



R2 Inc
105 Front St PO Box 88
Rutland, ND 58067

Rodney Erickson 701-367-5243

March 19th 2020

North Dakota Weights and Measures

600 E. Boulevard, Dept. 408

Bismarck, ND 58505

Attention: Shelly Bauske

Subject: Permanent Variance Permit Request

We are requesting a permanent variance permit for the permanent use of the truck scale to being used with less than 5' from one end of the scale to inside of the overhead door and used with more approach slope than 1/3" per 1' (69-10-02-09 Deck Lengths)

Scale information:

B-Tek, Model BS-8010-200-FECD-P-A 80' long 200,000 lb. Capacity, 90,000 lb. CLC, Serial Number TS-06156584 The Scale was installed in 2015 and was issued a temporary variance permit. We have attached all copies of the scale test reports since the scale was installed.

We appreciate your cooperation with our request. If we are granted a permanent variance, we plan to operate the truck scale according to all applicable North Dakota Laws and Rules.

Thank you,

Rodney Erickson



PRAIRIE SCALE SYSTEMS, INC.
P.O. Box 69 Horace, ND 58047-0069 701-281-9591

Invoice: GT-100032
Scale ID: 101204

Date 09/04/2015	PSC Device Code 3V4	No. of Sections 4	Complete each item with Y (Yes), N (No), or NA (Not Applicable) <input checked="" type="checkbox"/> New Installation (w/ RFI Check) <input checked="" type="checkbox"/> Performed Calibration <input checked="" type="checkbox"/> Modified Equipment <input checked="" type="checkbox"/> Use as a Reference Scale <input checked="" type="checkbox"/> Replaced Existing Equipment <input checked="" type="checkbox"/> Non-Commercial <input checked="" type="checkbox"/> Scale Indoors <input checked="" type="checkbox"/> Variance Permit Posted; Expiration Date: 08/31/2017 <input checked="" type="checkbox"/> Stored/Recalled Weights meet NDAC 69-10-02-23 & 69-10-02-24 <input checked="" type="checkbox"/> Software is NTEP Approved <input checked="" type="checkbox"/> Built-In Standards; Date Certified: <input checked="" type="checkbox"/> Multiple Decks/Single Indicator <input checked="" type="checkbox"/> Customer Has Clear View <input checked="" type="checkbox"/> Clearance Below Scale Clear <input checked="" type="checkbox"/> Video Camera Working <input checked="" type="checkbox"/> Approach Requirements Met <input checked="" type="checkbox"/> View Distance > 200' <input checked="" type="checkbox"/> Pit Coping and Crush Strip Good <input checked="" type="checkbox"/> Two-Way Audio Working <input checked="" type="checkbox"/> In response to PSC Quality Assurance Inspection
Name of Business R2 Incorporated			
Mailing Address 105 Front St Rutland ND 58067			
Device Location Rutland Elevator 105 Front St			
City Rutland	State ND	Zip Code 58067	
County Sargent		Telephone Number	
Device Contact/Manager Rodney		Cell Number	
Email Address			

Scale Information - B-Tek

Scale Manufacturer B-Tek	Indicator Manufacturer/Model Rice Lake 720i	Indicator Serial No. 1707400113	Weighing Elements 8 Cell
Capacity/Divisions/Units 160,000 lbs X 20 lbs	Legible Label <input checked="" type="checkbox"/> Y <input type="checkbox"/> N	Class IIIIL	Printer Manufacturer/Model Epson TM-295
Deck Size 80' X 10'	Clearance (inches) 48"	Approach - 12' Concrete Level West - OK East-Variance	Printer Serial No. J9KF142310
SR or Discrimination Test Zero Load = Loaded =	Motion Detection Range =	Hard Surface Approach (Length/Slope/Condition) OK	
		AZSM (Auto Zero) Range =	

Test Data

LBP / Section / Product Wt.	Value of Test Weights Used	Serial/Test Number	Errors +/-		LBP / Section / Product Wt.	Value of Test Weights Used	Serial/Test Number	Errors +/-	
			As Found	As Left				As Found	As Left
Description: Corner Test					Description: Section Test				
1	10,000 lbs		-40 lbs	0 lbs	1	20,000 lbs		-60 lbs	0 lbs
2	10,000 lbs		-40 lbs	0 lbs	2	20,000 lbs		-20/-40 lbs	0 lbs
3	10,000 lbs		0 lbs	0 lbs	3	20,000 lbs		+20 lbs	0 lbs
4	10,000 lbs		0 lbs	0 lbs	4	20,000 lbs		0 lbs	0 lbs
5	10,000 lbs		0 lbs	0 lbs					
6	10,000 lbs		0/+20 lbs	0 lbs					
7	10,000 lbs		0/-20 lbs	0 lbs					
8	10,000 lbs		-20 lbs	0 lbs					

Strain Load Test

Section (Increasing or Decreasing)	3 Increasing	Remarks (include environmental conditions, if applicable). Attach additional sheets as necessary. Calibrated on Section 3
Full Truck Weight	61,780 lbs	
Test Weight	20,000 lbs	
Empty Truck Weight	41,780 lbs	
Errors		
Physical Seal <input checked="" type="checkbox"/> Y <input type="checkbox"/> N Electronic Audit Trail: <input checked="" type="checkbox"/> Y <input type="checkbox"/> N		
Seal Date: 09/04/2015	Audit Trail Information:	
Seal Type: Lead		
Meets tolerances in PSC adopted NIST Handbook 44? _ Maintenance <input checked="" type="checkbox"/> Acceptance <input checked="" type="checkbox"/>		
<input checked="" type="checkbox"/> Approved _ Rejected _ Taken out of Service <input checked="" type="checkbox"/> Sticker Applied		
By signing this test report, I declare that I have examined this report and to the best of my knowledge and belief, the report is complete and the facts stated are sufficient, true and correct. I also declare that, except for conditions noted in "Remarks," the device meets the minimum requirements of the State laws and rules, including NIST Handbook 44, for use of the device in commerce.		
Permit Holder Signature	1768	Permit Number
Operator Signature	09/04/2015	Date



PRAIRIE SCALE SYSTEMS, INC.
P.O. Box 69 Horace, ND 58047-0069 701-281-9591

Invoice: CR-100800
Scale ID: 101204

Date 12/23/2015	PSC Device Code 3V4	No. of Sections 4	Complete each item with Y (Yes), N (No), or NA (Not Applicable) <input type="checkbox"/> New Installation (w/ RFI Check) <input type="checkbox"/> Performed Calibration <input type="checkbox"/> Modified Equipment <input type="checkbox"/> Use as a Reference Scale <input type="checkbox"/> Replaced Existing Equipment <input type="checkbox"/> Non-Commercial <input type="checkbox"/> Scale Indoors <input checked="" type="checkbox"/> Variance Permit Posted; Expiration Date: 08/31/2017 <input type="checkbox"/> Stored/Recalled Weights meet NDAC 69-10-02-23 & 69-10-02-24 <input type="checkbox"/> Software is NTEP Approved <input type="checkbox"/> Built-In Standards; Date Certified:
Name of Business R2 Incorporated			
Mailing Address 105 Front St Rutland ND 58067			
Device Location Rutland Elevator 105 Front St			
City Rutland	State ND	Zip Code 58067	
County Sargent		Telephone Number	
Device Contact/Manager Rodney		Cell Number	
Email Address			
<input type="checkbox"/> Multiple Decks/Single Indicator <input checked="" type="checkbox"/> Customer Has Clear View <input checked="" type="checkbox"/> Clearance Below Scale Clear <input type="checkbox"/> Video Camera Working <input checked="" type="checkbox"/> Approach Requirements Met <input type="checkbox"/> View Distance > 200' <input checked="" type="checkbox"/> Pit Coping and Crush Strip Good <input type="checkbox"/> Two-Way Audio Working <input type="checkbox"/> In response to PSC Quality Assurance Inspection			

Scale Information - B-Tek

Scale Manufacturer B-Tek	Indicator Manufacturer/Model Rice Lake 720i	Indicator Serial No. 1707400113	Weighing Elements 8 Cell
Capacity/Divisions/Units 160,000 lbs X 20 lbs	Legible Label <input checked="" type="checkbox"/> Y <input type="checkbox"/> N	Class III	Printer Manufacturer/Model Epson TM-295
Deck Size 80' X 10'	Clearance (inches) 48"	Approach - 12' Concrete Level West - OK East-Variance	Hard Surface Approach (Length/Slope/Condition) OK
SR or Discrimination Test Zero Load = NA Loaded = NA	Motion Detection Range = 3d	AZSM (Auto Zero) Range = 3d	

Test Data

LBP / Section / Product Wt.	Value of Test Weights Used	Serial/Test Number	Errors +/-		LBP / Section / Product Wt.	Value of Test Weights Used	Serial/Test Number	Errors +/-	
			As Found	As Left				As Found	As Left
Description: Corner Test					Description: Section Test				
1	10,000 lbs			0	1	20,000 lbs		0	0
2	10,000 lbs			0	2	20,000 lbs		0/-	0/-
3	10,000 lbs			0	3	20,000 lbs		0	0
4	10,000 lbs			0	4	20,000 lbs		-20/40	0
5	10,000 lbs			0					
6	10,000 lbs			0		BC=0			
7	10,000 lbs			0/-					
8	10,000 lbs			0					
	BC=0								

Strain Load Test

Section (Increasing or Decreasing)	Section 3/4 Increasing	Remarks (include environmental conditions, if applicable). Attach additional sheets as necessary. Customer contacted Prairie Scales regarding questionable weights with truck scale. Arrived at location, found scale to be clean, pit to be clean and scale to move freely. Tested scale and found scale to be in tolerance. Did make slight adjustments to section four. Strain tested over receiving pit, found scale to work well at this time.
Full Truck Weight	62,140 lbs	
Test Weight	20,000 lbs	
Empty Truck Weight	42,140 lbs	
Errors	0	
Physical Seal <input checked="" type="checkbox"/> Y <input type="checkbox"/> N Electronic Audit Trail: <input type="checkbox"/> Y <input type="checkbox"/> N	Audit Trail Information:	
Seal Date: 12/23/2015	Seal Type: Lead	
Meets tolerances in PSC adopted NIST Handbook 44? <input checked="" type="checkbox"/> Maintenance_ Acceptance <input checked="" type="checkbox"/> Approved <input type="checkbox"/> Rejected <input type="checkbox"/> Taken out of Service <input checked="" type="checkbox"/> Sticker Applied		
By signing this test report, I declare that I have examined this report and to the best of my knowledge and belief, the report is complete and the facts stated are sufficient, true and correct. I also declare that, except for conditions noted in "Remarks," the device meets the minimum requirements of the State laws and rules, including NIST Handbook 44, for use of the device in commerce.		
Permit Holder Signature	1718	
Operator Signature	12/23/2015	
	Date	

Farm Country Scale, LLC.
 9449 County Road 81
 Fairmount, ND 58030

701-361-4483
 farmcountryscale@gmail.com

Date 4-11-2017	PSC Device Code 304	No. of Sections 4	Complete each item with Y (Yes), N (No), or NA (Not Applicable)	
Name of Business Rutland Elevator R2 Inc.			<input checked="" type="checkbox"/> New Installation (w/ RFI Check)	<input checked="" type="checkbox"/> Performed Calibration
Mailing Address P.O. Box 88			<input checked="" type="checkbox"/> Modified Equipment	<input checked="" type="checkbox"/> Use as a Reference Scale
City Rutland	State ND	Zip Code 58067	<input checked="" type="checkbox"/> Replaced Existing Equipment	<input checked="" type="checkbox"/> Non-Commercial
County Sargent	Telephone Number 701-724-6202		Variance Permit Posted; Expiration Date: _____	
Device Contact/Manager Rod Erickson	Cell Number		Stored/Recalled Weights Meet NDAC §§ 69-10-02-23 & 69-10-02-24	
Email Address	Device Location Driveway		<input checked="" type="checkbox"/> Software is NTEP Approved	<input checked="" type="checkbox"/> Built-In Standards; Date Certified: _____
			<input checked="" type="checkbox"/> Multiple Decks/Single Indicator	<input checked="" type="checkbox"/> Customer Has Clear View
			<input checked="" type="checkbox"/> Clearance Below Scale Clear	<input checked="" type="checkbox"/> Video Camera Working
			<input checked="" type="checkbox"/> Approach Requirements Met	<input checked="" type="checkbox"/> View Distance > 200'
			<input checked="" type="checkbox"/> Pit Coping and Crush Strip Good	<input checked="" type="checkbox"/> Two-Way Audio Working
<input checked="" type="checkbox"/> In Response to PSC Quality Assurance Inspection				

Scale Manufacturer B-Tek / H.L.W.S.	Indicator Manufacturer/Model H.L. 720	Indicator Serial No. 1707400113	Weighing Elements 8-Load Cells
Capacity/Divisions/Units 160,000lbs x 20 lbs	Legible Label <input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N	Class III	Printer Manufacturer/Model Epson TTF-U295
Deck Size 10 x 80	Clearance (Inches) 48"	Approach - 12' Concrete Level Concrete	Hard Surface Approach (Length/Slope/Condition) Concrete / gravel / Good
SR or Discrimination Test Zero Load = 1.42 = 22 lb. Loaded = 1.42 = 22 lb.	Motion Detection Range = 60 lb.	AZSM (Auto Zero) Range = 60 lb.	

LBP / Section / Product Wt.	Value of Test Weights Used	Errors +/-		LBP / Section / Product Wt.	Value of Test Weights Used	Errors +/-		
		As Found	As Left			As Found	As Left	
LBP 1	10,000	0	0	Section 1	20,000	0	0	
2	10,000	0	0		2	20,000	0	0
3	10,000	0	0		3	20,000	0	0
4	10,000	0	0		4	20,000	0	0
5	10,000	0	0					
6	10,000	0	0					
7	10,000	0	0					
8	10,000	0	0					
B/C	00	0	0	B/C	00	0	0	

Section (Increasing or Decreasing)		2	4	Remarks (include environmental conditions, if applicable). Attach additional sheets as necessary. Inspected scale, tested and certified. Made no adjustments.
Full Truck Weight		49,820	49,820	
Test Weight		20,000	20,000	
Empty Truck Weight		29,820	29,820	
Errors		0	0	
Physical Seal <input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N		Electronic Audit Trail: <input checked="" type="checkbox"/> Y <input checked="" type="checkbox"/> N		
Seal Date: 2015		Audit Trail Information:		
Seal Type: Lead				
Meets tolerances in PSC adopted NIST Handbook 44? <input checked="" type="checkbox"/> Maintenance <input type="checkbox"/> Acceptance				
<input checked="" type="checkbox"/> Approved <input type="checkbox"/> Rejected <input type="checkbox"/> Taken out of Service <input checked="" type="checkbox"/> Sticker Applied				
By signing this test report, I declare that I have examined this report and to the best of my knowledge and belief, the report is complete and the facts stated are sufficient, true and correct. I also declare that, except for conditions noted in "Remarks," the device meets the minimum requirements of the State laws and rules, including NIST Handbook 44, for use of the device in commerce.				
Permit Holder Signature		1606		Permit No.
Operator Signature				Date

Farm Country Scale, LLC
 1449 County Road #1
 Fairmount, ND 58030

701-651-4487
 farmcountryyscale@gmail.com

Date: 9-25-2018 Name of Business: Rutland Elevator K2 Inc Making Address: P.O. Box 20 City: Rutland State: ND Zip Code: 58067 County: Sargent Device Contact/Manager: Rodney Erickson Email Address: rdinc@hotmail.com Device Location: Driveway @ 105 Front St. W	PSC Device Code: 3V4 No. of Sections: 4 Telephone Number: 701-224-6202 Cell Number: Complete calibration with Y (Yes), N (No), or NA (Not Applicable): New Installation (w/ PFI Check): Y Modified Equipment: N Replaced Existing Equipment: N Variance Permit Posted; Expiration Date: 7/2018 Stored/Recalled Weights Meet NDAC §6-69-10-02-23 & 69-10-02-24: Y Software is NTEP Approved: NA Built-In Standards: Data Certified: NA Multiple (Deck)/Single Indicator: N Clearance Below Scale Clear: Y Approach Requirements Met: Y Pit Coping and Crush Stop Good: Y Customer Has Clear View: Y Video Camera Working: NA View Distance > 200': NA Two-Way Audio Working: NA In Response to PSC Quality Assurance Inspection: N
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Scale Manufacturer: B-Tek Capacity/Divisions/Units: 160,000 x 20lbs Deck Size: 10 x 50' SR or Discrimination Test: Zero Load = 1.98 = 20lb	Indicator Manufacturer/Model: Rice Lake 730i Logpile Label: X Class: III-L Clearance (inches): 45" Loaded = 1.98 = 20lb	Indicator Serial No.: 1707400113 Printer Manufacturer/Model: Epson TM1-U220S Approach - 12" Concrete Level: Concrete Motion Detected Range = 60 in	Weighing Elements: 8 - Load Cells Printer Serial No.: 59KF142310 Hard Surface Approach (Length/Slope/Condition): Concrete/Level A/Z/M (Auto Zero) Range = 60 lb.
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Test Data				Test Data			
LBP / Section / Product Wt.	Value of Test Weights Used	Errors +/-		LBP / Section / Product Wt.	Value of Test Weights Used	Errors +/-	
		As Found	As Left			As Found	As Left
	160				160		
LBP # 1	10,000	+40	0	Section 1	20,000	+40/100	0
2	10,000	0	0	2	20,000	0	0
3	10,000	0	0	3	20,000	0	0
4	10,000	0	0	4	20,000	0	0
5	10,000	-20	0				
6	10,000	0	0				
7	10,000	0	0				
8	10,000	0	0	B/C	00	0	0
B/C	00	0	0				

Section (Increasing or Decreasing): U 2 I 4 Full Truck Weight: 28,500 / 28,510 Test Weight: 20,000 / 20,000 Empty Truck Weight: 28,540 / 28,540 Errors: +20 / 0 Physical Seal: X Y N Seal Date: 2/18 Seal Type: Red Electronic Audit Trail: Y X N Audit Trail Information: Meets tolerances in PSC adopted NIST Handbook 44? X Maintenance X Acceptance X Approved — Rejected — Taken out of Service X Sticker Applied	Remarks (include environmental conditions, if applicable). Attach additional sheets as necessary. Inspected scale, tested and adjusted corners to match. Applied stickers + red Seal.
By signing this test report, I declare that I have examined this report and to the best of my knowledge and belief, the report is complete and the facts stated are sufficient, true and correct. I also declare that, except for conditions noted in "Remarks," the device meets the minimum requirements of the State laws and rules, including NIST Handbook 44, for use of the device in commerce. Permit Holder Signature: [Signature] Permit No.: 1106 Operator Signature: [Signature] Date:	

Farm Country Scale, LLC.
P.O. Box 157
Fairmount, ND 58030

701-361-4483
farmcountryscale@gmail.com

Date 9-24-2019	PSC Device Code 3V4	No. of Sections 4	Complete each item with Y (Yes), N (No), or NA (Not Applicable)	
Name of Business Rutland Elevator R2 Inc.			<input type="checkbox"/> New Installation (w/ RFI Check)	<input checked="" type="checkbox"/> Performed Calibration
Mailing Address P.O. Box 88			<input type="checkbox"/> Modified Equipment	<input type="checkbox"/> Use as a Reference Scale
City Rutland	State ND	Zip Code 58067	<input type="checkbox"/> Replaced Existing Equipment	<input checked="" type="checkbox"/> Non-Commercial
County Sargent	Telephone Number 701-724-6202		Y Variance Permit Posted; Expiration Date: <u>9-2018</u>	
Device Contact/Manager Rodney Erickson	Cell Number		Y Stored/Recalled Weights Meet NDAC §§ 69-10-02-23 & 69-10-02-24	
Email Address r2inc@hotmail.com			NA Software is NTEP Approved	
Device Location Driveway @ 105 Front St. W			N Built-In Standards; Date Certified: _____	
			<input type="checkbox"/> Multiple Decks/Single Indicator	<input checked="" type="checkbox"/> Customer Has Clear View
			<input checked="" type="checkbox"/> Clearance Below Scale Clear	<input type="checkbox"/> Video Camera Working
			<input checked="" type="checkbox"/> Approach Requirements Met	<input type="checkbox"/> View Distance > 200'
			<input checked="" type="checkbox"/> Pit Coping and Crush Strip Good	<input type="checkbox"/> Two-Way Audio Working
			<input type="checkbox"/> In Response to PSC Quality Assurance Inspection	

Scale Information			
Scale Manufacturer B-Tek	Indicator Manufacturer/Model Rice Lake 720i	Indicator Serial No. 1707400113	Weighing Elements 8 - Load Cells
Capacity/Divisions/Units 160,000 x 20 lbs	Legible Label <input checked="" type="checkbox"/> Y <input type="checkbox"/> N	Class III L	Printer Manufacturer/Model Epson TM-U295
Deck Size 80' x 10'	Clearance (inches) 48"	Approach - 12' Concrete Level Concrete	Printer Serial No. J9KF142310
SR or Discrimination Test Zero Load = <u>NA</u> lb. Loaded = <u>NA</u> lb.	Motion Detection Range = <u>60</u> lb.	AZSM (Auto Zero) Range = <u>60</u> lb.	

LBP / Section / Product Wt.	Value of Test Weights Used	Errors +/-		LBP / Section / Product Wt.	Value of Test Weights Used	Errors +/-	
		As Found	As Left			As Found	As Left
LBP 1	10,000 lbs	0	0				
LBP 2	10,000 lbs	0	0	Section 1	20,000 lbs	+20	0
LBP 3	10,000 lbs	0	0	Section 2	20,000 lbs	0	0
LBP 4	10,000 lbs	0	0	Section 3	20,000 lbs	0	0
LBP 5	10,000 lbs	-20	0	Section 4	20,000 lbs	0	0
LBP 6	10,000 lbs	0	0				
LBP 7	10,000 lbs	0	0				
LBP 8	10,000 lbs	+20	0	B/C	00 lbs	0	0
B/C	00 lbs	0	0				

Strain Load Test			Remarks (include environmental conditions, if applicable). Attach additional sheets as necessary. Inspected scale, tested, adjusted corners to match and certified.
Section (Increasing or Decreasing)	4 / D	2 / I	
Full Truck Weight	48,440	48,440	
Test Weight	20,000	20,000	
Empty Truck Weight	28,440	28,440	
Errors	0	0	
<input checked="" type="checkbox"/> Physical Seal <u>x</u> Y <input type="checkbox"/> N Seal Date: 2015 Seal Type: lead	<input type="checkbox"/> Electronic Audit Trail: <input type="checkbox"/> Y <input checked="" type="checkbox"/> N Audit Trail Information:		
Meets tolerances in PSC adopted NIST Handbook 44? <input checked="" type="checkbox"/> Maintenance <input type="checkbox"/> Acceptance <input checked="" type="checkbox"/> Approved <input type="checkbox"/> Rejected <input type="checkbox"/> Taken out of Service <input checked="" type="checkbox"/> Sticker Applied			
By signing this test report, I declare that I have examined this report and to the best of my knowledge and belief, the report is complete and the facts stated are sufficient, true and correct. I also declare that, except for conditions noted in "Remarks," the device meets the minimum requirements of the State laws and rules, including NIST Handbook 44, for use of the device in commerce.			
Permit Holder Signature <i>Joel Bommerbach</i>		1606	
Operator Signature		Date	