



November 12, 2015

Josh Gallion
Director of Weights and Measures
North Dakota Public Service Commission
600 E. Boulevard, Dept. 408
Bismarck, ND 58505-0480

Dear Mr. Gallion,

Re: Variance request

We request a variance for the 5 foot clearance requirement from the scale deck to the door sill as set forth under Section 69-10-02-09.

We have installed an 80 by 10 foot 100 ton 5 section Cardinal truck scale model 10080SRC-I serial number S0351587 located at 215 Main Street, Crary, North Dakota. Capital Scale has been contracted to certify this scale. The building was designed by Braemar Building Systems of Englewood, Co and is 84' long to accommodate the scale. Distance from scale to the sill of 14' wide door is 8" when closed on either end. The 24 foot unloading pit in the scale is designed so trucks will not have to move when dumping. Doors are normally open when facility is operating to allow trucks to enter and exit after unloading.

The receiving facility was built on the site of a former wood crib elevator. To the west of the facility is an existing split pea processing plant that accesses peas by a drag conveyor from the new facility. South of the facility an easement exists for an underground high pressure oil pipeline operated by Enbridge and to the north are both mainline BNSF railroad tracks and existing industry tracks. The restrictions on the site, as previously mentioned, require a variance to allow for a safe entrance and exit of trucks from the facility.

If you have any questions, please contact me.

Regards,

Charles Carlson, President
Dakota Dry Bean, Inc.