



Public Service Commission

State of North Dakota

COMMISSIONERS

Brian P. Kalk
Randy Christmann
Julie Fedorchak

Executive Secretary
Darrell Nitschke

600 East Boulevard, Dept. 408
Bismarck, North Dakota 58505-0480
Web: www.psc.nd.gov
E-mail: ndpsc@nd.gov
Phone: 701-328-2400
ND Toll Free: 1-877-245-6685
Fax: 701-328-2410
TDD: 800-366-6888 or 711

STATE OF NORTH DAKOTA PUBLIC SERVICE COMMISSION

TEMPORARY VARIANCE PERMIT APPROVAL

Expires: Midnight on October 1, 2014

Issued To:

Knife River Corporation – North Central
3303 Rock Island Place
Bismarck ND 58504

Scale Location:

Beulah, North Dakota

Scale Information:

Fisher Industries, Serial Number 10X70-01-602317, 100 ton, 10' x 70' Truck Scale

Request To:

Operate a portable pitless scale in commerce.

Temporary Variance Permit Conditions:

- The scale will not be used beyond its 100 ton capacity;
- During the temporary variance period, the scale must maintain acceptance tolerance;
- Once every three months from the date of being placed into service by a registered service company, the scale must be retested and adjusted by a registered service company. The three-month test reports must be submitted to the Commission;
- The service company test reports must include both the "as found" and "as left" readings;
- The scale must be operated according to all applicable North Dakota Laws and Rules; and
- The enclosed Temporary Variance Permit must be posted near the scale in a place conspicuous to the public.

We must also notify you that a portable pitless scale that is in a location for **6 months or more** must meet approach requirements found in North Dakota Administrative Code Section 69-10-02-09 and NIST Handbook 44 UR.2.6.1 as follows:

- on the entrance and exit ends of the vehicle scale there shall be a straight approach as follows:
 - the width at least the width of the platform,
 - the length of twelve feet or a distance equal to one-third of deck length, whichever is greater, beginning in a level plane with the surface of the scale deck, and
 - the first twelve feet of the straight approach from the scale must be of metal or concrete to insure that this portion remains smooth and level and in the same plane as the platform. Metal grating must be of sufficient strength to withstand all loads equal to the concentrated load capacity of the scale. Any slope of the remaining portion of the straight approach away from the scale deck may not exceed one-third inch [8.47 millimeters] per foot [30.48 centimeters].
 - any slope in any remaining portion of approaches beyond the straight approach shall ensure ease of vehicle access, ease for testing purposes, and drainage away from the scale.

If you have any further questions, or require additional information, please feel free to contact me at (701) 328-4077.

Dated October 1, 2013



Patrick Fahn, Director

Compliance and Competitive Markets Division

PUBLIC SERVICE COMMISSION

STATE OF NORTH DAKOTA

TEMPORARY VARIANCE PERMIT

Expires: **Midnight on October 1, 2014**

Issued To:

Knife River Corporation – North Central
3303 Rock Island Place
Bismarck ND 58504

Scale Location:

Beulah, North Dakota

Scale Information:

Fisher Industries, Serial Number 10X70-01-602317, 100 ton, 10' x 70' Truck Scale

This Permit allows the above referenced **portable pitless scale to be operated in commerce.**

This Permit is conditioned upon Knife River Corporation adhering to the terms of the October 1, 2013 Temporary Variance Permit Approval.

Dated October 1, 2013



Patrick Fahn, Director
Compliance and Competitive Markets Division