

Exam Date: 07/30/2014

Walhalla Bean Company

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Box 67

Walhalla, ND

County:

Phone: 701-549-3721

CCC Number:

Location/Container Numbers/Comments	Section	Capacity
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PART A - ADDITIONAL SPACE TO BE INCLUDED UNDER LICENSE

006	LP	62,242
007	LP	62,242
103	D	318,328
		Total: 442,812

PART B - SPACE TO BE DELETED UNDER LICENSE

301	D	102,089
114	F	35,969
115	F	40,325
102	M-J	318,328
		Total: 496,711

PART C - ALL SPACE TO BE INCLUDED UNDER LICENSE

A	340,000
B	160,000
C	169,000
D	319,000
F	33,000
LP	125,000
M	134,000
S	66,000
Total: 1,346,000	

PART D - TOTAL CAPACITY BY FUNCTIONAL UNIT

Maddock	1211	LP	125,000
McVile	1210	S	66,000
Merrifield	1147	M	134,000
Walhalla	505	A B C D F	1,021,000
			Total: 1,346,000

Client ID: 187	NDPSC Bin Capacity Chart	07/30/2014 10:53:28 AM
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Status	Section	Bin Number	Bin Type	Base Point	Diameter or Bu/Ft (Irreg.)	Length	Width	Side wall	Add for Hopper	Ded. for Obst.	Effective Depth	Add for Peak	Depth for Capac.	Bushels per Foot	Base Pack%	Bushel Capacity with Pack
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Facility: Maddock

Section: LP

Added	LP	006	Peaked	Lone Prairie- top of sidewall	48.000	0.000	0.000	35.50	0.00	0.00	35.500	3.400	38.9	1454.6	10.0	62,242
Added	LP	007	Peaked	Lone Prairie- top of sidewall	48.000	0.000	0.000	35.50	0.00	0.00	35.500	3.400	38.9	1454.6	10.0	62,242

Bin count: 2

Facility: Maddock Section: LP Total: **124,484**

To Even: **125,000**

NDPSC Bin Capacity Chart

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 Walhalla , ND
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Status	Section	Bin Number	Bin Type	Base Point	Diameter or Bu/Ft (Irreg.) Length	Width	Side wall	Add for Hopper	Ded. for Obst.	Effective Depth	Add for Peak	Depth for Capac.	Bushels per Foot	Base Pack%	Bushel Capacity with Pack
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Facility: McVile

Section: S

S	001	Peaked	Stein Seed Co-	top of	14.500	0.000	0.000	15.00	2.20	0.00	17.200	0.900	18.1	132.7	5.50	2,534
S	002	Peaked	Stein Seed Co-	top of	14.500	0.000	0.000	15.00	2.20	0.00	17.200	0.900	18.1	132.7	5.50	2,534
S	005	Peaked	Stein Seed Co-	top of	14.500	0.000	0.000	15.00	2.20	0.00	17.200	0.900	18.1	132.7	5.50	2,534
S	006	Peaked	Stein Seed Co-	top of	14.500	0.000	0.000	15.00	2.20	0.00	17.200	0.900	18.1	132.7	5.50	2,534
S	007	Peaked	Stein Seed Co-	top of	16.000	0.000	0.000	25.00	2.30	0.00	27.300	1.000	28.3	161.6	5.80	4,838
S	008	Peaked	Stein Seed Co-	top of	16.000	0.000	0.000	25.00	2.30	0.00	27.300	1.000	28.3	161.6	5.80	4,838
S	009	Peaked	Stein Seed Co-	top of	16.000	0.000	0.000	25.00	2.30	0.00	27.300	1.000	28.3	161.6	5.80	4,838
S	010	Peaked	Stein Seed Co-	top of	16.000	0.000	0.000	25.00	2.30	0.00	27.300	1.000	28.3	161.6	5.80	4,838
S	011	Peaked	Stein Seed Co-	top of	16.000	0.000	0.000	25.00	2.30	0.00	27.300	1.000	28.3	161.6	5.80	4,838
S	012	Peaked	Stein Seed Co-	top of	16.000	0.000	0.000	25.00	2.30	0.00	27.300	1.000	28.3	161.6	5.80	4,838
S	013	Peaked	Stein Seed Co-	top of	12.500	0.000	0.000	15.00	1.80	0.00	16.800	0.800	17.6	98.6	5.00	1,822
S	014	Peaked	Stein Seed Co-	top of	12.500	0.000	0.000	15.00	1.80	0.00	16.800	0.800	17.6	98.6	5.00	1,822
S	015	Peaked	Stein Seed Co-	top of	12.500	0.000	0.000	15.00	1.80	0.00	16.800	0.800	17.6	98.6	5.00	1,822
S	016	Peaked	Stein Seed Co-	top of	12.500	0.000	0.000	15.00	1.80	0.00	16.800	0.800	17.6	98.6	5.00	1,822
S	017	Peaked	Stein Seed Co-	top of	16.000	0.000	0.000	25.00	2.30	0.00	27.300	1.000	28.3	161.6	5.80	4,838
S	018	Peaked	Stein Seed Co-	top of	16.000	0.000	0.000	25.00	2.30	0.00	27.300	1.000	28.3	161.6	5.80	4,838
S	019	Peaked	Stein Seed Co-	top of	16.000	0.000	0.000	25.00	2.30	0.00	27.300	1.000	28.3	161.6	5.80	4,838
S	020	Peaked	Stein Seed Co-	top of	16.000	0.000	0.000	25.00	2.30	0.00	27.300	1.000	28.3	161.6	5.80	4,838

Bin count: 18

Facility: McVile Section: S Total: **65,804**

To Even: **66,000**

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NDPSC Bin Capacity Chart

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Status	Section	Bin Number	Bin Type	Base Point	Diameter or Bu/Ft (Irreg.) Length	Width	Side wall	Add for Hopper	Ded. for Obst.	Effective Depth	Add for Peak	Depth for Capac.	Bushels per Foot	Base Pack%	Bushel Capacity with Pack
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Facility: Merrifield**Section: M**

M	001	Flat	Merrifield ceiling ht. 18.8'	0.000	98.00	19.00	11.50	0.00	0.00	11.500	0.000	11.5	1496.8	10.0	18,934
M	002	Flat	Merrifield ceiling ht. 18.8'	0.000	98.00	19.00	11.50	0.00	0.00	11.500	0.000	11.5	1496.8	10.0	18,934
M	003	Flat	Merrifield ceiling ht. 18.8'	0.000	98.00	19.00	11.50	0.00	0.00	11.500	0.000	11.5	1496.8	10.0	18,934
M	004	Flat	Merrifield ceiling ht. 18.8'	0.000	80.00	19.00	11.50	0.00	0.00	11.500	0.000	11.5	1221.9	10.0	15,457
M	005	Flat	Merrifield ceiling ht. 18.8'	0.000	80.00	19.00	11.50	0.00	0.00	11.500	0.000	11.5	1221.9	10.0	15,457
M	006E	Peaked	top of sidewall	12.300	0.000	0.000	5.000	2.00	0.00	7.000	0.700	7.7	95.5	5.00	772
M	006N	Peaked	top of sidewall	12.300	80.00	19.00	5.000	2.00	0.00	7.000	0.700	7.7	95.5	5.00	772
M	006S	Peaked	top of sidewall	12.300	0.000	0.000	5.000	2.00	0.00	7.000	0.700	7.7	95.5	5.00	772
M	007	Peaked	top of sidewall hopper tank	15.000	0.000	0.000	15.00	2.30	0.00	17.300	0.900	18.2	142.1	5.50	2,728
M	008	Peaked	top of sidewall hopper tank	15.000	0.000	0.000	15.00	2.30	0.00	17.300	0.900	18.2	142.1	5.50	2,728
M	009	Square	top of sidewall hopper tank	0.000	11.50	9.250	11.25	1.90	0.00	13.150	0.000	13.2	85.5	5.80	1,194
M	010	Square	top of sidewall hopper tank	0.000	11.50	9.250	11.25	1.90	0.00	13.150	0.000	13.2	85.5	5.80	1,194
M	101	Quonset	Merrifield ceiling ht 17.8'	0.000	91.00	42.50	11.00	0.00	0.00	11.000	0.000	11.0	2963.8	10.0	35,863

Bin count: 13

Facility: Merrifield Section: M Total: 133,739

To Even: 134,000

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Status	Section	Bin Number	Bin Type	Base Point	Diameter or Bu/Ft (Irreg.) Length	Width	Side wall	Add for Hopper	Ded. for Obst.	Effective Depth	Add for Peak	Depth for Capac.	Bushels per Foot	Base Pack%	Bushel Capacity with Pack
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Facility: Walhalla

Section: A

A	001	Square	top of bin at sidewall	0.000	10.10	10.10	14.00	0.00	0.00	14.000	0.000	14.0	82.0	5.50	1,211
A	002	Square	top of bin at sidewall	0.000	10.00	10.00	14.00	0.00	0.00	14.000	0.000	14.0	80.4	5.50	1,188
A	003	Square	top of bin at sidewall	0.000	10.00	10.00	14.00	0.00	0.00	14.000	0.000	14.0	80.4	5.50	1,188
A	004	Square	top of bin at sidewall	0.000	10.00	10.00	18.00	0.00	0.00	18.000	0.000	18.0	80.4	5.50	1,527
A	005	Square	top of bin at sidewall	0.000	10.00	10.00	18.00	0.00	0.00	18.000	0.000	18.0	80.4	5.50	1,527
A	006	Square	top of bin at sidewall	0.000	10.00	10.00	18.00	0.00	0.00	18.000	0.000	18.0	80.4	5.50	1,527
A	007	Square	top of bin at sidewall	0.000	10.00	10.00	19.00	0.00	0.00	19.000	0.000	19.0	80.4	5.50	1,612
A	008	Square	top of bin at sidewall	0.000	10.00	10.00	19.00	0.00	0.00	19.000	0.000	19.0	80.4	5.50	1,612
A	009	Square	top of bin at sidewall	0.000	10.00	10.00	18.00	0.00	0.00	18.000	0.000	18.0	80.4	5.50	1,527
A	010	Square	top of bin at sidewall	0.000	10.00	10.00	18.00	0.00	0.00	18.000	0.000	18.0	80.4	5.50	1,527
A	011	Square	top of bin at sidewall	0.000	6.000	6.000	17.00	0.00	0.00	17.000	0.000	17.0	28.9	2.50	503
A	012	Flat	grainwall ht. 12.0' center	9.000	39.50	32.90	11.00	0.00	0.00	11.000	3.200	14.2	1044.7	10.0	16,319
A	013	Flat	grainwall ht. 27.1' catwalk	8.000	50.00	40.00	24.00	0.00	0.00	24.000	2.900	26.9	1607.7	10.0	47,572
A	014	Flat	grainwall ht. 27.1' catwalk	8.000	50.00	40.00	24.00	0.00	0.00	24.000	2.900	26.9	1607.7	10.0	47,572
A	015	Flat	grainwall ht. 27.1' catwalk	8.000	50.00	40.00	24.00	0.00	0.00	24.000	2.900	26.9	1607.7	10.0	47,572
A	016	Flat	bag warehouse	0.000	150.0	30.00	12.00	0.00	0.00	12.000	0.000	12.0	3617.4	10.0	47,750
A	017	Flat	grainwall ht. 12.0' overhead	14.000	118.8	68.80	8.500	0.00	0.00	8.500	5.600	14.1	6570.3	10.0	101,905
A	101	Square	top of sidewall over color	0.000	13.00	7.000	21.00	1.40	0.00	22.400	0.000	22.4	73.2	5.50	1,730
A	102	Square	top of sidewall over color	0.000	13.00	8.000	21.00	1.40	0.00	22.400	0.000	22.4	83.6	5.80	1,982
A	103	Peaked	top of sidewall	16.000	13.00	8.000	20.00	2.00	0.00	22.000	1.000	23.0	161.6	5.80	3,933
A	104	Peaked	top of sidewall	16.000	13.00	8.000	20.00	2.00	0.00	22.000	1.000	23.0	161.6	5.80	3,933

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NDPSC Bin Capacity Chart

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Walhalla Bean Company

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Box 67

Walhalla , ND

County:

Status	Section	Bin Number	Bin Type	Base Point	Diameter or Bu/Ft (Irreg.) Length	Width	Side wall	Add for Hopper	Ded. for Obst.	Effective Depth	Add for Peak	Depth for Capac.	Bushels per Foot	Base Pack%	Bushel Capacity with Pack
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Facility: Walhalla**Section: A**

A	105	Peaked	top of sidewall	16.000	13.00	8.000	20.00	2.00	0.00	22.000	1.000	23.0	161.6	5.80	3,933
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Bin count: 22

Facility: Walhalla Section: A Total: **339,150**To Even: **340,000****Section: B**

B	101	Flat	1995 bulk wrhse east of	12.800	198.5	58.50	8.900	0.00	0.00	8.900	5.800	14.7	9334.6	10.0	150,941
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B	102	Peaked	hopper tank north of flat 101	17.000	0.000	0.000	20.00	2.30	0.00	22.300	1.000	23.3	182.5	5.80	4,499
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B	103	Peaked	hopper tank north of flat 101	17.000	0.000	0.000	20.00	2.30	0.00	22.300	1.000	23.3	182.5	5.80	4,499
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Bin count: 3

Facility: Walhalla Section: B Total: **159,939**To Even: **160,000****Section: C**

C	201	Peaked	eave at sidewall	14.000	0.000	0.000	12.00	2.20	0.00	14.200	0.800	15.0	123.7	5.50	1,958
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C	202	Peaked	eave at sidewall	14.000	0.000	0.000	12.00	2.20	0.00	14.200	0.800	15.0	123.7	5.50	1,958
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C	203	Peaked	eave at sidewall	14.000	0.000	0.000	12.00	2.20	0.00	14.200	0.800	15.0	123.7	5.50	1,958
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C	204	Peaked	eave at sidewall	14.000	0.000	0.000	12.00	2.20	0.00	14.200	0.800	15.0	123.7	5.50	1,958
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C	205	Peaked	eave at sidewall	14.000	0.000	0.000	12.00	2.20	0.00	14.200	0.800	15.0	123.7	5.50	1,958
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C	206	Peaked	eave at sidewall	14.000	0.000	0.000	12.00	2.20	0.00	14.200	0.800	15.0	123.7	5.50	1,958
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C	209	Flat	3D - west grainwall ht. 10.0'	11.400	118.8	58.60	8.000	0.00	0.00	8.000	4.800	12.8	5596.2	10.0	78,794
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C	210	Flat	3D east grainwall ht. 10.5'	11.000	119.4	58.50	8.000	0.00	0.00	8.000	4.600	12.6	5614.9	10.0	77,823
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NDPSC Bin Capacity Chart

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Walhalla Bean Company
Box 67
Walhalla , ND
County:

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Status	Section	Bin Number	Bin Type	Base Point	Diameter or Bu/Ft (Irreg.) Length	Width	Side wall	Add for Hopper	Ded. for Obst.	Effective Depth	Add for Peak	Depth for Capac.	Bushels per Foot	Base Pack%	Bushel Capacity with Pack
Bin count:		8													
														Facility: Walhalla Section: C Total:	168,365
														To Even:	169,000

Section: D

Added	D	103	Flat	ADM flat storage	0.000	300.0	150.0	8.000	0.00	0.00	8.000	0.000	8.0	36173.6	10.0	318,328
Bin count:		1														
														Facility: Walhalla Section: D Total:	318,328	
														To Even:	319,000	

Section: F

F	102	Flat	stremik building	0.000	96.00	48.00	8.000	0.00	0.00	8.000	0.000	8.0	3704.2	10.0	32,597
Bin count:		1													
														Facility: Walhalla Section: F Total:	32,597
														To Even:	33,000

Overall Licensed Bin Capacity for:

Walhalla Bean Company

Bin count: 68

Licensed Capacity:
(includes pack)

1,342,406 Bu.

Licensed Capacity (to even):
(includes pack and section totals are
rounded up to next highest 1000)

1,346,000 Bu.

WALHALLA BEAN COMPANY

ADM site Flat Storage

SECTION D 103

BASIC DIMENSIONS

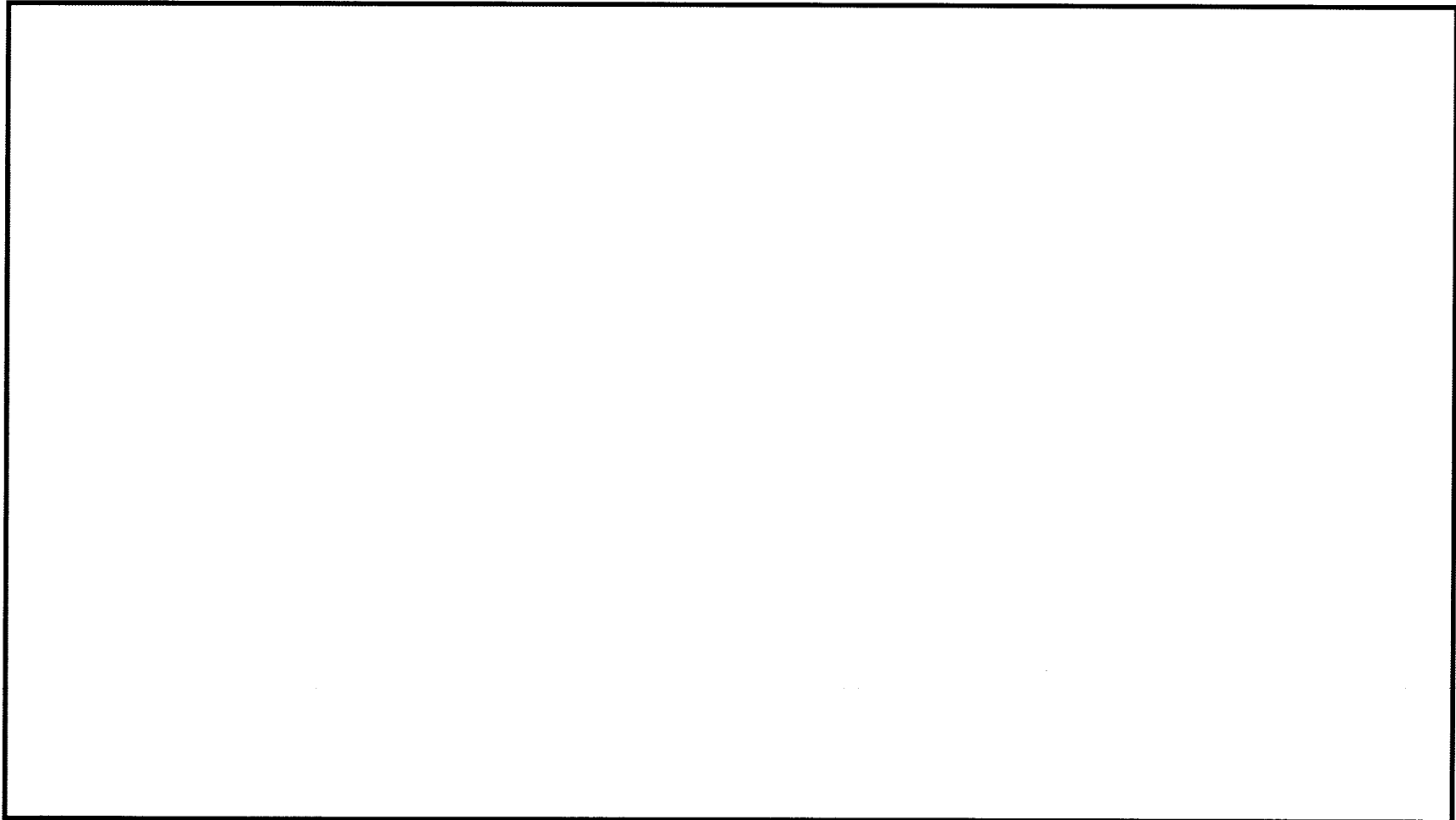
inside dimensions 150'W X 300'L

grain wall ht on sides 8.75'

grain wall ht.ends 8.0'

bottom rafter beam at sidewall 17.8'

bottom rafter beam at 37.5' in from sidewall = 23.5'



LONE PRAIRIE GRAIN, INC.
TUNBRIDGE ND.
Maddock location
SECTION M
NW corner of town along Hwy 30

