



APPLICATION FOR REGISTRATION AS A REGISTERED SERVICE COMPANY
Public Service Commission
SFN 51277 (2/2014)



TYPE OR PRINT - AN INCOMPLETE OR ILLEGIBLE APPLICATION WILL BE REJECTED

Name of Company <i>Cloverdale Foods</i>		Email Address <i>Lanny h@cloverdalefoods.com</i>		Application Date <i>3-8-16</i>	
Mailing Address <i>3015 34th St. N.W.</i>		City <i>Wynnton</i>		State <i>ND</i>	Zip Code <i>58554</i>
Telephone Number <i>701-667-8512</i>		Cell Phone Number <i>701-400-7135</i>		Fax Number <i>701-667-8513</i>	

Select below all device types your company will certify:

Scales (include maximum capacity, if applicable)	Liquid (include maximum flow rate, if applicable)
<input type="checkbox"/> 1. Rail <input type="checkbox"/> 2. Truck <input type="checkbox"/> 3. Livestock <input type="checkbox"/> 4. Hopper: Max. Capacity: _____ <input checked="" type="checkbox"/> 5. Belt <input checked="" type="checkbox"/> 6. Over 30 lbs.: Max. Capacity: <u>100</u> <input type="checkbox"/> 7. 30 lbs. or less <input type="checkbox"/> 8. Class II (indicate on your calibration report which weight kit is Class II certified) <input type="checkbox"/> 9. Other: Please List:	<input type="checkbox"/> 1. Retail Fuel (less than 20 gal. per minute) <input type="checkbox"/> 2. High Flow Retail Fuel (20 gal. per minute or greater) <input type="checkbox"/> 3. Vehicle Tank: Max. Flow Rate: _____ <input type="checkbox"/> 4. Stationary Bulk (fuel or oil): Max. Flow Rate: _____ <input type="checkbox"/> 5. LPG <input type="checkbox"/> 6. Stationary LPG <input type="checkbox"/> 7. Fertilizer: Max. Flow Rate: _____ <input type="checkbox"/> 8. Chemical <input type="checkbox"/> 9. Anhydrous <input type="checkbox"/> 10. Loading Rack <input type="checkbox"/> 11. Other: Please List:

List below all persons employed by your company as a North Dakota Registered Service Person and the device types they are registered to certify (attach a separate sheet to list additional employees):

Permit No.	Employee	Device Types Registered to Certify (list using device type numbers from above)
<i>e.g. 1001</i>	<i>e.g. John Doe</i>	<i>e.g. Scales - 2, 3, 6, 8; e.g. Liquid - 1, 2, 6</i>
<i>1488</i>	<i>Lanny Huefner</i>	<i>5, 6</i>

Continued on Page 2

List below all field standards (attach current calibration reports):

2 ea 500#	
3 ea 50#	
6 ea 20#	
8 ea 10#	
11 ea 5#	
7 ea 2#	
8 ea 1#	
2 ea 802.	
1 ea 402.	

Additional Application Items (initial where appropriate):

Standardized Test Report	<u>Bo</u> Copy enclosed <u>Bo</u> No change in report filed previously
Tested and Approved Sticker	_____ Copy enclosed _____ No change in sticker filed previously
Photocopy of Crimped Lead Wire Seal	_____ Copy enclosed _____ No change in crimped lead wire seal filed previously

Public Company Listing:

Include my company information on your registered service company list for public contact.

Yes No

I am Lanny Huefner, and have authority to represent this company. By signing this application, I declare that I have examined this form and accompanying documentation, and to the best of my knowledge and belief, the facts stated and documentation provided is true, correct, and complete.

Lanny Huefner
Signature

Send Completed Application and Related Documents To:

Public Service Commission
600 E Boulevard Ave Dept 408
Bismarck ND 58505-0480
Telephone: (701) 328-2400
Fax: (701) 328-2410

North Dakota

nd.gov Official Portal for
North Dakota State Government

SECRETARY OF STATE NORTH DAKOTA


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CLOVERDALE FOODS COMPANY

Corporation Details

System ID: 1632000 **Phone:** (701) 663-9511
Type: BUSINESS CORPORATION
Status: Active & Good Standing
Original File Date: 09/12/1925 **Effective Date:** 09/12/1925
State of Origin: North Dakota

Nature of Business

FOOD MANUFACTURING

Principal Office

3015 34TH ST NW PO BOX 667 MANDAN, ND 58554-0667

Registered Agent

T J RUSSELL
 3015 34TH ST NW
 PO BOX 667
 MANDAN, ND 58554-0667
 Established Date: Jul 07, 2000

Authorized Shares

Class	Number	Par Value
COMMON	100.000000	\$5000.000000

Generate an Annual Report To File

To Generate a Annual Report form to be filed with the Secretary of State, select the appropriate year of the report you intend to file. This report does not contain details of a report previously filed with the Secretary of State. The annual report years reflected are an indication of the various report forms available in this site and is not an indication that an entity needs to file reports for all years. Missing years indicate that the forms for the missing year have not yet been deployed to the website, or have already been removed, and can be obtained by contacting the Secretary of State.

[2015](#) (generates a forms-fillable pdf in a new pop-up window)

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We use Secure Sockets Layer (SSL) encryption technology to ensure your information is secure and protected.

Will open a new window (pop-up).

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Bauske, Shelly A.

From: Bauske, Shelly A.
Sent: Thursday, March 10, 2016 3:38 PM
To: 'Larry Huether'
Subject: RE: Application

Hi Larry

Yes, please wire seal each scale from the plug to the frame to physically make sure no one can get into the program button without cutting the wire. Send me notification when that has been completed.

Thank you!

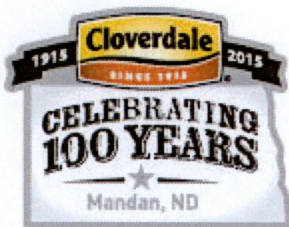
From: Larry Huether [<mailto:Larryh@cloverdalefoods.com>]
Sent: Thursday, March 10, 2016 12:28 PM
To: Bauske, Shelly A.
Subject: RE: Application

All the plugs are in place to not allow anyone to go in and put in a calibration mode. Unless they are trained on the scale, no one knows what to do. Our SOP here at Cloverdale is all operators will put a weight on scales every morning before production to make sure it is weighing correctly, every week my department will check weights and condition of the scale and document on a weekly PM to verify all operators are doing their pre checks and the scale is satisfactory. Then our annual paper work with your department to comply with state requirements.

IF you would like, I can put wires from the plug to the frame to physically make sure no one can get into the program button without cutting the wire and showing me that it is not satisfactory for operation until approved.

Shelly, thanks for your help and I apologize for the inconvenience.

Larry



Larry Huether
Plant Engineer
Cloverdale Foods Company
o: 701.667.8512
c: 701.400.7135
e: larryh@cloverdalefoods.com
cloverdalefoods.com

From: Bauske, Shelly A. [<mailto:sbauske@nd.gov>]
Sent: Thursday, March 10, 2016 8:38 AM
To: Larry Huether
Subject: Application

Good Morning Larry

Please confirm that each scale is sealed to prevent tampering. The Program Manager agrees that the tested and approved sticker is not necessary in your case.

Thank you.

From: Larry Huether [<mailto:Larryh@cloverdalefoods.com>]
Sent: Wednesday, March 09, 2016 9:44 AM
To: Bauske, Shelly A.
Subject: RE: test reports

Shelly, I'm not sure what is missing. In the past we used the wire crimp, but was told that since the scales are in one building and not used by anyone else other than Cloverdale, the crimp is no longer needed. We do weekly PM's on every scale in house, also that helped make the decision.
Do I need to change something, if a sticker is needed, I will change to that procedure.

Larry



Larry Huether
Plant Engineer
Cloverdale Foods Company
o: 701.667.8512
c: 701.400.7135
e: larryh@cloverdalefoods.com
cloverdalefoods.com

From: Bauske, Shelly A. [<mailto:sbauske@nd.gov>]
Sent: Wednesday, March 09, 2016 9:30 AM
To: Larry Huether
Subject: RE: test reports

Good Morning Larry

I received your paperwork yesterday. Thank you.

Attached is the Application for Registration as a Registered Service Company. Please finish completing the "Additional Application Items" section and resubmit. I will accept an email.

Thank you!

From: Larry Huether [<mailto:Larryh@cloverdalefoods.com>]
Sent: Wednesday, March 09, 2016 9:21 AM
To: Bauske, Shelly A.
Subject: test reports

Did you get my email yesterday with all the paperwork you requested. I sent all the test reports again that I also sent in December. The weight certification I have always sent in February or March.
Hopefully you have everything that is needed.

Thanks

Larry



Larry Huether
Plant Engineer
Cloverdale Foods Company
o: 701.667.8512
c: 701.400.7135
e: larryh@cloverdalefoods.com
cloverdalefoods.com

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Bauske, Shelly A.

From: Larry Huether <Larryh@cloverdalefoods.com>
Sent: Thursday, March 17, 2016 1:19 PM
To: Bauske, Shelly A.
Subject: Emailing: IMG_2960
Attachments: IMG_2960.jpg



<<IMG_2960.jpg>> This is how we secured the scales in question.

Larry

Your message is ready to be sent with the following file or link attachments:

IMG_2960

Note: To protect against computer viruses, e-mail programs may prevent sending or receiving certain types of file attachments. Check your e-mail security settings to determine how attachments are handled.

RECEIVED
MAR 17 2016
ND Public
Service
Commission



Receipt Date: February 29, 2016
Test Date: March 2, 2016
Report Date: March 2, 2016

State Test No.: 335634
Set Serial No.: None
Barcode: 201064

Calibration Report

CLOVERDALE FOODS COMPANY
3015 34TH ST NW
MANDAN, ND 58554
Contact: LARRY HUETHER
Phone: 701-667-8512
PO Number: NONE
SOP: 12
Technician ID: 11

Item(s) Submitted: Cast Cube Weights
Manufacturer: Rice Lake
ASTM E617 Type: II
Equipment ID#: None
Condition: Good
Temperature: 19.2 °C
Pressure: 736.5 mmHg
Relative Humidity: 48.4 %

Nominal Value	Serial No.	Correction (g)		NIST HB105-1 Class		Uncertainty (g) (k = 2)
		As Found	As Left	As Found	As Left	
500 lb	Short	-14.7	-14.7	F	F	1.6
500 lb	Tall	22.2	1.2	*	F	1.6

* Weight(s) as found exceed NIST HB 105-1 Class F tolerance.

When used as a set these weights meet NIST HB 105-1 Class F tolerances.

The resulting tolerance class of the weight is determined by combining the correction of the weight and the uncertainty of the measurement. The corrections given above correlate to a conventional mass scale versus 8.0 g/cm³ density and an air density of 1.2 mg/cm³. The items listed above have been compared to the Standards of the State of Minnesota which are currently in control. These standards are traceable to the SI through NIST. Calibration processes were monitored and found to be in control. All of the tolerances and specifications were evaluated according to NIST Handbook 105-1 (1990). Uncertainty calculations contain the components in NIST SOP 8 and conform to the ISO/IEC Guide to the Expression of Uncertainty in Measurement (2008). Results apply to items identified in this report only.

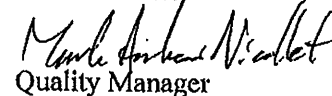
Pete Whebbe



Metrologist

Reviewed by:

Mark Nicollet



Quality Manager

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NVLAP LAB CODE 105003-0

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Receipt Date: March 1, 2016
 Test Date: March 3, 2016
 Report Date: March 3, 2016

State Test No.: 335635
 Set Serial No.: None
 Barcode: 201065

Calibration Report

CLOVERDALE FOODS COMPANY
 3015 34TH ST NW
 MANDAN, ND 58554

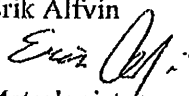
Contact: Larry Huether
 Phone: 701-667-8512
 PO Number: None
 SOP: 12
 Technician ID: 19

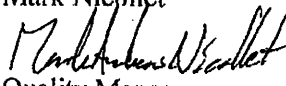
Item(s) Submitted: 50 lb, 20 lb Hand Weights
 Manufacturer: Rice Lake
 ASTM E617 Type: II
 Equipment ID#: None
 Condition: Good
 Temperature: 19.1 °C
 Pressure: 740.4 mmHg
 Relative Humidity: 50.0 %

Nominal Value	Serial No.	Correction (mg)		NIST HB105-1 Class		Uncertainty (mg) (k = 2)
		As Found	As Left	As Found	As Left	
50 lb		1530	1530	F	F	120
50 lb		920	920	F	F	120
50 lb		930	930	F	F	120
20 lb		120	120	F	F	67
20 lb		-150	-150	F	F	67
20 lb		220	220	F	F	67
20 lb		630	630	F	F	67
20 lb		430	430	F	F	67
20 lb		70	70	F	F	67

When used as a set these weights meet NIST HB 105-1, Class F tolerances.

The resulting tolerance class of the weight is determined by combining the correction of the weight and the uncertainty of the measurement. The corrections given above correlate to a conventional mass scale versus 8.0 g/cm³ density and an air density of 1.2 mg/cm³. The items listed above have been compared to the Standards of the State of Minnesota which are currently in control. These standards are traceable to the SI through NIST. Calibration processes were monitored and found to be in control. All of the tolerances and specifications were evaluated according to NIST Handbook 105-1 (1990). Uncertainty calculations contain the components in NIST SOP 8 and conform to the ISO/IEC Guide to the Expression of Uncertainty in Measurement (2008). Results apply to items identified in this report only.

Erik Alfvin

 Metrologist

Reviewed by:
 Mark Nicollet

 Quality Manager

Receipt Date: March 1, 2016
Test Date: March 2, 2016
Report Date: March 2, 2016

State Test No.: 335636
Set Serial No.: NONE & INDIVIDUAL
Barcode: 201078

Calibration Report

CLOVERDALE FOODS COMPANY
3015 34TH ST NW
MANDAN, ND 58554

Contact: Larry Huether
Phone: 701-667-8512
PO Number: None
SOP: 12
Technician ID: 19

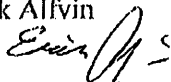
Item(s) Submitted: AVDP Weights - F
Manufacturer: Rice Lake
ASTM E617 Type: II
Equipment ID#: None
Condition: Good
Temperature: 20.6 °C
Pressure: 736.7 mmHg
Relative Humidity: 48.6 %

Nominal Value	Serial No.	Correction (mg)		NIST HB105-1 Class		Uncertainty (mg) (k = 2)
		As Found	As Left	As Found	As Left	
5 lb		-1	-1	F	F	12
5 lb		-21	-21	F	F	12
2 lb		42.1	42.1	F	F	4.8
2 lb		-17.0	-17.0	F	F	4.8
2 lb	0161	42.9	42.9	F	F	4.8
2 lb	6355	35.7	35.7	F	F	4.8

When used as a set these weights meet NIST HB 105-1 Class F tolerances.

The resulting tolerance class of the weight is determined by combining the correction of the weight and the uncertainty of the measurement. The corrections given above correlate to a conventional mass scale versus 8.0 g/cm³ density and an air density of 1.2 mg/cm³. The items listed above have been compared to the Standards of the State of Minnesota which are currently in control. These standards are traceable to the SI through NIST. Calibration processes were monitored and found to be in control. All of the tolerances and specifications were evaluated according to NIST Handbook 105-1 (1990). Uncertainty calculations contain the components in NIST SOP 8 and conform to the ISO/IEC Guide to the Expression of Uncertainty in Measurement (2008). Results apply to items identified in this report only.

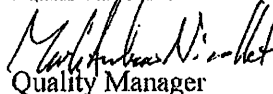
Erik Alfvén



Metrologist

Reviewed by:

Mark Nicollet



Quality Manager

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Receipt Date: February 29, 2016
Test Date: March 2, 2016
Report Date: March 2, 2016

State Test No.: 335632
Set Serial No.: None
Barcode: 202016

Calibration Report

CLOVERDALE FOODS COMPANY
3015 34TH ST NW
MANDAN, ND 58554

Contact: Larry Huether
Phone: 701-667-8512
PO Number: None
SOP: 12
Technician ID: 19

Item(s) Submitted: AVDP Weight Kit - F
Manufacturer: Rice Lake
ASTM E617 Type: II
Equipment ID#: None
Condition: Good
Temperature: 20.7 °C
Pressure: 736.7 mmHg
Relative Humidity: 50.0 %

Nominal Value	Serial No.	Correction (mg)		NIST HB105-1 Class		Uncertainty (mg) (k = 2)
		As Found	As Left	As Found	As Left	
10 lb	1	117	117	F	F	15
10 lb		93	93	F	F	15
5 lb		55	55	F	F	12
2 lb		35.0	35.0	F	F	4.8
1 lb		17.5	17.5	F	F	2.8

When used as a set these weights meet NIST HB 105-1 Class F tolerances.

The resulting tolerance class of the weight is determined by combining the correction of the weight and the uncertainty of the measurement. The corrections given above correlate to a conventional mass scale versus 8.0 g/cm³ density and an air density of 1.2 mg/cm³. The items listed above have been compared to the Standards of the State of Minnesota which are currently in control. These standards are traceable to the SI through NIST. Calibration processes were monitored and found to be in control. All of the tolerances and specifications were evaluated according to NIST Handbook 105-1 (1990). Uncertainty calculations contain the components in NIST SOP 8 and conform to the ISO/IEC Guide to the Expression of Uncertainty in Measurement (2008). Results apply to items identified in this report only.

Erik Alfvin
Erik Alfvin

Metrologist



NVLAP LAB CODE 105003-0

Reviewed by:

Mark Nicollet

Mark Nicollet
Quality Manager

Receipt Date: February 29, 2016
Test Date: March 2, 2016
Report Date: March 2, 2016

State Test No.: 335633
Set Serial No.: None/Loose Weights
Barcode: 201059

Calibration Report

CLOVERDALE FOODS COMPANY
3015 34TH ST NW
MANDAN, ND 58554

Contact: Larry Huether
Phone: 701-667-8512
PO Number: None
SOP: 12
Technician ID: 19

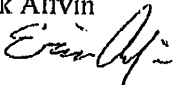
Item(s) Submitted: AVDP Weight Kit - F
Manufacturer: Rice Lake, Troemner
ASTM E617 Type: II
Equipment ID#: None
Condition: Good
Temperature: 20.5 °C
Pressure: 736.9 mmHg
Relative Humidity: 48.3 %

Nominal Value	Serial No.	Correction (mg)		NIST HB105-1 Class		Uncertainty (mg) (k = 2)
		As Found	As Left	As Found	As Left	
10 .. lb		81	81	F	F	15
10 lb	2	113	113	F	F	15
10 lb	3	133	133	F	F	15
5 . lb		44	44	F	F	12
5 .. lb		34	34	F	F	12
5 lb	2	-1	-1	F	F	12
1 . lb		24.0	24.0	F	F	2.8
1 .. lb		19.0	19.0	F	F	2.8
1 lb	2	24.6	24.6	F	F	2.8
1 lb	0480	47.2	47.2	F	F	2.8
1 lb	0487	22.3	22.3	F	F	2.8
8 oz		-12.2	-12.2	F	F	2.3
4 oz	3	6.57	6.57	F	F	0.60

When used as a set these weights meet NIST HB 105-1 Class F tolerances.

The resulting tolerance class of the weight is determined by combining the correction of the weight and the uncertainty of the measurement. The corrections given above correlate to a conventional mass scale versus 8.0 g/cm³ density and an air density of 1.2 mg/cm³. The items listed above have been compared to the Standards of the State of Minnesota which are currently in control. These standards are traceable to the SI through NIST. Calibration processes were monitored and found to be in control. All of the tolerances and specifications were evaluated according to NIST Handbook 105-1 (1990). Uncertainty calculations contain the components in NIST SOP 8 and conform to the ISO/IEC Guide to the Expression of Uncertainty in Measurement (2008). Results apply to items identified in this report only.

Erik Alfvin



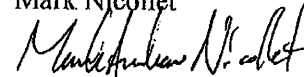
Metrologist



NVLAP LAB CODE 105003-0

Reviewed by:

Mark Nicollet



Quality Manager

United States Department of Commerce
National Institute of Standards and Technology

Certificate of Metrological Traceability For:

Minnesota

This laboratory has demonstrated evidence of an unbroken chain of metrological traceability of its standards to the international system of units (SI), documented measurement uncertainties, uses documented measurement procedures, successfully completed training and proficiency tests, documented calibration intervals, submitted a quality management system, and demonstrated suitable measurement assurance for the Scope listed on this certificate.

The Office of Weights and Measures Program assesses laboratories to NIST Handbook 143 - Program Handbook for State Weights and Measures Laboratories and ISO/IEC 17025:2005.

Scope

Mass Echelon II	Weight Carts	Volume Gravimetric, I
50 kg to 1 mg	10 000 lb to 2000 lb	20 L to 10 ml
1000 lb to 0.001 lb	Wheel Load Weighers	100 gal to 0.25 qt
4 oz to 0.03125 oz	20 000 lb to 2000 lb	Volume Transfer, II
Mass Echelon III	Railroad Test Cars	1500 gal to 5 gal
50 kg to 1 mg	110 000 lb to 80 000 lb	100 gal to 25 gal LPG
5000 lb to 0.001 lb		
4 oz to 0.03125 oz		



2016 to 2017

A handwritten signature in black ink, appearing to read "Carol T. Hockert".

Carol T. Hockert, Chief
NIST Office of Weights and Measures

Effective Dates: 2016-01-01 to 2017-12-31



TEST REPORT

Invoice Number

Operator No. Date 12/07/2015 Date Last Tested (P&S Only)

Name of Business Cloverdale Foods Company

Location of Device 3015 34th Street N.W.

Mailing Address P.O. Box 667

City Mandan State ND Zip Code 58554

County Morton Telephone Number (701) 663-9511

Check All That Apply

- Self Certification, Equipment Repair, Routine Service, Rejected Equipmen, Service Contract?, Non-Commercial, New Installation, Annual, Semi-Annual, Tag# (Attach), Expires 12/31/2015

Variance Posted Date of Variance Yes No

PSC Device Code Quantity (of like devices)

Make(s) Rice Lake Regulating Elements Digital

No of Sections 1 Monorail/Track, Aux Beam, MTD, MT, Hopper, Hanging, Livestock Counter Scale, Platform, Dormant/Deck, Axle Load, Other, Multiple, Pit Depth

Capacity & Min Grad. 100 x .02 Class 3 Size of Platform 24 x 24 Approaches (Length/Condition)

Printer Model Printer Serial No. Wind Temperature 45 deg. Device Location K455

SR (Sensitivity Response) OR Discrimination Test ZERO LOAD = lb. LOADED = lb. Motion Detection Range= lb. AZSM (auto zero) Range= lb.

Table with columns: Device/Load Postion, Amount of Test Equipment Used, Actual Readings (As Found, As Left). Rows include BL CK, Corner #1-4, Dist. Weight on scale, and BL CK.

STRAIN LOAD TEST

Section # 0 Section # 0 Section # 0 Section # 0

Empty Truck Weight

Total Test Weight Added

Truck Plus Weights

Error on Added Test Weights

I hereby declare the statements made here are correct.

Are there any other jurisdictional devices at this location that require testing? Yes No

HAS SECURITY SEAL AND STICKER BEEN APPLIED? Yes No

Approved Rejected Service Agency (Print)

Inspector/Permit Holder Signature Permit No. 1488

Owner-Operator Signature