its 100,000 lb. CLC capacity.

CHS Inc.
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- Once every twelve months, the scale must be retested and adjusted by a registered service company to maintain the required tolerance.
- The twelve-month test reports must be submitted to the Commission within seven working days of the test date and a copy retained by CHS Inc.
- The service company test reports must include both the “as found” and “as left” readings in addition to any maintenance notes.
- Except for the specific variance granted by Permit Numbers 489 and 490, the scale must be operated according to all applicable North Dakota Laws and Rules.
- Enclosed is a Permanent Variance Permit for each scale that must be posted near the scale referenced by the Permit in a place clearly visible to the public.
- Failure to comply with the variance permit conditions may result in revocation.

If you have any further questions, or require additional information, please feel free to contact me at (701) 328-4097.

Dated August 22, 2017



Konrad Crockford, Director
Compliance Division



Public Service Commission

PERMANENT VARIANCE PERMIT

Issued To:

CHS Inc.
515 W Montrose Ave
Milton ND 58260

Permit No. 489

Expiration Date: N/A

Scale Location:

CHS Calvin Grain Terminal
401 Railroad St
Calvin, ND 58323

Scale Information:

RLWS Survivor OTR Model EZ11712-SC-100-OTR, SN 56E3, 100,000 lb. CLC, 12' x 117'

This Permit allows the above referenced **scale with a floating slab foundation to be operated in commerce.**

This Permit is conditioned upon CHS adhering to the terms of the August 22, 2017 Variance Permit Approval.

Dated August 22, 2017

A handwritten signature in black ink, appearing to read "K. Crockford", is written over the printed name of the Director.

Konrad Crockford, Director
Compliance Division



Public Service Commission

PERMANENT VARIANCE PERMIT

Issued To:

CHS Inc.
515 W Montrose Ave
Milton ND 58260

Permit No. 490

Expiration Date: N/A

Scale Location:

CHS Calvin Grain Terminal
401 Railroad St
Calvin, ND 58323

Scale Information:

RLWS Survivor OTR Model EZ11712-SC-100-OTR, SN 56DP, 100,000 lb. CLC, 12' x 117'

This Permit allows the above referenced **scale with a floating slab foundation to be operated in commerce.**

This Permit is conditioned upon CHS adhering to the terms of the August 22, 2017 Variance Permit Approval.

Dated August 22, 2017

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Konrad Crockford, Director
Compliance Division