



ADM-BENSON QUINN

3551 County Road 89 ~ Hebron, ND 58638 ~ (701)878-4299

August 19, 2014



Ms. Bauske:

I am writing to you in regards to our two truck scale located at our Hebron, North Dakota facility, to request variance permits based on variance permit request rule Section 69-10-01-04. The Variance Request is based upon the clearance between the top of the pier and the bottom of the scale at both scales. During a recent inspection, it was noted and brought to our attention that the distance between the piers and bottom of the scales is 1 -1.5" shy of the requirements, per the North Dakota State Requirements.

Please note the following in consideration of our variance request:

1. North Grain Elevator Scale: The clearance from the top of the washout slab to the bottom of the scale is required 12"; however, from the top of the pier to the bottom of the scale 11"; 1" less than the requirement of the State of North Dakota.
2. South Frac Sand Scale: The clearance from the top of the washout slab to the bottom of the scale is the required 12"; however, from the top of the pier to the bottom of the scale is 10.5"; 1.5" less than the requirements of the State of North Dakota.
3. Based upon the notes 1&2, we are requesting a variance permit from these two foundations. Our facilities have received quotes/bids from a contractor, and in order to raise the scale/modify the foundation; it would require us purchasing a riser kit that would be 6" in height and then building up the concrete on the approach and lengthening the existing ramps to accommodate the slope. This would cost somewhere between \$20,000 - \$25,000, not taking into account the down time involved in this process or potential loss of business.

It would be very much appreciated if you would take our variance request under consideration and let me know your decision as soon as possible. Thank you for your time.

Regards,

Brian Peters
ADM- Benson Quinn- Hebron
Operations Superintendent



SECRETARY OF STATE NORTH DAKOTA



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ADM - BENSON QUINN

Trade Name

System ID: 18177400 **Phone:** (217) 424-5504
Status: Active
Original File Date: 06/17/2002 **Last Renewal Date:** 06/17/2012

Nature of Business

GRAIN ELEVATOR AND OTHER AGRICULTURAL RELATED BUSINESS

Owners

ARCHER-DANIELS-MIDLAND COMPANY
4666 E FARIES PKWY
DECATUR, IL 62526-5630

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ARCHER-DANIELS-MIDLAND COMPANY

Corporation Details

System ID: 6415600 **Phone:** (217) 451-2338
Type: FOREIGN BUSINESS CORPORATION
Status: Active & Good Standing
Original File Date: 05/14/1991 **Effective Date:** 05/14/1991
State of Origin: Delaware

Nature of Business

AGRICULTURAL PROCESSING

Principal Office

4666 E FARIES PKWY DECATUR, IL 62526-5630

Registered Agent

C T CORPORATION SYSTEM
314 E THAYER AVE
BISMARCK, ND 58501-4018
Established Date: Aug 27, 2008

Generate an Annual Report To File

To Generate a Annual Report form to be filed with the Secretary of State, select the appropriate year of the report you intend to file. This report does not contain details of a report previously filed with the Secretary of State. The annual report years reflected are an indication of the various report forms available in this site and is not an indication that an entity needs to file reports for all years. Missing years indicate that the forms for the missing year have not yet been deployed to the website, or have already been removed, and can be obtained by contacting the Secretary of State.

[2014](#) (generates a forms-fillable pdf in a new pop-up window)

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Scale Test Report

North Dakota Public Service Commission
Testing and Safety Division
SFN 19243 (5/2002)

Invoice# **WG 58513**

Operator# 7011

Inspected Date: 6/25/2014 11:06:59

Date Last Tested: 5/22/2013

ADM-Benson Quinn Co.

3551 County Rd. 89

Hebron ND 58638

Phone: 701-878-4299

Variance Posted:

Contact: Eric Larson

E Mail:

Item Code: 3V6 1

Location Of Device: north; grain elev.

Manufacturer: Mettler Toledo

Indicating Element: IND 560 Capacity: 200,000 x 20

Serial #: **B213805249** Class: IIII

Lever System/Weighing Elements: Digital

Platform Size: 11 x 110 Pit Depth: 10.5"

Approaches: 12' Concrete (pitless)

Printer: Okidata 320 Printer SN: AK1901770210

Environmental Conditions:

Test Results

Initial Zero Test: 0

Section Test

Section	Test Weight	Error
1	20,000	0
2	20,000	0
3	20,000	0
4	20,000	20
5	20,000	20
6	20,000	

Balance Check: 0

Sensitivity Response OR Discrimination Test

ZeroLoad	NA
Loaded	NA

Strain Test

Shift Test

Load Pt.	Test Weight	Error
1	10,000	0
2	10,000	0
3	10,000	0
4	10,000	0
5	10,000	0
6	10,000	0
7	10,000	0
8	10,000	0
9	10,000	0
10	10,000	0
11	10,000	0
12	10,000	0

Balance Check: 0

	Wt Full	Test Weight	Wt Empty	Error
1	51600	20,000	31600	0
2	51600	20,000	31600	0
3		20,000		
4		20,000		

Remarks: does not meet deck clearance requirement

Scale Test Report

North Dakota Public Service Commission
 Testing and Safety Division
 SFN 19243 (5/2002)

Invoice# **WG 58513**

Operator# 7011

Inspected Date: 6/25/2014 14:56:47

Date Last Tested: 5/22/2013

ADM-Benson Quinn Co.

3551 County Rd. 89

Hebron ND 58638

Phone: 701-878-4299

Variance Posted:

Contact: Eric Larson

E Mail:

Item Code: 3V6 2

Location Of Device: south fracsand

Manufacturer: Toledo

Indicating Element: Ind 560

Capacity: 200,000 x 20

Serial #: **B213818662**

Class: IIII

Lever System/Weighing Elements: FLC (pitless)

Platform Size: 10 x 110

Pit Depth: 11"

Approaches: 12' Concrete

Printer: CPU

Printer SN: computer system

Environmental Conditions: wind

Test Results

Initial Zero Test: 0

Section Test

Section	Test Weight	Error
1	20,000	40
2	20,000	20
3	20,000	0
4	20,000	0
5	20,000	20
6	20,000	20

Balance Check: 0

Sensitivity Response OR Discrimination Test

ZeroLoad	NA
Loaded	NA

Strain Test

Shift Test

Load Pt.	Test Weight	Error
1	10,000	20
2	10,000	20/0
3	10,000	0
4	10,000	0
5	10,000	0
6	10,000	20/0
7	10,000	0
8	10,000	20
9	10,000	0
10	10,000	0
11	10,000	0
12	10,000	20/0

Balance Check: 0

	Wt Full	Test Weight	Wt Empty	Error
1	51600	20,000	31600	0
2	51620	20,000	31580	40
3		20,000		
4		20,000		

Remarks: does not meet deck clearance requirement