


SECTION I – STANDARDS OF PERFORMANCE

Tank subject to:	<input type="checkbox"/> 40 CFR 60, Subpart K	<input type="checkbox"/> 40 CFR 60, Subpart Ka	<input checked="" type="checkbox"/> 40 CFR 60, Subpart Kb
Are the standards of performance for new stationary sources; petroleum liquid storage vessels, 40 CFR Part 60, Subparts K, Ka, and Kb being adhered to, where applicable? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No – Explain:			

Signature of Applicant 	Date 09/26/2016
--	--------------------

SEND COMPLETED APPLICATION AND ALL ATTACHMENTS TO:

North Dakota Department of Health
Division of Air Quality
918 E Divide Ave., 2nd Floor
Bismarck, ND 58501-1947
(701) 328-5188



**PERMIT APPLICATION FOR
VOLATILE ORGANIC COMPOUNDS STORAGE TANK**
NORTH DAKOTA DEPARTMENT OF HEALTH
DIVISION OF AIR QUALITY
SFN 8535 (10-13)

SECTION A – FACILITY INFORMATION

Name of Firm or Organization Meridian Energy Group – Davis Refinery		
Applicant's Name Tom Williams		
Title VP of Planning & Permitting	Telephone Number (707) 299-0182	E-mail Address twilliams@meridianenergygroup.inc
Mailing Address (Street & No.) 2062 Business Center Drive, Suite 115		
City Irvine	State CA	ZIP Code 92612
Contact Person for Air Pollution Matters Tom Johnson		
Title Vice President of Operations	Telephone Number (409)795-0792	E-mail Address tjohnson@meridianenergygroup.inc

SECTION B – TANK DATA

Legal Description of Facility Site Property ID 07 0000 00165 000 in the SE 1/4 of Section 2, Twp 139N, Range 100W and Property ID: 07 0000 00162 000 in the NW1/4 and SW 1/4 of Section 1, Twp 139N, Range 100W				
County Billings		Source ID Number 203-T-0024		
Capacity	Barrels 64,996	Gallons 2,729,832		
Dimensions	Diameter 88'	Height 60'	Length	Width
Shape	<input checked="" type="checkbox"/> Cylindrical <input type="checkbox"/> Spherical <input type="checkbox"/> Other – Specify:			
Materials of Construction	Carbon Steel			
Construction	<input type="checkbox"/> Riveted <input checked="" type="checkbox"/> Welded <input type="checkbox"/> Other – Specify:			
Color	Beige			
Condition	<input checked="" type="checkbox"/> Good <input type="checkbox"/> Fair <input type="checkbox"/> Poor			
Status	<input checked="" type="checkbox"/> New Construction <input type="checkbox"/> Alteration <input type="checkbox"/> Existing (Give Date Constructed):			
Type of Tank	<input checked="" type="checkbox"/> Fixed Roof <input type="checkbox"/> External Floating <input type="checkbox"/> Variable Vapor Space <input type="checkbox"/> Internal Floating <input type="checkbox"/> Pressure (low or high) <input type="checkbox"/> Other – Specify:			
Type of Roof	<input type="checkbox"/> Pan <input type="checkbox"/> Double Deck <input type="checkbox"/> Pontoon <input checked="" type="checkbox"/> Other – Specify: Cone Roof			
Type of Seal	Metallic Shoe Seal	Liquid Mounted Resilient Seal	Vapor Mounted Resilient Seal	
	<input type="checkbox"/> Primary Seal Only <input type="checkbox"/> With Rim Mounted Seal <input type="checkbox"/> With Shoe Mounted Secondary Seal	<input type="checkbox"/> Primary Seal Only <input type="checkbox"/> With Rim Mounted Seal <input type="checkbox"/> With Weather Shield	<input type="checkbox"/> Primary Seal Only <input type="checkbox"/> With Rim Mounted Seal <input type="checkbox"/> With Weather Shield	

SECTION C – TANK CONTENTS

Fuel Oil, (TVP 0.000028 psia)

SECTION D – VAPOR DISPOSAL

Atmosphere Vapor Recovery Unit Flare Other – Specify:

SECTION E – VAPOR PRESSURE DATA

psia	
Maximum True Vapor Pressure 0.000028	Maximum Reid Vapor Pressure -

SECTION F – OPERATIONAL DATA

Maximum Filling Rate (barrels per hour or gallons per hour) TBD	Vapor Space Outage (See AP-42, 7.1-92, Equation 1-15) 14
Average Throughput (gallons per day) 131,880	Tank Turnovers per Year 21.16

SECTION G – SOLUTION STORAGE

If material stored is a solution, supply the following information:	
Name of Solvent N/A	Name of Material Dissolved N/A
Concentration of Material Dissolved (% by weight or % by volume or lbs/gal) N/A	


SECTION H – AIR CONTAMINANTS EMITTED

Pollutant*	Maximum Pounds Per Hour	Tons Per Year	Basis and Calculations for Quantities (Attach separate sheet if needed)
2-Methyl naphthalene	2.3E-05	9.9E-05	<p>VOC from TANKS 4.0.9d software modeled runs.</p> <p>HAPs from Table 3-3 of the Emissions Estimation Protocol for Petroleum Refineries</p> <p>See Document P-5715043-01-001-18042-I001 "EMISSIONS INVENTORY" and P-5715043-01-001-18035-I001 "BACT Analysis"</p>
Anthracene	1.5E-06	6.8E-06	
Benzene	3.5E-04	1.5E-03	
Biphenyl	0.0E+00	0.0E+00	
Chrysene	1.4E-06	5.9E-06	
Cresol	1.2E-06	5.4E-06	
Cumene	6.4E-05	2.8E-04	
Ethylbenzene	1.2E-04	5.1E-04	
Fluorene	2.3E-06	1.0E-05	
Hexane	3.1E-03	1.4E-02	
Methanol	2.4E-05	1.1E-04	
Methyl isobutyl ketone	2.1E-03	9.0E-03	
Methyl tertiary-butyl ether	0.0E+00	0.0E+00	
Naphthalene	2.6E-05	1.1E-04	
Phenanthrene	9.7E-06	4.2E-05	
Phenol	4.3E-06	1.9E-05	
Pyrene	2.5E-06	1.1E-05	
Styrene	0.0E+00	0.0E+00	
Toluene	6.4E-04	2.8E-03	
Xylene	4.5E-04	2.0E-03	
VOC	9.42E-04	4.13E-03	

* Include an estimate of greenhouse gas emissions (CO₂e)

SECTION I – STANDARDS OF PERFORMANCE

Tank subject to:	<input type="checkbox"/> 40 CFR 60, Subpart K	<input type="checkbox"/> 40 CFR 60, Subpart Ka	<input checked="" type="checkbox"/> 40 CFR 60, Subpart Kb
Are the standards of performance for new stationary sources; petroleum liquid storage vessels, 40 CFR Part 60, Subparts K, Ka, and Kb being adhered to, where applicable? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No – Explain:			

Signature of Applicant 	Date 09/26/2016
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NORTH DAKOTA DEPARTMENT OF HEALTH
DIVISION OF AIR QUALITY
SFN 8535 (10-13)

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Applicant's Name Tom Williams		
Title VP of Planning & Permitting	Telephone Number (707) 299-0182	E-mail Address twilliams@meridianenergygroup.inc
Mailing Address (Street & No.) 2062 Business Center Drive, Suite 115		
City Irvine	State CA	ZIP Code 92612
Contact Person for Air Pollution Matters Tom Johnson		
Title Vice President of Operations	Telephone Number (409)795-0792	E-mail Address tjohnson@meridianenergygroup.inc

SECTION B – TANK DATA

Legal Description of Facility Site Property ID 07 0000 00165 000 in the SE 1/4 of Section 2, Twp 139N, Range 100W and Property ID: 07 0000 00162 000 in the NW1/4 and SW 1/4 of Section 1, Twp 139N, Range 100W				
County Billings		Source ID Number 203-T-0031		
Capacity	Barrels 33,312	Gallons 1,399,104		
Dimensions	Diameter 63'	Height 60'	Length	Width
Shape	<input checked="" type="checkbox"/> Cylindrical <input type="checkbox"/> Spherical <input type="checkbox"/> Other – Specify:			
Materials of Construction	Carbon Steel			
Construction	<input type="checkbox"/> Riveted <input checked="" type="checkbox"/> Welded <input type="checkbox"/> Other – Specify:			
Color	Beige			
Condition	<input checked="" type="checkbox"/> Good <input type="checkbox"/> Fair <input type="checkbox"/> Poor			
Status	<input checked="" type="checkbox"/> New Construction <input type="checkbox"/> Alteration <input type="checkbox"/> Existing (Give Date Constructed):			
Type of Tank	<input type="checkbox"/> Fixed Roof <input type="checkbox"/> External Floating <input type="checkbox"/> Variable Vapor Space <input checked="" type="checkbox"/> Internal Floating <input type="checkbox"/> Pressure (low or high) <input type="checkbox"/> Other – Specify:			
Type of Roof	<input type="checkbox"/> Pan <input checked="" type="checkbox"/> Double Deck <input type="checkbox"/> Pontoon <input type="checkbox"/> Other – Specify:			
Type of Seal	Metallic Shoe Seal	Liquid Mounted Resilient Seal	Vapor Mounted Resilient Seal	
	<input type="checkbox"/> Primary Seal Only <input type="checkbox"/> With Rim Mounted Seal <input type="checkbox"/> With Shoe Mounted Secondary Seal	<input type="checkbox"/> Primary Seal Only <input checked="" type="checkbox"/> With Rim Mounted Seal <input type="checkbox"/> With Weather Shield	<input type="checkbox"/> Primary Seal Only <input type="checkbox"/> With Rim Mounted Seal <input type="checkbox"/> With Weather Shield	

SECTION C – TANK CONTENTS

Light Naphtha, (RVP 15 psia)

SECTION D – VAPOR DISPOSAL

Atmosphere Vapor Recovery Unit Flare Other – Specify:

SECTION E – VAPOR PRESSURE DATA

psia	
Maximum True Vapor Pressure -	Maximum Reid Vapor Pressure 15

SECTION F – OPERATIONAL DATA

Maximum Filling Rate (barrels per hour or gallons per hour) TBD	Vapor Space Outage (See AP-42, 7.1-92, Equation 1-15) N/A
Average Throughput (gallons per day) 136,500	Tank Turnovers per Year 35.61

SECTION G – SOLUTION STORAGE

If material stored is a solution, supply the following information:	
Name of Solvent N/A	Name of Material Dissolved N/A
Concentration of Material Dissolved (% by weight or % by volume or lbs/gal) N/A	


SECTION H – AIR CONTAMINANTS EMITTED

Pollutant*	Maximum Pounds Per Hour	Tons Per Year	Basis and Calculations for Quantities (Attach separate sheet if needed)
2-Methyl naphthalene	1.2E-04	5.3E-04	<p>VOC from TANKS 4.0.9d software modeled runs.</p> <p>HAPs from Table 3-3 of the Emissions Estimation Protocol for Petroleum Refineries</p> <p>See Document P-5715043-01-001-18042-I001 "EMISSIONS INVENTORY" and P-5715043-01-001-18035-I001 "BACT Analysis"</p>
Anthracene	8.3E-06	3.6E-05	
Benzene	2.4E-03	1.1E-02	
Biphenyl	5.9E-06	2.6E-05	
Chrysene	7.3E-06	3.2E-05	
Cresol	4.5E-04	2.0E-03	
Cumene	5.2E-04	2.3E-03	
Ethylbenzene	1.1E-03	4.7E-03	
Fluorene	1.2E-05	5.5E-05	
Hexane	1.5E-02	6.4E-02	
Methanol	1.3E-04	5.8E-04	
Methyl isobutyl ketone	1.1E-02	4.9E-02	
Methyl tertiary-butyl ether	1.1E-02	4.7E-02	
Naphthalene	2.6E-04	1.2E-03	
Phenanthrene	5.2E-05	2.3E-04	
Phenol	3.1E-05	1.4E-04	
Pyrene	1.4E-05	5.9E-05	
Styrene	2.3E-03	1.0E-02	
Toluene	6.2E-03	2.7E-02	
Xylene	4.8E-03	2.1E-02	
VOC	8.55E-02	3.75E-01	

* Include an estimate of greenhouse gas emissions (CO₂e)

SECTION I – STANDARDS OF PERFORMANCE

Tank subject to:	<input type="checkbox"/> 40 CFR 60, Subpart K	<input type="checkbox"/> 40 CFR 60, Subpart Ka	<input checked="" type="checkbox"/> 40 CFR 60, Subpart Kb
Are the standards of performance for new stationary sources; petroleum liquid storage vessels, 40 CFR Part 60, Subparts K, Ka, and Kb being adhered to, where applicable? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No – Explain:			

Signature of Applicant 	Date 09/26/2016
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Bismarck, ND 58501-1947
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VOLATILE ORGANIC COMPOUNDS STORAGE TANK**
NORTH DAKOTA DEPARTMENT OF HEALTH
DIVISION OF AIR QUALITY
SFN 8535 (10-13)

SECTION A – FACILITY INFORMATION

Name of Firm or Organization Meridian Energy Group – Davis Refinery		
Applicant's Name Tom Williams		
Title VP of Planning & Permitting	Telephone Number (707) 299-0182	E-mail Address twilliams@meridianenergygroup.inc
Mailing Address (Street & No.) 2062 Business Center Drive, Suite 115		
City Irvine	State CA	ZIP Code 92612
Contact Person for Air Pollution Matters Tom Johnson		
Title Vice President of Operations	Telephone Number (409)795-0792	E-mail Address tjohnson@meridianenergygroup.inc

SECTION B – TANK DATA

Legal Description of Facility Site Property ID 07 0000 00165 000 in the SE 1/4 of Section 2, Twp 139N, Range 100W and Property ID: 07 0000 00162 000 in the NW1/4 and SW 1/4 of Section 1, Twp 139N, Range 100W				
County Billings		Source ID Number 203-T-0032		
Capacity	Barrels 33,312	Gallons 1,399,104		
Dimensions	Diameter 63'	Height 60'	Length	Width
Shape	<input checked="" type="checkbox"/> Cylindrical <input type="checkbox"/> Spherical <input type="checkbox"/> Other – Specify:			
Materials of Construction	Carbon Steel			
Construction	<input type="checkbox"/> Riveted <input checked="" type="checkbox"/> Welded <input type="checkbox"/> Other – Specify:			
Color	Beige			
Condition	<input checked="" type="checkbox"/> Good <input type="checkbox"/> Fair <input type="checkbox"/> Poor			
Status	<input checked="" type="checkbox"/> New Construction <input type="checkbox"/> Alteration <input type="checkbox"/> Existing (Give Date Constructed):			
Type of Tank	<input type="checkbox"/> Fixed Roof <input type="checkbox"/> External Floating <input type="checkbox"/> Variable Vapor Space <input checked="" type="checkbox"/> Internal Floating <input type="checkbox"/> Pressure (low or high) <input type="checkbox"/> Other – Specify:			
Type of Roof	<input type="checkbox"/> Pan <input checked="" type="checkbox"/> Double Deck <input type="checkbox"/> Pontoon <input type="checkbox"/> Other – Specify:			
Type of Seal	Metallic Shoe Seal	Liquid Mounted Resilient Seal	Vapor Mounted Resilient Seal	
	<input type="checkbox"/> Primary Seal Only <input type="checkbox"/> With Rim Mounted Seal <input type="checkbox"/> With Shoe Mounted Secondary Seal	<input type="checkbox"/> Primary Seal Only <input checked="" type="checkbox"/> With Rim Mounted Seal <input type="checkbox"/> With Weather Shield	<input type="checkbox"/> Primary Seal Only <input type="checkbox"/> With Rim Mounted Seal <input type="checkbox"/> With Weather Shield	

SECTION C – TANK CONTENTS

Light Naphtha, (RVP 15 psia)

SECTION D – VAPOR DISPOSAL

Atmosphere Vapor Recovery Unit Flare Other – Specify:

SECTION E – VAPOR PRESSURE DATA

psia	
Maximum True Vapor Pressure -	Maximum Reid Vapor Pressure 15

SECTION F – OPERATIONAL DATA

Maximum Filling Rate (barrels per hour or gallons per hour) TBD	Vapor Space Outage (See AP-42, 7.1-92, Equation 1-15) N/A
Average Throughput (gallons per day) 136,500	Tank Turnovers per Year 35.61

SECTION G – SOLUTION STORAGE

If material stored is a solution, supply the following information:	
Name of Solvent N/A	Name of Material Dissolved N/A
Concentration of Material Dissolved (% by weight or % by volume or lbs/gal) N/A	


SECTION H – AIR CONTAMINANTS EMITTED

Pollutant*	Maximum Pounds Per Hour	Tons Per Year	Basis and Calculations for Quantities (Attach separate sheet if needed)
2-Methyl naphthalene	1.2E-04	5.3E-04	<p>VOC from TANKS 4.0.9d software modeled runs.</p> <p>HAPs from Table 3-3 of the Emissions Estimation Protocol for Petroleum Refineries</p> <p>See Document P-5715043-01-001-18042-I001 "EMISSIONS INVENTORY" and P-5715043-01-001-18035-I001 "BACT Analysis"</p>
Anthracene	8.3E-06	3.6E-05	
Benzene	2.4E-03	1.1E-02	
Biphenyl	5.9E-06	2.6E-05	
Chrysene	7.3E-06	3.2E-05	
Cresol	4.5E-04	2.0E-03	
Cumene	5.2E-04	2.3E-03	
Ethylbenzene	1.1E-03	4.7E-03	
Fluorene	1.2E-05	5.5E-05	
Hexane	1.5E-02	6.4E-02	
Methanol	1.3E-04	5.8E-04	
Methyl isobutyl ketone	1.1E-02	4.9E-02	
Methyl tertiary-butyl ether	1.1E-02	4.7E-02	
Naphthalene	2.6E-04	1.2E-03	
Phenanthrene	5.2E-05	2.3E-04	
Phenol	3.1E-05	1.4E-04	
Pyrene	1.4E-05	5.9E-05	
Styrene	2.3E-03	1.0E-02	
Toluene	6.2E-03	2.7E-02	
Xylene	4.8E-03	2.1E-02	
VOC	8.55E-02	3.75E-01	

* Include an estimate of greenhouse gas emissions (CO₂ e)

SECTION I – STANDARDS OF PERFORMANCE

Tank subject to:	<input type="checkbox"/> 40 CFR 60, Subpart K	<input type="checkbox"/> 40 CFR 60, Subpart Ka	<input checked="" type="checkbox"/> 40 CFR 60, Subpart Kb
Are the standards of performance for new stationary sources; petroleum liquid storage vessels, 40 CFR Part 60, Subparts K, Ka, and Kb being adhered to, where applicable? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No – Explain:			

Signature of Applicant		Date	09/26/2016
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NORTH DAKOTA DEPARTMENT OF HEALTH
DIVISION OF AIR QUALITY
SFN 8535 (10-13)

SECTION A – FACILITY INFORMATION

Name of Firm or Organization Meridian Energy Group – Davis Refinery		
Applicant's Name Tom Williams		
Title VP of Planning & Permitting	Telephone Number (707) 299-0182	E-mail Address twilliams@meridianenergygroup.inc
Mailing Address (Street & No.) 2062 Business Center Drive, Suite 115		
City Irvine	State CA	ZIP Code 92612
Contact Person for Air Pollution Matters Tom Johnson		
Title Vice President of Operations	Telephone Number (409)795-0792	E-mail Address tjohnson@meridianenergygroup.inc

SECTION B – TANK DATA

Legal Description of Facility Site Property ID 07 0000 00165 000 in the SE 1/4 of Section 2, Twp 139N, Range 100W and Property ID: 07 0000 00162 000 in the NW1/4 and SW 1/4 of Section 1, Twp 139N, Range 100W				
County Billings		Source ID Number 203-T-0033		
Capacity	Barrels 2,620	Gallons 110,040		
Dimensions	Diameter 25'	Height 30'	Length	Width
Shape	<input checked="" type="checkbox"/> Cylindrical <input type="checkbox"/> Spherical <input type="checkbox"/> Other – Specify:			
Materials of Construction	Carbon Steel			
Construction	<input type="checkbox"/> Riveted <input checked="" type="checkbox"/> Welded <input type="checkbox"/> Other – Specify:			
Color	Beige			
Condition	<input checked="" type="checkbox"/> Good <input type="checkbox"/> Fair <input type="checkbox"/> Poor			
Status	<input checked="" type="checkbox"/> New Construction <input type="checkbox"/> Alteration <input type="checkbox"/> Existing (Give Date Constructed):			
Type of Tank	<input type="checkbox"/> Fixed Roof <input type="checkbox"/> External Floating <input type="checkbox"/> Variable Vapor Space <input checked="" type="checkbox"/> Internal Floating <input type="checkbox"/> Pressure (low or high) <input type="checkbox"/> Other – Specify:			
Type of Roof	<input type="checkbox"/> Pan <input checked="" type="checkbox"/> Double Deck <input type="checkbox"/> Pontoon <input type="checkbox"/> Other – Specify:			
Type of Seal	Metallic Shoe Seal	Liquid Mounted Resilient Seal	Vapor Mounted Resilient Seal	
	<input type="checkbox"/> Primary Seal Only <input type="checkbox"/> With Rim Mounted Seal <input checked="" type="checkbox"/> With Shoe Mounted Secondary Seal	<input type="checkbox"/> Primary Seal Only <input type="checkbox"/> With Rim Mounted Seal <input type="checkbox"/> With Weather Shield	<input type="checkbox"/> Primary Seal Only <input type="checkbox"/> With Rim Mounted Seal <input type="checkbox"/> With Weather Shield	

SECTION C – TANK CONTENTS

Light Slops, (RVP 10 psia)

SECTION D – VAPOR DISPOSAL

Atmosphere Vapor Recovery Unit Flare Other – Specify:

SECTION E – VAPOR PRESSURE DATA

psia	
Maximum True Vapor Pressure -	Maximum Reid Vapor Pressure 10 psia

SECTION F – OPERATIONAL DATA

Maximum Filling Rate (barrels per hour or gallons per hour) TBD	Vapor Space Outage (See AP-42, 7.1-92, Equation 1-15) N/A
Average Throughput (gallons per day) 5,775	Tank Turnovers per Year 22.96

SECTION G – SOLUTION STORAGE

If material stored is a solution, supply the following information:	
Name of Solvent N/A	Name of Material Dissolved N/A
Concentration of Material Dissolved (% by weight or % by volume or lbs/gal) N/A	


SECTION H – AIR CONTAMINANTS EMITTED

Pollutant*	Maximum Pounds Per Hour	Tons Per Year	Basis and Calculations for Quantities (Attach separate sheet if needed)
2-Methyl naphthalene	9.53E-06	4.2E-05	<p>VOC from TANKS 4.0.9d software modeled runs.</p> <p>HAPs from Table 3-3 of the Emissions Estimation Protocol for Petroleum Refineries</p> <p>See Document P-5715043-01-001-18042-I001 "EMISSIONS INVENTORY" and P-5715043-01-001-18035-I001 "BACT Analysis"</p>
Anthracene	6.54E-07	2.9E-06	
Benzene	1.91E-04	8.4E-04	
Biphenyl	4.63E-07	2.0E-06	
Chrysene	5.72E-07	2.5E-06	
Cresol	3.54E-05	1.6E-04	
Cumene	4.09E-05	1.8E-04	
Ethylbenzene	8.44E-05	3.7E-04	
Fluorene	9.80E-07	4.3E-06	
Hexane	1.14E-03	5.0E-03	
Methanol	1.03E-05	4.5E-05	
Methyl isobutyl ketone	8.72E-04	3.8E-03	
Methyl tertiary-butyl ether	8.44E-04	3.7E-03	
Naphthalene	2.07E-05	9.1E-05	
Phenanthrene	4.09E-06	1.8E-05	
Phenol	2.45E-06	1.1E-05	
Pyrene	1.06E-06	4.7E-06	
Styrene	1.80E-04	7.9E-04	
Toluene	4.90E-04	2.1E-03	
Xylene	3.81E-04	1.7E-03	
VOC	1.27E-01	5.57E-01	

* Include an estimate of greenhouse gas emissions (CO₂e)

SECTION I – STANDARDS OF PERFORMANCE

Tank subject to:	<input type="checkbox"/> 40 CFR 60, Subpart K	<input type="checkbox"/> 40 CFR 60, Subpart Ka	<input checked="" type="checkbox"/> 40 CFR 60, Subpart Kb
Are the standards of performance for new stationary sources; petroleum liquid storage vessels, 40 CFR Part 60, Subparts K, Ka, and Kb being adhered to, where applicable? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No – Explain:			

Signature of Applicant		Date	09/26/2016
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Legal Description of Facility Site Property ID 07 0000 00165 000 in the SE 1/4 of Section 2, Twp 139N, Range 100W and Property ID: 07 0000 00162 000 in the NW1/4 and SW 1/4 of Section 1, Twp 139N, Range 100W				
County Billings		Source ID Number 203-T-0034		
Capacity	Barrels 2,620	Gallons 110,040		
Dimensions	Diameter 25'	Height 30'	Length	Width
Shape	<input checked="" type="checkbox"/> Cylindrical <input type="checkbox"/> Spherical <input type="checkbox"/> Other – Specify:			
Materials of Construction	Carbon Steel			
Construction	<input type="checkbox"/> Riveted <input checked="" type="checkbox"/> Welded <input type="checkbox"/> Other – Specify:			
Color	Beige			
Condition	<input checked="" type="checkbox"/> Good <input type="checkbox"/> Fair <input type="checkbox"/> Poor			
Status	<input checked="" type="checkbox"/> New Construction <input type="checkbox"/> Alteration <input type="checkbox"/> Existing (Give Date Constructed):			
Type of Tank	<input checked="" type="checkbox"/> Fixed Roof <input type="checkbox"/> External Floating <input type="checkbox"/> Variable Vapor Space <input type="checkbox"/> Internal Floating <input type="checkbox"/> Pressure (low or high) <input type="checkbox"/> Other – Specify:			
Type of Roof	<input type="checkbox"/> Pan <input type="checkbox"/> Double Deck <input type="checkbox"/> Pontoon <input checked="" type="checkbox"/> Other – Specify: Cone Roof			
Type of Seal	Metallic Shoe Seal	Liquid Mounted Resilient Seal	Vapor Mounted Resilient Seal	
	<input type="checkbox"/> Primary Seal Only <input type="checkbox"/> With Rim Mounted Seal <input type="checkbox"/> With Shoe Mounted Secondary Seal	<input type="checkbox"/> Primary Seal Only <input type="checkbox"/> With Rim Mounted Seal <input type="checkbox"/> With Weather Shield	<input type="checkbox"/> Primary Seal Only <input type="checkbox"/> With Rim Mounted Seal <input type="checkbox"/> With Weather Shield	

SECTION C – TANK CONTENTS

Heavy Slops, (TVP 0.000028 – 0.004 psia)

SECTION D – VAPOR DISPOSAL

Atmosphere Vapor Recovery Unit Flare Other – Specify:

SECTION E – VAPOR PRESSURE DATA

psia	
Maximum True Vapor Pressure 0.000028 – 0.004 psia	Maximum Reid Vapor Pressure -

SECTION F – OPERATIONAL DATA

Maximum Filling Rate (barrels per hour or gallons per hour) TBD	Vapor Space Outage (See AP-42, 7.1-92, Equation 1-15) 21.67 ft
Average Throughput (gallons per day) 5,775	Tank Turnovers per Year 22.96

SECTION G – SOLUTION STORAGE

If material stored is a solution, supply the following information:	
Name of Solvent N/A	Name of Material Dissolved N/A
Concentration of Material Dissolved (% by weight or % by volume or lbs/gal) N/A	


SECTION H – AIR CONTAMINANTS EMITTED

Pollutant*	Maximum Pounds Per Hour	Tons Per Year	Basis and Calculations for Quantities (Attach separate sheet if needed)
2-Methyl naphthalene	9.09E-07	4.0E-06	<p>VOC from TANKS 4.0.9d software modeled runs.</p> <p>HAPs from Table 3-3 of the Emissions Estimation Protocol for Petroleum Refineries</p> <p>See Document P-5715043-01-001-18042-I001 "EMISSIONS INVENTORY" and P-5715043-01-001-18035-I001 "BACT Analysis"</p>
Anthracene	6.23E-08	2.7E-07	
Benzene	1.40E-05	6.1E-05	
Biphenyl	0.00E+00	0.0E+00	
Chrysene	5.45E-08	2.4E-07	
Cresol	4.93E-08	2.2E-07	
Cumene	2.60E-06	1.1E-05	
Ethylbenzene	4.67E-06	2.0E-05	
Fluorene	9.35E-08	4.1E-07	
Hexane	1.25E-04	5.5E-04	
Methanol	9.87E-07	4.3E-06	
Methyl isobutyl ketone	8.31E-05	3.6E-04	
Methyl tertiary-butyl ether	0.00E+00	0.0E+00	
Naphthalene	1.04E-06	4.5E-06	
Phenanthrene	3.89E-07	1.7E-06	
Phenol	1.74E-07	7.6E-07	
Pyrene	1.01E-07	4.4E-07	
Styrene	0.00E+00	0.0E+00	
Toluene	2.60E-05	1.1E-04	
Xylene	1.82E-05	8.0E-05	
VOC	0.00E+00	0.00E+00	

* Include an estimate of greenhouse gas emissions (CO₂e)

SECTION I – STANDARDS OF PERFORMANCE

Tank subject to:	<input type="checkbox"/> 40 CFR 60, Subpart K	<input type="checkbox"/> 40 CFR 60, Subpart Ka	<input checked="" type="checkbox"/> 40 CFR 60, Subpart Kb
Are the standards of performance for new stationary sources; petroleum liquid storage vessels, 40 CFR Part 60, Subparts K, Ka, and Kb being adhered to, where applicable? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No – Explain:			

Signature of Applicant 	Date 09/26/2016
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SEND COMPLETED APPLICATION AND ALL ATTACHMENTS TO:

North Dakota Department of Health
Division of Air Quality
918 E Divide Ave., 2nd Floor
Bismarck, ND 58501-1947
(701) 328-5188



**PERMIT APPLICATION FOR
AIR POLLUTION CONTROL EQUIPMENT**
NORTH DAKOTA DEPARTMENT OF HEALTH
DIVISION OF AIR QUALITY
SFN 8532 (09-12)

NOTE: READ INSTRUCTIONS BEFORE COMPLETING THIS FORM.

SECTION A – GENERAL INFORMATION

Name of Firm or Organization Meridian Energy Group - Davis Refinery		
Applicant's Name Tom Williams		
Title VP of Planning & Permitting	Telephone Number (707) 299-0182	E-mail Address twilliams@meridianenergygroup.inc
Mailing Address (Street & No.) 2062 Business Center Drive, Suite 115		
City Irvine	State CA	ZIP Code 92612

SECTION B – FACILITY INFORMATION

Facility Name Davis Refinery / Process Heaters and Boilers		
Contact Person for Air Pollution Matters Tom Johnson		
Title Vice President of Operations	Telephone Number (409)795-0792	E-mail Address tjohnson@meridianenergygroup.inc
Facility Location Property ID 07 0000 00165 000 in the SE 1/4 of Section 2, Twp 139N, Range 100W and Property ID: 07 0000 00162 000 in the NW1/4 and SW 1/4 of Section 1, Twp 139N, Range 100W		Source ID No. 101-H-0101

SECTION C – EQUIPMENT

Type: <input type="checkbox"/> Cyclone <input type="checkbox"/> Multicyclone <input type="checkbox"/> Baghouse <input type="checkbox"/> Electrostatic Precipitator <input type="checkbox"/> Wet Scrubber <input type="checkbox"/> Spray Dryer <input checked="" type="checkbox"/> Other – Specify: Selective Catalytic Reduction (SCR)			
Name of Manufacturer TBD	Model Number TBD	Date to Be Installed TBD	
Application: <input type="checkbox"/> Boiler <input type="checkbox"/> Kiln <input type="checkbox"/> Engine <input checked="" type="checkbox"/> Other – Specify: Process heater			
Pollutants Removed	NOx		
Design Efficiency (%)	TBD		
Operating Efficiency (%)	TBD		
Describe method used to determine operating efficiency: TBD			

SECTION D – GAS CONDITIONS

Gas Conditions		Inlet	Outlet
Gas Volume (SCFM; 68°F; 14.7 psia)		<i>TBD</i>	<i>TBD</i>
Gas Temperature (°F)		<i>TBD</i>	<i>TBD</i>
Gas Pressure (in. H ₂ O)		<i>TBD</i>	<i>TBD</i>
Gas Velocity (ft/sec)		<i>TBD</i>	<i>TBD</i>
Pollutant Concentration (Specify Pollutant and Unit of Concentration)	Pollutant	Unit of Concentration	
	NO_x	ppmv	
			<i>TBD</i> <i>(2.160 lb/h)</i>
			<i>TBD</i> <i>(0.454 lb/h)</i>
Pressure Drop Through Gas Cleaning Device (in. H ₂ O)			
<i>TBD</i>			

Signature of Applicant		Date
		9/26/2016



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Facility Location Property ID 07 0000 00165 000 in the SE 1/4 of Section 2, Twp 139N, Range 100W and Property ID: 07 0000 00162 000 in the NW1/4 and SW 1/4 of Section 1, Twp 139N, Range 100W		Source ID No. 102-H-0201

SECTION C – EQUIPMENT

Type: <input type="checkbox"/> Cyclone <input type="checkbox"/> Multicyclone <input type="checkbox"/> Baghouse <input type="checkbox"/> Electrostatic Precipitator <input type="checkbox"/> Wet Scrubber <input type="checkbox"/> Spray Dryer <input checked="" type="checkbox"/> Other – Specify: Selective Catalytic Reduction (SCR)			
Name of Manufacturer TBD	Model Number TBD	Date to Be Installed TBD	
Application: <input type="checkbox"/> Boiler <input type="checkbox"/> Kiln <input type="checkbox"/> Engine <input checked="" type="checkbox"/> Other – Specify: Process heater			
Pollutants Removed	NOx		
Design Efficiency (%)	TBD		
Operating Efficiency (%)	TBD		
Describe method used to determine operating efficiency: TBD			

SECTION D – GAS CONDITIONS

Gas Conditions		Inlet	Outlet
Gas Volume (SCFM; 68°F; 14.7 psia)		TBD	TBD
Gas Temperature (°F)		TBD	TBD
Gas Pressure (in. H ₂ O)		TBD	TBD
Gas Velocity (ft/sec)		TBD	TBD
Pollutant Concentration (Specify Pollutant and Unit of Concentration)	Pollutant	Unit of Concentration	
	NO_x	ppmv	TBD (2.160 lb/h)
			TBD (0.454 lb/h)
Pressure Drop Through Gas Cleaning Device (in. H ₂ O)			
TBD			

Signature of Applicant		Date
		9/26/2016



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Facility Location Property ID 07 0000 00165 000 in the SE 1/4 of Section 2, Twp 139N, Range 100W and Property ID: 07 0000 00162 000 in the NW1/4 and SW 1/4 of Section 1, Twp 139N, Range 100W		Source ID No. 103-H-0301

SECTION C – EQUIPMENT

Type: <input type="checkbox"/> Cyclone <input type="checkbox"/> Multicyclone <input type="checkbox"/> Baghouse <input type="checkbox"/> Electrostatic Precipitator <input type="checkbox"/> Wet Scrubber <input type="checkbox"/> Spray Dryer <input checked="" type="checkbox"/> Other – Specify: Selective Catalytic Reduction (SCR)			
Name of Manufacturer TBD	Model Number TBD	Date to Be Installed TBD	
Application: <input type="checkbox"/> Boiler <input type="checkbox"/> Kiln <input type="checkbox"/> Engine <input checked="" type="checkbox"/> Other – Specify: Process heater			
Pollutants Removed	NOx		
Design Efficiency (%)	TBD		
Operating Efficiency (%)	TBD		
Describe method used to determine operating efficiency: TBD			

SECTION D – GAS CONDITIONS

Gas Conditions		Inlet	Outlet
Gas Volume (SCFM; 68°F; 14.7 psia)		TBD	TBD
Gas Temperature (°F)		TBD	TBD
Gas Pressure (in. H ₂ O)		TBD	TBD
Gas Velocity (ft/sec)		TBD	TBD
Pollutant Concentration (Specify Pollutant and Unit of Concentration)	Pollutant	Unit of Concentration	
	NO_x	ppmv	TBD (2.294 lb/h)
			TBD (0.482 lb/h)
Pressure Drop Through Gas Cleaning Device (in. H ₂ O)			
TBD			

Signature of Applicant		Date
		9/26/2016



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NORTH DAKOTA DEPARTMENT OF HEALTH
DIVISION OF AIR QUALITY
SFN 8532 (09-12)

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City Irvine	State CA	ZIP Code 92612

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Contact Person for Air Pollution Matters Tom Johnson		
Title Vice President of Operations	Telephone Number (409)795-0792	E-mail Address tjohnson@meridianenergygroup.inc
Facility Location Property ID 07 0000 00165 000 in the SE 1/4 of Section 2, Twp 139N, Range 100W and Property ID: 07 0000 00162 000 in the NW1/4 and SW 1/4 of Section 1, Twp 139N, Range 100W		Source ID No. 103-H-0302

SECTION C – EQUIPMENT

Type: <input type="checkbox"/> Cyclone <input type="checkbox"/> Multicyclone <input type="checkbox"/> Baghouse <input type="checkbox"/> Electrostatic Precipitator <input type="checkbox"/> Wet Scrubber <input type="checkbox"/> Spray Dryer <input checked="" type="checkbox"/> Other – Specify: Selective Catalytic Reduction (SCR)			
Name of Manufacturer TBD	Model Number TBD	Date to Be Installed TBD	
Application: <input type="checkbox"/> Boiler <input type="checkbox"/> Kiln <input type="checkbox"/> Engine <input checked="" type="checkbox"/> Other – Specify: Process heater			
Pollutants Removed	NOx		
Design Efficiency (%)	TBD		
Operating Efficiency (%)	TBD		
Describe method used to determine operating efficiency: TBD			

SECTION D – GAS CONDITIONS

Gas Conditions		Inlet	Outlet
Gas Volume (SCFM; 68°F; 14.7 psia)		TBD	TBD
Gas Temperature (°F)		TBD	TBD
Gas Pressure (in. H ₂ O)		TBD	TBD
Gas Velocity (ft/sec)		TBD	TBD
Pollutant Concentration (Specify Pollutant and Unit of Concentration)	Pollutant	Unit of Concentration	
	NO_x	ppmv	TBD (1.730 lb/h)
			TBD (0.363 lb/h)
Pressure Drop Through Gas Cleaning Device (in. H ₂ O)			
TBD			

Signature of Applicant		Date
		9/26/2016



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SECTION C – EQUIPMENT

Type: <input type="checkbox"/> Cyclone <input type="checkbox"/> Multicyclone <input type="checkbox"/> Baghouse <input type="checkbox"/> Electrostatic Precipitator <input type="checkbox"/> Wet Scrubber <input type="checkbox"/> Spray Dryer <input checked="" type="checkbox"/> Other – Specify: Selective Catalytic Reduction (SCR)			
Name of Manufacturer TBD	Model Number TBD	Date to Be Installed TBD	
Application: <input type="checkbox"/> Boiler <input type="checkbox"/> Kiln <input type="checkbox"/> Engine <input checked="" type="checkbox"/> Other – Specify: Process heater			
Pollutants Removed	NOx		
Design Efficiency (%)	TBD		
Operating Efficiency (%)	TBD		
Describe method used to determine operating efficiency: TBD			

SECTION D – GAS CONDITIONS

Gas Conditions		Inlet	Outlet
Gas Volume (SCFM; 68°F; 14.7 psia)		<i>TBD</i>	<i>TBD</i>
Gas Temperature (°F)		<i>TBD</i>	<i>TBD</i>
Gas Pressure (in. H ₂ O)		<i>TBD</i>	<i>TBD</i>
Gas Velocity (ft/sec)		<i>TBD</i>	<i>TBD</i>
Pollutant Concentration (Specify Pollutant and Unit of Concentration)	Pollutant	Unit of Concentration	
	NO_x	ppmv	<i>TBD</i> <i>(1.252 lb/h)</i>
Pressure Drop Through Gas Cleaning Device (in. H ₂ O)			
<i>TBD</i>			

Signature of Applicant		Date
		09/26/2016



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SECTION C – EQUIPMENT

Type: <input type="checkbox"/> Cyclone <input type="checkbox"/> Multicyclone <input type="checkbox"/> Baghouse <input type="checkbox"/> Electrostatic Precipitator <input type="checkbox"/> Wet Scrubber <input type="checkbox"/> Spray Dryer <input checked="" type="checkbox"/> Other – Specify: Selective Catalytic Reduction (SCR)			
Name of Manufacturer TBD	Model Number TBD	Date to Be Installed TBD	
Application: <input type="checkbox"/> Boiler <input type="checkbox"/> Kiln <input type="checkbox"/> Engine <input checked="" type="checkbox"/> Other – Specify: Process heater			
Pollutants Removed	NOx		
Design Efficiency (%)	TBD		
Operating Efficiency (%)	TBD		
Describe method used to determine operating efficiency: TBD			

SECTION D – GAS CONDITIONS

Gas Conditions		Inlet	Outlet
Gas Volume (SCFM; 68°F; 14.7 psia)		TBD	TBD
Gas Temperature (°F)		TBD	TBD
Gas Pressure (in. H ₂ O)		TBD	TBD
Gas Velocity (ft/sec)		TBD	TBD
Pollutant Concentration (Specify Pollutant and Unit of Concentration)	Pollutant	Unit of Concentration	
	NO_x	ppmv	TBD (2.775lb/h)
			TBD (0.583 lb/h)
Pressure Drop Through Gas Cleaning Device (in. H ₂ O)			
TBD			

Signature of Applicant		Date
		09/26/2016



**PERMIT APPLICATION FOR
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NORTH DAKOTA DEPARTMENT OF HEALTH
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SFN 8532 (09-12)

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Applicant's Name Tom Williams		
Title VP of Planning & Permitting	Telephone Number (707) 299-0182	E-mail Address twilliams@meridianenergygroup.inc
Mailing Address (Street & No.) 2062 Business Center Drive, Suite 115		
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Contact Person for Air Pollution Matters Tom Johnson		
Title Vice President of Operations	Telephone Number (409)795-0792	E-mail Address tjohnson@meridianenergygroup.inc
Facility Location Property ID 07 0000 00165 000 in the SE 1/4 of Section 2, Twp 139N, Range 100W and Property ID: 07 0000 00162 000 in the NW1/4 and SW 1/4 of Section 1, Twp 139N, Range 100W		Source ID No. 118-H-1801

SECTION C – EQUIPMENT

Type: <input type="checkbox"/> Cyclone <input type="checkbox"/> Multicyclone <input type="checkbox"/> Baghouse <input type="checkbox"/> Electrostatic Precipitator <input type="checkbox"/> Wet Scrubber <input type="checkbox"/> Spray Dryer <input checked="" type="checkbox"/> Other – Specify: Selective Catalytic Reduction (SCR)			
Name of Manufacturer TBD	Model Number TBD	Date to Be Installed TBD	
Application: <input type="checkbox"/> Boiler <input type="checkbox"/> Kiln <input type="checkbox"/> Engine <input checked="" type="checkbox"/> Other – Specify: Process heater			
Pollutants Removed	NOx		
Design Efficiency (%)	TBD		
Operating Efficiency (%)	TBD		
Describe method used to determine operating efficiency: TBD			

SECTION D – GAS CONDITIONS

Gas Conditions		Inlet	Outlet
Gas Volume (SCFM; 68°F; 14.7 psia)		TBD	TBD
Gas Temperature (°F)		TBD	TBD
Gas Pressure (in. H ₂ O)		TBD	TBD
Gas Velocity (ft/sec)		TBD	TBD
Pollutant Concentration (Specify Pollutant and Unit of Concentration)	Pollutant	Unit of Concentration	
	NO_x	ppmv	TBD (2.526 lb/h)
			TBD (0.530 lb/h)
Pressure Drop Through Gas Cleaning Device (in. H ₂ O)			
TBD			

Signature of Applicant		Date
		09/26/2016



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Facility Location Property ID 07 0000 00165 000 in the SE 1/4 of Section 2, Twp 139N, Range 100W and Property ID: 07 0000 00162 000 in the NW1/4 and SW 1/4 of Section 1, Twp 139N, Range 100W		Source ID No. 202-PK-0201A

SECTION C – EQUIPMENT

Type: <input type="checkbox"/> Cyclone <input type="checkbox"/> Multicyclone <input type="checkbox"/> Baghouse <input type="checkbox"/> Electrostatic Precipitator <input type="checkbox"/> Wet Scrubber <input type="checkbox"/> Spray Dryer <input checked="" type="checkbox"/> Other – Specify: Selective Catalytic Reduction (SCR)			
Name of Manufacturer TBD	Model Number TBD	Date to Be Installed TBD	
Application: <input type="checkbox"/> Boiler <input type="checkbox"/> Kiln <input type="checkbox"/> Engine <input checked="" type="checkbox"/> Other – Specify: Utility boiler			
Pollutants Removed	NOx	Organic HAP	
Design Efficiency (%)	75	75	
Operating Efficiency (%)	TBD	TBD	
Describe method used to determine operating efficiency: TBD			

SECTION D – GAS CONDITIONS

Gas Conditions		Inlet	Outlet
Gas Volume (SCFM; 68°F; 14.7 psia)		<i>TBD</i>	<i>TBD</i>
Gas Temperature (°F)		<i>TBD</i>	<i>TBD</i>
Gas Pressure (in. H ₂ O)		<i>TBD</i>	<i>TBD</i>
Gas Velocity (ft/sec)		<i>TBD</i>	<i>TBD</i>
Pollutant Concentration (Specify Pollutant and Unit of Concentration)	Pollutant	Unit of Concentration	
	<i>NOx</i>	<i>ppmv</i>	<i>TBD</i> <i>(2.941 lb/h)</i>
	<i>Organic HAPs</i>	<i>ppmv</i>	<i>TBD</i> <i>(1.17E-01 lb/h)</i>
Pressure Drop Through Gas Cleaning Device (in. H ₂ O)			
<i>TBD</i>			

Signature of Applicant		Date	09/26/2016
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NORTH DAKOTA DEPARTMENT OF HEALTH
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SECTION C – EQUIPMENT

Type: <input type="checkbox"/> Cyclone <input type="checkbox"/> Multicyclone <input type="checkbox"/> Baghouse <input type="checkbox"/> Electrostatic Precipitator <input type="checkbox"/> Wet Scrubber <input type="checkbox"/> Spray Dryer <input checked="" type="checkbox"/> Other – Specify: Selective Catalytic Reduction (SCR)			
Name of Manufacturer TBD	Model Number TBD	Date to Be Installed TBD	
Application: <input type="checkbox"/> Boiler <input type="checkbox"/> Kiln <input type="checkbox"/> Engine <input checked="" type="checkbox"/> Other – Specify: Utility boiler			
Pollutants Removed	NOx	Organic HAP	
Design Efficiency (%)	75	75	
Operating Efficiency (%)	TBD	TBD	
Describe method used to determine operating efficiency: TBD			

SECTION D – GAS CONDITIONS

Gas Conditions		Inlet	Outlet
Gas Volume (SCFM; 68°F; 14.7 psia)		<i>TBD</i>	<i>TBD</i>
Gas Temperature (°F)		<i>TBD</i>	<i>TBD</i>
Gas Pressure (in. H ₂ O)		<i>TBD</i>	<i>TBD</i>
Gas Velocity (ft/sec)		<i>TBD</i>	<i>TBD</i>
Pollutant Concentration (Specify Pollutant and Unit of Concentration)	Pollutant	Unit of Concentration	
	NO_x	ppmv	<i>TBD</i> <i>(2.941 lb/h)</i>
	Organic HAPs	ppmv	<i>TBD</i> <i>(1.17E-01 lb/h)</i>
Pressure Drop Through Gas Cleaning Device (in. H ₂ O)			
<i>TBD</i>			

Signature of Applicant		Date	09/26/2016
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SECTION B – FACILITY INFORMATION


Facility Name Davis Refinery / Process Heaters and Boilers		
Contact Person for Air Pollution Matters Tom Johnson		
Title Vice President of Operations	Telephone Number (409)795-0792	E-mail Address tjohnson@meridianenergygroup.inc
Facility Location Property ID 07 0000 00165 000 in the SE 1/4 of Section 2, Twp 139N, Range 100W and Property ID: 07 0000 00162 000 in the NW1/4 and SW 1/4 of Section 1, Twp 139N, Range 100W		Source ID No. 202-PK-0201C

SECTION C – EQUIPMENT

Type: <input type="checkbox"/> Cyclone <input type="checkbox"/> Multicyclone <input type="checkbox"/> Baghouse <input type="checkbox"/> Electrostatic Precipitator <input type="checkbox"/> Wet Scrubber <input type="checkbox"/> Spray Dryer <input checked="" type="checkbox"/> Other – Specify: Selective Catalytic Reduction (SCR)			
Name of Manufacturer TBD	Model Number TBD	Date to Be Installed TBD	
Application: <input type="checkbox"/> Boiler <input type="checkbox"/> Kiln <input type="checkbox"/> Engine <input checked="" type="checkbox"/> Other – Specify: Utility boiler			
Pollutants Removed	NOx	Organic HAP	
Design Efficiency (%)	75	75	
Operating Efficiency (%)	TBD	TBD	
Describe method used to determine operating efficiency: TBD			

SECTION D – GAS CONDITIONS

Gas Conditions		Inlet	Outlet
Gas Volume (SCFM; 68°F; 14.7 psia)		<i>TBD</i>	<i>TBD</i>
Gas Temperature (°F)		<i>TBD</i>	<i>TBD</i>
Gas Pressure (in. H ₂ O)		<i>TBD</i>	<i>TBD</i>
Gas Velocity (ft/sec)		<i>TBD</i>	<i>TBD</i>
Pollutant Concentration (Specify Pollutant and Unit of Concentration)	Pollutant	Unit of Concentration	
	<i>NOx</i>	<i>ppmv</i>	<i>TBD</i> <i>(2.941 lb/h)</i>
	<i>Organic HAPs</i>	<i>ppmv</i>	<i>TBD</i> <i>(1.17E-01 lb/h)</i>
Pressure Drop Through Gas Cleaning Device (in. H ₂ O)			
<i>TBD</i>			

Signature of Applicant		Date
		09/26/2016



**PERMIT APPLICATION FOR
AIR POLLUTION CONTROL EQUIPMENT**
NORTH DAKOTA DEPARTMENT OF HEALTH
DIVISION OF AIR QUALITY
SFN 8532 (09-12)

NOTE: READ INSTRUCTIONS BEFORE COMPLETING THIS FORM.

SECTION A – GENERAL INFORMATION

Name of Firm or Organization Meridian Energy Group - Davis Refinery		
Applicant's Name Tom Williams		
Title VP of Planning & Permitting	Telephone Number (707) 299-0182	E-mail Address twilliams@meridianenergygroup.inc
Mailing Address (Street & No.) 2062 Business Center Drive, Suite 115		
City Irvine	State CA	ZIP Code 92612

SECTION B – FACILITY INFORMATION


Facility Name Davis Refinery / FCCU		
Contact Person for Air Pollution Matters Tom Johnson		
Title Vice President of Operations	Telephone Number (409)795-0792	E-mail Address tjohnson@meridianenergygroup.inc
Facility Location Property ID 07 0000 00165 000 in the SE 1/4 of Section 2, Twp 139N, Range 100W and Property ID: 07 0000 00162 000 in the NW1/4 and SW 1/4 of Section 1, Twp 139N, Range 100W		Source ID No. 112-VS-1201

SECTION C – EQUIPMENT

Type: <input type="checkbox"/> Cyclone <input type="checkbox"/> Multicyclone <input type="checkbox"/> Baghouse <input type="checkbox"/> Electrostatic Precipitator <input checked="" type="checkbox"/> Wet Scrubber <input type="checkbox"/> Spray Dryer <input checked="" type="checkbox"/> Other – Specify:					
COP-NP - Non-Platinum CO combustion promoter					
Name of Manufacturer TBD		Model Number TBD		Date to Be Installed TBD	
Application: <input type="checkbox"/> Boiler <input type="checkbox"/> Kiln <input type="checkbox"/> Engine <input checked="" type="checkbox"/> Other – Specify: Process Vent					
Pollutants Removed	PM	SO₂	NO_x		
Design Efficiency (%)	98	99	98		
Operating Efficiency	TBD	TBD	TBD		
Describe method used to determine operating efficiency: TBD					

SECTION D – GAS CONDITIONS

Gas Conditions		Inlet	Outlet
Gas Volume (SCFM; 68°F; 14.7 psia)		<i>TBD</i>	<i>TBD</i>
Gas Temperature (°F)		<i>TBD</i>	<i>TBD</i>
Gas Pressure (in. H ₂ O)		<i>TBD</i>	<i>TBD</i>
Gas Velocity (ft/sec)		<i>TBD</i>	<i>TBD</i>
Pollutant Concentration (Specify Pollutant and Unit of Concentration)	Pollutant	Unit of Concentration	
	<i>PM</i>	<i>ppmv</i>	<i>TBD</i>
	<i>SO₂</i>	<i>ppmv</i>	<i>TBD</i>
	<i>NO_x</i>	<i>ppmv</i>	<i>TBD</i>
	<i>VOC</i>	<i>ppmv</i>	<i>TBD</i>
	<i>HAPs</i>	<i>ppmv</i>	<i>TBD</i>
Pressure Drop Through Gas Cleaning Device (in. H ₂ O) <i>TBD</i>			

Signature of Applicant		Date	09/26/2016
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**PERMIT APPLICATION FOR
AIR POLLUTION CONTROL EQUIPMENT**
NORTH DAKOTA DEPARTMENT OF HEALTH
DIVISION OF AIR QUALITY
SFN 8532 (09-12)

NOTE: READ INSTRUCTIONS BEFORE COMPLETING THIS FORM.

SECTION A – GENERAL INFORMATION

Name of Firm or Organization Meridian Energy Group - Davis Refinery		
Applicant's Name Tom Williams		
Title VP of Planning & Permitting	Telephone Number (707) 299-0182	E-mail Address twilliams@meridianenergygroup.inc
Mailing Address (Street & No.) 2062 Business Center Drive, Suite 115		
City Irvine	State CA	ZIP Code 92612

SECTION B – FACILITY INFORMATION

Facility Name Davis Refinery / SRU Thermal Oxidizer		
Contact Person for Air Pollution Matters Tom Johnson		
Title Vice President of Operations	Telephone Number (409)795-0792	E-mail Address tjohnson@meridianenergygroup.inc
Facility Location Property ID 07 0000 00165 000 in the SE 1/4 of Section 2, Twp 139N, Range 100W and Property ID: 07 0000 00162 000 in the NW1/4 and SW 1/4 of Section 1, Twp 139N, Range 100W		Source ID No. 122-H-2201

SECTION C – EQUIPMENT

Type: <input type="checkbox"/> Cyclone <input type="checkbox"/> Multicyclone <input type="checkbox"/> Baghouse <input type="checkbox"/> Electrostatic Precipitator			
<input type="checkbox"/> Wet Scrubber <input type="checkbox"/> Spray Dryer <input checked="" type="checkbox"/> Other – Specify: Thermal Oxidizer			
Name of Manufacturer TBD	Model Number TBD	Date to Be Installed TBD	
Application: <input type="checkbox"/> Boiler <input type="checkbox"/> Kiln <input type="checkbox"/> Engine <input checked="" type="checkbox"/> Other – Specify: Process Vent			
Pollutants Removed	VOC	H₂S	
Design Efficiency (%)	99.9	99.9	
Operating Efficiency (%)	TBD	TBD	
Describe method used to determine operating efficiency: TBD			

SECTION D – GAS CONDITIONS

Gas Conditions		Inlet	Outlet
Gas Volume (SCFM; 68°F; 14.7 psia)		3,779.2	3,917.2
Gas Temperature (°F)		125	414.5
Gas Pressure (in. H ₂ O)		TBD	406.8
Gas Velocity (ft/sec)		TBD	50
Pollutant Concentration (Specify Pollutant and Unit of Concentration)	Pollutant	Unit of Concentration	
	VOC	ppmv	1.54% (molar)
	SO₂	ppmv	1.13 (H₂S)
	CO	ppmv	0
	NO_x	ppmv	0
Pressure Drop Through Gas Cleaning Device (in. H ₂ O)			
TBD			

Signature of Applicant		Date
		9/26/2016



**PERMIT APPLICATION FOR
AIR POLLUTION CONTROL EQUIPMENT**
NORTH DAKOTA DEPARTMENT OF HEALTH
DIVISION OF AIR QUALITY
SFN 8532 (09-12)

NOTE: READ INSTRUCTIONS BEFORE COMPLETING THIS FORM.

SECTION A – GENERAL INFORMATION

Name of Firm or Organization Meridian Energy Group - Davis Refinery		
Applicant's Name Tom Williams		
Title VP of Planning & Permitting	Telephone Number (707) 299-0182	E-mail Address twilliams@meridianenergygroup.inc
Mailing Address (Street & No.) 2062 Business Center Drive, Suite 115		
City Irvine	State CA	ZIP Code 92612

SECTION B – FACILITY INFORMATION


Facility Name Davis Refinery / Vapor Recovery Unit (VRU)		
Contact Person for Air Pollution Matters Tom Johnson		
Title Vice President of Operations	Telephone Number (409)795-0792	E-mail Address tjohnson@meridianenergygroup.inc
Facility Location Property ID 07 0000 00165 000 in the SE 1/4 of Section 2, Twp 139N, Range 100W and Property ID: 07 0000 00162 000 in the NW1/4 and SW 1/4 of Section 1, Twp 139N, Range 100W		Source ID No. Applied to sources: 203-T-0013, 203-T-0014, 203-T-0015, 203-T-0016, 203-T-0033

SECTION C – EQUIPMENT

Type: <input type="checkbox"/> Cyclone <input type="checkbox"/> Multicyclone <input type="checkbox"/> Baghouse <input type="checkbox"/> Electrostatic Precipitator <input type="checkbox"/> Wet Scrubber <input type="checkbox"/> Spray Dryer <input checked="" type="checkbox"/> Other – Specify: Vapor Recovery Unit		
Name of Manufacturer TBD	Model Number TBD	Date to Be Installed TBD
Application: <input type="checkbox"/> Boiler <input type="checkbox"/> Kiln <input type="checkbox"/> Engine <input checked="" type="checkbox"/> Other – Specify: Diesel and Slop Tanks		
Pollutants Removed	VOC	
Design Efficiency (%)	95	
Operating Efficiency (%)	TBD	
Describe method used to determine operating efficiency: TBD		

SECTION D – GAS CONDITIONS

Gas Conditions		Inlet	Outlet
Gas Volume (SCFM; 68°F; 14.7 psia)		TBD	TBD
Gas Temperature (°F)		TBD	TBD
Gas Pressure (in. H ₂ O)		TBD	TBD
Gas Velocity (ft/sec)		TBD	TBD
Pollutant Concentration (Specify Pollutant and Unit of Concentration)	Pollutant	Unit of Concentration	
	VOC	ppmv	TBD
Pressure Drop Through Gas Cleaning Device (in. H ₂ O) TBD			

Signature of Applicant		Date	09/26/2016
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**PERMIT APPLICATION FOR
FLARES**
NORTH DAKOTA DEPARTMENT OF HEALTH
DIVISION OF AIR QUALITY
SFN 59652 (09-12)

SECTION A – GENERAL INFORMATION

Name of Firm or Organization Meridian Energy Group – Davis Refinery		
Applicant's Name Tom Williams		
Title VP of Planning & Permitting	Telephone Number (707) 299-0182	E-mail Address twilliams@meridianenergygroup.inc
Mailing Address (Street & No.) 2062 Business Center Drive, Suite 115		
City Irvine	State CA	ZIP Code 92612

SECTION B – FACILITY INFORMATION

Facility Name Davis Refinery / Enclosed HC Operating Flare		
ND Air Pollution Control Permit No. (If Applicable) N/A		
Contact Person for Air Pollution Matters Tom Johnson		
Title Vice President of Operations	Telephone Number (409)795-0792	E-mail Address tjohnson@meridianenergygroup.inc
Facility Address (Street & No.) 37th Street		
City Belfield	State ND	ZIP Code 58622
Country USA	Latitude (Nearest Second) 46°52'45"N	Longitude (Nearest Second) 103°14'55" W
Legal Description of Facility Site Property ID 07 0000 00165 000 in the SE 1/4 of Section 2, Twp 139N, Range 100W and Property ID: 07 0000 00162 000 in the NW1/4 and SW 1/4 of Section 1, Twp 139N, Range 100W	MSL Elevation at Facility 2,685 feet	Source ID 207-FL-1701

SECTION C – FLARE INFORMATION

Use: <input type="checkbox"/> Emergency <input checked="" type="checkbox"/> Process <input type="checkbox"/> Both			Subject to NSPS (40 CFR 60.18) <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No		
Emission Point ID 207-FL-1701		Height Above Ground Level (ft.) 50		Diameter at Top (ft.) 30	
Flame Monitor:	<input checked="" type="checkbox"/> Thermocouple <input type="checkbox"/> Infrared <input type="checkbox"/> Ultraviolet <input type="checkbox"/> Acoustic <input type="checkbox"/> Other:				
Ignition:	<input type="checkbox"/> Automatic <input checked="" type="checkbox"/> Continuous Burning Pilot <input type="checkbox"/> Other:				
Average Btu/1000 scf 0.52	Percent H ₂ S 0		Maximum Hourly Flow Rate to Flare 24.4 MMSCFD		

SECTION D – AIR CONTAMINANTS EMITTED


Pollutant	Quantity		Basis Of Estimate
	Pounds/Hr	Tons/Yr	
SO₂	7.20E-04	3.15E-03	<p>Criteria Pollutants from Gas pilots: TABLE 1.4-2. AP 42, Chapter 1: External Combustion Sources.</p> <p>HAPs: Emissions Estimation Protocol for Petroleum Refineries, Table 6-4 "Flare General Emission Factors"</p> <p>See Document P-5715043-00-001-18042-I001 "EMISSIONS INVENTORY"</p>
VOC	6.60E-03	2.89E-02	
NOx	6.00E-02	2.63E-01	
CO	1.01E-01	4.42E-01	
PM 10 Total	9.12E-03	3.99E-02	
PM 10 Filterable	2.28E-03	9.99E-03	
PM 2.5 Total	9.12E-03	3.99E-02	
PM 2.5 Filterable	2.28E-03	9.99E-03	
PM 2.5 Condensable	6.84E-03	3.00E-02	
Lead (Pb)	6.00E-07	2.63E-06	
GHG (as CO₂e)	N/A		
Total HAPS	5.42E-01	2.38	

Will flaring of gas comply with applicable Ambient Air Quality Standards? Yes No

IS THIS UNIT IN COMPLIANCE WITH ALL APPLICABLE AIR POLLUTION RULES AND REGULATIONS?

YES NO

If "NO" a Compliance Schedule must be completed and attached.

Signature of Applicant 	Date 09/26/2016
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Attach and label separate sheet(s) if you need more space to explain any system or answers or to provide complete listings of Emissions, Contaminants, or other items.

SEND COMPLETED APPLICATION AND ALL ATTACHMENTS TO:

North Dakota Department of Health
Division of Air Quality
918 E Divide Ave., 2nd Floor
Bismarck, ND 58501-1947
(701) 328-5188



**PERMIT APPLICATION FOR
FLARES**
NORTH DAKOTA DEPARTMENT OF HEALTH
DIVISION OF AIR QUALITY
SFN 59652 (09-12)

SECTION A – GENERAL INFORMATION

Name of Firm or Organization Meridian Energy Group – Davis Refinery		
Applicant's Name Tom Williams		
Title VP of Planning & Permitting	Telephone Number (707) 299-0182	E-mail Address twilliams@meridianenergygroup.inc
Mailing Address (Street & No.) 2062 Business Center Drive, Suite 115		
City Irvine	State CA	ZIP Code 92612

SECTION B – FACILITY INFORMATION

Facility Name Davis Refinery / Acid Flare		
ND Air Pollution Control Permit No. (If Applicable) N/A		
Contact Person for Air Pollution Matters Tom Johnson		
Title Vice President of Operations	Telephone Number (409)795-0792	E-mail Address tjohnson@meridianenergygroup.inc
Facility Address (Street & No.) 37th Street		
City Belfield	State ND	ZIP Code 58622
Country USA	Latitude (Nearest Second) 46°52'45"N	Longitude (Nearest Second) 103°14'55" W
Legal Description of Facility Site Property ID 07 0000 00165 000 in the SE 1/4 of Section 2, Twp 139N, Range 100W and Property ID: 07 0000 00162 000 in the NW1/4 and SW 1/4 of Section 1, Twp 139N, Range 100W	MSL Elevation at Facility 2,685 feet	Source ID 207-FL-1702

SECTION C – FLARE INFORMATION

Use: <input type="checkbox"/> Emergency <input checked="" type="checkbox"/> Process <input type="checkbox"/> Both Subject to NSPS (40 CFR 60.18) <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No		
Emission Point ID 207-FL-1702	Height Above Ground Level (ft.) 150	Diameter at Top (ft.) 0.8333
Flame Monitor:	<input checked="" type="checkbox"/> Thermocouple <input type="checkbox"/> Infrared <input type="checkbox"/> Ultraviolet <input type="checkbox"/> Acoustic <input type="checkbox"/> Other:	
Ignition:	<input type="checkbox"/> Automatic <input checked="" type="checkbox"/> Continuous Burning Pilot <input type="checkbox"/> Other:	
Average Btu/1000 scf 0.52	Percent H ₂ S 0	Maximum Hourly Flow Rate to Flare 15.8 MMSCFD

SECTION D – AIR CONTAMINANTS EMITTED

Pollutant	Quantity		Basis Of Estimate
	Pounds/Hr	Tons/Yr	
SO₂	1.20E-04	5.26E-04	<p align="center"><i>Criteria Pollutants from Gas pilots: TABLE 1.4-2. AP 42, Chapter 1: External Combustion Sources.</i></p> <p align="center"><i>See Document P-5715043-00-001-18042-1001 "EMISSIONS INVENTORY"</i></p>
VOC	1.10E-03	4.82E-03	
NO_x	1.00E-02	4.38E-02	
CO	1.68E-02	7.36E-02	
PM 10 Total	1.52E-03	6.66E-03	
PM 10 Filterable	3.80E-04	1.66E-03	
PM 2.5 Total	1.52E-03	6.66E-03	
PM 2.5 Filterable	3.80E-04	1.66E-03	
PM 2.5 Condensable	1.14E-03	4.99E-03	
Lead (Pb)	1.00E-07	4.38E-07	
GHG (as CO₂e)	N/A		
Total HAPS	-	-	

Will flaring of gas comply with applicable Ambient Air Quality Standards? Yes No

IS THIS UNIT IN COMPLIANCE WITH ALL APPLICABLE AIR POLLUTION RULES AND REGULATIONS?
 YES NO

If "NO" a Compliance Schedule must be completed and attached.

Signature of Applicant  Date 09/26/2016

Attach and label separate sheet(s) if you need more space to explain any system or answers or to provide complete listings of Emissions, Contaminants, or other items.

SEND COMPLETED APPLICATION AND ALL ATTACHMENTS TO:

North Dakota Department of Health
Division of Air Quality
918 E Divide Ave., 2nd Floor
Bismarck, ND 58501-1947
(701) 328-5188



**PERMIT APPLICATION FOR
FLARES**
NORTH DAKOTA DEPARTMENT OF HEALTH
DIVISION OF AIR QUALITY
SFN 59652 (09-12)

SECTION A – GENERAL INFORMATION

Name of Firm or Organization Meridian Energy Group – Davis Refinery		
Applicant's Name Tom Williams		
Title VP of Planning & Permitting	Telephone Number (707) 299-0182	E-mail Address twilliams@meridianenergygroup.inc
Mailing Address (Street & No.) 2062 Business Center Drive, Suite 115		
City Irvine	State CA	ZIP Code 92612

SECTION B – FACILITY INFORMATION

Facility Name Davis Refinery / HC Emergency Flare (Phase 1)		
ND Air Pollution Control Permit No. (If Applicable) N/A		
Contact Person for Air Pollution Matters Tom Johnson		
Title Vice President of Operations	Telephone Number (409)795-0792	E-mail Address tjohnson@meridianenergygroup.inc
Facility Address (Street & No.) 37th Street		
City Belfield	State ND	ZIP Code 58622
Country USA	Latitude (Nearest Second) 46°52'45"N	Longitude (Nearest Second) 103°14'55" W
Legal Description of Facility Site Property ID 07 0000 00165 000 in the SE 1/4 of Section 2, Twp 139N, Range 100W and Property ID: 07 0000 00162 000 in the NW1/4 and SW 1/4 of Section 1, Twp 139N, Range 100W	MSL Elevation at Facility 2,685 feet	Source ID 207-FL-1703

SECTION C – FLARE INFORMATION

Use: <input checked="" type="checkbox"/> Emergency <input type="checkbox"/> Process <input type="checkbox"/> Both			Subject to NSPS (40 CFR 60.18) <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No		
Emission Point ID 207-FL-1703		Height Above Ground Level (ft.) 150		Diameter at Top (ft.) 3	
Flame Monitor:		<input checked="" type="checkbox"/> Thermocouple <input type="checkbox"/> Infrared <input type="checkbox"/> Ultraviolet <input type="checkbox"/> Acoustic <input type="checkbox"/> Other:			
Ignition:		<input type="checkbox"/> Automatic <input checked="" type="checkbox"/> Continuous Burning Pilot <input type="checkbox"/> Other:			
Average Btu/1000 scf 0.52		Percent H ₂ S 0		Maximum Hourly Flow Rate to Flare 74.6 MMSCFD	

SECTION D – AIR CONTAMINANTS EMITTED

Pollutant	Quantity		Basis Of Estimate
	Pounds/Hr	Tons/Yr	
SO2	1.80E-04	7.88E-04	<p align="center"><i>Criteria Pollutants from Gas pilots: TABLE 1.4-2. AP 42, Chapter 1: External Combustion Sources.</i></p> <p align="center"><i>See Document P-5715043-00-001-18042-1001 "EMISSIONS INVENTORY"</i></p>
VOC	1.65E-03	7.23E-03	
NOx	1.50E-02	6.57E-02	
CO	2.52E-02	1.10E-01	
PM 10 Total	2.28E-03	9.99E-03	
PM 10 Filterable	5.70E-04	2.50E-03	
PM 2.5 Total	2.28E-03	9.99E-03	
PM 2.5 Filterable	5.70E-04	2.50E-03	
PM 2.5 Condensable	1.71E-03	7.49E-03	
Lead (Pb)	1.50E-07	6.57E-07	
GHG (as CO2e)	N/A		
Total HAPS	-	-	

Will flaring of gas comply with applicable Ambient Air Quality Standards? Yes No

IS THIS UNIT IN COMPLIANCE WITH ALL APPLICABLE AIR POLLUTION RULES AND REGULATIONS?

YES NO

If "NO" a Compliance Schedule must be completed and attached.

Signature of Applicant 	Date 09/26/2016
--	--------------------

Attach and label separate sheet(s) if you need more space to explain any system or answers or to provide complete listings of Emissions, Contaminants, or other items.

SEND COMPLETED APPLICATION AND ALL ATTACHMENTS TO:

North Dakota Department of Health
Division of Air Quality
918 E Divide Ave., 2nd Floor
Bismarck, ND 58501-1947
(701) 328-5188



**PERMIT APPLICATION FOR
FLARES**
NORTH DAKOTA DEPARTMENT OF HEALTH
DIVISION OF AIR QUALITY
SFN 59652 (09-12)

SECTION A – GENERAL INFORMATION

Name of Firm or Organization Meridian Energy Group – Davis Refinery		
Applicant's Name Tom Williams		
Title VP of Planning & Permitting	Telephone Number (707) 299-0182	E-mail Address twilliams@meridianenergygroup.inc
Mailing Address (Street & No.) 2062 Business Center Drive, Suite 115		
City Irvine	State CA	ZIP Code 92612

SECTION B – FACILITY INFORMATION

Facility Name Davis Refinery / HC Emergency Flare (Phase 2)		
ND Air Pollution Control Permit No. (If Applicable) N/A		
Contact Person for Air Pollution Matters Tom Johnson		
Title Vice President of Operations	Telephone Number (409)795-0792	E-mail Address tjohnson@meridianenergygroup.inc
Facility Address (Street & No.) 37th Street		
City Belfield	State ND	ZIP Code 58622
Country USA	Latitude (Nearest Second) 46°52'45"N	Longitude (Nearest Second) 103°14'55" W
Legal Description of Facility Site Property ID 07 0000 00165 000 in the SE 1/4 of Section 2, Twp 139N, Range 100W and Property ID: 07 0000 00162 000 in the NW1/4 and SW 1/4 of Section 1, Twp 139N, Range 100W	MSL Elevation at Facility 2,685 feet	Source ID 207-FL-1704

SECTION C – FLARE INFORMATION

Use: <input checked="" type="checkbox"/> Emergency <input type="checkbox"/> Process <input type="checkbox"/> Both			Subject to NSPS (40 CFR 60.18) <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No		
Emission Point ID 207-FL-1704		Height Above Ground Level (ft.) 150		Diameter at Top (ft.) 3	
Flame Monitor:		<input checked="" type="checkbox"/> Thermocouple <input type="checkbox"/> Infrared <input type="checkbox"/> Ultraviolet <input type="checkbox"/> Acoustic			
		<input type="checkbox"/> Other:			
Ignition:		<input type="checkbox"/> Automatic <input checked="" type="checkbox"/> Continuous Burning Pilot			
		<input type="checkbox"/> Other:			
Average Btu/1000 scf 0.52		Percent H ₂ S 0		Maximum Hourly Flow Rate to Flare 88.8 MMSCFD	

SECTION D – AIR CONTAMINANTS EMITTED

Pollutant	Quantity		Basis Of Estimate
	Pounds/Hr	Tons/Yr	
SO2	1.80E-04	7.88E-04	<p align="center"><i>Criteria Pollutants from Gas pilots: TABLE 1.4-2. AP 42, Chapter 1: External Combustion Sources.</i></p> <p align="center"><i>See Document P-5715043-00-001-18042-1001 "EMISSIONS INVENTORY"</i></p>
VOC	1.65E-03	7.23E-03	
NOx	1.50E-02	6.57E-02	
CO	2.52E-02	1.10E-01	
PM 10 Total	2.28E-03	9.99E-03	
PM 10 Filterable	5.70E-04	2.50E-03	
PM 2.5 Total	2.28E-03	9.99E-03	
PM 2.5 Filterable	5.70E-04	2.50E-03	
PM 2.5 Condensable	1.71E-03	7.49E-03	
Lead (Pb)	1.50E-07	6.57E-07	
GHG (as CO2e)	N/A		
Total HAPS	-	-	

Will flaring of gas comply with applicable Ambient Air Quality Standards? Yes No

IS THIS UNIT IN COMPLIANCE WITH ALL APPLICABLE AIR POLLUTION RULES AND REGULATIONS?
 YES NO

If "NO" a Compliance Schedule must be completed and attached.

Signature of Applicant  Date 09/26/2016

Attach and label separate sheet(s) if you need more space to explain any system or answers or to provide complete listings of Emissions, Contaminants, or other items.

SEND COMPLETED APPLICATION AND ALL ATTACHMENTS TO:

North Dakota Department of Health
Division of Air Quality
918 E Divide Ave., 2nd Floor
Bismarck, ND 58501-1947
(701) 328-5188



**PERMIT APPLICATION FOR
INTERNAL COMBUSTION ENGINES AND TURBINES**
NORTH DAKOTA DEPARTMENT OF
HEALTH DIVISION OF AIR QUALITY
SFN 8891 (09-12)

SECTION A – GENERAL INFORMATION

Name of Firm or Organization Meridian Energy Group – Davis Refinery		
Applicant's Name Tom Williams		
Title VP of Planning & Permitting	Telephone Number (707) 299-0182	E-mail Address twilliams@meridianenergygroup.inc
Mailing Address (Street & No.) 2062 Business Center Drive, Suite 115		
City Irvine	State CA	ZIP Code 92612
Contact Person for Air Pollution Matters Tom Johnson		
Title Vice President of Operations	Telephone Number (409)795-0792	E-mail Address tjohnson@meridianenergygroup.inc

SECTION B – FACILITY AND UNIT INFORMATION

Facility Location 37th Street, Belfield, ND. ZIP: 58622		
County Billings		Source ID Number (From SFN 8516) 212-P-1201 A/B/C
Type of Unit (check all that apply)	<input type="checkbox"/> Stationary Natural Gas-Fired Engine	<input checked="" type="checkbox"/> Emergency Use
	<input checked="" type="checkbox"/> Stationary Diesel and Dual Fuel	<input type="checkbox"/> Only Non- Emergency
	<input type="checkbox"/> Engine Stationary Gasoline Engine	<input type="checkbox"/> Use Peaking
	<input type="checkbox"/> Stationary Natural Gas-Fired Turbine	<input type="checkbox"/> Demand Response
Other – Specify: Firewater Diesel Pump		

SECTION C – MANUFACTURER DATA

Make TBD	Model TBD	Date of Manufacture TBD	
Reciprocating Internal Combustion Engine			
<input checked="" type="checkbox"/> Spark Ignition		<input type="checkbox"/> Compression Ignition	
<input type="checkbox"/> 4 Stroke	<input type="checkbox"/> 2 Stroke	<input type="checkbox"/> Rich Burn	<input type="checkbox"/> Lean Burn
Maximum Rating (BHP @ rpm) TBD		Operating Capacity (BHP @ rpm) 600 HP each	
Engine Subject to: <input checked="" type="checkbox"/> 40 CFR 60, Subpart IIII <input checked="" type="checkbox"/> 40 CFR 60, Subpart JJJJ <input checked="" type="checkbox"/> 40 CFR 63, Subpart ZZZZ			
Turbine		Dry Low Emissions? <input type="checkbox"/> Yes <input type="checkbox"/> No	
Heat Input (MMBtu/hr)	Maximum Rating (HP)	75% Rating (HP)	Efficiency
Turbine Subject to: <input type="checkbox"/> 40 CFR 60, Subpart GG <input type="checkbox"/> 40 CFR 60, Subpart KKKK			

SECTION D – FUELS USED

Natural Gas (10 ⁶ cu ft/year)	Percent Sulfur	Percent H ₂ S
Oil (gal/year)	Percent Sulfur	Grade No.
LP Gas (gal/year)	Other – Specify: Diesel <0.05% sulfur. 3,334 gal/year	

SECTION E – NORMAL OPERATING SCHEDULE

Hours Per Day N/A	Days Per Week N/A	Weeks Per Year N/A	Hours Per Year 100 (emergency)	Peak Production Season (if any) N/A
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SECTION F – STACK PARAMETERS

Emission Point 212-P-1201 A/B/C		Stack Height Above Ground Level (feet) TBD		
Stack Diameter (feet at top) TBD	Gas Discharged (SCFM) TBD	Exit Temp (°F) TBD	Gas Velocity (FPS) TBD	

SECTION G – EMISSION CONTROL EQUIPMENT

Is any emission control equipment installed on this unit?
 No Yes – Complete and attach form SFN 8532

SECTION H – MAXIMUM AIR CONTAMINANTS EMITTED


Emission Point	Pollutant	Maximum Pounds Per Hour	Amount (Tons Per Year)	Basis of Estimate *
	NO _x	23.40	1.17	<p><i>Emission factors From AP-42 Chapter 3 Section 3.4. Large Stationary Diesel And All Stationary Dual-fuel Engines. See Document P-5715043-01-001-18042-I001 "EMISSIONS INVENTORY" and P-5715043-01-001-18035-I001 "BACT Analysis"</i></p>
	CO	9.90	0.50	
	PM	1.26	0.06	
	PM 10 (Total)	7.85E-01	3.93E-02	
	PM 10 (Filterable)	6.80E-01	3.40E-02	
	PM 2.5 (Total)	6.56E-01	3.28E-02	
	PM 2.5(Filterable)	6.56E-01	3.28E-02	
	PM (Condensable)	1.06E-01	5.28E-03	
	SO ₂	7.28E-03	3.64E-04	
	VOC	1.27	6.35E-02	
	GHG (as CO ₂ e)	N/A	N/A	
	Formaldehyde	1.08E-03	5.41E-05	
	Total HAPS **	5.98E-02	2.99E-03	

If performance test results are available for the unit, submit a copy of test with this application

** Total HAPS includes formaldehyde

IS THIS UNIT IN COMPLIANCE WITH ALL APPLICABLE AIR POLLUTION RULES AND REGULATIONS? <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO
--

If "NO" a Compliance Schedule must be completed and attached.

Signature of Applicant 	Date 09/26/2016
--	--------------------

Attach and label separate sheet(s) if you need more space to explain any system or answers or to provide complete listings of Emissions, Contaminants, or other items.

SEND COMPLETED APPLICATION AND ALL ATTACHMENTS TO:

North Dakota Department of Health
Division of Air Quality
918 E Divide Ave., 2nd Floor
Bismarck, ND 58501-1947
(701) 328-5188



**PERMIT APPLICATION FOR
INTERNAL COMBUSTION ENGINES AND TURBINES**
NORTH DAKOTA DEPARTMENT OF
HEALTH DIVISION OF AIR QUALITY
SFN 8891 (09-12)

SECTION A – GENERAL INFORMATION

Name of Firm or Organization Meridian Energy Group – Davis Refinery		
Applicant's Name Tom Williams		
Title VP of Planning & Permitting	Telephone Number (707) 299-0182	E-mail Address twilliams@meridianenergygroup.inc
Mailing Address (Street & No.) 2062 Business Center Drive, Suite 115		
City Irvine	State CA	ZIP Code 92612
Contact Person for Air Pollution Matters Tom Johnson		
Title Vice President of Operations	Telephone Number (409)795-0792	E-mail Address tjohnson@meridianenergygroup.inc

SECTION B – FACILITY AND UNIT INFORMATION

Facility Location 37th Street, Belfield, ND. ZIP: 58622		
County Billings		Source ID Number (From SFN 8516) 216-EG-1601 A/B/C
Type of Unit (check all that apply)	<input checked="" type="checkbox"/> Stationary Natural Gas-Fired Engine	<input checked="" type="checkbox"/> Emergency Use
	<input checked="" type="checkbox"/> Stationary Diesel and Dual Fuel	<input type="checkbox"/> Only Non- Emergency
	<input type="checkbox"/> Engine Stationary Gasoline Engine	<input type="checkbox"/> Use Peaking
	<input type="checkbox"/> Stationary Natural Gas-Fired Turbine	<input type="checkbox"/> Demand Response
Other – Specify: Diesel/Natural gas-fired emergency generator set		

SECTION C – MANUFACTURER DATA

Make TBD	Model TBD	Date of Manufacture TBD	
Reciprocating Internal Combustion Engine			
<input checked="" type="checkbox"/> Spark Ignition		<input type="checkbox"/> Compression Ignition	
<input type="checkbox"/> 4 Stroke	<input type="checkbox"/> 2 Stroke	<input type="checkbox"/> Rich Burn	<input type="checkbox"/> Lean Burn
Maximum Rating (BHP @ rpm) TBD		Operating Capacity (BHP @ rpm) 3.5 MW each (4,700 HP each)	
Engine Subject to: <input checked="" type="checkbox"/> 40 CFR 60, Subpart IIII <input checked="" type="checkbox"/> 40 CFR 60, Subpart JJJJ <input checked="" type="checkbox"/> 40 CFR 63, Subpart ZZZZ			
Turbine		Dry Low Emissions? <input type="checkbox"/> Yes <input type="checkbox"/> No	
Heat Input (MMBtu/hr)	Maximum Rating (HP)	75% Rating (HP)	Efficiency
Turbine Subject to: <input type="checkbox"/> 40 CFR 60, Subpart GG <input type="checkbox"/> 40 CFR 60, Subpart KKKK			

SECTION D – FUELS USED

Natural Gas (10 ⁶ cu ft/year) TBD	Percent Sulfur	Percent H ₂ S
Oil (gal/year)	Percent Sulfur	Grade No.
LP Gas (gal/year)	Other – Specify: Diesel <0.05% sulfur. 4,230 gal/year	

SECTION E – NORMAL OPERATING SCHEDULE

Hours Per Day N/A	Days Per Week N/A	Weeks Per Year N/A	Hours Per Year 100 (emergency)	Peak Production Season (if any) N/A
-----------------------------	-----------------------------	------------------------------	--	--

SECTION F – STACK PARAMETERS

Emission Point 216-EG-1601 A/B/C		Stack Height Above Ground Level (feet) TBD		
Stack Diameter (feet at top) TBD	Gas Discharged (SCFM) TBD	Exit Temp (°F) TBD	Gas Velocity (FPS) TBD	

SECTION G – EMISSION CONTROL EQUIPMENT

Is any emission control equipment installed on this unit?
 No Yes – Complete and attach form SFN 8532

SECTION H – MAXIMUM AIR CONTAMINANTS EMITTED


Emission Point	Pollutant	Maximum Pounds Per Hour	Amount (Tons Per Year)	Basis of Estimate *
	NO _x	183.05	9.15	<p><i>Emission factors From AP-42 Chapter 3 Section 3.4. Large Stationary Diesel And All Stationary Dual-fuel Engines. See Document P-5715043-01-001-18042-I001 "EMISSIONS INVENTORY" and P-5715043-01-001-18035-I001 "BACT Analysis"</i></p>
	CO	77.44	3.87	
	PM	9.86	0.49	
	PM 10 (Total)	9.96	4.98E-01	
	PM 10 (Filterable)	8.62	4.31E-01	
	PM 2.5 (Total)	8.33	4.16E-01	
	PM 2.5(Filterable)	8.33	4.16E-01	
	PM (Condensable)	1.34	6.69E-02	
	SO ₂	5.70E-02	2.85E-03	
	VOC	9.93	4.96E-01	
	GHG (as CO ₂ e)	N/A	N/A	
	Formaldehyde	1.37E-02	6.86E-04	
	Total HAPS **	7.59E-01	3.79E-02	

If performance test results are available for the unit, submit a copy of test with this application

** Total HAPS includes formaldehyde

IS THIS UNIT IN COMPLIANCE WITH ALL APPLICABLE AIR POLLUTION RULES AND REGULATIONS? <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO
--

If "NO" a Compliance Schedule must be completed and attached.



Signature of Applicant 	Date 09/26/2016
--	--------------------

Attach and label separate sheet(s) if you need more space to explain any system or answers or to provide complete listings of Emissions, Contaminants, or other items.

SEND COMPLETED APPLICATION AND ALL ATTACHMENTS TO:

North Dakota Department of Health
Division of Air Quality
918 E Divide Ave., 2nd Floor
Bismarck, ND 58501-1947
(701) 328-5188



Exhibit B: Emissions Inventory

	EMISSIONS INVENTORY	VEPICA CODE: P-5715043-01-001-18042-I001	
		COMPANY CODE: TBD	
		ISSUE: A DATE: 09/23/16	
		SHEET: 1 OF 64	

VEPICA CODE : P-5715043-01-001-18042-I001	SHEET 1 OF 224
COMPANY CODE: TBD	
TITLE: EMISSIONS INVENTORY	



PROJECT N° : P-5715043
NAME : PERMITTING SUPPORT – DAVIS REFINERY
CLIENT : MERIDIAN ENERGY GROUP INC.
LOCATION : BILLINGS COUNTY, NORTH DAKOTA

0	09/23/16	ISSUED FOR PTC	J. GOMEZ J. SOLANO	A. PEÑA	C. GARCÍA	T. JOHNSON
ISSUE	DATE	DESCRIPTION	PREPARED	REVIEWED	APPROVED VEPICA	APPROVED CLIENT

	EMISSIONS INVENTORY	VEPICA CODE: P-5715043-01-001-18042-I001	
		COMPANY CODE: TBD	
		ISSUE: 0 DATE: 09/23/16	
		SHEET: 2 OF 64	

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1. INTRODUCTION

Meridian Energy Group (MEG) has engaged VEPICA to develop an air permit application for construction of the 55,000 BPD (barrels per day) oil Davis Refinery in Billings County, North Dakota.

The present document comprises the Emissions Inventory from Davis Refinery, based on the available engineering data and guidelines established in EPA *Emissions Estimation Protocol for Petroleum Refineries, Version 3* (RTI International, April 2015).



2. DOCUMENT SCOPE

This emission inventory includes the estimation of annual atmospheric discharges of criteria pollutants and hazardous air pollutants (HAPs) from primary sources within the refinery, categorized as follows:

- Equipment Leaks
- Storage Tanks
- Stationary Combustion
- Process Vents
- Flares
- Wastewater Treatment Systems
- Cooling Towers
- Product Loading
- Fugitive Dust

It is important to highlight that the estimations for New Source Review (NSR) regulated pollutants presented in this document comprise normal operation scenario for these main units using the engineering, licensor and vendor data available to date. Other Emission categories indicated in the protocol, such as, Startup/Shutdown and Malfunctions, are not considered in this scope.

Additionally, Greenhouse Gas (GHG) emissions are not included as part of this inventory since GHG are not "Regulated NSR pollutant", in accordance NDAC 33-15-15 and 33-15-16. Regulated NSR pollutants for petroleum refineries include particulate matter (PM), particulate matter with a diameter of 10 microns or less (PM₁₀), particulate matter with a diameter of 2.5 microns or less (PM_{2.5}), sulfur dioxide (SO₂), nitrogen oxides (NO_x), carbon monoxide (CO), ozone (as VOCs), lead (Pb), hydrogen sulphide (H₂S) and reduced sulfur compounds.

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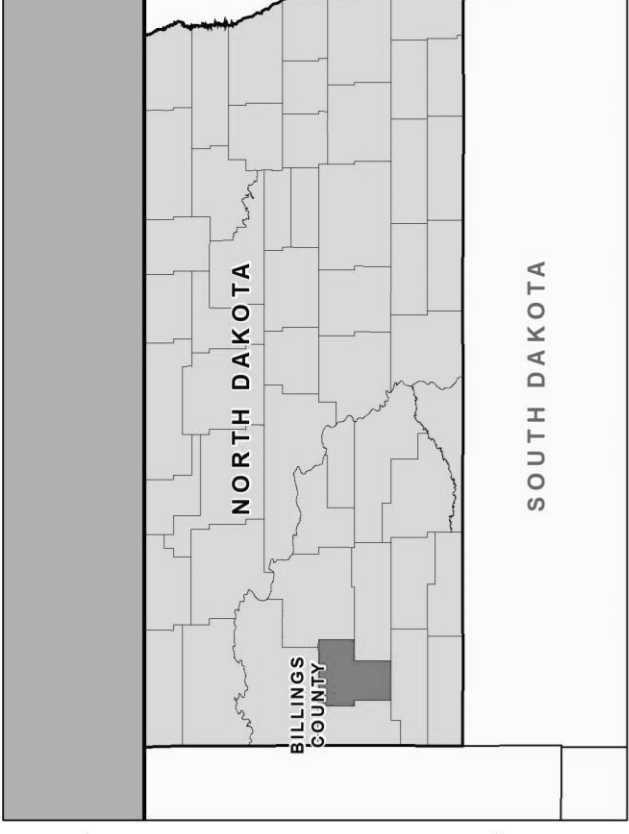
3. LOCATION

The oil Davis Refinery will be located in Billings County, North Dakota. Figure 1 shows the site layout and its geographical location.

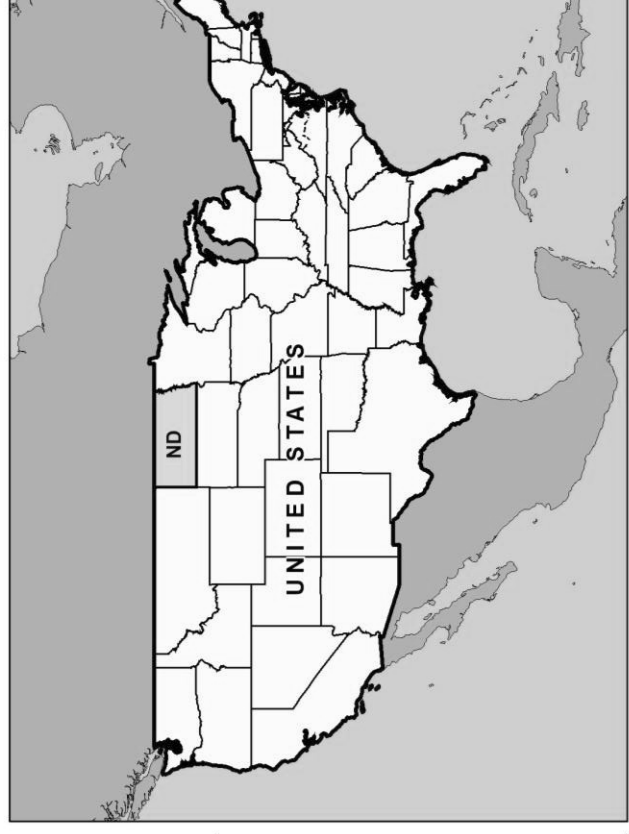
**FIGURE 1.: SITE LOCATION MAP
PROCESS STUDY FOR THE 55,000 BPSD DAVIS REFINERY IN BILLINGS COUNTY, ND**





RELATIVE REGIONAL LOCATION



RELATIVE NATIONAL LOCATION



	EMISSIONS INVENTORY	VEPICA CODE: P-5715043-01-001-18042-I001	
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4. EMISSION INVENTORY METHODOLOGY

This section describes the methodology and main activities performed to prepare the detailed emissions inventory of the Emission Units associated with the refinery operations

4.1. Sources Identification

Identification of primary sources was made based on the review of engineering data of process units, specifically: block and process flow diagrams (BFD & PFDs), process descriptions and data sheets.



“Potential to emit” has the meaning given to it in NDAC 33-15-14-06: *“the maximum capacity of a stationary source to emit any air contaminant under its physical and operational design. Any physical or operational limitation on the capacity of a source to emit an air contaminant, including air pollution control equipment and restrictions on hours of operation or on the type or amount of material combusted, stored, or processed, shall be treated as part of its design if the limitation is enforceable by the administrator of the United States environmental protection agency and the department.”* For a petroleum refinery, quantifiable fugitive emissions must also be included with point source emissions in the facility-wide PTE calculation.

“Emissions Unit” in accordance with NDAC 33-15-14-06 *“means any part or activity of a stationary source that emits or has the potential to emit any regulated air contaminant or any contaminant listed under section 112(b) of the Federal Clean Air Act.”*

The emission units of the proposed Davis Refinery include:

Process Units

1. Atmospheric Distillation Unit #1 & #2: heaters.
2. Vacuum Distillation Unit: heaters.
3. Light Naphtha Hydrotreater: heater.
4. Heavy Naphtha Hydrotreater Unit: heaters.
5. Diesel Hydrotreater Unit: heater.
6. Catalytic Reforming Units #1 & #2: heaters and regenerator vents.
7. Fluid Catalytic Cracking (FCC) Unit (including gas concentrator): heater and regenerator vent.

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8. FCC Naphtha Hydrotreater: heater.
9. Kerosene Hydrotreater: heater.
10. Isomerization Unit: heaters.
11. Alkylolation Unit: heater.
12. SRU - Thermal Oxidizer: thermal oxidizer vent stack.
13. Tank Farm (through relief valves in each tank), including crude oil (feed), intermediate products and final products.
14. Flare System.

Main Utilities

15. Boiler #1, #2 & #3 (in stand-by).
16. Waste Water Treatment System: equalization tank, API, IGF, MBR (fugitive).
17. Cooling Water System: drift loss in cooling tower.
18. Loading Stations: product loading operations.
19. Emergency Generator (Diesel): internal combustion engine exhaust stack.
20. Firewater Diesel Pump: exhaust stack
21. Emergency Power Generator: exhaust stack

The emission sources identified for each primary units of the refinery are listed as follows in Table 1. Figure 2 shows the identification of emission units in a block flow diagram.







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Table 1: Identified emission sources



Unit Number	Unit Description	Emission Unit Description	TAG	Point ID	Point Number	Air Pollution Control Equipment (inherent to design)
101	Atmospheric Distillation Unit #1	ADU #1 heater rated 72.00 MMBTU/h and fired on refinery fuel gas	101-H-0101	101H0101	1	Best combustion practices. Ultra Low NOx Burner
102	Atmospheric Distillation Unit #2	ADU #2 heater rated 72.00 MMBTU/h and fired on refinery fuel gas	102-H-0201	102H0201	2	Best combustion practices. Ultra Low NOx Burner
103	Vacuum Distillation Unit	VDU heater #1 rated 76.47 MMBTU/h and fired on refinery fuel gas	103-H-0301	103H0301	3	Best combustion practices. Ultra Low NOx Burner
		VDU heater #2 rated 57.65 MMBTU/h and fired on refinery fuel gas	103-H-0302	103H0302	4	Best combustion practices. Ultra Low NOx Burner
105	Heavy Naphtha Hydrotreater	HNHT heater #1 rated 13.75 MMBTU/h and fired on refinery fuel gas	105-H-0501	105H0501	5	Best combustion practices. Ultra Low NOx Burner
		HNHT heater #2 rated 16.25 MMBTU/h and fired on refinery fuel gas	105-H-0502	105H0502	6	Best combustion practices. Ultra Low NOx Burner
106	Catalytic Reformer Unit #2	CRU #2 heater with a combined rating of 41.73 MMBTU/h and fired on refinery fuel gas	106-H-0601	106H0601	7	Best combustion practices. Ultra Low NOx Burner

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Unit Number	Unit Description	Emission Unit Description	TAG	Point ID	Point Number	Air Pollution Control Equipment (inherent to design)
107	Catalytic Reformer Unit #1	CRU #1 heater with a combined rating of 92.50 MMBTU/h and fired on refinery fuel gas	107-H-0701	107H0701	8	Best combustion practices. Ultra Low NOx Burner
110	Diesel Hydrotreater	Diesel HDT heater rated 16.25 MMBTU/h and fired on refinery fuel gas	110-H-1001	110H1001	9	Best combustion practices. Ultra Low NOx Burner
111	Light Naphtha Hydrotreater	LNHT heater rated 13.90MMBTU/h and fired on refinery fuel gas	111-H-1101	111H1101	10	Best combustion practices. Ultra Low NOx Burner
112	Fluid Catalytic Cracking (FCC) Unit	Regenerator vent stack	112-VS-1201	112VS1201	11	Best combustion practices (complete Carbon burn regenerator design)*
114	FCC Naphtha Hydrotreater	FCCU heater rated 28.35 MMBTU/h and fired on refinery fuel gas	112-H-1201	112H1201	12	Best combustion practices. Ultra Low NOx Burner
117	Isomerization Unit	FCC Naphtha HDT heater rated 17.48 MMBTU/h and fired on refinery fuel gas	114-H-1401	114H1401	13	Best combustion practices. Ultra Low NOx Burner
		Isomerization heater #1 rated 1.65 MMBTU/h and fired on refinery fuel gas	117-H-1701	117H1701	14	Best combustion practices. Ultra Low NOx Burner
		Isomerization heater #2 rated 3.75 MMBTU/h and fired on refinery fuel gas	117-H-1702	117H1702	15	Best combustion practices. Ultra Low NOx Burner

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Unit Number	Unit Description	Emission Unit Description	TAG	Point ID	Point Number	Air Pollution Control Equipment (inherent to design)
118	Alkylation Unit	Alkylation heater rated 84.19 MMBTU/h and fired on refinery fuel gas	118-H-1801	118H1801	16	Best combustion practices. Ultra Low NOx Burner
122	SRU Thermal Oxidizer	Thermal Oxidizer with a rated capacity of 1.58 MMBTU/h	122-H-2201	122H2201	17	Emissions from SRU vents will be routed via a common header to a Thermal Oxidizer.
125	Kerosene Hydrotreater	Kerosene HDT heater rated 12.50 MMBTU/h and fired on refinery fuel gas	125-H-2501	125H2501	18	Best combustion practices. Ultra Low NOx Burner
202	Utility Boiler 1	Boiler with a rated capacity of 60 MMBTU	202-B-0201A	202B0201A	19	Under normal operations 2 Boilers in service 1 in hot standby
202	Utility Boiler 2	Boiler with a rated capacity of 60 MMBTU	202-B-0201B	202B0201B	20	
202	Utility Boiler 3	Boiler with a rated capacity of 60 MMBTU	202-B-0201C	202B0201C	21	
203	Crude oil tank #1	Bakken crude oil storage tank #1 with a nominal 110,999 bbl capacity	203-T-0001	203T0001	22	Dome with IFR (Internal Floating Roof) and Submerged Fill Pipe
203	Crude oil tank #2	Bakken crude oil storage tank #2 with a nominal 110,999 bbl capacity	203-T-0002	203T0002	23	Dome with IFR (Internal Floating Roof) and Submerged Fill Pipe
203	Crude oil tank #3	Bakken crude oil storage tank #3 with a nominal 110,999 bbl capacity	203-T-0003	203T0003	24	Dome with IFR (Internal Floating Roof) and Submerged Fill Pipe

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Unit Number	Unit Description	Emission Unit Description	TAG	Point ID	Point Number	Air Pollution Control Equipment (inherent to design)
203	Desulfurized Heavy Naphtha tank #1	Heavy Naphtha storage tank #1 with a nominal 64,996 bbl capacity	203-T-0005	203T0005	25	Dome with IFR (Internal Floating Roof) and Submerged Fill Pipe
203	Reformate tank #1	Reformate storage tank #1 with a nominal 33,312 bbl capacity	203-T-0006	203T0006	26	Dome with IFR (Internal Floating Roof) and Submerged Fill Pipe
203	Reformate tank #2	Reformate storage tank #2 with a nominal 33,312 bbl capacity	203-T-0007	203T0007	27	Dome with IFR (Internal Floating Roof) and Submerged Fill Pipe
203	Gasoline tank #1	Regular Gasoline tank #1 with a nominal 64,996 bbl capacity	203-T-0008	203T0008	28	Dome with IFR (Internal Floating Roof) and Submerged Fill Pipe
203	Gasoline tank #2	Regular Gasoline tank #2 with a nominal 64,996 bbl capacity	203-T-0009	203T0009	29	Dome with IFR (Internal Floating Roof) and Submerged Fill Pipe
203	Mid Gasoline tank #1	Mid Gasoline tank #1 with a nominal 64,996 bbl capacity	203-T-0010	203T0010	30	Dome with IFR (Internal Floating Roof) and Submerged Fill Pipe
203	Jet Fuel tank #1	Jet Fuel tank #1 with a nominal 33,312 bbl capacity	203-T-0011	203T0011	31	Dome with IFR (Internal Floating Roof) and Submerged Fill Pipe
203	Jet Fuel tank #2	Jet Fuel tank #2 with a nominal 33,312 bbl capacity	203-T-0012	203T0012	32	Dome with IFR (Internal Floating Roof) and Submerged Fill Pipe

	EMISSIONS INVENTORY		VEPICA CODE: P-5715043-01-001-18042-1001		
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Unit Number	Unit Description	Emission Unit Description	TAG	Point ID	Point Number	Air Pollution Control Equipment (inherent to design)
203	Undesulphurized Diesel tank #1	Undesulphurized Diesel storage tank #1 with a nominal 33,312 bbl capacity	203-T-0013	203T0013	33	Cone Roof, Submerged Fill Pipe
203	Undesulphurized Diesel tank #2	Undesulphurized Diesel storage tank #2 with a nominal 33,312 bbl capacity	203-T-0014	203T0014	34	Cone Roof, Submerged Fill Pipe
203	Desulphurized Diesel tank #1	Desulphurized Diesel storage tank #1 with a nominal 64,996 bbl capacity	203-T-0015	203T0015	35	Cone Roof, Submerged Fill Pipe
203	Desulphurized Diesel tank #2	Desulphurized Diesel storage tank #2 with a nominal 64,996 bbl capacity	203-T-0016	203T0016	36	Cone Roof, Submerged Fill Pipe
203	UVGO tank	UVGO storage tank with a nominal 33,312 bbl capacity	203-T-0017	203T0017	37	Cone Roof, Submerged Fill Pipe
203	FCC Naphtha tank #1	FCC naphtha storage tank #1 with a nominal 33,312 bbl capacity	203-T-0018	203T0018	38	Dome with IFR (Internal Floating Roof) and Submerged Fill Pipe
203	FCC Naphtha tank #2	FCC naphtha storage tank #2 with a nominal 33,312 bbl capacity	203-T-0019	203T0019	39	Dome with IFR (Internal Floating Roof) and Submerged Fill Pipe

	<h2 style="margin: 0;">EMISSIONS INVENTORY</h2>	
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Unit Number	Unit Description	Emission Unit Description	TAG	Point ID	Point Number	Air Pollution Control Equipment (inherent to design)
203	Alkylate tank #1	Alkylate storage tank #1 with a nominal 33,312 bbl capacity	203-T-0020	203T0020	40	Dome with IFR (Internal Floating Roof) and Submerged Fill Pipe
203	Alkylate tank #2	Alkylate storage tank #2 with a nominal 33,312 bbl capacity	203-T-0021	203T0021	41	Dome with IFR (Internal Floating Roof) and Submerged Fill Pipe
203	Diluent tank	Diluent tank with a nominal 33,312 bbl capacity	203-T-0022	203T0022	42	Cone Roof, Submerged Fill Pipe
203	Fuel Oil tank #1	Fuel Oil tank #1 with a nominal 64,996 bbl capacity	203-T-0023	203T0023	43	Cone Roof, Submerged Fill Pipe
203	Fuel Oil tank #2	Fuel Oil tank #2 with a nominal 64,996 bbl capacity	203-T-0024	203T0024	44	Cone Roof, Submerged Fill Pipe
203	Light Naphtha tank #1	Light Naphtha tank #1 with a nominal 33,312 bbl capacity	203-T-0031	203T0031	45	Dome with IFR (Internal Floating Roof) and Submerged Fill Pipe
203	Light Naphtha tank #2	Light Naphtha tank #2 with a nominal 33,312 bbl capacity	203-T-0032	203T0032	46	Dome with IFR (Internal Floating Roof) and Submerged Fill Pipe
203	Light Slops tank	Light slops tank with a nominal 2,620 bbl capacity	203-T-0033	203T0033	47	Cone Roof, Submerged Fill Pipe

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Unit Number	Unit Description	Emission Unit Description	TAG	Point ID	Point Number	Air Pollution Control Equipment (inherent to design)
203	Heavy Slops tank	Heavy slops tank with a nominal 2,620 bbl capacity	203-T-0034	203T0034	48	Cone Roof, Submerged Fill Pipe
206	Wastewater Treatment Plant	Oil/Separator Inlet from Benzene Waste Operations NESHAP (BWON) Compliant plant with a design capacity of 155,000 gal/d**	-	206WWWT	49	Wastewater treatment plant must comply with the design requirements of 40 CFR 60 Subpart QQQ
207	Enclosed HC Operating Flare	Enclosed flare with pilot at 100 SCFH average of fuel gas, for handling up to 24.4 MMSCFD (including purges and fuel gas blowdown)	207-FL-1701	207FL1701	50	High temperature, optimal balance between air flow, gas/pollutant loading and low heating value
207	Acid Flare	Acid gas flare with pilot at 100 SCFH average of fuel gas, for handling up to 15.8 MMSCFD of gas.	207-FL-1702	207FL1702	51	High temperature, optimal balance between air flow, gas/pollutant loading and low heating value
207	HC Emergency Flare #1	HC Emergency Flare at 100 SCFH average of fuel gas, for handling up to 74.6 MMSCFD (including purges and fuel gas blowdown)	207-FL-1703	207FL1703	52	High temperature, optimal balance between air flow, gas/pollutant loading and low heating value

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Unit Number	Unit Description	Emission Unit Description	TAG	Point ID	Point Number	Air Pollution Control Equipment (inherent to design)
207	HC Emergency Flare #2	HC Emergency Flare at 100 SCFH average of fuel gas, for handling up to 88.8 MMSCFD (including purges and fuel gas blowdown)	207-FL-1704	207FL1704	53	High temperature, optimal balance between air flow, gas/pollutant loading and low heating value
208	Truck Loading-Unloading System	Dedicated normal service of loading/unloading refinery products (Gasoline, Jet Kerosene, Diesel and Fuel Oil).	-	208TL	54	Submerged Loading and dedicated service.
209	Rail Loading-Unloading System	Dedicated normal service of loading/unloading refinery products (Gasoline, Jet Kerosene, Diesel and Fuel Oil).	-	209RL	55	Submerged Loading and dedicated service
212	Firewater Diesel Pumps	Combustion gases (flue gas) from 600 HP x3 diesel firewater pump.	212-P-1201 A/B/C	212P1201A/B/C	56	Normal operation of less than 100 hours per year. The engines shall be certified to emissions standards as outlined under 40 CFR 60, Subparts IIII and JJJ. The engines shall be manufactured with the appropriate control equipment to meet these emissions standards

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Unit Number	Unit Description	Emission Unit Description	TAG	Point ID	Point Number	Air Pollution Control Equipment (inherent to design)
215	Cooling Towers	Induced draft - counter flow Cooling Tower. Design Cooling Water Circulation Rate: 1,500 gpm	215-CT-1501A/B/C	215CT1501A/B/C	57	Drift Eliminators Inherent to Design. Under normal operations 2 in service 1 in standby
					58	
					59	
216	Diesel/Natural gas-fired emergency generator set	Combustion gases (flue gas) from 3.5 MWx3 emergency generator stack.	216-EG-1601 A/B/C	216EG1601 A/B/C	60	Normal operation of less than 100 hours per year. The engines shall be certified to emissions standards as outlined under 40 CFR 60, Subparts III and JJ. The engines shall be manufactured with the appropriate control equipment to meet these emissions standards
FUGITIVE	Process equipment leaks in VOC and Natural Gas service	Fugitive (leaks) emissions from process equipment elements throughout the refinery	-	FUG-1	61	Leak Detection and Repair (LDAR) Program Screen level at 500 ppm

*: An add-on pollution control device such as ESP, filtering media or wet/dry scrubber are being considered for this unit. Further discussion is in the Controls Technology Review Report.

***: Calculated based on waste water treatment plant design.



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4.2. Emission Estimation – Basis and Assumptions

Emissions for criteria pollutants and HAPs were estimated using the Emission Factors presented in the EPA *Emissions Estimation Protocol for Petroleum Refineries* and engineering data, unless noted otherwise. When needed, EPA AP-42 *Compilation of Air Pollutant Emission Factors. Volume 1: Stationary Point and Area Sources*, Fifth Edition, was consulted for specific criteria pollutant emission factors.

When using the mentioned emission factors, the following basis and assumptions were considered:

- Since this is a new refinery, and site-specific measurement or test data are not available, default emission factors (Methodology Ranks 5, or 4, as applicable) were used to estimate criteria pollutant and HAPs emissions, unless noted otherwise. For new industrial sources with no actual monitoring or direct measurements, the methodology ranks above mentioned were used since they are based on typical refinery average stream concentrations and statistical default process compositions. Also, when available, actual engineering/licensor data or vendor guarantees were used.
- When normalized emission factors for feed or throughput were used to determine PTE, maximum design capacity for applicable units/equipment was considered.
- For continuous operation process units, 8,760 hr/yr operating hours per year was considered to obtain annual mass emissions (tons per year or tpy). Depending on specific equipment, such as venting from regeneration units, these operating hours would in practice be less, in accordance with the process operation philosophy.
- For fugitive dust emissions from vehicular traffic, the base case is paving high traffic areas including employee parking areas and truck loading facilities. Actual emissions may be lower, since crude and/or products may be imported/dispatched via pipeline in the future.

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5. CALCULATION BASIS

This section describes the basis of the calculations made to estimate the emissions of pollutants from each main unit and equipment identified in section 4.1 of this document.



5.1. Equipment Leaks

Equipment leaks are small fugitive emissions that occur throughout the refinery from a broad variety of equipment components and connections that may develop leaks through normal wear and tear which allow volatile fluids to escape into the atmosphere.

To estimate VOCs and HAPs leak emissions, Methodology Rank 2 and 4 were used, based in default model process component counts. Equipment counts for large model processes (more than 50,000 BPSD) were selected from Table 2-5 *Median Equipment Leak Component Counts for Large Model Processes*,

For the base case emissions inventory a 10,000 ppmv leak definition, which is the highest detection threshold allowed by New Source Performance Standards (NSPS), was utilized to determine emission factors. Emission Factors were obtained from AP-42 Table 2-6. *Refinery and SO2MI Average Component Emission Factors (Rank 4)*. Emissions reductions from implementing a Leak Detection and Repair (LDAR) program with a monthly monitoring interval at a 10,000 ppmv leak definition rate were taken from Table 4.1 – *Control effectiveness for an LDAR program at a chemical process unit and a refinery* – in EPA’s Publication EPA-305-D-07-001, “*Leak Detection and Repair, A Best Practices Guide*”.

However, in order to demonstrate compliance with 40 CFR 60 Subpart GGGa, applicable portions of Subpart VVa, and compliance with 40 CFR 61 Subparts J and V, Meridian has chosen to adopt a 500 ppmv leak definition which is the current EPA recommended value for implementation of monitoring rather than the previous regulatory level of 10,000 for NSPS. In addition, to minimize leaks, the design of the refinery will include pumps in VOC service with double mechanical seals, enhanced valve packing, no open ended lines and connection of pressure relief devices, sampling connecting systems, surge control vessels and bottoms receivers to closed-vent systems routed to fuel gas or flare. Meridian’s facility integrity management system for the Davis Refinery will also include the use of advanced monitoring methods such as differential light absorption and ranging (DIAL) or optical gas imaging (OGI) technology that can visualize gas leaks using ultra-sensitive passive infrared sensing technology, as part of, and complementing, its proposed LDAR program to improve operational and safety practices so that leaks can be identified more efficiently and fixed soon as practicable.

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Meridian's proposed LDAR program assumes monitoring and directed maintenance with a leak definition of 500 ppmv for all components other than compressors which are to be screened at 10,000 ppmv. To estimate potential fugitive emissions from refinery equipment leaks, Emission Factors were obtained from AP-42 *Table 2-2. Equipment Leak Rate for Petroleum and SOCM I Equipment Components (Rank 2)*. Emissions reductions from implementing an LDAR program equivalent to Texas Commission on Environmental Quality (TCEQ) approved 28LAER program have been considered in the controlled emissions inventory. Results of this estimation is summarized in Appendix 2.

5.2. Storage Tanks Emissions

For Storage Tank VOC Emission Estimates a Methodology Rank 2 *Tank-specific modeling* with EPA Tanks 4.09d software was used for all petroleum liquid storage tanks in the refinery, based on available engineering information such as tank type, tank dimensions, stored liquid properties, tank condition/fitting information, annual throughput. Results of this modeling for VOCs are shown in Appendix 2.



For Storage Tank HAPs Emission Estimates, a Methodology Rank 3b *Default Tank Modeling* was used, which is applicable to common petroleum liquid storage tanks, and requires Crude throughput and production capacities. These default emissions factors consider assumptions regarding the typical fitting controls and the average composition of crude oil, gasoline, and other products at the refinery. Emission factors for VOCs were used from Table 3-3 *Default Emissions Factors for Petroleum Refinery Storage Tanks* of the protocol, based on crude oil processing capacity and production of various distillates, as noted in Appendix 2.

These factors consider an estimation of distillates production as a fraction of crude oil processing capacity, subtracting the production of heavy distillates and aromatics. In the emissions inventory for the proposed Davis Refinery, such production was assumed zero since the heaviest product will be fuel oil which is considered part of the middle distillates pool. The HAP emissions were assumed then from:

- Gasoline and Other Light Distillates (such as desulfurized naphtha, alkylates, reformates, butane) at 60% of the crude oil processing rate, and,
- Diesel Fuel and Other Middle Distillates (diesel, kerosenes, jet fuel, fuel oil), at 40% of crude oil processing rate.

5.3. Stationary Combustion Sources

Combustion sources such as heaters and boilers of the proposed Davis Refinery will For the base case emissions inventory for criteria pollutants, AP-42 emission factors based on heat input in MMBTU/hr were taken from Chapter 1 of the *Compilation of Air Pollutant Emission Factors. Volume 1: Stationary Point and Area Sources (External*

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Combustion Sources, Tables 1.4-1 and 1.4-2). Manufacturer guaranteed emission rates for particulate matter (PM), nitrogen oxides (NO_x), and carbon monoxide (CO) were utilized to obtain the emissions inventory process for process heaters and utility boilers. For emission estimates of SO₂ and VOC default AP-42 emission values were utilized. For the controlled emissions inventory a reduction on emissions were applied based on the add-on controls selected.

HAPs emissions for process heaters and boilers were calculated based on fuel usage using Methodology Rank 4 and default emission factors in Table 4-3 *Summary of Emission Factors for Boilers and Process Heaters Firing Various Fuels.*

In the case of criteria pollutants and HAPs from internal combustion engines, such as the emergency generator and firewater pump engines, emission factors based on power output (HP) and fuel input (MMBTUh) were taken from AP-42 Chapter 3 Section 3.4. *Large Stationary Diesel And All Stationary Dual-fuel Engines, Table 3.4-1 to 3.4-3).* It should be noted that these emissions were not added to the total refinery emissions as it is expected that these emergency engines will not operate under normal conditions for more than 100 hours per year.

Emission factors and emission estimations for stationary combustion equipment (heaters and boilers) are presented in Appendix 3.



5.4. Process Vents

Emissions from process vents are those that can be released directly to the atmosphere through a vent stack. At the proposed Davis Refinery most of the process gases will be routed to the refinery's fuel gas system. Those not routed to the refinery's fuel system will be controlled using a flare, thermal incinerator, or other air pollution control technique. Process vent emissions from the proposed Davis Refinery that are not recovered into the refinery's fuel gas system are described in this section.

5.4.1. Fluid Catalytic Cracking Unit (FCCU)

Emissions from the FCCU catalyst regenerator vent are often the single largest emissions vent at the refinery. These emissions include a variety of pollutants, such as PM (primary, filterable and condensable), SO₂, NO_x, CO, VOC, metal HAPs, organic HAPs, and ammonia.

Criteria pollutant emissions for the base case were based on FCCU fresh feed rate using AP-42 Emission Factors, *Volume 1: Stationary Point and Area Sources (Petroleum Industry Table 5.1-1).* For the controlled emissions inventory the FCCU technology licensor provided CO and SO₂ emission rates to replace default values based on its licensed technology design for Bakken crude coke and hot burn regenerator. Tables and Results of these calculations are presented in Appendix 4.

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For PM emissions including PM size distribution estimates, default values based on the FCCU coke-burn off rate were used, following the procedure for PM Emissions Inventory Calculations indicated in the protocol. Likewise, emission estimates for metal HAPs were based on Nickel E-Cat typical value for FCC units (Methodology Rank 5A).

For HAPs (volatile, semi-volatile, non-volatile organics), dioxins, furans, inorganics and other pollutants of interest, the emission factors from Table 5-4. *Organic HAP Emissions Factors for CCU Catalyst Regenerator Vent*, based on FCCU feed (Methodology Rank 5B for Catalytic Cracking Units).

5.4.2. Catalytic Reforming Units



Emissions from the Catalytic Reforming Units # 1 & 2 process vents are discharged while purging in the regeneration cycle. For CRU semi-regenerative design as is proposed for the Davis Refinery, these emissions are generated for a maximum 672 hr/yr for each reactor at each unit.

To estimate emissions from catalyst regeneration, based on catalytic reforming unit process capacity, Methodology Rank 5 and AP-42 Default Emission Factors for VOCs, organic HAPs, dioxins, PCBs, inorganics and other pollutants of interest were taken from Table 5-6 *Emissions Factors for CRU Catalyst Regeneration Vent*. Results are summarized in Appendix 4.

5.4.3. Sulfur Recovery Unit (SRU)

The sulfur recovery plant of the Davis Refinery will be based on Merichem's LO-CAT® licensed technology. This patented liquid-redox system uses a proprietary chelated iron solution catalyst to convert H₂S to innocuous, elemental sulfur slurry inside an oxidizer vessel. The slurry passes through a sulfur filter to produce an elemental sulfur cake which is loaded onto trucks for offsite reuse or disposal. No hazardous waste byproducts are produced. The environmentally safe catalyst is continuously regenerated in the process. The LO-CAT process allows 100% turndown in gas flow and H₂S concentrations and has an H₂S Removal efficiency of 99.9 %. The process vents of the LO-CAT unit; an oxidizer vent and a flash drum vent, will be routed to a thermal oxidizer for the 99.9% destruction (oxidation) of any unconverted sulphur and residual organic volatiles.

Calculations for the emissions associated with SRU - Thermal Oxidizer were performed on the basis of engineering data provided by the licensor of the LO-CAT unit. These calculations are summarized in Appendix 4.

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5.4.4. Blowdown System

Blowdown systems are used during depressurization processes to recover liquids entrained in a process gas stream. The remaining uncondensed gases may be compressed and recovered for use as fuel gas or they may be vented to a thermal destruction device (thermal oxidizer or flare). Either of these scenarios is considered a “controlled” blowdown system. The design of the proposed Davis Refinery includes a vapor recovery system to capture vapors released by pressure control valves during normal operations and return to product/processes instead of releasing through stacks or via flaring.

To estimate yearly emissions from blowdown scenarios for the proposed Davis Refinery, the total refinery Fuel Gas production was considered as being routed to the Flare system for no more than 168 hours a year. Emissions estimations were performed based on the total refinery capacity using the AP-42 emission factors presented in *Table 5-12. Default Emissions Factors for Blowdown Systems*. These results are presented in Appendix 4.

5.4.5. Vacuum Producing Systems



VOC emissions from the Vacuum Distillation Unit, are generated from the ejectors and condensers system. The design of the Vacuum Distillation Unit at the Davis Refinery considers recovery of uncondensed gases into the refinery’s fuel gas system. Therefore, there are no emissions associated to process vents from the vacuum distillation unit at the proposed Davis Refinery.

5.5. Flares

Emissions from flares consist of a fraction of the hydrocarbons in the flare gas (e.g., CH₄, CO, VOC, and specific organic HAP) that are not combusted in the flare; SO₂ resulting from the oxidation of sulfur compound impurities, such as H₂S, in the gas stream; and CO₂ from the combustion process. Flares are also expected to produce NO_x emissions and may produce PM (soot) if combustion conditions are not adequate.

To safely combust hydrocarbon relief flows during process upsets, and other times as needed during startups, shutdowns, or malfunctions the refinery will have a flare system comprised of a combination of an enclosed flare and elevated flares. A separate system with an elevated flare to handle acid gases in cases of SRU unavailability will be provided.

The proposed Davis Refinery will include four (4) flares; one main enclosed flare for normal operation, one acid gas flare and two elevated emergency flares. The enclosed flare is being designed to receive the streams of excess gas expected to be produced during purge and blowdown beyond the capacity of the refinery’s vapor recovery system. The elevated flares will only operate during emergency cases in

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which the capacity of the enclosed flare is exceeded. Blowdown cases emission estimates are captured under Blowdown System in Section 5.4.4 and Appendix 4.

Flaring at the proposed Davis Refinery will be on an intermittent and as-needed basis, since the refinery will operate a vapor recovery system to capture vapors and return to product/processes instead of releasing through stacks or via flaring during normal operations. Therefore, emissions estimates were calculated using Methodologies Ranks 5 and 6 based flare pilots capacity and the Lower Heating Value (LHV) of the gas stream routed to the pilots. AP-42 *Table 6-4. Flare General Emission Factors* were used to estimate HAP emissions associated to the normal operation of the flares. The AP-42 emission factors of *Table 6-2. Flare Energy Consumption-Based Emission Factors* and *Table 6-3. Emission Factors for Soot from Flares* were used to calculate emissions of VOCs, CO, NO_x and Soot (PM) based on the LHV of the gas stream being flared through the pilots under normal operations. Tables and Results of these calculations are presented in Appendix 5.



5.6. Wastewater Treatment Systems

Methodology Rank 3 was utilized to estimate the VOC emissions associated to the WWTS. The mass flow through the WWTS was estimated based on the average throughput of Davis Refinery main units, using the emissions factors from *Table 7-8. Model Process Unit Characteristics for Petroleum Refinery Wastewater* and *Table 7-9. Refinery Wastewater Contaminant Concentrations as a Ratio to Benzene* since the WWTS for the proposed Davis Refinery will be a Benzene Waste Operations NESHAP (BWON) Compliant plant. The estimation of the uncontrolled amount of the compounds emitted was calculated using AP-42 emission factors in *Table 7-10. Default Mass Emission Factors for Refinery Wastewater Collection and Treatment Systems*, the controlled estimate included a percentage of control as expected for a BWON compliant plant. The results of these calculations are presented in Appendix 6.

5.7. Cooling Towers

The main emissions from cooling towers are VOC and particulate matter, which are picked up by cooling water when leaks occur in heat exchangers or condensers (product on the high-pressure side, leaks through cracks in the exchanger and contaminants the water).

The base case emission inventory calculations for the Cooling Towers were based on Cooling Water Circulation Rate, a default drift factor and AP-42 emission factors of *Table 8-5. Methodology Rank 5 Default Emission Factors*. Controlled emissions were estimated based on the proposed Davis Refinery cooling towers which are induced mechanical draft type with counter flow arrangement and drift eliminators (0.005% drift rate) built into the media. Results of these estimations are presented in Appendix 7.

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5.8. Product Loading

During loading and unloading operations of feedstock and products from tank trucks and rail tank cars, vapors from the material previously transported and vapors from the material being loaded, are displaced and consequently emitted if left uncontrolled. HAPs and VOCs are the main gases to be emitted from loading operations.

Based on the type of product and loading/unloading rates of the Davis Refinery (Crude Oil, Gasoline, Jet Kerosene, Diesel and Fuel Oil), the potential uncontrolled emissions were calculated using the AP-42 emission factors of *Table 5.2-5 Total Uncontrolled Organic Emission Factors for Petroleum Liquid Rail Tank Cars and Tank Trucks*, from Chapter 5 of the *AP-42 Compilation of Air Pollutant Emission Factors. Volume 1, Chapter 5: Transportation And Marketing Of Petroleum Liquids*.

Controlled emissions were estimated considering that the loading/unloading facilities will be designed with vapor recovery to product recycle with upsets routed to emergency flares, since the proposed Davis Refinery must comply with the provisions of 40 CFR 63 Subpart BBBBBB. These results are presented in Appendix 8.

5.9. Fugitive Dust

Fugitive dust from the proposed Davis Refinery comprises silt suspension from vehicular traffic, and particulate matter from catalyst handling at the FCC unit. Results for these estimations are shown in Appendix 9.

Emissions from vehicular traffic at the proposed Davis Refinery were estimated using expected truck traffic at loading facilities and employee vehicular traffic following AP-42 guidelines, and utilizing the silt loading factor for limited access roads in Chapter 13 of the *AP-42 Compilation of Air Pollutant Emission Factors. Volume 1, Chapter 13: Miscellaneous Sources. Section 13.2.1: Paved Roads*. Primary control is paving of areas of routine vehicle traffic, and speed controls to limit vehicle speeds to less than 15 mph.

Regarding emissions from FCCU catalyst handling were estimated based on experience and best practices for these operations and considering catalyst to flow from the control device hopper and deliver it to enclosed bins for storage pending off-site disposal. The particulate matter generated by the displacement of air within the bin as it fills is controlled by a filter bag (sock).

6. BASE CASE EMISSIONS INVENTORY

In the base case emissions inventory, emission factors that consider air pollution control systems were used, as applicable, only when these controls were inherent part of the equipment design (i.e. Ultra Low NOx Burners, IFR tank design, etc.). A summary of the base case emissions inventory for the proposed Davis Refinery is presented in Table 2.





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Table 2: Base Case Emissions Inventory Summary for Davis Refinery

Emissions Unit	Criteria Pollutants										HAPs	
	CO	Pb	PM<10	Filterable PM <10	PM <2.5	Filterable PM <2.5	Condensable PM	NO _x (as NO ₂)	SO ₂	VOC	Total HAPs	
Leaks	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	243.72	40.35	
Tanks	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	21.79	14.95	
Stationary Combustion Sources	91.42	1.60E-03	13.06	3.26	13.06	3.26	9.79	97.95	1.92	17.61	6.41	
Fluid Catalytic Cracking Unit	0.00	2.03E-03	50.14	33.16	45.65	28.67	16.98	186.28	664.88	577.20	5.39	
Catalytic Reforming Unit	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.04	0.79	
Sulfur Recovery Plant	2.15	0.00	0.00	0.00	0.00	0.00	0.00	0.47	0.20	1.50	0.00	
Vacuum Systems	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
Blowdown System	0.83	0.00	0.01	0.01	0.01	0.01	0.00	3.66	5.20	0.15	0.00	
Flares	0.25	4.38E-06	0.04	0.01	0.04	0.01	0.03	0.27	0.005	0.05	0.00	
Wastewater	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	210.41	23.28	
Cooling Towers	0.00	0.00	24.83	0.00	0.00	0.00	0.00	0.00	0.00	4.73	0.00	
Rail Product Loading	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	1,713.49	0.00	
Truck Product Loading	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	366.76	0.00	
Fugitive Dust	0.00	0.00	1.33	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
Total (STPY)	94.65	0.004	89.40	36.44	58.75	31.95	26.80	288.62	672.20	3,157.45	91.17	

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7. PROPOSED DAVIS REFINERY POTENTIAL TO EMIT

A Controls Technology Review was conducted as part of determining the proposed Davis Refinery “Potential to Emit”, as defined in North Dakota’s Air Pollution Control Rules (NDAC 33-15-14-06).

This review generally followed Best Available Control Technology (BACT) methods for identification of proposed controls and included a pollutant-by-pollutant analysis of technically feasible available control technologies that can be implemented for each emission unit. Based on the estimated controlled emissions for the facility, the source qualifies as a synthetic minor source under North Dakota Air Quality regulations, and therefore, a formal BACT analysis was not completed. The results of the Controls Technology Review is detailed in Exhibit C of the Permit Application, and a summary of the selected controls is listed in Table 3 below.

The proposed Davis Refinery “Potential to Emit”, under its physical and operational design and including the effect of add-on pollution control equipment, was calculated utilizing the same methodologies as in the “Base Case” or “uncontrolled” Emissions Inventory, this time applying the reduction efficiencies of the selected add-on control technologies. Table 4 summarizes the “Potential to Emit” of the proposed Davis Refinery.



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Table 3: Summary of Proposed Control Technology for the Davis Refinery

Source/Unit	Target Pollutant	Pollution Control Technologies Used	Assumed % Control
Leaks (Fugitive Emissions)	VOC	LDAR (Leak, Detection and Repair) program with 500 ppmv leak definition, and including differential light absorption and ranging (DIAL) or optical gas imaging (OGI) technology	97% valves, 93% pumps, 97% flanges, 97% sample points, (30% heavies). Program baseline/ screen value of 500 ppm
Tanks	VOC	Double Seal and Wipers on IFR Tanks (NESHAP std). Vapor Recovery to product recycle on select fixed roof tanks	95%
Stationary Combustion Sources (Heater and Boilers)	CO NOx VOC/HAPs PM SO2	CO – Best Comb. Practices w/ Ultra Low NOx Burners NOx – SCR's w/ Ultra Low NOx Burners VOC / HAPs – Best Comb. Practices with Ultra Low NOx Burners PM – Venturi Scrubbers on larger heaters	CO – 96% NOx – 75% VOCs / HAPs – 75%
FCC Regeneration Vent	CO NOx SO2	CO– Best Comb. Practices / complete carbon burn regenerator design NOx – COP-NP Combustion Promotor OR Tri-Mer SO2 – Wet Scrubber OR Dri-Sorb Catalyst	CO – 100% NOx – 98% SO ₂ – 99%
Catalytic Reforming Unit	HAPs	NA – minor emissions levels	NA
Sulfur Recovery Plants	SO ₂	Lo-CAT with tail gas treatment (thermal oxidizer) Other pollutants are considered minor	SO ₂ - 99.9%
Blowdown System	CO NOx SO ₂	Vapor recovery to product capture and emergency flaring only for upsets	99.8%
Flares	CO NOx VOC HAPs	Lower heating value of feed gases, requirements specified by EPA and NDDoH regulations. Flares will only be used during upset conditions.	98% +
Wastewater Treatment System	VOC/HAPs	Covered API/CPI oil/water separators and induced/dissolved air flotation units. Equalization tanks instead of open ponds. Vapor Recovery System	VOC – 95% HAPs – 55%
Cooling Towers	PM VOC	PM10 – drift eliminators VOC – periodic monitoring of flows for VOC's hydrocarbons	Controls are inherent in design for cooling tower for PM10 and are part water level monitoring for VOCs
Product Loading	VOC	Vapor recovery to product recycle with upsets to emergency flares	98%
Fugitive (on-site vehicular) emissions	PM	Paving of areas of routine vehicle traffic. Maintain vehicle speeds to < 15 mph	PM _{2.5} - 0.00054 lb/vmt PM ₁₀ - 0.0022 lb/vmt Silt load = 2.15E-02
Spent Catalyst	PM	De-minimus	NA – de-minimus

Taken from report N° P-5715043-01-001-18035-I001. EMISSIONS INVENTORY – CONTROLS TECHNOLOGY REVIEW FOR DAVIS REFINERY. VEPICA, 2016.





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Table 4: Summary of proposed Davis Refinery “Potential to Emit”

Emissions Unit	Criteria Pollutants										HAPs	
	CO	Pb	PM<10	Filterable PM <10	PM <2.5	Filterable PM <2.5	Condensable PM	NOx (as NO2)	SO2	VOC	Total HAPs	
Leaks	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	21.06	2.39	
Tanks	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	9.17	4.48	
Stationary Combustion Sources	91.42	1.60E-03	8.00	2.00	8.00	2.00	6.00	46.40	1.92	17.61	1.62	
Fluid Catalytic Cracking Unit	0.00	2.03E-05	1.00	0.66	0.91	0.57	0.34	3.73	6.65	5.77	0.87	
Catalytic Reforming Unit	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.04	0.79	
Sulfur Recovery Plant	2.15	0.00	0.00	0.00	0.00	0.00	0.00	0.47	0.20	1.50	0.00	
Vacuum Systems	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
Blowdown System	0.83	0.00	0.01	0.01	0.01	0.01	0.00	3.66	5.20	0.15	0.00	
Flares	0.25	4.38E-06	0.04	0.01	0.04	0.01	0.03	0.27	0.005	0.05	0.00	
Wastewater	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	10.52	0.52	
Cooling Towers	0.00	0.00	1.86	0.00	0.00	0.00	0.00	0.00	0.00	0.35	0.00	
Rail Product Loading	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	2.81	0.00	
Truck Product Loading	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.73	0.00	
Fugitive Dust	0.00	0.00	1.33	0.00	5.65E-04	0.00	0.00	0.00	0.00	0.00	0.00	
Total (STPY)	94.65	1.62E-03	12.24	2.68	8.96	2.59	6.37	54.53	13.97	69.78	10.67	



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8. REFERENCES

- Vendor information, Engineering Documentation and Process calculations from VEPICA.
- Letcher, T.; Vallero, D. 2011. Waste: A Handbook for Management. Academic Press.
- RTI International, 2015. Emissions Estimation Protocol for Petroleum Refineries, Version 3. April 2015. Submitted to U.S. EPA Office of Air Quality Planning and Standards
- U.S. EPA (Environmental Protection Agency). 1995a. Compilation of Air Pollutant Emission Factors. Volume 1: Stationary Point and Area Sources. AP-42, Fifth Edition. Office of Air Quality Planning and Standards, Research Triangle Park, NC.

9. APPENDIXES

- APPENDIX 1: Results for Equipment Leaks
- APPENDIX 2: Results for Storage Tanks
- APPENDIX 3: Results for Stationary Combustion
- APPENDIX 4: Results for Process Vents
- APPENDIX 5: Results for Flares
- APPENDIX 6: Results for Wastewater Treatment Systems
- APPENDIX 7: Results for Cooling Towers
- APPENDIX 8: Results for Product Loading
- APPENDIX 9: Results for Fugitive Dust

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APPENDIX 1: Results for Equipment Leaks



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Table A1-1 - Number of Equipment per Unit (Average for a large refinery) ^(a)

		Number of Equipments (Average for a large refinery)									
	Median Equipments Leak Components Count*	Crude Distillation	Alkylation	Catalytic reforming	Hydrotreating/hydrorefining	Catalytic cracking	Product blending	Sulfur plant	Vacuum distillation	Isomerization	
Valves	Gas	204	192	310	224	277	75	100	229	164	
	Light Liquid	440	597	383	253	282	419	125	108	300	
	Heavy Liquid	498	0	84	200	445	186	110	447	78	
Pumps	Light Liquid	15	21	12	7	12	10	8	2	9	
	Heavy Liquid	14	0	2	6	12	10	3	12	5	
	Compressors	2	2	3	2	2	2	1	1	2	
Pressure Relief Valves	Gas	7	13	8	9	11	9	4	5	15	
	Flanges	Gas	549	491	653	439	593	227	280	473	300
Flanges	Light Liquid	982	1,328	842	581	747	664	460	136	540	
	Heavy Liquid	1,046	600	132	481	890	473	179	1,072	265	
	Open-Ended Lines	75	35	48	49	59	24	22	0	36	
	Sampling Connections	9	6	9	8	15	8	7	7	7	

^(a) Adapted from Table 2-5 Median Equipment Leak Component Counts for Large Model Processes of Emissions Estimation Protocol for Petroleum Refineries, Version 3 (RTI, 2015).

Table A1-2 – Controlled Emissions from Leaking Equipment

LDAR Program*	Emission Factor Definition**			Controlled Leak Emissions (VOC) in lb/h						
	Screening Value (ppmv)	Emission Factor (Kg/h)***	Emission Factor (lb/h)***	Crude Distillation	Alkylation	Catalytic reforming	Hydrotreating/hydrorefining	Catalytic cracking	Product blending	Sulfur plant
Yes										
97%	500	2.36E-04	5.21E-04	3.19E-03	3.00E-03	4.85E-03	3.50E-03	4.33E-03	1.17E-03	1.56E-03
97%	500	2.36E-04	5.21E-04	6.88E-03	9.33E-03	5.99E-03	3.95E-03	4.41E-03	6.55E-03	1.95E-03
0%	500	2.36E-04	5.21E-04	2.59E-01	0.00E+00	4.38E-02	1.04E-01	2.32E-01	9.69E-02	5.73E-02
85%	500	2.23E-03	4.92E-03	1.11E-02	1.55E-02	8.85E-03	5.16E-03	8.85E-03	7.37E-03	5.90E-03
85%	500	2.23E-03	4.92E-03	1.03E-02	0.00E+00	1.47E-03	4.42E-03	8.85E-03	7.37E-03	2.21E-03
85%	10,000	7.30E-02	1.61E-01	4.83E-02	4.83E-02	7.25E-02	4.83E-02	4.83E-02	4.83E-02	2.42E-02
97%	500	2.36E-04	5.21E-04	1.09E-04	2.03E-04	1.25E-04	1.41E-04	1.72E-04	1.41E-04	6.25E-05
97%	500	3.64E-04	8.03E-04	1.32E-02	1.18E-02	1.57E-02	1.06E-02	1.43E-02	5.47E-03	6.74E-03
97%	500	3.64E-04	8.03E-04	2.37E-02	3.20E-02	2.03E-02	1.40E-02	1.80E-02	1.60E-02	1.11E-02
30%	500	3.64E-04	8.03E-04	5.88E-01	3.37E-01	7.42E-02	2.70E-01	5.00E-01	2.66E-01	1.01E-01
97%	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
97%	500	5.29E-04	1.17E-03	3.15E-04	2.10E-04	3.15E-04	2.80E-04	5.25E-04	2.80E-04	2.45E-04
Total (lb/h)				0.96	0.46	0.25	0.46	0.84	0.46	0.21
Total Controlled (STPY)				4.22	2.00	1.09	2.04	3.68	1.99	0.93
Total Controlled (STPY)				21.06	Total VOC Controlled TPY					
Total Controlled (lb/h)				4.81	Total VOC Controlled (lb/h)					

Leaking fugitive emissions equivalent to those achievable under the TCEQ 28LAER. LDAR assumes automated monitoring/directed maintenance

3%

for Petroleum and SOGMI Equipment Components. of Emissions Estimation Protocol for Petroleum Refineries, Version 3 (RTI, 2015) (Revision), based in a threshold of 500 ppmv for leak detection, with automated corrective action, and pegged emission factor for 10,000 ppm SV....



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Table A1-2 – Controlled Speciated VOC HAPs Emissions from Leaking Equipment

HAPs	Average Weight Percent of Compound in Process Unit Streams ¹									
	Crude Distillation	Alkylation	Catalytic reforming	Hydrotreating/hydrorefining	Catalytic cracking	Product blending	Sulfur plant	Vacuum distillation	Isomerization	
1,3-Butadiene	0.01	0.22	0.009		0.012					
n-Hexane	4.3	1.6	2.8	1.9	1.0			0.01	3.2	
2,2,4-Trimethyl pentane	0.05	25	0.25		0.3			0.003	0.01	
Benzene	0.9	0.03	6.3	0.37	1.0			0.003	0.5	
Toluene	1.7	2.0	17.4	1.7	3.3			0.04	0.6	
Xylenes (total)	2.0	0.08	17.6	1.9	4.9			0.04	0.15	
Ethylbenzene	0.63		3.9	0.37	1.1			0.02		
Cumene	0.12		0.42	0.07	0.10					
1,2,4-trimethyl benzene	0.63		5.9	0.4	1.9			0.02		
Naphthalene	0.25		0.87	0.25	0.72			0.12		
Biphenyl	0.06			0.22	0.43			0.09		

1 - Table 2-7. Concentration of HAP in Refinery Process Unit Streams, Emissions Estimation Protocol for Petroleum Refineries, Version 3, RTI International.





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Table A1-2 – Controlled Speciated VOC HAPs Emissions from Leaking Equipment (Cont.)

HAPs	Controlled Leak Emissions (HAP) in STPY											Total HAPs Controlled (STPY)	
	Crude Distillation	Alkylation	Catalytic reforming	Hydrotreat/hydrorefining	Catalytic cracking	Product blending	Sulfur plant	Vacuum distillation	Isomerization				
1,3-Butadiene	4.22E-04	4.41E-03	9.78E-05	0.00E+00	4.41E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	5.37E-03
n-Hexane	1.82E-01	3.21E-02	3.04E-02	3.87E-02	3.68E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.90E-04	3.59E-01
2,2,4-Trimethyl pentane	2.11E-03	5.01E-01	2.72E-03	0.00E+00	1.10E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.17E-04	5.17E-01
Benzene	3.80E-02	6.01E-04	6.84E-02	7.53E-03	3.68E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.17E-04	1.58E-01
Toluene	7.18E-02	4.01E-02	1.89E-01	3.46E-02	1.21E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.56E-03	4.66E-01
Xylenes (total)	8.45E-02	1.60E-03	1.91E-01	3.87E-02	1.80E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.56E-03	5.00E-01
Ethylbenzene	2.66E-02	0.00E+00	4.24E-02	7.53E-03	4.05E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	7.80E-04	1.18E-01
Cumene	5.07E-03	0.00E+00	4.56E-03	1.43E-03	3.68E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.47E-02
1,2,4-trimethyl benzene	2.66E-02	0.00E+00	6.41E-02	8.15E-03	6.99E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	7.80E-04	1.70E-01
Naphthalene	1.06E-02	0.00E+00	9.45E-03	5.09E-03	2.65E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	4.68E-03	5.63E-02
Biphenyl	2.53E-03	0.00E+00	0.00E+00	4.48E-03	1.58E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.51E-03	2.63E-02
	0.45	0.58	0.60	0.15	0.54	0.00	0.00	0.01	0.05				2.39

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APPENDIX 2: Results for Storage Tanks

Table A2-1 – Controlled VOC Emissions from Petroleum Refinery Storage Tanks

Qty.	Roof Type ->	Emissions per Tank (pounds/year)				Emissions per Tank (STPY)			Total VOC Tank E	
		IFR / External Self Supporting Roof ¹	Fixed Cone Uncontrolled Emissions	Fixed Cone Not Connected to VRU	Fixed Cone connected to VRU ²	Self-Supported & Gasketed Penetrations	Fixed Cone not connected to VRU	Fixed Cone connected to VRU	Self-Supported & Gasketed Penetrations	Fixed Cone connected to VRU
3.00	115 ID X 60	2,449.39				1.22			3.67	
1.00	88 ID X 60	345.61				0.17			0.17	
3.00	88 ID X 60	1,047.99				0.52			1.57	
2.00	63 ID X 60	518.55				0.26			0.52	
2.00	63 ID X 60	840.74				0.42			0.84	
2.00	63 ID X 60	749.26				0.37			0.75	
2.00	63 ID X 60	548.95				0.27			0.55	
2.00	63 ID X 60	225.38				0.11			0.23	
2.00	88 ID X 60		1,392.64		69.63			0.03		
2.00	63 ID X 60		751.10		37.56			0.02		
2.00	63 ID X 60		8.64	8.64				0.00		8.64E
1.00	63 ID X 60		326.64	326.64				0.16		1.63E
2.00	88 ID X 60		8.25	8.25				0.004		8.25E
1.00	25 ID X 30		22,281.90		1,114.10			0.56		2.73E
1.00	25 ID X 30		54.65	54.65				0.03		
									8.30	0.2

and penetrations - External Self-Supporting Roof, double seals and wipers, all gasketed tank fittings and fixed floating roof legs.



PA Tanks 4.09d modeled runs.

Table A2-2 – Controlled HAPs Emissions from Petroleum Refinery Storage Tanks

Emissions Factors for Petroleum Liquid Storage Tanks (lb/MMbbl)*		Emissions (lb/h)			STPY (Uncontrolled)			Control Efficiencies***			STPY (Controlled)			
Crude Oil	Gasoline and Other Light Distillates	Diesel Fuel and Other Middle Distillates	Crude Oil	Gasoline and Other Light Distillates	Diesel Fuel and Other Middle Distillates	Crude Oil	Gasoline and Other Light Distillates**	Diesel Fuel and Other Middle Distillates	Crude Oil	Gasoline and Other Light Distillates	Diesel Fuel and Other Middle Distillates	Crude Oil	Gasoline and Other Light Distillates	Diesel Fuel and Other Middle Distillates
0	3.5	3.5	0.00E+00	4.81E-03	3.21E-03	0.00	2.11E-02	1.41E-02	60%	60%	95%	0.00E+00	0.008	0.00
0	0.24	0.24	0.00E+00	3.30E-04	2.20E-04	0.00	1.45E-03	9.64E-04	60%	60%	95%	0.00E+00	0.001	0.00
10	70	54	2.29E-02	9.63E-02	4.95E-02	0.10	4.22E-01	2.17E-01	60%	60%	95%	4.02E-02	0.169	0.00
0.2	0.17	0	4.58E-04	2.34E-04	0.00E+00	0.00	1.02E-03	0.00E+00	60%	60%	95%	8.03E-04	0.000	0.00
0	0.21	0.21	0.00E+00	2.89E-04	1.93E-04	0.00	1.26E-03	8.43E-04	60%	60%	95%	0.00E+00	0.001	0.00
0.6	13	0.19	1.38E-03	1.79E-02	1.74E-04	0.01	7.83E-02	7.63E-04	60%	60%	95%	2.41E-03	0.031	0.00
0.5	15	10	1.15E-03	2.06E-02	9.17E-03	0.01	9.03E-02	4.02E-02	60%	60%	95%	2.01E-03	0.036	0.00
1.6	31	18	3.67E-03	4.26E-02	1.65E-02	0.02	1.87E-01	7.23E-02	60%	60%	95%	6.42E-03	0.075	0.00
0	0.36	0.36	0.00E+00	4.95E-04	3.30E-04	0.00	2.17E-03	1.45E-03	60%	60%	95%	0.00E+00	0.001	0.00
84	420	480	1.93E-01	5.78E-01	4.40E-01	0.84	2.53E+00	1.93E+00	60%	60%	95%	3.37E-01	1.012	0.00
0	3.8	3.8	0.00E+00	5.23E-03	3.48E-03	0.00	2.29E-02	1.53E-02	60%	60%	95%	0.00E+00	0.009	0.00
0	320	320	0.00E+00	4.40E-01	2.93E-01	0.00	1.93E+00	1.28E+00	60%	60%	95%	0.00E+00	0.771	0.00
0	310	0	0.00E+00	4.26E-01	0.00E+00	0.00	1.87E+00	0.00E+00	60%	60%	95%	0.00E+00	0.747	0.00
0.6	7.6	4	1.38E-03	1.05E-02	3.67E-03	0.01	4.58E-02	1.61E-02	60%	60%	95%	2.41E-03	0.018	0.00
0	1.5	1.5	0.00E+00	2.06E-03	1.38E-03	0.00	9.03E-03	6.02E-03	60%	60%	95%	0.00E+00	0.004	0.00
0.9	0.9	0.67	2.06E-03	1.24E-03	6.14E-04	0.01	5.42E-03	2.69E-03	60%	60%	95%	3.61E-03	0.002	0.00
0	0.39	0.39	0.00E+00	5.36E-04	3.58E-04	0.00	2.35E-03	1.57E-03	60%	60%	95%	0.00E+00	0.001	0.00
0	66	0	0.00E+00	9.08E-02	0.00E+00	0.00	3.97E-01	0.00E+00	60%	60%	95%	0.00E+00	0.159	0.00
7.5	180	100	1.72E-02	2.48E-01	9.17E-02	0.08	1.08E+00	4.02E-01	60%	60%	95%	3.01E-02	0.434	0.00
6.2	140	70	1.42E-02	1.93E-01	6.42E-02	0.06	8.43E-01	2.81E-01	60%	60%	95%	2.49E-02	0.337	0.00
Total Hazardous Air Pollutants (HAP), Uncontrolled						1.13	9.54	4.28	Total Hazardous Air Pollutants (HAP), Controlled			0.45	3.82	0

Emissions Factors for Petroleum Refinery Storage Tanks of Emissions Estimation Protocol for Petroleum Refineries, Version 3 (RTI, 2015).

distillates production as a fraction of crude oil processing capacity, subtracting the production of heavy distillates and aromatics. In the case of Davis Refinery, such production is zero, then: Gasoline and Diesel Fuel and Other Middle Distillates (diesel, kerosenes, jet fuel, fuel oil), is considered to be up to 40% of crude oil processing capacity. Vapor Recovery Systems 95% VRU + thermal destruction / thermal destruction achieved via flaring, use as fuel gas or thermal oxidizer.

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APPENDIX 3: Results for Stationary Combustion



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Table A3-1 – Summary of Controlled Emissions from Stationary Combustion Sources (Heaters/Boilers) – See detailed calculations in next Appendix

Emissions Summary	CO	Pb	PM Total 2.5	Filterable PM2.5	Condensable PM	NOx	SO ₂	VOC	Metal HAP	Total Organic HAP
Heaters	87.918	1.54E-03	7.50	1.88	5.63	42.65	1.847	16.93	0.020	1.33
Boilers	3.500	6.13E-05	0.50	0.13	0.38	3.75	0.074	0.67	0.004	0.27
Total STPY	91.42	1.60E-03	8.00	2.00	6.00	46.40	1.92	17.61	0.024	1.60
Total lb/h	20.87	3.65E-04	1.83	0.46	1.37	10.59	0.44	4.02	0.005	0.36

Table A3-2 Emissions from Stationary Combustion Sources (Internal Combustion Engines)

Criteria Pollutants	Emission Factor lb/HP-hr	EMERGENCY GENERATOR SET						Total Emissions Gen Set (STPY)	
		216-EG-1601A			216-EG-1601B				216-EG-1601C
		Emission (lb/h)	Emission (STPY)	Emission (lb/h)	Emission (STPY)	Emission (lb/h)	Emission (STPY)		Emission (lb/h)
Carbon Monoxide	0.0055	25.8	1.29	25.8	1.3	25.8	1.3	3.87	
PM	0.0007	3.29	0.16	3.29	0.16	3.29	0.16	0.49	
PM 10 (Total)	0.0573	3.32	0.17	3.3	0.2	3.3	0.2	4.98E-01	
PM 10 (Filterable)	0.0496	2.87	0.14	2.9	0.1	2.9	0.1	4.31E-01	
PM 2.5 (Total)	0.0479	2.78	0.14	2.8	0.1	2.8	0.1	4.16E-01	
PM 2.5(Filterable)	0.0479	2.78	0.14	2.8	0.1	2.8	0.1	4.16E-01	
PM (Condensable)	0.0077	0.45	0.02	0.4	0.0	0.4	0.0	6.69E-02	
NOx*	0.013	61.0	3.05	61.0	3.1	61.0	3.1	9.15	
SOx	4.05E-06	1.90E-02	9.49E-04	1.90E-02	9.49E-04	1.90E-02	9.49E-04	2.85E-03	
TOC (as VOC)	7.05E-04	3.31	0.17	3.31	0.17	3.31	0.17	4.96E-01	
Org HAP (Total)		2.53E-01	1.26E-02	2.53E-01	1.26E-02	2.53E-01	1.26E-02	3.79E-02	



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Table A3-2 Emissions from Stationary Combustion Sources (Internal Combustion Engines) Cont.

Criteria Pollutants	Emission Factor lb/HP-hr	FIREWATER PUMPS						Total Emissions FWP (STPY)
		212-P-1201 A		212-P-1201 B		212-P-1201 C		
		Emission (lb/h)	Emission (STPY)	Emission (lb/h)	Emission (STPY)	Emission (lb/h)	Emission (STPY)	
Carbon Monoxide	0.0055	3.3	0.17	3.3	0.2	3.3	0.2	0.50
PM	0.0007	0.42	0.02	0.42	0.02	0.42	0.02	0.06
PM 10 (Total)	0.0573	0.26	0.01	0.26	0.01	0.26	0.01	3.93E-02
PM 10 (Filterable)	0.0496	0.23	0.01	0.23	0.01	0.23	0.01	3.40E-02
PM 2.5 (Total)	0.0479	0.22	0.01	0.22	0.01	0.22	0.01	3.28E-02
PM 2.5(Filterable)	0.0479	0.22	0.01	0.22	0.01	0.22	0.01	3.28E-02
PM (Condensable)	0.0077	0.04	0.00	0.04	0.00	0.04	0.00	5.28E-03
NOx*	0.013	7.8	0.39	7.80	0.39	7.80	0.39	1.17
SOx	4.05E-06	2.43E-03	1.21E-04	2.43E-03	1.21E-04	2.43E-03	1.21E-04	3.64E-04
TOC (as VOC)	7.05E-04	0.42	0.02	0.42	0.02	0.42	0.02	6.35E-02
Org HAP (Total)		1.99E-02	9.97E-04	1.99E-02	9.97E-04	1.99E-02	9.97E-04	2.99E-03

*Controlled by ignition timing retard.

"From AP-42 Chapter 3 Section 3.4. Large Stationary Diesel And All Stationary Dual-fuel Engines. Table 3.4-1. GASEOUS EMISSION FACTORS FOR LARGE STATIONARY DIESEL AND ALL STATIONARY DUAL-FUEL ENGINES and Table 3.4-2. PARTICULATE AND PARTICLE-SIZING EMISSION FACTORS FOR LARGE UNCONTROLLED STATIONARY DIESEL ENGINES"





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Table A3-3 HAPs Emissions from Stationary Combustion Sources (Internal Combustion Engines)

	EMERGENCY GENERATOR SETx3			FIREWATER PUMPSx3	
	lb/MMBTU	lb/hr	Emission (STPY)	lb/hr	Emission (STPY)
Volatile HAPS					
Benzene	7.76E-04	1.35E-01	6.75E-03	1.06E-02	5.32E-04
Toluene	2.81E-04	4.89E-02	2.44E-03	3.85E-03	1.93E-04
Xylene	1.93E-04	3.36E-02	1.68E-03	2.64E-03	1.32E-04
Propylene	2.79E-03	4.85E-01	2.43E-02	3.82E-02	1.91E-03
Formaldehyde	7.89E-05	1.37E-02	6.86E-04	1.08E-03	5.41E-05
Acetaldehyde	2.52E-05	4.38E-03	2.19E-04	3.45E-04	1.73E-05
Acrolein	7.88E-06	1.37E-03	6.85E-05	1.08E-04	5.40E-06
TOTAL VOLATILE HAPS		7.22E-01	3.61E-02	5.69E-02	2.84E-03
PAHs					
Naphthalene	1.30E-04	2.26E-02	1.13E-03	1.78E-03	8.91E-05
Acenaphthylene	9.23E-06	1.61E-03	8.03E-05	1.26E-04	6.32E-06
Acenaphthene	4.68E-06	8.14E-04	4.07E-05	6.41E-05	3.21E-06
Fluorene	1.28E-05	2.23E-03	1.11E-04	1.75E-04	8.77E-06
Phenanthrene	4.08E-05	7.09E-03	3.55E-04	5.59E-04	2.80E-05
Anthracene	1.23E-06	2.14E-04	1.07E-05	1.69E-05	8.43E-07
Fluoranthene	4.03E-06	7.01E-04	3.50E-05	5.52E-05	2.76E-06
Pyrene	3.71E-06	6.45E-04	3.23E-05	5.08E-05	2.54E-06
Benz(a)anthracene	6.22E-07	1.08E-04	5.41E-06	8.52E-06	4.26E-07
Chrysene	1.53E-06	2.66E-04	1.33E-05	2.10E-05	1.05E-06
Benzo(b)fluoranthene	1.11E-06	1.93E-04	9.65E-06	1.52E-05	7.61E-07
Benzo(k)fluoranthene	2.18E-07	3.79E-05	1.90E-06	2.99E-06	1.49E-07
Benzo(a)pyrene	2.57E-07	4.47E-05	2.23E-06	3.52E-06	1.76E-07
Indeno(1,2,3-cd)pyrene	4.14E-07	7.20E-05	3.60E-06	5.67E-06	2.84E-07
Dibenz(a,h)anthracene	3.46E-07	6.02E-05	3.01E-06	4.74E-06	2.37E-07
Benzo(g,h,i)perylene	5.56E-07	9.67E-05	4.83E-06	7.62E-06	3.81E-07
TOTAL PAH	2.12E-04	3.69E-02	1.84E-03	2.91E-03	1.45E-04

"From AP-42 Chapter 3 Section 3.4. Large Stationary Diesel And All Stationary Dual-fuel Engines. Table 3.4-3. SPECIATED ORGANIC COMPOUND EMISSION FACTORS FOR LARGE, UNCONTROLLED STATIONARY DIESEL ENGINES and Table 3.4-4. PAH EMISSION FACTORS FOR LARGE UNCONTROLLED STATIONARY DIESEL ENGINES"

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APPENDIX 4: Results for Process Vents



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Table A4-1 – Summary of Controlled Emissions from the Fluid Catalytic Cracking Unit^(a)

Criteria Pollutants	Uncontrolled			Controlled			
	Emission Factors (lb/Mbbl Fresh Feed)	Emissions (lb/h) Uncontrolled	Emission (STPY) Uncontrolled	Control Device	Control %	Emissions (lb/h) Controlled	Emission (STPY) Controlled
CO*	0	0	0	BCP	100%	0	0
Lead (Ratio to Nickel Conc.)	0.08	4.63E-04	2.03E-03	BCP	99%	4.63E-06	2.03E-05
PM10 Primary	-	11.448	50.1	Wet Scrubber or Tri-Mer	98.0%	0.229	1.003
PM condensable	-	3.876	17.0	Wet Scrubber or Tri-Mer	98.0%	0.078	0.340
PM2.5 filterable	-	6.55	28.7	Wet Scrubber or Tri-Mer	98.0%	0.131	0.573
PM2.5 Primary	-	10.42	45.7	Wet Scrubber or Tri-Mer	98.0%	0.208	0.913
PM10 filterable	-	7.572	33.2	Wet Scrubber or Tri-Mer	98.0%	0.151	0.663
NOX	71	42.53	186.3	COP-NP or Tri-Mer	98%	0.851	3.73
SO ₂	***	151.80	664.9	Wet Scrubber or Dry Sorbent	99%	1.52	6.65
VOC**	220	131.78	577.2	Flue Gas Recirculation	99%	1.32	5.77
Total HAP ^(b)	-	4.85	5.39	BCP		2.70E-01	0.87

* Based on FCCU regenerator design for complete carbon burn operation

** Based on FCCU flue gas capture and recirculation design for complete combustion
BCP - Best Combustion Practices
COP-NP - Non-Platinum CO combustion promoter

*** Based on FCCU Licensor Data

^(a) All calculations are based on Table 5-4 Organic HAP Emissions Factors for CCU Catalyst Regenerator Vent of Emissions Estimation Protocol for Petroleum Refineries, Version 3 (RTI, 2015), unless noted otherwise.

^(b) Metal HAPs were calculated using the Equation 5-1 and Table 5-3 of the RTI Emissions Estimation Protocol. HCN emissions considered to be emitted only in startup and shutdown operations, which means a factor of 200 hours/year.





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Table A4-2 – Emissions from the Catalytic Reforming Units (Reformers) ^(a)

	Emissions Factor (lb/Mbbl fresh feed)	Reformer #2		Reformer #1	
		Emission (lb/h)	Emission (US TPY)	Emission (lb/h)	Emission (US TPY)
Dioxins/PCBs					
Dioxin toxic equivalents (TEQ)	5.70E-09	9.41E-10	3.16E-10	2.08E-09	7.00E-10
Total polychlorinated biphenyls	2.60E-06	4.29E-07	1.44E-07	9.49E-07	3.19E-07
SV-NV Organic HAPs					
Naphthalene	3.50E-05	5.78E-06	1.94E-06	1.28E-05	4.30E-06
2-Methylnaphthalene	1.30E-06	2.15E-07	7.21E-08	4.75E-07	1.60E-07
Acenaphthylene	3.00E-08	4.95E-09	1.66E-09	1.10E-08	3.68E-09
Acenaphthene	4.30E-08	7.10E-09	2.39E-09	1.57E-08	5.28E-09
Fluorene	2.00E-07	3.30E-08	1.11E-08	7.30E-08	2.46E-08
Phenanthrene	6.10E-07	1.01E-07	3.38E-08	2.23E-07	7.49E-08
Anthracene	9.10E-08	1.50E-08	5.05E-09	3.32E-08	1.12E-08
Fluoranthene	1.00E-07	1.65E-08	5.55E-09	3.65E-08	1.23E-08
Pyrene	1.50E-08	2.48E-09	8.32E-10	5.48E-09	1.84E-09
Benzo(a)anthracene	9.00E-10	1.49E-10	4.99E-11	3.29E-10	1.10E-10
Benzo(b)fluoranthene	1.50E-09	2.48E-10	8.32E-11	5.48E-10	1.84E-10
Benzo(k)fluoranthene	7.50E-10	1.24E-10	4.16E-11	2.74E-10	9.21E-11
Benzo(e)pyrene	2.90E-09	4.79E-10	1.61E-10	1.06E-09	3.56E-10
Benzo(g,h,i)perylene	4.00E-09	6.60E-10	2.22E-10	1.46E-09	4.91E-10
Chrysene	2.90E-09	4.79E-10	1.61E-10	1.06E-09	3.56E-10
Dibenzo(a,h)anthracene	7.80E-10	1.29E-10	4.33E-11	2.85E-10	9.57E-11
Indeno(1,2,3-c,d)pyrene	1.70E-09	2.81E-10	9.43E-11	6.21E-10	2.09E-10
Total SV-NV Organic HAPs			2.07E-06		4.59E-06

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	Emissions Factor (lb/Mbbl fresh feed)	Reformer #2		Reformer #1	
		Emission (lb/h)	Emission (US TPY)	Emission (lb/h)	Emission (US TPY)
Volatile Organics					
Benzene	0.004	6.60E-04	2.22E-04	1.46E-03	4.91E-04
Toluene	0.0096	1.58E-03	5.33E-04	3.50E-03	1.18E-03
Xylene	0.007	1.16E-03	3.88E-04	2.56E-03	8.59E-04
THC (Total Hydrocarbons)*	0.24	3.96E-02	1.33E-02	8.76E-02	2.94E-02
Other Inorganic HAPs					
Hydrogen chloride**	4.2	0.69	2.33E-01	1.53	5.16E-01
Chlorine**	0.23	0.04	1.28E-02	8.40E-02	2.82E-02
Total Inorganic HAPs		0.73	2.47E-01	1.62	5.46E-01

^(a)All calculations are based on Table 5-6 Emissions Factors for CRU Catalyst Regeneration Vent of Emissions Estimation Protocol for Petroleum Refineries, Version 3 (RTI, 2015), unless noted otherwise.

*Total hydrocarbons may be used as a surrogate for VOC. Total hydrocarbons are presented on an as propane basis.

**Emissions factor for uncontrolled coke burn vent.





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Table A4-4 –Emissions from Blowdown System (with vapor recovery and flaring) ^(a)

Compound Name	Emissions Factor (lb/MBbl of refinery feed)*	Emission (lb/h)	Emission (US TPY)
Carbon monoxide	4.3	9.85	0.83
Nitrogen oxides	19	43.54	3.66
Sulfur dioxide	27	61.88	5.20
Total hydrocarbons	0.8	1.83	0.15
SOOT (PM _{2.5} -FIL) from Lightly smoking flares (2)	0.027	0.1	0.005

^(a) Calculations are based on Table 5-12. *Default Emissions Factors for Blowdown Systems* of Emissions Estimation Protocol for Petroleum Refineries, Version 3 (RTI, 2015).

* This calculation shows how much from the total flare emission, corresponds to the blowdown.

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APPENDIX 5: Results for Flares

Table A5-1 –Flare Natural Gas (Fuel Gas)-Based Pilot Emissions



				Emissions (lb/h)							
	# Pilots	NG Flow/Pilot	NG SCF/h	EF (lb/MMBTU)*	CO	Pb	PM total	PM COND	PM FILT	NOX	SO _x
				MMBTU/h	0.0280000	0.0000005	0.0040000	0.0030000	0.0010000	0.0300000	0.00
1	3	100	300	0.306	8.57E-03	1.50E-07	1.22E-03	9.18E-04	3.06E-04	9.18E-03	1.80
2	3	100	300	0.306	8.57E-03	1.50E-07	1.22E-03	9.18E-04	3.06E-04	9.18E-03	1.80
	2	100	200	0.204	5.71E-03	1.00E-07	8.16E-04	6.12E-04	2.04E-04	6.12E-03	1.20
Flare	12	100	1200	1.224	3.43E-02	6.00E-07	4.90E-03	3.67E-03	1.22E-03	3.67E-02	7.20
				Total (lb/h)	5.71E-02	1.00E-06	8.16E-03	6.12E-03	2.04E-03	6.12E-02	1.20
				Total (STPY)	0.25	4.38E-06	0.04	0.03	0.01	0.27	0.0

and on the TABLE 1.4-2. AP 42, Fifth Edition, Volume 1, Chapter 1: External Combustion Sources.

Table A5-2 – Total Flare HAP Emissions (a)

Compound	Emission Factor (tons/yr/bbl/cd)	Emission US TPY	Emission (lb/h)
Benzene	9.00E-06	0.495	1.13E-01
Toluene	7.00E-06	0.385	8.79E-02
Xylene	6.00E-06	0.330	7.53E-02
Methyl tertiary-butyl ether	3.00E-06	0.165	3.77E-02
Hexane	1.00E-05	0.550	1.26E-01
Formaldehyde	1.00E-06	0.055	1.26E-02
Ethylbenzene	2.00E-07	0.011	2.51E-03
1,3-Butadiene	7.00E-06	0.385	8.79E-02
Total VOC HAPs TPY		2.376	5.42E-01

(a) Calculations are based on Table 6-4. Flare General Emission Factors of Emissions Estimation Protocol for Petroleum Refineries, Version 3 (RTI, 2015)

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APPENDIX 6: Results for Wastewater Treatment Systems



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Table A6-1 – Waste Water Flow and Benzene Mass calculation for Petroleum Refinery Wastewater ^(a)

Process Unit	Average Waste Water Flow Factor (gal/bbl)	Average Benzene Concentration (ppmw)	Average Organic HAP Concentration (ppmw)	Average Throughput of the Unit (bbl/cd)	Waste Water Flow (gal/cd)	Uncontrolled Benzene Mass Flow (lb/cd)	Benzene Mass Flow (lb/d) Controlled ***
Crude distillation*	0.05*	21	140	55,000	115,644	20.25	1.013
Alkylation unit	6	3	6.9	5,388	0	0.00	-
Catalytic reforming	1.5	106	238	12,720	0	0.00	-
Hydrotreating/hydrorefining	2.6	6.3	32	47,418	0	0.00	-
Catalytic cracking	2.4	13	165	14,376	0	0.00	-
Product blending	2.9	24	1,810	32,221	0	0.00	-
Sulfur plant**	9.7	0.8	3.4	11.37	110.28	0.0007	0.000
Isomerization	1.5	33	117	3,362	0	0.00	-
Tank drawdown	0.02	188	840	110,586	2,211.72	3.47	0.173
					Total Benzene Mass (lb/cd)	23.72	1.186

^(a) Calculations are based on Table 7-8. *Model Process Unit Characteristics for Petroleum Refinery Wastewater* of Emissions Estimation Protocol for Petroleum Refineries, Version 3 (RTI, 2015)

* Estimated as 5% of the unit throughput (desalter purge)

** This flow factor is given in gal/ton of sulfur

*** Assumes VSEP pretreatment or similar pretreatment of inflow into API (or in lieu of API)

95% Assumed Efficiency



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Table A6-2 – Controlled Waste Water Emissions Calculations for Petroleum Refinery Wastewater ^(a)



	Benzene Mass Ratio ^(b)	Mass Flow (lb/d)	Mass Fraction Table 7-10 BWON ^(c)	Emissions (STPY)	Emissions (STPY) Controlled*
Total VOC	81	96.08	0.6	10.52	10.52
2,2,4- Trimethylpentane	1.97	2.34	0.55	0.23	1.06E-01
Benzene	1	1.19	0.25	0.05	2.44E-02
Biphenyl	0.034	0.04	0.031	2.28E-04	1.03E-04
Cresols	0.25	0.30	0	0.00E+00	0.00E+00
Cumene	0.37	0.44	0.24	0.02	8.65E-03
Ethylbenzene	0.88	1.04	0.22	0.04	1.89E-02
Hexane	3.5	4.15	0.55	0.42	1.88E-01
Methyl tertiary-butyl ether	0.58	0.69	0.091	0.01	5.14E-03
Naphthalene	0.29	0.34	0.098	0.01	2.77E-03
Phenol	0.18	0.21	0	0.00	0.00E+00
Styrene	0.58	0.69	0.64	0.08	3.62E-02
Toluene	3.3	3.91	0.19	0.14	6.11E-02
Xylene	3.6	4.27	0.21	0.16	7.36E-02
1,3-Butadiene	0.0006	0.00	0.75	0.00	4.38E-05
Total HAP (Uncontrolled)				1.16	
Total HAP (Controlled)				0.52	

*55% Efficiency by use of activated carbon filters in API Separator

^(a)Calculations are based on Table 7-8. *Model Process Unit Characteristics for Petroleum Refinery Wastewater of Emissions Estimation Protocol for Petroleum Refineries, Version 3 (RTI, 2015)*

^(b) Calculations are based on Table 7-9. *Refinery Wastewater Contaminant Concentrations as a Ratio to Benzene of Emissions Estimation Protocol for Petroleum Refineries, Version 3 (RTI, 2015)*

^(c) Calculations are based on Table 7-10. *Default Mass Emission Factors for Refinery Wastewater Collection and Treatment Systems of Emissions Estimation Protocol for Petroleum Refineries, Version 3 (RTI, 2015)*. **Emission Factors for: BWON-Compliant Wastewater Collection and Treatment System

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APPENDIX 7: Results for Cooling Towers





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Table A7-1 – Controlled Emissions from the Cooling Tower Systems ^(a)

Compound	Emission Factor (lbs/MMgal)*	Emission (lb/h)	Emission (US TPY)
VOC	6	8.10E-02	3.55E-01
PM ₁₀	31.5	4.25E-01	1.86E+00

^(a) Calculations are based on Table 8-5. *Methodology Rank 5 Default Emission Factors* of Emissions Estimation Protocol for Petroleum Refineries, Version 3 (RTI, 2015).

* Emission Factors showed correspond only to induced draft, counter flow cooling towers, for a drift factor Water Drift Factor of 625.5 lb/Mgal (0.005% of drift factor for a water loss of 0.075 GPM) . Engineering calculations can yield drift factors considerably lower, to minimize water loss.

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APPENDIX 8: Results for Product Loading



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Table A8-1 – Controlled Emissions from the Rail Product Loading/Unloading Operations (e)



Description	EF (lb/Mgal) ¹	Uncontrolled Emissions (lb/h)	Uncontrolled Emissions (TPY)	Control Device	% Efficiency	Actual Emissions (TPY)	Actual Emissions (lb/h)
Crude oil	2	193	562	NG Assisted Flare or VRU	99.85%	0.83	0.19
Gasoline+butane	5	198	579	NG Assisted Flare or VRU	99.85%	0.86	0.20
Jet Kerosene	0.016	0.2	0.5		0.00%	0.52	0.12
Diesel No. 2	0.014	0.2	0.6		0.00%	0.60	0.14
Fuel Oil No. 6	0.0001	0.001	0.002	None	0%	0.00	0.00
Totals		391	1,142			2.81	0.64

^(a) Calculations are based on Table 5.2-5 AP-42, Fifth Edition, Volume I, Chapter 5: Transportation And Marketing Of Petroleum Liquids.



Table A8-2 – Controlled Emissions from the Truck Product Loading/Unloading Operations (a)

Description	EF (lb/Mgal) ¹	Uncontrolled Emissions (lb/h)	Uncontrolled Emissions (TPY)	Control Device	% Efficiency	Actual Emissions (TPY)	Actual Emissions (lb/h)
Gasoline+butane	5	84	244	NG Assisted Flare or VRU	99.85%	0.4	0.1
Jet Kerosene	0.016	0.1	0.2	None	0%	0.17	0.0
Diesel No. 2	0.014	0.1	0.2	None	0%	0.20	0.0
Totals		84	245			0.73	0.17

^(a) Calculations are based on Table 5.2-5 AP-42, Fifth Edition, Volume I, Chapter 5: Transportation And Marketing Of Petroleum Liquids.



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APPENDIX 9: Results for Fugitive Dust



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A.9.1. PAVED ROADS DUST



BASIS						
It is assumed that crude oil inlet is via rails, not trucking. Also, it is assumed that 25% of liquid products (except fuel oil) are loaded and transported via trucking; actual emissions might be lower, since in the future more volume may be transported via						
Refinery production	bbl/d	gal/d	Notes		Truck Capacity (gallon)	trips/day
Gasoline+butane	9,555	401,321	Including offspec gasoline/naphtha and light slop		10000	40
Jet Kerosene	2,116	88,883			8000	11
Diesel	2,776	116,582	Including offspec diesel/fuel oil		6000	19
LPG	1,500	63,000	Including heavy slop		6000	11
					Total	81
Truck Round Trip Distance/t	0.0379 mile					
	5280 feet					
		mile				
	200 feet traveled					
TRUCK LOADING VMT						
	81 Trip	0.04 mile	365 day	=	1,120	VMT
	day	Round Trip	year			year
				=	3.07	VMT
						d
Maximum Gross Weight for USDOT tractor trailer						
	80000 lb					
	40 ton					
Average Speed						
	5	mile				
		hr				
Wet days (Mean)						
	90	day				
	P (Value)	2160	hour			
	N (Value)	8760	hour			
TRUCK VMT IN LIMITED ACCESS ROAD						
Pollutant	k (lb/VMT)	Silt L (grain/sq ft) [2]	W (ST)	N (hour)	P (hour)	Emission Factor (lb/VMT)
PM 2.5	0.00054	2.15E-02	40	8760	2160	0.001
PM 10	0.0022	2.15E-02	40	8760	2160	0.003

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PM 2.5 Emissions					0.001 lb	3.07 VMT	d	=	8.47E-05	lb PM 2.5
					VMT	d	24 h			h
					0.001 lb	3.07 VMT	365 day	=	3.71E-04	Ton PM 2.5
					VMT	d	year			Year
					0.001 lb	3.07 VMT	d	=	1.07E-05	g PM 2.5
					VMT	d	24 h			s
							h			
							kg			
							1000 g			
							s			
PM 10 Emissions					0.003 lb	3.07 VMT	d	=	3.45E-04	lb PM TOT
					VMT	d	24 h			h
					0 lb	3.07 VMT	365 day	=	1.51E-03	Ton PM TOT
					VMT	d	year			Year
					0.003 lb	3.07 VMT	d	=	5.37E-04	g PM TOT
					VMT	d	24 h			s
							h			
							kg			
							1000 g			
							s			
Assumption		Silt loading at the lower range of values since the vehicles will not exceed 5 MPH, and will not be involved in heavy braking								
EMPLOYEE PARKING VMT										
Employees/shift	Shifts	Trips								
100	2	200								
Employee Round Trip Distance/trip										
	0.1894	mile								
	5280	feet								
		mile								
	1000	feet traveled								

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Vehicle Miles Traveled						
	200 Trip	0.19 mile	365 day	=	13,826	VMT
	day	Round Trip	year			year
				=	37.88	VMT
						d
Average Gross Weight Vehicle [1]						
	3600 lb					
	1.8 ton					
Average Speed						
	5	mile				
		hr				
Wet days (Mean)						
	90	day				
	P (Value)	2160	hour			
	N (Value)	8760	hour			
EMPLOYEE VMT IN LIMITED ACCESS PARKING LOT						
Pollutant	k (lb/VMT)	Silt L (grain/sq ft) [2]	W (ST)	N (hour)	P (hour)	Emission Factor (lb/VMT)
PM 2.5	0.00054	2.15E-02	1.8	8760	2160	2.80E-05
PM 10	0.0022	2.15E-02	1.8	8760	2160	1.14E-04
PM 2.5 Emissions						
				0.000028 lb	37.88 VMT	d
				VMT	d	24 h
						=
						4.42E-05
						lb PM 2.5
						h
				0.00003 lb	37.88 VMT	365 day
				VMT	d	year
						ton
						2000 lb
						=
						1.94E-04
						Ton PM 2.5
						Year
	0.00003 lb	37.88 VMT	d	h	kg	1000 g
	VMT	d	24 h	3600 s	2.206 lb	s
						=
						5.57E-06
						g PM 2.5
						s

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PM 10 Emissions									
				0.0001142 lb	37.88 VMT	d	=	1.80E-04	lb PM TOT
				VMT	d	24 h			h
				0.00011 lb	37.88 VMT	365 day	=	7.89E-04	Ton PM TOT
				VMT	d	year			Year
	0.00011 lb	37.88 VMT	d	h	kg	1000 g	=	2.27E-05	g PM TOT
	VMT	d	24 h	3600 s	2.206 lb	s			s
Assumption	Silt loading at the lower range of values since the vehicles will not exceed 5 MPH, and will not be involved in heavy braking								
	[1] Passenger Car and Light Truck Fleets Characteristics, Corporate Average Fuel Economy (CAFE) standards http://www.nhtsa.gov/cars/rules/CAFE/NewPassengerCarFleet.htm								
	[2] AP 42 Emission Factors, Fifth Edition, Volume I, Section 13.2.1. Paved Roads, Silt loading factor for limited access roads, page 13.2.1-9								

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A.9.2. CATALYST HANDLING

Data

8.614 ton catalyst/14 day
 14 day maintenance schedule
 70000 bbl/day

Calculations

Spent Catalyst Production

$$\frac{8.614 \text{ ton}}{\text{ton}} \times \frac{2000 \text{ lb}}{\text{ton}} \times \frac{1}{14 \text{ day}} = 1231 \frac{\text{lb PM}}{\text{day}}$$

Percentage of catalyst suspended in the air during transfer into the bin: 15%

$$\frac{1230.6 \text{ lb}}{\text{day}} \times 15\% = 184.59 \frac{\text{lb PM}}{\text{day}}$$



Controlled Emissions 95% efficiency

$$\frac{184.6 \text{ lb}}{\text{day}} \times \frac{\text{day}}{70000 \text{ bbl}} \times (1-0.95) = 1.32\text{E-}04 \frac{\text{lb PM}}{\text{bbl}}$$

Emissions for 365 day operation, 55 000 barrel/day

$$\frac{0.0001 \text{ lb}}{\text{bbl}} \times \frac{55000 \text{ bbl}}{\text{day}} \times \frac{365 \text{ day}}{\text{year}} = 2646.83 \frac{\text{lb PM}}{\text{year}}$$

$$\frac{2646.8 \text{ lb}}{\text{year}} \times \frac{\text{yr}}{2000 \text{ lb}} = 1.32 \frac{\text{ton PM}}{\text{year}}$$

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EMISSION INVENTORY CALCULATION NOTES

Unit	Criteria Pollutants										HAPs
	CO	Pb	PM<10	Filerable PM <10	PM <2.5	Filterable PM <2.5	Condens able PM	NOx	SO ₂	VOC	Total HAP
Leaks	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	21.06	2.39
Tanks	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	9.17	4.48
Stationary Combustion Sources	91.42	1.60E-03	13.06	3.26	13.06	3.26	9.79	46.40	1.92	17.61	1.62
Fluid Catalytic Cracking Unit	0.00	2.03E-05	1.00	0.66	0.91	0.57	0.34	3.73	6.65	5.77	0.87
Catalytic Reforming Unit	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.04	0.79
Sulfur Recovery Plant	2.15	0.00	0.00	0.00	0.00	0.00	0.00	0.47	0.20	1.50	0.00
Vacuum Systems	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
Blowdown System	0.83	0.00	0.01	0.01	0.01	0.01	0.00	3.66	5.20	0.15	0.00
Flares	0.74	4.38E-06	0.07	0.02	0.07	0.02	0.05	0.44	0.005	0.05	2.38
Wastewater	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	10.52	0.52
Cooling Towers	0.00	0.00	1.86	0.00	0.00	0.00	0.00	0.00	0.00	0.35	0.00
Rail Product Loading	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	2.81	0.00
Truck Product Loading	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.73	0.00
Fugitive Dust	0.00	0.00	1.33	0.00	5.65E-04	0.00	0.00	0.00	0.00	0.00	0.00
Total Short Ton per Year	95.13	1.62E-03	17.32	3.95	14.05	3.86	10.18	54.70	13.97	69.78	13.05

Components Leak Count*	Yes	Crude Distillation	Alkylation	Catalytic reforming	Hydrotreating/hydrorefining	Catalytic cracking	Product blending	Sulfur plant	Vacuum distillation
Gas	97%	204	192	310	224	277	75	100	229
at Liquid	97%	440	597	383	253	282	419	125	108
vy Liquid	0%	498	0	84	200	445	186	110	447
at Liquid	85%	15	21	12	7	12	10	8	2
vy Liquid	85%	14	0	2	6	12	10	3	12
pressors	85%	2	2	3	2	2	2	1	1
Gas	97%	7	13	8	9	11	9	4	5
Gas	97%	549	491	653	439	593	227	280	473
at Liquid	97%	982	1,328	842	581	747	664	460	136
vy Liquid	30%	1,046	600	132	481	890	473	179	1,072
ended Lines	97%	75	35	48	49	59	24	22	0
Connections	97%	9	6	9	8	15	8	7	7

fugitive emissions equivalent to those achievable under the TCEQ 28LAER. LDAR assumes automated monitoring/directed maintenance 73%

HAPs	Average Weight Percent of Compound in Process Unit Streams ¹								
	Crude Distillation	Alkylation	Catalytic reforming	Hydrotreating/hydrorefining	Catalytic cracking	Product blending	Sulfur plant	Vacuum distillation	
1,3-Butadiene	0.01	0.22	0.009		0.012				
n-Hexane	4.3	1.6	2.8	1.9	1.0			0.01	
2,2,4-Trimethyl pentane	0.05	25	0.25		0.3			0.003	
Benzene	0.9	0.03	6.3	0.37	1.0			0.003	
Toluene	1.7	2.0	17.4	1.7	3.3			0.04	
Xylenes (total)	2.0	0.08	17.6	1.9	4.9			0.04	
Ethylbenzene	0.63		3.9	0.37	1.1			0.02	
Cumene	0.12		0.42	0.07	0.10				
1,2,4-trimethyl benzene	0.63		5.9	0.4	1.9			0.02	
Naphthalene	0.25		0.87	0.25	0.72			0.12	
Biphenyl	0.06			0.22	0.43			0.09	

REFERENCES
1 - Table 2-7. Concentration of HAP in Refinery Process Unit Streams, Emissions Estimation Protocol for Petroleum Refineries, Version 3, RTI International.

U.S. Environmental Protection Agency. Oil and Natural Gas Sector: Standards of Performance for Crude Oil and Natural Gas Production, Trans-
* Data are presented in this table as reported in EPA's data reports. Location and Estimation: Air Emissions from Petroleum Refineries (U.S. EPA, 1999)

Components Leak Count*	Yes	Screening Value (ppmv)	Emission Factor (Kg/h)***	Emission Factor (lb/h)***	Crude Distillation	Alkylation	Catalytic reforming	Hydrotreating/hydrorefining	Catalytic cracking	Product blending
Gas	97%	500	2.36E-04	5.21E-04	0.11	0.10	0.16	0.12	0.14	0.04
at Liquid	97%	500	2.36E-04	5.21E-04	0.23	0.31	0.20	0.13	0.15	0.22
vy Liquid	0%	500	2.36E-04	5.21E-04	0.26	0.00	0.04	0.10	0.23	0.10
at Liquid	85%	500	2.23E-03	4.92E-03	0.07	0.10	0.06	0.03	0.06	0.05
vy Liquid	85%	500	2.23E-03	4.92E-03	0.07	0.00	0.01	0.03	0.06	0.05
pressors	85%	10,000	7.30E-02	1.61E-01	0.32	0.32	0.48	0.32	0.32	0.32
Gas	97%	500	2.36E-04	5.21E-04	0.00	0.01	0.00	0.00	0.01	0.00
Gas	97%	500	3.64E-04	8.03E-04	0.44	0.39	0.52	0.35	0.48	0.18
at Liquid	97%	500	3.64E-04	8.03E-04	0.79	1.07	0.68	0.47	0.60	0.53
vy Liquid	30%	500	3.64E-04	8.03E-04	0.84	0.48	0.11	0.39	0.71	0.38
ended Lines	97%	0	0.00E+00	0.00E+00	0.00	0.00	0.00	0.00	0.00	0.00
Connections	97%	500	5.29E-04	1.17E-03	0.01	0.01	0.01	0.01	0.02	0.01
Total (lb/h)					3.14	2.79	2.28	1.96	2.78	1.88
Total Uncontrolled (STPY)					13.77	12.23	9.98	8.58	12.16	8.25
Total Controlled (STPY)					4.22	2.00	1.09	2.04	3.68	1.99
Total Controlled (lb/h)					0.96	0.46	0.25	0.46	0.84	0.46

fugitive emissions equivalent to 73%

**Table 2-2. Equipment Leak Rate for Petroleum and SOCM1 Equipment Components.

*** Emission factors used (correlation), based in a threshold of 500 ppmv for leak detection, with automated corrective action, and pegged emission factor for

HAPs	Uncontrolled Leak Emissions (HAP) in STPY										
	Crude Distillation	Alkylation	Catalytic reforming	Hydrotreat/hydrorefining	Catalytic cracking	Product blending	Crude Distillation	Alkylation	Catalytic reforming	Hydrotreating/hydrorefining	Catalytic cracking
1,3-Butadiene	1.38E-03	2.69E-02	8.98E-04	0.00E+00	1.46E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
n-Hexane	5.92E-01	1.96E-01	2.79E-01	1.63E-01	1.22E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
2,2,4-Trimethyl pentane	6.88E-03	3.06E+00	2.49E-02	0.00E+00	3.65E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Benzene	1.24E-01	3.67E-03	6.29E-01	3.17E-02	1.22E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Toluene	2.34E-01	2.45E-01	1.74E+00	1.46E-01	4.01E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Xylenes (total)	2.75E-01	9.78E-03	1.76E+00	1.63E-01	5.96E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Ethylbenzene	8.67E-02	0.00E+00	3.89E-01	3.17E-02	1.34E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Cumene	1.65E-02	0.00E+00	4.19E-02	6.00E-03	1.22E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
1,1,2,4-trimethyl benzene	8.67E-02	0.00E+00	5.89E-01	3.43E-02	2.31E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Naphthalene	3.44E-02	0.00E+00	8.68E-02	2.14E-02	8.76E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Biphenyl	8.26E-03	0.00E+00	0.00E+00	1.89E-02	5.23E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Total HAPs Uncontrolled (STPY)					1.47	3.54	5.53	0.62	1.80	0.00	
Total Controlled (STPY)					13.29						

REFERENCES

Components Leak Count*	Yes	Crude Distillation	Alkylation	Catalytic reforming	Hydrotreating/hydrorefining	Catalytic cracking	Product blending	Sulfur plant	Vacuum distillation	Isomerization	
Gas	97%	3.19E-03	3.00E-03	4.85E-03	3.50E-03	4.33E-03	1.17E-03	1.56E-03	3.58E-03	2.56E-03	
Gas at Liquid	97%	6.88E-03	9.33E-03	5.99E-03	3.95E-03	4.41E-03	6.55E-03	1.95E-03	1.69E-03	4.69E-03	
Liquid	0%	2.59E-01	0.00E+00	4.38E-02	1.04E-01	2.32E-01	9.69E-02	5.73E-02	2.33E-01	4.06E-02	
Gas at Liquid	85%	1.11E-02	1.55E-02	8.85E-03	5.16E-03	8.85E-03	7.37E-03	5.90E-03	1.47E-03	6.64E-03	
Liquid	85%	1.03E-02	0.00E+00	1.47E-03	4.42E-03	8.85E-03	7.37E-03	2.21E-03	8.85E-03	3.69E-03	
Compressors	85%	4.83E-02	4.83E-02	7.25E-02	4.83E-02	4.83E-02	4.83E-02	2.42E-02	2.42E-02	4.83E-02	
Gas	97%	1.09E-04	2.03E-04	1.25E-04	1.41E-04	1.72E-04	1.41E-04	6.25E-05	7.82E-05	2.34E-04	
Gas	97%	1.32E-02	1.18E-02	1.57E-02	1.06E-02	1.43E-02	5.47E-03	6.74E-03	1.14E-02	7.23E-03	
Gas at Liquid	97%	2.37E-02	3.20E-02	2.03E-02	1.40E-02	1.80E-02	1.60E-02	1.11E-02	3.28E-03	1.30E-02	
Liquid	30%	5.88E-01	3.37E-01	7.42E-02	2.70E-01	5.00E-01	2.66E-01	1.01E-01	6.03E-01	1.49E-01	
Welded Lines	97%	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	
Connections	97%	3.15E-04	2.10E-04	3.15E-04	2.80E-04	5.25E-04	2.80E-04	2.45E-04	2.45E-04	2.45E-04	
		0.96	0.46	0.25	0.46	0.84	0.46	0.21	0.89	0.28	
		4.22	2.00	1.09	2.04	3.68	1.99	0.93	3.90	1.21	
		21.06	Total VOC Controlled (STPY)								
		4.81	Total VOC Controlled (lb/h)								

fugitive emissions equivalent to 73%

Controlled Leak Emissions (HAP) in STPY										
HAPs	Crude Distillation	Alkylation	Catalytic reforming	Hydrotreating/hydrorefining	Catalytic cracking	Product blending	Sulfur plant	Vacuum distillation	Isomerization	
1,3-Butadiene	4.22E-04	4.41E-03	9.78E-05	0.00E+00	4.41E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
n-Hexane	1.82E-01	3.21E-02	3.04E-02	3.87E-02	3.68E-02	0.00E+00	0.00E+00	3.90E-04	3.87E-02	3.87E-02
2,2,4-Trimethyl pentane	2.11E-03	5.01E-01	2.72E-03	0.00E+00	1.10E-02	0.00E+00	0.00E+00	1.17E-04	1.21E-04	1.21E-04
Benzene	3.80E-02	6.01E-04	6.84E-02	7.53E-03	3.68E-02	0.00E+00	0.00E+00	1.17E-04	6.05E-03	6.05E-03
Toluene	7.18E-02	4.01E-02	1.89E-01	3.46E-02	1.21E-01	0.00E+00	0.00E+00	1.56E-03	7.26E-03	7.26E-03
Xylenes (total)	8.45E-02	1.60E-03	1.91E-01	3.87E-02	1.80E-01	0.00E+00	0.00E+00	1.56E-03	1.81E-03	1.81E-03
Ethylbenzene	2.66E-02	0.00E+00	4.24E-02	7.53E-03	4.05E-02	0.00E+00	0.00E+00	7.80E-04	0.00E+00	0.00E+00
Cumene	5.07E-03	0.00E+00	4.56E-03	1.43E-03	3.68E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
1,1,2,4-trimethyl benzene	2.66E-02	0.00E+00	6.41E-02	8.15E-03	6.99E-02	0.00E+00	0.00E+00	7.80E-04	0.00E+00	0.00E+00
Naphthalene	1.06E-02	0.00E+00	9.45E-03	5.09E-03	2.65E-02	0.00E+00	0.00E+00	4.68E-03	0.00E+00	0.00E+00
Biphenyl	2.53E-03	0.00E+00	0.00E+00	4.48E-03	1.58E-02	0.00E+00	0.00E+00	3.51E-03	0.00E+00	0.00E+00
		0.45	0.58	0.60	0.15	0.54	0.00	0.01	0.05	0.05
REFERENCES										

Tank Type	Roof ¹	Uncontrolled Emissions	Connected to VRU		VRU ²	Penetrations	STPY (Uncontrolled)			Control Efficiencies			STPY (Control)	per Unit (lb/VRU)
			Crude Oil	Gasoline and Other Light Distillates			Diesel Fuel and Other Middle Distillates	Crude Oil	Gasoline and Other Light Distillates	Diesel Fuel and Other Middle Distillates	Crude Oil	Gasoline and Other Light Distillates		
00	115 ID X 60	2,449.39				1.22								2.80E-03
00	88 ID X 60	345.61				0.17								3.95E-03
00	88 ID X 60	1,047.99				0.52								1.20E-03
00	63 ID X 60	518.55				0.26								5.92E-03
00	63 ID X 60	840.74				0.42								9.60E-03
00	63 ID X 60	749.26				0.37								8.55E-03
00	63 ID X 60	548.95				0.27								6.27E-03
00	63 ID X 60	225.38				0.11								2.57E-03
00	88 ID X 60	1,392.64			69.63				0.03					7.95E-03
00	63 ID X 60	751.10			37.56				0.02					4.29E-03
00	63 ID X 60	8.64	8.64				0.00			8.64E-03				1.97E-03
00	63 ID X 60	326.64	326.64				0.16			1.63E-01				3.73E-03
00	88 ID X 60	8.25	8.25				0.004			8.25E-03				9.42E-03
00	25 ID X 30	22,281.90			1,114.10				0.56					1.27E-03
00	25 ID X 30	54.65	54.65				0.03			2.73E-02				6.24E-03
			8.30	0.21	0.66	Total Tank Farm								3.82

self-Supporting Roof, double seals and wipers, all gasketed tank fittings and fixed floating roof legs.

Factors for Petroleum Liquid Storage Tanks (lb/MMbbl)*														
Gasoline and Other Light Distillates	Diesel Fuel and Other Middle Distillates	Crude Oil	Gasoline and Other Light Distillates	Diesel Fuel and Other Middle Distillates	Crude Oil	Gasoline and Other Light Distillates**	Diesel Fuel and Other Middle Distillates	Crude Oil	Gasoline and Other Light Distillates	Diesel Fuel and Other Middle Distillates	Crude Oil	Gasoline and Other Light Distillates	Diesel Fuel and Other Middle Distillates	STPY (Control)
3.5	3.5	0.00E+00	4.81E-03	3.21E-03	0.00	2.11E-02	1.41E-02	60%	60%	95%	0.00E+00	0.00E+00	0.00E+00	0.008
0.24	0.24	0.00E+00	3.30E-04	2.20E-04	0.00	1.45E-03	9.64E-04	60%	60%	95%	0.00E+00	0.00E+00	0.00E+00	0.001
70	54	2.29E-02	9.63E-02	4.95E-02	0.10	4.22E-01	2.17E-01	60%	60%	95%	4.02E-02	4.02E-02	4.02E-02	0.169
0.17	0	4.58E-04	2.34E-04	0.00E+00	0.00	1.02E-03	0.00E+00	60%	60%	95%	8.03E-04	8.03E-04	8.03E-04	0.000
0.21	0.21	0.00E+00	2.89E-04	1.93E-04	0.00	1.26E-03	8.43E-04	60%	60%	95%	0.00E+00	0.00E+00	0.00E+00	0.001
13	0.19	1.38E-03	1.79E-02	1.74E-04	0.01	7.83E-02	7.63E-04	60%	60%	95%	2.41E-03	2.41E-03	2.41E-03	0.031
15	10	1.15E-03	2.06E-02	9.17E-03	0.01	9.03E-02	4.02E-02	60%	60%	95%	2.01E-03	2.01E-03	2.01E-03	0.036
31	18	3.67E-03	4.26E-02	1.65E-02	0.02	1.87E-01	7.23E-02	60%	60%	95%	6.42E-03	6.42E-03	6.42E-03	0.075
0.36	0.36	0.00E+00	4.95E-04	3.30E-04	0.00	2.17E-03	1.45E-03	60%	60%	95%	0.00E+00	0.00E+00	0.00E+00	0.001
420	480	1.93E-01	5.78E-01	4.40E-01	0.84	2.53E+00	1.93E+00	60%	60%	95%	3.37E-01	3.37E-01	3.37E-01	1.012
3.8	3.8	0.00E+00	5.23E-03	3.48E-03	0.00	2.29E-02	1.53E-02	60%	60%	95%	0.00E+00	0.00E+00	0.00E+00	0.009
320	320	0.00E+00	4.40E-01	2.93E-01	0.00	1.93E+00	1.28E+00	60%	60%	95%	0.00E+00	0.00E+00	0.00E+00	0.771
310	0	0.00E+00	4.26E-01	0.00E+00	0.00	1.87E+00	0.00E+00	60%	60%	95%	0.00E+00	0.00E+00	0.00E+00	0.747
7.6	4	1.38E-03	1.05E-02	3.67E-03	0.01	4.58E-02	1.61E-02	60%	60%	95%	2.41E-03	2.41E-03	2.41E-03	0.018
1.5	1.5	0.00E+00	2.06E-03	1.38E-03	0.00	9.03E-03	6.02E-03	60%	60%	95%	0.00E+00	0.00E+00	0.00E+00	0.004
0.9	0.67	2.06E-03	1.24E-03	6.14E-04	0.01	5.42E-03	2.69E-03	60%	60%	95%	3.61E-03	3.61E-03	3.61E-03	0.002
0.39	0.39	0.00E+00	5.36E-04	3.58E-04	0.00	2.35E-03	1.57E-03	60%	60%	95%	0.00E+00	0.00E+00	0.00E+00	0.001
66	0	0.00E+00	9.08E-02	0.00E+00	0.00	3.97E-01	0.00E+00	60%	60%	95%	0.00E+00	0.00E+00	0.00E+00	0.159
180	100	1.72E-02	2.48E-01	9.17E-02	0.08	1.08E+00	4.02E-01	60%	60%	95%	3.01E-02	3.01E-02	3.01E-02	0.434
140	70	1.42E-02	1.93E-01	6.42E-02	0.06	8.43E-01	2.81E-01	60%	60%	95%	2.49E-02	2.49E-02	2.49E-02	0.337
			1.13	9.54	4.28	Total Hazardous Air Pollutants (HAP), Uncontrolled								3.82
			8.30	0.21	0.66	Total Hazardous Air Pollutants (HAP), Controlled								3.82

thermal destruction achieved via flaring, use as fuel gas or thermal oxidizer

um Refineries, Table 3-3. Default Emissions Factors for Petroleum Refinery Storage Tank

finery Storage Tanks (Normalized by production capacity of the refinery)

duction as a fraction of feed processing capacity, subtracting the production of heavy distillates and aromatics. In the case of Soljet, such production is zero, then:

0

%

runs

0

%

0

%

0

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0

Carbon Monoxide	2.80E-02	Vendor Guarantee
CO Controlled	2.80E-02	Vendor Guarantee
Lead*	4.90E-07	
NOx (Ultra Low NOx Burner)	3.00E-02	Vendor Guarantee
NOx (Ultra Low NOx + SCR)	6.30E-03	Vendor Guarantee
PM (Total)	0.0040	Vendor Guarantee
PM (Total) Controlled	0.0012	70% Venturi scrubber
PM (Condensable)	0.0030	
PM (Filterable)	0.0010	
SOx	0.0006	
VOC	0.0054	

Metal HAPs

	Emission Factor (lb/M)
Antimony	5.20E-07
Arsenic	2.00E-07
Beryllium	1.30E-07
Cadmium	1.10E-06
Chromium (hexavalent)	2.80E-07
Chromium	1.40E-06
Cobalt	8.20E-08
Manganese	3.70E-07
Mercury	2.50E-07
Nickel	2.10E-06
Selenium	8.80E-07
Total Metal HAP (lb/MMBTU)	7.31E-06

Org HAP Total	1.96E-03	
Org HAP Controlled	4.89E-04	75% Good combustion practices

PM (Total)	7.45E-03
PM (Condensable) * **	5.59E-03
PM (Filterable) * **	1.86E-03
Total	7.45E-03

REFERENCES

* Calculated based on the TABLE 1.4-2. AP 42, Fifth Edition, Volume I Chapter 1: External Combustion Sources, unless noted otherwise
 *** All PM (total, Condensable, and filterable) is assumed to be less than 1.0 micrometer in diameter. Therefore, the PM emission factors presented here may be used to estimate emissions.

Charge Heater		Stripper Reboiler Heater		CRU #2 Heater		CRU #1 Heater		Diesel HDT Heater		Alky Unit Heater		Feed
105-H-0501		105-H-0502		106-H-0601		107-H-0701		110-H-1001		118-H-1801		111-H-1801
Emissions (lb/h)	Emission (STPY)	Emission (lb/h)	Emission (STPY)	Emissions (lb/h)	Emission (STPY)	Emissions (lb/h)	Emission (STPY)	Emissions (lb/h)	Emission (STPY)	Emissions (lb/h)	Emission (STPY)	Emissions (lb/h)
3.85E-01	1.69E+00	4.55E-01	1.99E+00	1.17E+00	5.12E+00	2.59E+00	1.13E+01	4.55E-01	1.99E+00	2.36E+00	1.03E+01	3.89E-01
6.74E-06	2.95E-05	7.96E-06	3.49E-05	2.04E-05	8.96E-05	4.53E-05	1.99E-04	7.96E-06	3.49E-05	4.13E-05	1.81E-04	6.81E-06
5.50E-02	2.41E-01	6.50E-02	2.85E-01	5.01E-02	2.19E-01	1.11E-01	4.86E-01	6.50E-02	2.85E-01	3.37E-01	1.48E+00	5.56E-02
4.13E-02	1.81E-01	4.88E-02	2.14E-01	3.76E-02	1.64E-01	8.33E-02	3.65E-01	4.88E-02	2.14E-01	2.53E-01	1.11E+00	4.17E-02
1.38E-02	6.02E-02	1.63E-02	7.12E-02	1.25E-02	5.48E-02	2.78E-02	1.22E-01	1.63E-02	7.12E-02	8.42E-02	3.69E-01	1.39E-02
4.13E-01	1.81E+00	4.88E-01	2.14E+00	2.63E-01	1.15E+00	5.83E-01	2.55E+00	4.88E-01	2.14E+00	5.30E-01	2.32E+00	4.17E-01
8.09E-03	3.54E-02	9.56E-03	4.19E-02	2.45E-02	1.08E-01	5.44E-02	2.38E-01	9.56E-03	4.19E-02	4.95E-02	2.17E-01	8.18E-03
7.41E-02	3.25E-01	8.76E-02	3.84E-01	2.25E-01	9.86E-01	4.99E-01	2.18E+00	8.76E-02	3.84E-01	4.54E-01	1.99E+00	7.50E-02
1.01E-04	4.40E-04	1.19E-04	5.20E-04	3.05E-04	1.34E-03	6.76E-04	2.96E-03	1.19E-04	5.20E-04	6.16E-04	2.70E-03	1.02E-04
2.69E-02	1.18E-01	3.18E-02	1.39E-01	8.16E-02	3.57E-01	1.81E-01	7.92E-01	3.18E-02	1.39E-01	1.65E-01	7.21E-01	2.72E-02
6.72E-03	2.94E-02	7.94E-03	3.48E-02	2.04E-02	8.94E-02	4.52E-02	1.98E-01	7.94E-03	3.48E-02	4.12E-02	1.80E-01	6.80E-03
0.413	1.807	0.488	2.135	1.252	5.483	2.775	12.155	0.488	2.135	2.526	11.063	0.417
0.000	0.000	0.000	0.000	0.263	1.151	0.583	2.552	0.000	0.000	0.530	2.323	0.000

Carbon Monoxide	2.80E-02	Vendor Guarantee
CO Controlled	2.80E-02	Vendor Guarantee
Lead*	4.90E-07	
NOx (Ultra Low NOx Burner)	3.00E-02	Vendor Guarantee
NOx (Ultra Low NOx + SCR)	6.30E-03	Vendor Guarantee
PM (Total)	0.0040	Vendor Guarantee
PM (Total) Controlled	0.0012	70% Venturi scrubber
PM (Condensable)	0.0030	
PM (Filterable)	0.0010	
SOx	0.0006	
VOC	0.0054	

Metal HAPs	Emission Factor (lb/M)
Antimony	5.20E-07
Arsenic	2.00E-07
Beryllium	1.30E-07
Cadmium	1.10E-06
Chromium (hexavalent)	2.80E-07
Chromium	1.40E-06
Cobalt	8.20E-08
Manganese	3.70E-07
Mercury	2.50E-07
Nickel	2.10E-06
Selenium	8.80E-07
Total Metal HAP (lb/MMBTU)	7.31E-06

Org HAP Total	1.96E-03	
Org HAP Controlled	4.89E-04	75% Good combustion practices

PM (Total)	7.45E-03
PM (Condensable) * **	5.59E-03
PM (Filterable) * **	1.86E-03
Total	7.45E-03

REFERENCES

* Calculated based on the TABLE 1.4-2. AP 42, Fifth Edition, Volume I Chapter 1: External Combustion Sources, unless noted otherwise

** All PM (total, Condensable, and filterable) is assumed to be less than 1.0 micrometer in diameter. Therefore, the PM emission factors presented here may be used to estimate PM10, PM2.5 or PM1 emissions.

Atmospheric Distillation Unit #1		Tag	101-H-0101	Atmospheric Distillation Unit #2	
Crude Oil Heater		flue gas (lb/h)	66470.6	Crude Oil Heater 1	
Heat input (MMBtu/h)	72	density (lb/ft3)	0.0296	Heat input (MMBtu/h)	72
Emission (lb/h)	Emission (us tpy)	flue gas (ft3/h)	2,245,628.38	Emission (lb/h)	Emission (us tpy)
		T (°F)	787.7		
		T(K)	692.98		
		Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)	
5.20E-07	1.64E-04	1.67E-11	2.67E-04	1.25E-04	1.64E-04
2.00E-07	6.31E-05	6.41E-12	1.03E-04	7.80E-05	6.31E-05
1.30E-07	4.10E-05	4.17E-12	6.68E-05	4.22E-04	4.10E-05
1.10E-06	3.47E-04	3.53E-11	5.65E-04	2.86E-04	3.47E-04
2.80E-07	8.83E-05	8.98E-12	1.44E-04	1.57E-04	8.83E-05
1.40E-06	4.42E-04	4.49E-11	7.20E-04	7.87E-04	4.42E-04
8.20E-08	2.59E-05	2.63E-12	4.22E-05	4.07E-05	2.59E-05
3.70E-07	1.17E-04	1.19E-11	1.90E-04	1.97E-04	1.17E-04
2.50E-07	7.88E-05	8.02E-12	1.29E-04	3.64E-05	7.88E-05
2.10E-06	6.62E-04	6.73E-11	1.08E-03	1.05E-03	6.62E-04
8.80E-07	2.78E-04	2.82E-11	4.52E-04	3.26E-04	2.78E-04
-	2.31E-03	2.34E-10	3.76E-03	5.26E-04	2.31E-03
		Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)	
1.20E-05	9.46E-04	9.62E-11	1.54E-03	1.99E-03	9.46E-04
1.70E-05	1.34E-03	1.36E-10	2.18E-03	2.22E-03	1.34E-03
2.10E-06	1.66E-04	1.68E-11	2.70E-04	1.96E-04	1.66E-04
2.20E-08	1.73E-06	1.76E-13	2.83E-06	7.04E-07	1.73E-06
1.20E-06	9.46E-05	9.62E-12	1.54E-04	5.97E-05	9.46E-05
1.60E-05	1.26E-03	1.28E-10	2.06E-03	1.10E-03	1.26E-03
7.40E-05	5.83E-03	5.93E-10	9.51E-03	1.80E-02	5.83E-03
1.80E-03	1.42E-01	1.44E-08	2.31E-01	1.53E-01	1.42E-01
3.30E-06	2.60E-04	2.65E-11	4.24E-04	2.62E-04	2.60E-04
2.50E-05	1.97E-03	2.00E-10	3.21E-03	1.72E-03	1.97E-03
	1.54E-01	1.56E-08	2.51E-01	3.51E-02	1.54E-01
		Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)	
2.40E-09	1.89E-07	1.92E-14	3.08E-07	1.14E-07	1.89E-07
6.50E-09	5.12E-07	5.21E-14	8.35E-07	3.12E-07	5.12E-07
4.70E-09	3.71E-07	3.77E-14	6.04E-07	1.93E-07	3.71E-07

Atmospheric Distillation Unit #1		Tag	101-H-0101	Atmospheric Distillation Unit #2	
Crude Oil Heater		flue gas (lb/h)	66470.6	Crude Oil Heater 1	
Heat input (MMBtu/h)	72	density (lb/ft3)	0.0296	Heat input (MMBtu/h)	72
Emission (lb/h)	Emission (us tpy)	flue gas (ft3/h)	2,245,628.38	Emission (lb/h)	Emission (us tpy)
		T (°F)	787.7		
		T(K)	692.98		
		Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)	
1.30E-09	1.02E-07	1.04E-14	1.67E-07	3.44E-08	1.02E-07
1.70E-08	1.34E-06	1.36E-13	2.18E-06	4.92E-07	1.34E-06
1.60E-09	1.26E-07	1.28E-14	2.06E-07	5.12E-08	1.26E-07
1.20E-09	9.46E-08	9.62E-15	1.54E-07	3.15E-08	9.46E-08
1.60E-08	1.26E-06	1.28E-13	2.06E-06	4.56E-07	1.26E-06
2.90E-09	2.29E-07	2.32E-14	3.73E-07	1.05E-07	2.29E-07
2.70E-09	2.13E-07	2.16E-14	3.47E-07	1.19E-07	2.13E-07
7.10E-08	5.60E-06	5.69E-13	9.12E-06	1.88E-06	5.60E-06
1.80E-09	1.42E-07	1.44E-14	2.31E-07	4.90E-08	1.42E-07
2.40E-08	1.89E-06	1.92E-13	3.08E-06	1.23E-06	1.89E-06
6.00E-07	4.73E-05	4.81E-12	7.71E-05	3.42E-05	4.73E-05
1.70E-08	1.34E-06	1.36E-13	2.18E-06	6.97E-07	1.34E-06
4.00E-06	3.15E-04	3.21E-11	5.14E-04	3.11E-04	3.15E-04
4.90E-09	3.86E-07	3.93E-14	6.30E-07	1.77E-07	3.86E-07
4.26E-06	3.36E-04	3.41E-11	5.47E-04	3.19E-04	3.36E-04
	3.83E-04	3.89E-11	6.24E-04	8.75E-05	3.83E-04
	1.54E-01			3.52E-02	1.54E-01
		Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)	
		1.38E-10	2.21E-03	9.15E-04	1.36E-03
4.30E-06	1.36E-03	6.73E-08	1.08E+00	1.06E+00	6.62E-01
2.10E-03	6.62E-01	2.66E-11	4.27E-04	3.82E-04	2.62E-04
8.30E-07	2.62E-04	9.62E-08	1.54E+00	2.92E+00	9.46E-01
3.00E-03	9.46E-01	2.73E-09	4.37E-02	7.29E-02	2.68E-02
8.50E-05	2.68E-02	3.53E-11	5.65E-04	3.35E-04	3.47E-04
1.10E-06	3.47E-04	2.05E-11	3.29E-04	6.04E-04	2.02E-04
6.40E-07	2.02E-04	7.37E-11	1.18E-03	1.32E-03	7.25E-04
2.30E-06	7.25E-04	8.98E-10	1.44E-02	1.25E-02	7.25E-04
2.80E-05	8.83E-03				8.83E-03

Process Heaters		Vacuum Distillation Unit		Tag	103-H-0301	Vacuum Distill	
		Heat input (MMBtu/h)	Emission (us tpy)	flue gas (lb/h)	70,380.60	Heat input (MMBtu/h)	Vacuum He
Process Heaters Firing. External Combustion, Natural Refinery Gas (lb/MMBtu)		37,427.14	Emission (lb/h)	flue gas (ft3/h)	2,016,636.10	Emission (lb/h)	
				T (°F)	600.4		
Process Heaters Firing. External Combustion, Natural Refinery Gas (lb/MMBtu)				T(K)	588.93		
		Conc. (ppmv)		Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)	
5.20E-07	1.25E-04	3.98E-05	1.74E-04	1.97E-11	3.16E-04	1.25E-04	3.00E-05
2.00E-07	7.80E-05	1.53E-05	6.70E-05	7.58E-12	1.22E-04	7.84E-05	1.15E-05
1.30E-07	4.22E-04	9.94E-06	4.35E-05	4.93E-12	7.90E-05	4.24E-04	7.49E-06
1.10E-06	2.86E-04	8.41E-05	3.68E-04	4.17E-11	6.69E-04	2.87E-04	6.34E-05
2.80E-07	1.57E-04	2.14E-05	9.38E-05	1.06E-11	1.70E-04	1.58E-04	1.61E-05
1.40E-06	7.87E-04	1.07E-04	4.69E-04	5.31E-11	8.51E-04	7.91E-04	8.07E-05
8.20E-08	4.07E-05	6.27E-06	2.75E-05	3.11E-12	4.99E-05	4.09E-05	4.73E-06
3.70E-07	1.97E-04	2.83E-05	1.24E-04	1.40E-11	2.25E-04	1.98E-04	2.13E-05
2.50E-07	3.64E-05	1.91E-05	8.37E-05	9.48E-12	1.52E-04	3.66E-05	1.44E-05
2.10E-06	1.05E-03	1.61E-04	7.03E-04	7.96E-11	1.28E-03	1.05E-03	1.21E-04
8.80E-07	3.26E-04	6.73E-05	2.95E-04	3.34E-11	5.35E-04	3.27E-04	5.07E-05
-		5.59E-04	2.45E-03	2.49E-10	4.45E-03		4.22E-04
APs		Conc. (ppmv)		Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)	
1.20E-05	1.99E-03	2.29E-04	1.00E-03	1.14E-10	1.82E-03	2.00E-03	1.73E-04
1.70E-05	2.22E-03	3.25E-04	1.42E-03	1.61E-10	2.58E-03	2.23E-03	2.45E-04
2.10E-06	1.96E-04	4.01E-05	1.76E-04	1.99E-11	3.19E-04	1.97E-04	3.03E-05
2.20E-08	7.04E-07	4.21E-07	1.84E-06	2.09E-13	3.34E-06	7.08E-07	3.17E-07
1.20E-06	5.97E-05	2.29E-05	1.00E-04	1.14E-11	1.82E-04	6.00E-05	1.73E-05
1.60E-05	1.10E-03	3.06E-04	1.34E-03	1.52E-10	2.43E-03	1.11E-03	2.31E-04
7.40E-05	1.80E-02	1.41E-03	6.20E-03	7.02E-10	1.12E-02	1.81E-02	1.07E-03
1.80E-03	1.53E-01	3.44E-02	1.51E-01	1.71E-08	2.74E-01	1.53E-01	2.59E-02
3.30E-06	2.62E-04	6.31E-05	2.76E-04	3.13E-11	5.02E-04	2.63E-04	4.76E-05
2.50E-05	1.72E-03	4.78E-04	2.09E-03	2.37E-10	3.80E-03	1.73E-03	3.60E-04
		3.73E-02	1.63E-01	1.85E-08	2.96E-01		2.81E-02
APs (excluding dioxin/furans)		Conc. (ppmv)		Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)	
2.40E-09	1.14E-07	4.59E-08	2.01E-07	2.28E-14	3.65E-07	1.14E-07	3.46E-08
6.50E-09	3.12E-07	1.24E-07	5.44E-07	6.16E-14	9.88E-07	3.14E-07	9.37E-08
4.70E-09	1.93E-07	8.99E-08	3.94E-07	4.46E-14	7.14E-07	1.94E-07	6.77E-08

Process Heaters Firing. External Combustion, Natural Refinery Gas (lb/MMBtu)		Vacuum Distillation Unit		Tag	103-H-0301	Vacuum Distill	
		Heat input (MMBtu/h)	Vacuum Heater 1	flue gas (lb/h)	70,380.60	Heat input (MMBtu/h)	Vacuum He
Process Heaters Firing. External Combustion, Natural Refinery Gas (lb/MMBtu)		Emission (lb/h)	Emission (us tpy)	density (lb/ft3)	0.0349	Emission (lb/h)	
				flue gas (ft3/h)	2,016,636.10	33,610.60	
				T (°F)	600.4		
				T(K)	588.93		
		Conc. (ppmv)		Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)	
1.30E-09	3.44E-08	2.49E-08	1.09E-07	1.23E-14	1.98E-07	3.46E-08	
1.70E-08	4.92E-07	3.25E-07	1.42E-06	1.61E-13	2.58E-06	2.45E-07	
1.60E-09	5.12E-08	3.06E-08	1.34E-07	1.52E-14	2.43E-07	2.31E-08	
1.20E-09	3.15E-08	2.29E-08	1.00E-07	1.14E-14	1.82E-07	1.73E-08	
1.60E-08	4.56E-07	3.06E-07	1.34E-06	1.52E-13	2.43E-06	2.31E-07	
2.90E-09	1.05E-07	5.54E-08	2.43E-07	2.75E-14	4.41E-07	4.18E-08	
2.70E-09	1.19E-07	5.16E-08	2.26E-07	2.56E-14	4.10E-07	3.89E-08	
7.10E-08	1.88E-06	1.36E-06	5.95E-06	6.73E-13	1.08E-05	1.02E-06	
1.80E-09	4.90E-08	3.44E-08	1.51E-07	1.71E-14	2.74E-07	2.59E-08	
2.40E-08	1.23E-06	4.59E-07	2.01E-06	2.28E-13	3.65E-06	3.46E-07	
6.00E-07	3.42E-05	1.15E-05	5.02E-05	5.69E-12	9.12E-05	8.65E-06	
1.70E-08	6.97E-07	3.25E-07	1.42E-06	1.61E-13	2.58E-06	2.45E-07	
4.00E-06	3.11E-04	7.65E-05	3.35E-04	3.79E-11	6.08E-04	5.77E-05	
4.90E-09	1.77E-07	9.37E-08	4.10E-07	4.65E-14	7.45E-07	7.06E-08	
4.26E-06	3.19E-04	8.14E-05	3.57E-04	4.04E-11	6.47E-04	6.14E-05	
		9.29E-05	4.07E-04	4.61E-11	7.39E-04	7.00E-05	
		3.74E-02	1.64E-01			2.82E-02	
Interest	Conc. (ppmv)			Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)	
	9.15E-04	3.29E-04	1.44E-03	1.63E-10	2.61E-03	9.20E-04	
	1.06E+00	1.61E-01	7.03E-01	7.96E-08	1.28E+00	1.06E+00	
	3.82E-04	6.35E-05	2.78E-04	3.15E-11	5.05E-04	3.84E-04	
	2.92E+00	2.29E-01	1.00E+00	1.14E-07	1.82E+00	2.93E+00	
	7.29E-02	6.50E-03	2.85E-02	3.22E-09	5.17E-02	7.33E-02	
	3.35E-04	8.41E-05	3.68E-04	4.17E-11	6.69E-04	3.37E-04	
	6.04E-04	4.89E-05	2.14E-04	2.43E-11	3.89E-04	6.07E-04	
	1.32E-03	1.76E-04	7.70E-04	8.72E-11	1.40E-03	1.33E-03	
	1.25E-02	2.14E-03	9.38E-03	1.06E-09	1.70E-02	1.26E-02	
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APs		Fluid Catalytic Cracking (FCC) Unit		112-H-1201	
		Tag	Conc. (mg/m3)	Conc. (ppmv)	Conc. (ppmv)
Major Petroleum Refineries, Version 3, RTI International.	Process Heaters Firing. External Combustion, Natural Refinery Gas (lb/MMBtu)		Raw Charge Heater	flue gas (lb/h)	25,145.00
	103-H-0302	0.0349	Heat input (MMBtu/h)	density (lb/ft3)	0.0297
	53,050.00	25334.2884	Emission (us tpy)	flue gas (ft3/h)	846,633.00
	600.1			T (°F)	785
	588.76			T(K)	691.48
	Conc. (mg/m3)	Conc. (ppmv)		Conc. (lb/ft3)	Conc. (mg/m3)
	5.20E-07	1.25E-04	1.47E-05	1.74E-11	2.79E-04
	2.00E-07	7.84E-05	5.67E-06	6.70E-12	1.07E-04
	1.30E-07	4.24E-04	3.69E-06	4.35E-12	6.98E-05
	1.10E-06	2.87E-04	3.12E-05	3.68E-11	5.91E-04
2.80E-07	1.58E-04	7.94E-06	9.38E-12	1.50E-04	
1.40E-06	7.91E-04	3.97E-05	4.69E-11	7.52E-04	
8.20E-08	4.09E-05	2.32E-06	2.75E-12	4.40E-05	
3.70E-07	1.98E-04	1.05E-05	1.24E-11	1.99E-04	
2.50E-07	3.66E-05	7.09E-06	8.37E-12	1.34E-04	
2.10E-06	1.05E-03	5.95E-05	7.03E-11	1.13E-03	
8.80E-07	3.27E-04	2.49E-05	2.95E-11	4.72E-04	
-	4.45E-03	2.07E-04	9.23E-11	3.93E-03	
APs	Conc. (mg/m3)	Conc. (ppmv)	Conc. (lb/ft3)	Conc. (mg/m3)	
	1.82E-03	2.00E-03	1.00E-10	1.61E-03	
	2.58E-03	2.23E-03	1.42E-10	2.28E-03	
	3.19E-04	1.97E-04	1.76E-11	2.82E-04	
	3.34E-06	7.08E-07	1.84E-13	2.95E-06	
	1.82E-04	5.99E-05	1.00E-11	1.61E-04	
	2.43E-03	1.11E-03	1.34E-10	2.15E-03	
	1.12E-02	1.81E-02	6.19E-10	9.93E-03	
	2.74E-01	1.53E-01	1.51E-08	2.42E-01	
	5.02E-04	2.63E-04	2.76E-11	4.43E-04	
	3.80E-03	1.73E-03	2.09E-10	3.36E-03	
	2.97E-01		1.63E-08	2.62E-01	
APs (excluding dioxin/furans)	Conc. (mg/m3)	Conc. (ppmv)	Conc. (lb/ft3)	Conc. (mg/m3)	
	3.65E-07	1.14E-07	2.01E-14	3.22E-07	
	9.88E-07	3.14E-07	5.44E-14	8.72E-07	
	7.14E-07	1.94E-07	3.93E-14	6.31E-07	

103-H-0302		Fluid Catalytic Cracking (FCC) Unit		Tag	112-H-1201
		Raw Charge Heater		flue gas (lb/h)	25,145.00
0.0349		Heat input (MMBtu/h)	28.35	density (lb/ft3)	0.0297
1,520,057.31		Emission (lb/h)		Emission (us tpy)	
600.1				T (°F)	
588.76				T(K)	
Conc. (mg/m3)		Conc. (ppmv)		Conc. (lb/ft3)	
1.30E-09		3.46E-08	9.21E-09	4.04E-08	1.74E-07
1.70E-08		4.95E-07	1.20E-07	5.28E-07	2.28E-06
1.60E-09		5.15E-08	1.13E-08	4.97E-08	2.15E-07
1.20E-09		3.17E-08	8.51E-09	3.73E-08	1.61E-07
1.60E-08		4.58E-07	1.13E-07	4.97E-07	2.15E-06
2.90E-09		1.05E-07	2.06E-08	9.00E-08	3.89E-07
2.70E-09		1.19E-07	1.91E-08	8.38E-08	3.62E-07
7.10E-08		1.89E-06	5.03E-07	2.20E-06	9.53E-06
1.80E-09		4.93E-08	1.28E-08	5.59E-08	2.42E-07
2.40E-08		1.24E-06	1.70E-07	7.45E-07	3.22E-06
6.00E-07		3.44E-05	4.25E-06	1.86E-05	8.05E-05
1.70E-08		7.00E-07	1.20E-07	5.28E-07	2.28E-06
4.00E-06		3.12E-04	2.84E-05	1.24E-04	5.37E-04
4.90E-09		1.78E-07	3.47E-08	1.52E-07	6.58E-07
4.26E-06		3.21E-04	3.02E-05	1.32E-04	5.72E-04
7.39E-04		3.55E-04	3.44E-05	1.51E-04	6.52E-04
		1.39E-02			
Conc. (mg/m3)		Conc. (ppmv)		Conc. (lb/ft3)	
4.30E-06		9.20E-04	1.22E-04	5.34E-04	2.31E-03
2.10E-03		1.06E+00	5.95E-02	2.61E-01	1.13E+00
8.30E-07		3.84E-04	2.35E-05	1.03E-04	4.46E-04
3.00E-03		2.93E+00	8.51E-02	3.73E-01	1.61E+00
8.50E-05		7.33E-02	2.41E-03	1.06E-02	4.56E-02
1.10E-06		3.37E-04	3.12E-05	1.37E-04	5.91E-04
6.40E-07		6.07E-04	1.81E-05	7.95E-05	3.44E-04
2.30E-06		1.33E-03	6.52E-05	2.86E-04	6.29E-04
2.80E-05		1.26E-02	7.94E-04	3.48E-03	1.38E-03
				1.50E-02	
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Isomerization Unit											
Process Description	flue gas (lb/h)	1463	Tag	Dryer Regeneration Heater	flue gas (lb/h)	3326	Tag	Dryer Regeneration Heater	flue gas (lb/h)	Tag	
	density (lb/ft3)	0.0286	117-H-1701	Heat input (MMBtu/h)	density (lb/ft3)	0.0296	117-H-1701	Emission (us tpy)	density (lb/ft3)	117-H-1701	
Process Heaters for Boilers and Process Heaters Firing Various Fuels	flue gas (ft3/h)	51,153.85	852.56	Emission (lb/h)	flue gas (ft3/h)	112,364.86	852.56	Emission (us tpy)	flue gas (ft3/h)	1,871.87	
	T (°F)	823.8			T (°F)	787.7			T (°F)	787.7	
	T(K)	713.04			T(K)	692.98			T(K)	692.98	
Process Heaters Firing. External Combustion, Natural Refinery Gas (lb/MMBtu)	Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)		Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)		Conc. (lb/ft3)	Conc. (mg/m3)	
	5.20E-07	2.69E-04	1.29E-04	1.95E-06	1.68E-11	2.78E-04	1.29E-04	8.54E-06	1.74E-11	2.78E-04	
	2.00E-07	1.03E-04	8.08E-05	7.50E-07	6.45E-12	1.07E-04	8.08E-05	3.29E-06	6.67E-12	1.07E-04	
	1.30E-07	6.72E-05	4.37E-04	4.88E-07	4.19E-12	6.96E-05	4.37E-04	2.14E-06	4.34E-12	6.96E-05	
	1.10E-06	5.69E-04	2.96E-04	4.13E-06	3.55E-11	5.89E-04	2.96E-04	1.81E-05	3.67E-11	5.89E-04	
	2.80E-07	1.45E-04	1.63E-04	1.05E-06	9.03E-12	1.50E-04	1.63E-04	4.60E-06	9.34E-12	1.50E-04	
	1.40E-06	7.24E-04	8.15E-04	5.25E-06	4.52E-11	7.49E-04	8.15E-04	2.30E-05	4.67E-11	7.49E-04	
	8.20E-08	4.24E-05	4.21E-05	3.08E-07	2.64E-12	4.39E-05	4.21E-05	1.35E-06	2.74E-12	4.39E-05	
	3.70E-07	1.91E-04	2.04E-04	1.39E-06	1.19E-11	1.98E-04	2.04E-04	6.08E-06	1.23E-11	1.98E-04	
	2.50E-07	1.29E-04	3.77E-05	9.38E-07	8.06E-12	1.34E-04	3.77E-05	4.11E-06	8.34E-12	1.34E-04	
	2.10E-06	1.09E-03	1.08E-03	7.88E-06	6.77E-11	1.12E-03	1.08E-03	3.45E-05	7.01E-11	1.12E-03	
	8.80E-07	4.55E-04	3.37E-04	3.30E-06	2.84E-11	4.71E-04	3.37E-04	1.45E-05	2.94E-11	4.71E-04	
	-	3.78E-03	3.78E-03	2.74E-05	5.37E-12	3.91E-03	3.78E-03	1.20E-04	1.22E-11	3.91E-03	
	APs	Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)		Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)		Conc. (lb/ft3)	Conc. (mg/m3)
		9.68E-11	1.55E-03	2.06E-03	1.13E-05	9.68E-11	1.61E-03	2.06E-03	4.93E-05	1.00E-10	1.61E-03
	1.37E-10	2.20E-03	2.29E-03	1.59E-05	1.37E-10	2.27E-03	2.29E-03	6.98E-05	1.42E-10	2.27E-03	
	1.69E-11	2.72E-04	2.03E-04	1.97E-06	1.69E-11	2.81E-04	2.03E-04	8.62E-06	1.75E-11	2.81E-04	
	1.77E-13	2.84E-06	7.29E-07	2.06E-08	1.77E-13	2.94E-06	7.29E-07	9.03E-08	1.84E-13	2.94E-06	
	9.68E-12	1.55E-04	6.17E-05	1.13E-06	9.68E-12	1.61E-04	6.17E-05	4.93E-06	1.00E-11	1.61E-04	
	1.29E-10	2.07E-03	1.14E-03	1.50E-05	1.29E-10	2.14E-03	1.14E-03	6.57E-05	1.33E-10	2.14E-03	
	5.97E-10	9.57E-03	1.86E-02	6.94E-05	5.97E-10	9.90E-03	1.86E-02	3.04E-04	6.17E-10	9.90E-03	
	1.45E-08	2.33E-01	1.58E-01	1.69E-03	1.45E-08	2.41E-01	1.58E-01	7.39E-03	1.50E-08	2.41E-01	
	2.66E-11	4.27E-04	2.71E-04	3.09E-06	2.66E-11	4.41E-04	2.71E-04	1.36E-05	2.75E-11	4.41E-04	
	2.02E-10	3.23E-03	1.78E-03	2.34E-05	2.02E-10	3.34E-03	1.78E-03	1.03E-04	2.09E-10	3.34E-03	
	1.57E-08	2.52E-01		1.83E-03	1.57E-08	2.61E-01		8.01E-03	1.63E-08	2.61E-01	
As (excluding dioxin/furans)	Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)		Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)		Conc. (lb/ft3)	Conc. (mg/m3)	
	1.94E-14	3.10E-07	1.18E-07	2.25E-09	1.94E-14	3.21E-07	1.18E-07	9.86E-09	2.00E-14	3.21E-07	
	5.24E-14	8.40E-07	3.23E-07	6.09E-09	5.24E-14	8.69E-07	3.23E-07	2.67E-08	5.42E-14	8.69E-07	
	3.79E-14	6.08E-07	1.99E-07	4.41E-09	3.79E-14	6.29E-07	1.99E-07	1.93E-08	3.92E-14	6.29E-07	

Isomerization Unit										
Process Heaters for Boilers and Process Heaters Firing Various Fuels	flue gas (lb/h)	1463	Tag	Dryer Regeneration Heater	flue gas (lb/h)	3326	Tag	Dryer Regeneration Heater	flue gas (lb/h)	Tag
	density (lb/ft3)	0.0286	117-H-1701	Heat input (MMBtu/h)	density (lb/ft3)	0.0296	117-H-1701	Emission (us tpy)	density (lb/ft3)	117-H-1701
Process Heaters Firing. External Combustion, Natural Refinery Gas (lb/MMBtu)	flue gas (ft3/h)	51,153.85	852.56	Emission (lb/h)	flue gas (ft3/h)	112,364.86	852.56	Emission (us tpy)	flue gas (ft3/h)	1,871.87
	T (°F)	823.8			T (°F)	787.7			T (°F)	787.7
	T(K)	713.04			T(K)	692.98			T(K)	692.98
	Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)		Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)		Conc. (lb/ft3)	Conc. (mg/m3)
	1.30E-09	1.68E-07	3.56E-08	1.22E-09	1.08E-14	1.74E-07	5.34E-09	5.34E-09	1.08E-14	1.74E-07
	1.70E-08	2.20E-06	5.10E-07	1.59E-08	1.37E-13	2.27E-06	6.98E-08	6.98E-08	1.42E-13	2.27E-06
	1.60E-09	2.07E-07	5.30E-08	1.50E-09	1.29E-14	2.14E-07	6.57E-09	6.57E-09	1.33E-14	2.14E-07
	1.20E-09	1.55E-07	3.26E-08	1.13E-09	9.68E-15	1.61E-07	4.93E-09	4.93E-09	1.00E-14	1.61E-07
	1.60E-08	2.07E-06	4.72E-07	1.50E-08	1.29E-13	2.14E-06	6.57E-08	6.57E-08	1.33E-13	2.14E-06
	2.90E-09	3.75E-07	1.08E-07	2.72E-09	2.34E-14	3.88E-07	1.19E-08	1.19E-08	2.42E-14	3.88E-07
	2.70E-09	3.49E-07	1.23E-07	2.53E-09	2.18E-14	3.61E-07	1.11E-08	1.11E-08	2.25E-14	3.61E-07
	7.10E-08	9.18E-06	1.94E-06	6.66E-08	5.73E-13	9.50E-06	2.92E-07	2.92E-07	5.92E-13	9.50E-06
	1.80E-09	2.33E-07	5.07E-08	1.69E-09	1.45E-14	2.41E-07	7.39E-09	7.39E-09	1.50E-14	2.41E-07
	2.40E-08	3.10E-06	1.28E-06	2.25E-08	1.94E-13	3.21E-06	9.86E-08	9.86E-08	2.00E-13	3.21E-06
	6.00E-07	7.76E-05	3.54E-05	5.63E-07	4.84E-12	8.03E-05	2.46E-06	2.46E-06	5.01E-12	8.03E-05
	1.70E-08	2.20E-06	7.21E-07	1.59E-08	1.37E-13	2.27E-06	6.98E-08	6.98E-08	1.42E-13	2.27E-06
	4.00E-06	5.17E-04	3.21E-04	3.75E-06	3.23E-11	5.35E-04	1.64E-05	1.64E-05	3.34E-11	5.35E-04
	4.90E-09	6.34E-07	1.83E-07	4.59E-09	3.95E-14	6.55E-07	2.01E-08	2.01E-08	4.09E-14	6.55E-07
	4.26E-06	5.51E-04	3.30E-04	3.99E-06	3.43E-11	5.70E-04	1.75E-05	1.75E-05	3.55E-11	3.32
		6.28E-04		4.56E-06	3.92E-11	6.50E-04	2.00E-05	2.00E-05	4.05E-11	6.50E-04
				1.83E-03			8.03E-03			
Interest	Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)		Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)		Conc. (lb/ft3)	Conc. (mg/m3)
	4.30E-06	2.22E-03	9.47E-04	1.61E-05	1.39E-10	2.30E-03	7.06E-05	7.06E-05	1.44E-10	2.30E-03
	2.10E-03	1.09E+00	1.09E+00	7.88E-03	6.77E-08	1.12E+00	3.45E-02	3.45E-02	7.01E-08	1.12E+00
	8.30E-07	4.29E-04	3.95E-04	3.11E-06	2.68E-11	4.44E-04	1.36E-05	1.36E-05	2.77E-11	4.44E-04
	3.00E-03	1.55E+00	3.02E+00	1.13E-02	9.68E-08	1.61E+00	4.93E-02	4.93E-02	1.00E-07	1.61E+00
	8.50E-05	4.40E-02	7.55E-02	3.19E-04	2.74E-09	4.55E-02	1.40E-03	1.40E-03	2.84E-09	4.55E-02
	1.10E-06	5.69E-04	3.47E-04	4.13E-06	3.55E-11	5.89E-04	1.81E-05	1.81E-05	3.67E-11	5.89E-04
	6.40E-07	3.31E-04	6.25E-04	2.40E-06	2.06E-11	3.42E-04	1.05E-05	1.05E-05	2.14E-11	3.42E-04
	2.30E-06	1.19E-03	1.37E-03	8.63E-06	7.42E-11	1.23E-03	3.78E-05	3.78E-05	7.68E-11	1.23E-03
	2.80E-05	1.45E-02	1.30E-02	1.05E-04	9.03E-10	1.50E-02	4.60E-04	4.60E-04	9.34E-10	1.50E-02
2. AP 42. Fifth Edition. Volume I Chapter 1: External Combustion										

Refinery / Unit	Light Naphtha Hydrotreater					Catalytic Reformer Unit #						
	Feed Rate (bbl/h)	flue gas (lb/h)	12,328.00	Tag	Reformer Heater 1	flue gas (lb/h)	37,000	Heat input (MMBtu/h)	Emission (us tpy)	Reformer Heater 2	flue gas (lb/h)	37,000
	13.9	density (lb/ft3)	0.03	111-H-1101	41.73	density (lb/ft3)	0	Emission (lb/h)	Emission (us tpy)	41.73	density (lb/ft3)	0
Process Heaters Firing Various Fuels	Emission (us tpy)	flue gas (ft3/h)	417,898.31	6,964.97	Emission (lb/h)	flue gas (ft3/h)	1,246,000					
		T (°F)	793.1			T (°F)	788					
		T(K)	695.98			T(K)	699					
		Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)		Conc. (lb/ft3)	Conc. (mg/m3)				Conc. (lb/ft3)	Conc. (mg/m3)
	5.20E-07	1.73E-11	2.77E-04	1.30E-04	2.17E-05	1.74E-11	2.77E-04	1.30E-04	9.50E-05	1.74E-11	2.77E-04	1.30E-04
	2.00E-07	6.65E-12	1.07E-04	8.13E-05	8.35E-06	6.70E-12	1.07E-04	8.13E-05	3.66E-05	6.70E-12	1.07E-04	8.13E-05
	1.30E-07	4.32E-12	6.93E-05	4.39E-04	5.42E-06	4.35E-12	6.93E-05	4.39E-04	2.38E-05	4.35E-12	6.93E-05	4.39E-04
	1.10E-06	3.66E-11	5.87E-04	2.98E-04	4.59E-05	3.68E-11	5.87E-04	2.98E-04	2.01E-04	3.68E-11	5.87E-04	2.98E-04
	2.80E-07	9.31E-12	1.49E-04	1.64E-04	1.17E-05	9.38E-12	1.49E-04	1.64E-04	5.12E-05	9.38E-12	1.49E-04	1.64E-04
	1.40E-06	4.66E-11	7.47E-04	8.20E-04	5.84E-05	4.69E-11	7.47E-04	8.20E-04	2.56E-04	4.69E-11	7.47E-04	8.20E-04
8.20E-08	2.73E-12	4.37E-05	4.24E-05	3.42E-06	2.75E-12	4.37E-05	4.24E-05	1.50E-05	2.75E-12	4.37E-05	4.24E-05	
3.70E-07	1.23E-11	1.97E-04	2.05E-04	1.54E-05	1.24E-11	1.97E-04	2.05E-04	6.76E-05	1.24E-11	1.97E-04	2.05E-04	
2.50E-07	8.32E-12	1.33E-04	3.80E-05	1.04E-05	8.37E-12	1.33E-04	3.80E-05	4.57E-05	8.37E-12	1.33E-04	3.80E-05	
2.10E-06	6.98E-11	1.12E-03	1.09E-03	8.76E-05	7.03E-11	1.12E-03	1.09E-03	3.84E-04	7.03E-11	1.12E-03	1.09E-03	
8.80E-07	2.93E-11	4.69E-04	3.39E-04	3.67E-05	2.95E-11	4.69E-04	3.39E-04	1.61E-04	2.95E-11	4.69E-04	3.39E-04	
-	4.45E-04	4.53E-11	3.90E-03	Conc. (ppmv)	3.05E-04	4.53E-11	3.90E-03	1.34E-03	3.05E-04	4.53E-11	3.90E-03	
APs		Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)		Conc. (lb/ft3)	Conc. (mg/m3)			Conc. (lb/ft3)	Conc. (mg/m3)	
	1.83E-04	9.98E-11	1.60E-03	2.07E-03	1.25E-04	1.00E-10	1.60E-03	2.07E-03	5.48E-04	1.00E-10	1.60E-03	
	2.59E-04	1.41E-10	2.27E-03	2.31E-03	1.77E-04	1.42E-10	2.27E-03	2.31E-03	7.77E-04	1.42E-10	2.27E-03	
	3.20E-05	1.75E-11	2.80E-04	2.05E-04	2.19E-05	1.76E-11	2.80E-04	2.05E-04	9.60E-05	1.76E-11	2.80E-04	
	3.35E-07	1.83E-13	2.93E-06	7.34E-07	2.30E-07	1.84E-13	2.93E-06	7.34E-07	1.01E-06	1.84E-13	2.93E-06	
	1.83E-05	9.98E-12	1.60E-04	6.21E-05	1.25E-05	1.00E-11	1.60E-04	6.21E-05	5.48E-05	1.00E-11	1.60E-04	
	2.44E-04	1.33E-10	2.13E-03	1.15E-03	1.67E-04	1.34E-10	2.13E-03	1.15E-03	7.31E-04	1.34E-10	2.13E-03	
	1.13E-03	6.15E-10	9.87E-03	1.88E-02	7.72E-04	6.19E-10	9.87E-03	1.88E-02	3.38E-03	6.19E-10	9.87E-03	
	2.74E-02	1.50E-08	2.40E-01	1.59E-01	1.88E-02	1.51E-08	2.40E-01	1.59E-01	8.22E-02	1.51E-08	2.40E-01	
	5.02E-05	2.74E-11	4.40E-04	2.73E-04	3.44E-05	2.76E-11	4.40E-04	2.73E-04	1.51E-04	2.76E-11	4.40E-04	
	3.81E-04	2.08E-10	3.33E-03	1.79E-03	2.61E-04	2.09E-10	3.33E-03	1.79E-03	1.14E-03	2.09E-10	3.33E-03	
	2.97E-02	1.62E-08	2.60E-01	Conc. (ppmv)	2.03E-02	1.63E-08	2.60E-01	8.91E-02	2.03E-02	1.63E-08	2.60E-01	
APs (excluding dioxin/furans)		Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)		Conc. (lb/ft3)	Conc. (mg/m3)			Conc. (lb/ft3)	Conc. (mg/m3)	
	3.65E-08	2.00E-14	3.20E-07	1.18E-07	2.50E-08	2.01E-14	3.20E-07	1.10E-07	2.50E-08	2.01E-14	3.20E-07	
	9.89E-08	5.41E-14	8.67E-07	3.25E-07	6.78E-08	5.44E-14	8.67E-07	2.97E-07	6.78E-08	5.44E-14	8.67E-07	
	7.15E-08	3.91E-14	6.27E-07	2.01E-07	4.90E-08	3.93E-14	6.27E-07	2.15E-07	4.90E-08	3.93E-14	6.27E-07	

Catalytic Reformer Unit #1									
Reformer Heater 1	flue gas (lb/h)		Tag	Reactor Charge Heater	flue gas (lb/h)				
	Heat input (MMBtu/h)	density (lb/ft3)							
Emission (lb/h)	flue gas (ft3/h)		107-H-0701	Heat input (MMBtu/h)	der				
Emission (us tpy)	T (°F)		46,194.82	Emission (lb/h)	flue gas (ft3/h)				
	T(K)								
	Conc. (lb/ft3)		Conc. (ppmv)		Conc.				
5.20E-07	4.81E-05	1.74E-11	1.30E-04	8.45E-06	3.70E-05				
2.00E-07	1.85E-05	6.67E-12	8.12E-05	3.25E-06	1.42E-05				
1.30E-07	1.20E-05	4.34E-12	4.39E-04	2.11E-06	9.25E-06				
1.10E-06	1.02E-04	3.67E-11	2.98E-04	1.79E-05	7.83E-05				
2.80E-07	2.59E-05	9.34E-12	1.64E-04	4.55E-06	1.99E-05				
1.40E-06	1.30E-04	4.67E-11	8.19E-04	2.28E-05	9.96E-05				
8.20E-08	7.59E-06	2.74E-12	4.23E-05	1.33E-06	5.84E-06				
3.70E-07	3.42E-05	1.23E-11	2.05E-04	6.01E-06	2.63E-05				
2.50E-07	2.31E-05	8.34E-12	3.79E-05	4.06E-06	1.78E-05				
2.10E-06	1.94E-04	7.01E-11	1.09E-03	3.41E-05	1.49E-04				
8.80E-07	8.14E-05	2.94E-11	3.39E-04	1.43E-05	6.26E-05				
-	6.76E-04	3.01E-10	3.91E-03	1.19E-04	5.20E-04				
APs	Conc. (lb/ft3)		Conc. (ppmv)	Conc.					
1.20E-05	2.78E-04	1.00E-10	2.07E-03	4.88E-05	2.14E-04				
1.70E-05	3.93E-04	1.42E-10	2.31E-03	6.91E-05	3.02E-04				
2.10E-06	4.86E-05	1.75E-11	2.04E-04	8.53E-06	3.74E-05				
2.20E-08	5.09E-07	1.84E-13	7.33E-07	8.94E-08	3.91E-07				
1.20E-06	2.78E-05	1.00E-11	6.21E-05	4.88E-06	2.14E-05				
1.60E-05	3.70E-04	1.33E-10	1.15E-03	6.50E-05	2.85E-04				
7.40E-05	1.71E-03	6.17E-10	1.87E-02	3.01E-04	1.32E-03				
1.80E-03	4.16E-02	1.50E-08	1.59E-01	7.31E-03	3.20E-02				
3.30E-06	7.63E-05	2.75E-11	2.72E-04	1.34E-05	5.87E-05				
2.50E-05	5.78E-04	2.09E-10	1.79E-03	1.02E-04	4.45E-04				
	4.51E-02	1.63E-08		7.92E-03	3.47E-02				
APs (excluding dioxin/furans)	Conc. (lb/ft3)		Conc. (ppmv)	Conc.					
2.40E-09	5.55E-08	2.00E-14	1.18E-07	9.75E-09	4.27E-08				
6.50E-09	1.50E-07	5.42E-14	3.25E-07	2.64E-08	1.16E-07				
4.70E-09	1.09E-07	3.92E-14	2.01E-07	1.91E-08	8.36E-08				

Major Petroleum Refineries, Version 3, RTI International.	Catalytic Reformer Unit #1									
	Reformer Heater 1		flue gas (lb/h)		Tag		Reactor Charge Heater		flue gas	
	Heat input (MMBtu/h)	92.5	density (lb/ft3)	0.03	107-H-0701	Heat input (MMBtu/h)	16.25	Emission (lb/h)	Emission (us tpy)	der
Process Heaters Firing. External Combustion, Natural Refinery Gas (lb/MMBtu)	Emission (lb/h)	Emission (us tpy)	flue gas (ft3/h)	2,771,689.19	46,194.82	Emission (lb/h)	Emission (us tpy)	flue gas		der
			T (°F)	787.7						
			T(K)	692.98						
			Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)					Conc.
	1.30E-09	3.01E-08	1.08E-14	1.74E-07	3.58E-08	5.28E-09	2.31E-08			
	1.70E-08	3.93E-07	1.42E-13	2.27E-06	5.12E-07	6.91E-08	3.02E-07			
	1.60E-09	3.70E-08	1.33E-14	2.14E-07	5.33E-08	6.50E-09	2.85E-08			
	1.20E-09	2.78E-08	1.00E-14	1.61E-07	3.28E-08	4.88E-09	2.14E-08			
	1.60E-08	3.70E-07	1.33E-13	2.14E-06	4.75E-07	6.50E-08	2.85E-07			
	2.90E-09	6.71E-08	2.42E-14	3.88E-07	1.09E-07	1.18E-08	5.16E-08			
	2.70E-09	6.24E-08	2.25E-14	3.61E-07	1.24E-07	1.10E-08	4.80E-08			
	7.10E-08	1.64E-06	5.92E-13	9.50E-06	1.95E-06	2.88E-07	1.26E-06			
	1.80E-09	4.16E-08	1.50E-14	2.41E-07	5.10E-08	7.31E-09	3.20E-08			
	2.40E-08	5.55E-07	2.00E-13	3.21E-06	1.28E-06	9.75E-08	4.27E-07			
	6.00E-07	1.39E-05	5.01E-12	8.03E-05	3.56E-05	2.44E-06	1.07E-05			
	1.70E-08	3.93E-07	1.42E-13	2.27E-06	7.25E-07	6.91E-08	3.02E-07			
	4.00E-06	9.25E-05	3.34E-11	5.35E-04	3.23E-04	1.63E-05	7.12E-05			
	4.90E-09	1.13E-07	4.09E-14	6.55E-07	1.84E-07	1.99E-08	8.72E-08			
	4.26E-06	9.85E-05	3.55E-11	5.70E-04	3.32E-04	1.73E-05	7.58E-05			
		1.12E-04	4.05E-11	6.50E-04		1.97E-05	8.65E-05			
		4.52E-02				7.94E-03	3.48E-02			
Interest			Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)					Conc.
	4.30E-06	3.98E-04	1.44E-10	2.30E-03	9.53E-04	6.99E-05	3.06E-04			
	2.10E-03	1.94E-01	7.01E-08	1.12E+00	1.10E+00	3.41E-02	1.49E-01			
	8.30E-07	7.68E-05	2.77E-11	4.44E-04	3.97E-04	1.35E-05	5.91E-05			
	3.00E-03	2.78E-01	1.00E-07	1.61E+00	3.04E+00	4.88E-02	2.14E-01			
	8.50E-05	7.86E-03	2.84E-09	4.55E-02	7.59E-02	1.38E-03	6.05E-03			
	1.10E-06	1.02E-04	3.67E-11	5.89E-04	3.49E-04	1.79E-05	7.83E-05			
	6.40E-07	5.92E-05	2.14E-11	3.42E-04	6.29E-04	1.04E-05	4.56E-05			
	2.30E-06	2.13E-04	7.68E-11	1.23E-03	1.37E-03	3.74E-05	1.64E-04			
	2.80E-05	2.59E-03	9.34E-10	1.50E-02	1.30E-02	4.55E-04	1.99E-03			

		Alkylation Unit						Feed H
		Tag	Iso-Stripper Reboiler	flue gas (lb/h)	30,004.10	Tag	Feed	
Major Petroleum Refineries, Version 3, RTI International.	Process Heaters for Boilers and Process Heaters Firing Various Fuels	110-H-1001	Heat input (MMBtu/h)	84.19	density (lb/ft3)	0.03	118-H-1801	Heat input (MMBtu/h)
	Process Heaters Firing. External Combustion, Natural Refinery Gas (lb/MMBtu)	8,091.77	Emission (lb/h)	Emission (us tpy)	flue gas (ft3/h)	1,013,652.03	16,894.20	Emission (lb/h)
					T (°F)	785.5		
					T(K)	691.76		
APs		Conc. (ppmv)			Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)	
	5.20E-07	1.28E-04	4.38E-05	1.92E-04	4.32E-11	6.92E-04	3.23E-04	7.15E-06
	2.00E-07	7.99E-05	1.68E-05	7.38E-05	1.66E-11	2.66E-04	2.02E-04	2.75E-06
	1.30E-07	4.32E-04	1.09E-05	4.79E-05	1.08E-11	1.73E-04	1.09E-03	1.79E-06
	1.10E-06	2.93E-04	9.26E-05	4.06E-04	9.14E-11	1.46E-03	7.40E-04	1.51E-05
	2.80E-07	1.61E-04	2.36E-05	1.03E-04	2.33E-11	3.73E-04	4.07E-04	3.85E-06
	1.40E-06	8.06E-04	1.18E-04	5.16E-04	1.16E-10	1.86E-03	2.04E-03	1.93E-05
	8.20E-08	4.17E-05	6.90E-06	3.02E-05	6.81E-12	1.09E-04	1.05E-04	1.13E-06
	3.70E-07	2.02E-04	3.12E-05	1.36E-04	3.07E-11	4.93E-04	5.09E-04	5.09E-06
	2.50E-07	3.73E-05	2.10E-05	9.22E-05	2.08E-11	3.33E-04	9.42E-05	3.44E-06
2.10E-06	1.07E-03	1.77E-04	7.74E-04	1.74E-10	2.80E-03	2.70E-03	2.89E-05	
8.80E-07	3.34E-04	7.41E-05	3.25E-04	7.31E-11	1.17E-03	8.42E-04	1.21E-05	
-		6.16E-04	2.70E-03	2.74E-10	9.74E-03	9.05E-03	1.01E-04	
		Conc. (ppmv)			Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)	
1.20E-05	2.04E-03	2.53E-04	1.11E-03	2.49E-10	3.99E-03	5.15E-03	4.13E-05	
1.70E-05	2.27E-03	3.58E-04	1.57E-03	3.53E-10	5.66E-03	5.73E-03	5.84E-05	
2.10E-06	2.01E-04	4.42E-05	1.94E-04	4.36E-11	6.99E-04	5.08E-04	7.22E-06	
2.20E-08	7.21E-07	4.63E-07	2.03E-06	4.57E-13	7.32E-06	1.82E-06	7.56E-08	
1.20E-06	6.11E-05	2.53E-05	1.11E-04	2.49E-11	3.99E-04	1.54E-04	4.13E-06	
1.60E-05	1.13E-03	3.37E-04	1.48E-03	3.32E-10	5.33E-03	2.85E-03	5.50E-05	
7.40E-05	1.84E-02	1.56E-03	6.82E-03	1.54E-09	2.46E-02	4.66E-02	2.54E-04	
1.80E-03	1.56E-01	3.79E-02	1.66E-01	3.74E-08	5.99E-01	3.95E-01	6.19E-03	
3.30E-06	2.68E-04	6.95E-05	3.04E-04	6.85E-11	1.10E-03	6.77E-04	1.13E-05	
2.50E-05	1.76E-03	5.26E-04	2.30E-03	5.19E-10	8.32E-03	4.45E-03	8.59E-05	
		4.11E-02	1.80E-01	4.05E-08	6.49E-01	4.61E-01	6.71E-03	
		Conc. (ppmv)			Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)	
2.40E-09	1.16E-07	5.05E-08	2.21E-07	4.98E-14	7.99E-07	2.94E-07	8.25E-09	
6.50E-09	3.20E-07	1.37E-07	5.99E-07	1.35E-13	2.16E-06	8.07E-07	2.23E-08	
4.70E-09	1.97E-07	9.89E-08	4.33E-07	9.76E-14	1.56E-06	4.98E-07	1.62E-08	

		Alkylation Unit						
Tag	Iso-Stripper Reboiler	flue gas (lb/h)		Tag	Feed			
		Heat input (MMBtu/h)	Emission (lb/h)			Heat input (MMBtu/h)	Emission (lb/h)	
110-H-1001	84.19	84.19	0.03	118-H-1801	Heat input (MMBtu/h)	30,004.10	Heat input (MMBtu/h)	
8,091.77	Emission (us tpy)	Emission (us tpy)	1,013,652.03	16,894.20	flue gas (ft3/h)		Emission (lb/h)	
			785.5		T (°F)			
			691.76		T(K)			
Conc. (ppmv)			Conc. (mg/m3)	Conc. (ppmv)	Conc. (lb/ft3)			
1.30E-09	2.74E-08	1.20E-07	4.33E-07	8.89E-08	2.70E-14	4.33E-07	4.47E-09	
1.70E-08	3.58E-07	1.57E-06	5.66E-06	1.27E-06	3.53E-13	5.66E-06	5.84E-08	
1.60E-09	3.37E-08	1.48E-07	5.33E-07	1.32E-07	3.32E-14	5.33E-07	5.50E-09	
1.20E-09	2.53E-08	1.11E-07	3.99E-07	8.15E-08	2.49E-14	3.99E-07	4.13E-09	
1.60E-08	3.37E-07	1.48E-06	5.33E-06	1.18E-06	3.32E-13	5.33E-06	5.50E-08	
2.90E-09	6.10E-08	2.67E-07	9.65E-07	2.71E-07	6.02E-14	9.65E-07	9.97E-09	
2.70E-09	5.68E-08	2.49E-07	8.99E-07	3.07E-07	5.61E-14	8.99E-07	9.28E-09	
7.10E-08	1.49E-06	6.55E-06	2.36E-05	4.85E-06	1.47E-12	2.36E-05	2.44E-07	
1.80E-09	3.79E-08	1.66E-07	5.99E-07	1.27E-07	3.74E-14	5.99E-07	6.19E-09	
2.40E-08	5.05E-07	2.21E-06	7.99E-06	3.19E-06	4.98E-13	7.99E-06	8.25E-08	
6.00E-07	1.26E-05	5.53E-05	2.00E-04	8.85E-05	1.25E-11	2.00E-04	2.06E-06	
1.70E-08	3.58E-07	1.57E-06	5.66E-06	1.80E-06	3.53E-13	5.66E-06	5.84E-08	
4.00E-06	8.42E-05	3.69E-04	1.33E-03	8.03E-04	8.31E-11	1.33E-03	1.38E-05	
4.90E-09	1.03E-07	4.52E-07	1.63E-06	4.58E-07	1.02E-13	1.63E-06	1.68E-08	
4.26E-06	8.96E-05	3.93E-04	1.42E-03	8.25E-04	8.84E-11	1.42E-03	1.46E-05	
	1.02E-04	4.48E-04	1.62E-03	9.13E-04	1.01E-10	1.62E-03	1.67E-05	
	4.12E-02	1.80E-01					6.72E-03	
Conc. (ppmv)			Conc. (mg/m3)	Conc. (ppmv)	Conc. (lb/ft3)			
4.30E-06	3.62E-04	1.59E-03	5.73E-03	2.37E-03	3.57E-10	5.73E-03	5.91E-05	
2.10E-03	1.77E-01	7.74E-01	2.80E+00	2.73E+00	1.74E-07	2.80E+00	2.89E-02	
8.30E-07	6.99E-05	3.06E-04	1.11E-03	9.87E-04	6.89E-11	1.11E-03	1.14E-05	
3.00E-03	2.53E-01	1.11E+00	3.99E+00	7.54E+00	2.49E-07	3.99E+00	4.13E-02	
8.50E-05	7.16E-03	3.13E-02	1.13E-01	1.89E-01	7.06E-09	1.13E-01	1.17E-03	
1.10E-06	9.26E-05	4.06E-04	1.46E-03	8.67E-04	9.14E-11	1.46E-03	1.51E-05	
6.40E-07	5.39E-05	2.36E-04	8.52E-04	1.56E-03	5.32E-11	8.52E-04	8.80E-06	
2.30E-06	1.94E-04	8.48E-04	3.06E-03	3.41E-03	1.91E-10	3.06E-03	3.16E-05	
2.80E-05	2.36E-03	1.03E-02	3.73E-02	3.24E-02	2.33E-09	3.73E-02	3.85E-04	
Interest	Conc. (ppmv)		Conc. (mg/m3)	Conc. (ppmv)				
	9.37E-04	1.59E-03	5.73E-03	2.37E-03	3.57E-10	5.73E-03	5.91E-05	
	1.08E+00	7.74E-01	2.80E+00	2.73E+00	1.74E-07	2.80E+00	2.89E-02	
	3.91E-04	3.06E-04	1.11E-03	9.87E-04	6.89E-11	1.11E-03	1.14E-05	
	2.99E+00	1.11E+00	3.99E+00	7.54E+00	2.49E-07	3.99E+00	4.13E-02	
	7.47E-02	3.13E-02	1.13E-01	1.89E-01	7.06E-09	1.13E-01	1.17E-03	
	3.43E-04	4.06E-04	1.46E-03	8.67E-04	9.14E-11	1.46E-03	1.51E-05	
	6.19E-04	2.36E-04	8.52E-04	1.56E-03	5.32E-11	8.52E-04	8.80E-06	
	1.35E-03	1.94E-04	3.06E-03	3.41E-03	1.91E-10	3.06E-03	3.16E-05	
	1.28E-02	1.03E-02	3.73E-02	3.24E-02	2.33E-09	3.73E-02	3.85E-04	

Heavy Naphtha Hydrotreater						
	12,195.00	Tag	Heater 2		flue gas (lb/h)	Tag
			Heat input (MMBtu/h)			
For Petroleum Refineries, Version 3, RTI International.	0.03	105-H-0501	16.25		density (lb/ft3)	14,412.80
	411,993.24	6,866.55	Emission (us tpy)		flue gas (ft3/h)	8,115.32
Process Heaters for Boilers and Process Heaters Firing Various Fuels	787.7				T (°F)	
	692.98				T(K)	
Process Heaters Firing. External Combustion, Natural Refinery Gas (lb/MMBtu)	Conc. (mg/m3)	Conc. (ppmv)			Conc. (lb/ft3)	Conc. (ppm)
	1.30E-09	3.58E-08	5.28E-09	2.31E-08	1.08E-14	3.58E-08
	1.70E-08	5.13E-07	6.91E-08	3.02E-07	1.42E-13	5.12E-07
	1.60E-09	5.33E-08	6.50E-09	2.85E-08	1.33E-14	5.33E-08
	1.20E-09	3.28E-08	4.88E-09	2.14E-08	1.00E-14	3.28E-08
	1.60E-08	4.75E-07	6.50E-08	2.85E-07	1.33E-13	4.75E-07
	2.90E-09	1.09E-07	1.18E-08	5.16E-08	2.42E-14	1.09E-07
	2.70E-09	1.24E-07	1.10E-08	4.80E-08	2.25E-14	1.24E-07
	7.10E-08	1.95E-06	2.88E-07	1.26E-06	5.92E-13	1.95E-06
	1.80E-09	5.10E-08	7.31E-09	3.20E-08	1.50E-14	5.10E-08
	2.40E-08	1.28E-06	9.75E-08	4.27E-07	2.00E-13	1.28E-06
	6.00E-07	3.56E-05	2.44E-06	1.07E-05	5.01E-12	3.56E-05
	1.70E-08	7.25E-07	6.91E-08	3.02E-07	1.42E-13	7.25E-07
	4.00E-06	3.23E-04	1.63E-05	7.12E-05	3.34E-11	3.23E-04
	4.90E-09	1.84E-07	1.99E-08	8.72E-08	4.09E-14	1.84E-07
	4.26E-06	3.32E-04	1.73E-05	7.58E-05	3.55E-11	3.32E-04
	6.50E-04	3.68E-04	1.97E-05	8.65E-05	4.05E-11	3.68E-04
			7.94E-03	3.48E-02		
Interest	Conc. (mg/m3)	Conc. (ppmv)			Conc. (lb/ft3)	Conc. (ppm)
	4.30E-06	9.53E-04	6.99E-05	3.06E-04	1.44E-10	9.53E-04
	2.10E-03	1.10E+00	3.41E-02	1.49E-01	7.01E-08	1.10E+00
	8.30E-07	3.97E-04	1.35E-05	5.91E-05	2.77E-11	3.97E-04
	3.00E-03	3.04E+00	4.88E-02	2.14E-01	1.00E-07	3.04E+00
	8.50E-05	7.59E-02	1.38E-03	6.05E-03	2.84E-09	7.59E-02
	1.10E-06	3.49E-04	1.79E-05	7.83E-05	3.67E-11	3.49E-04
	6.40E-07	6.29E-04	1.04E-05	4.56E-05	2.14E-11	6.29E-04
	2.30E-06	1.37E-03	3.74E-05	1.64E-04	7.68E-11	1.37E-03
	2.80E-05	1.30E-02	4.55E-04	1.99E-03	9.34E-10	1.30E-02
2. AP 42. Fifth Edition. Volume I Chapter 1: External Combustion						

Kero HT						
Description	Emission (us tpy)	flue gas (lb/h)	11,802.00	Tag	Boiler 1	
					Heat input (MMBtu/h)	Emission (us tpy)
Major Petroleum Refineries, Version 3, RTI International.	12.5	density (lb/ft3)	0.03	125-H-2501		60
	Emission (us tpy)	flue gas (ft3/h)	373,481.01	6,224.68	Emission (lb/h)	
Process Heaters for Boilers and Process Heaters Firing Various Fuels		T (°F)	764.3			
		T(K)	679.98			
Process Heaters Firing. External Combustion, Natural Refinery Gas (lb/MMBtu)		Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)		
	1.30E-09	1.09E-14	1.74E-07	3.52E-08	1.95E-08	8.54E-08
	1.70E-08	1.42E-13	2.28E-06	5.04E-07	2.55E-07	1.12E-06
	1.60E-09	1.34E-14	2.15E-07	5.25E-08	2.40E-08	1.05E-07
	1.20E-09	1.00E-14	1.61E-07	3.23E-08	1.80E-08	7.88E-08
	1.60E-08	1.34E-13	2.15E-06	4.67E-07	2.40E-07	1.05E-06
	2.90E-09	2.43E-14	3.89E-07	1.07E-07	4.35E-08	1.91E-07
	2.70E-09	2.26E-14	3.62E-07	1.22E-07	4.05E-08	1.77E-07
	7.10E-08	5.94E-13	9.52E-06	1.92E-06	1.07E-06	4.66E-06
	1.80E-09	1.51E-14	2.41E-07	5.02E-08	2.70E-08	1.18E-07
	2.40E-08	2.01E-13	3.22E-06	1.26E-06	3.60E-07	1.58E-06
	6.00E-07	5.02E-12	8.05E-05	3.50E-05	9.00E-06	3.94E-05
	1.70E-08	1.42E-13	2.28E-06	7.14E-07	2.55E-07	1.12E-06
	4.00E-06	3.35E-11	5.37E-04	3.18E-04	6.00E-05	2.63E-04
	4.90E-09	4.10E-14	6.57E-07	1.81E-07	7.35E-08	3.22E-07
	4.26E-06	3.56E-11	5.71E-04	3.27E-04	6.39E-05	2.80E-04
	6.65E-05	4.07E-11	6.52E-04	3.62E-04	7.29E-05	3.19E-04
	2.68E-02				2.93E-02	1.28E-01
Interest		Conc. (lb/ft3)	Conc. (mg/m3)	Conc. (ppmv)		
	4.30E-06	1.44E-10	2.31E-03	9.37E-04	2.58E-04	1.13E-03
	2.10E-03	7.03E-08	1.13E+00	1.08E+00	1.26E-01	5.52E-01
	8.30E-07	2.78E-11	4.45E-04	3.91E-04	4.98E-05	2.18E-04
	3.00E-03	1.00E-07	1.61E+00	2.99E+00	1.80E-01	7.88E-01
	8.50E-05	2.84E-09	4.56E-02	7.47E-02	5.10E-03	2.23E-02
	1.10E-06	3.68E-11	5.90E-04	3.43E-04	6.60E-05	2.89E-04
	6.40E-07	2.14E-11	3.43E-04	6.19E-04	3.84E-05	1.68E-04
	2.30E-06	7.70E-11	1.23E-03	1.35E-03	1.38E-04	6.04E-04
	2.80E-05	9.37E-10	1.50E-02	1.28E-02	1.68E-03	7.36E-03