

Project Title: Tioga Gas Plant Debottlenecking Project
PU-19-308

Reporting Date: **May 11, 2020**

1. Project Overview

Project Managers: Hector Marin
Project Location: Tioga Gas Plant, Tioga ND

2. Summary of Progress

2.1. Key Accomplishments since last reporting

05/04/2020 to 05/10/2020

- Stabilizer area: Electrical crew pulled cables for instruments. Crew fabricated and welded cable tray supports
- PRMA (Main Pipe rack) : PRMA Modules 1 – 16 are installed, this is all the PRMA racks. Welding of interconnection between PR modules is ongoing, PWHT is ongoing, NDE/RT is ongoing
- PRXN : The 16"-GH-54603-C40 line on the north in has been installed, welding and supports are ongoing. PWHT of drop out spools is ongoing. NDE/RT is ongoing
- PRXS : Delta is continuing to load the rack, they are now working the second section which runs east/west. Welding of straight run piping is ongoing, PWHT is ongoing, NDE/RT is ongoing
- Transformer foundation : Crew started back preparing the pedestal rebar in preparation of installing forms (Pedestal & walls form/pour remains).(Pedestal & walls form/pour remains)
- UNIT 92 TEG dehy: The 9 helical piers have been installed and the cap is poured. Crew has began the installation of the exterior platforms
- UNIT 94 Particulate filter foundation : The 22 helical piers are installed, grade work, rebar install, forms install and pencil rods complete... concrete slab poured 5/2/20.
- Booster pump foundation : Crew completed the installation of the 12 drilled pier. Crew installed the 3 pump can sleeves

2.2. Major Activities Planned for next reporting

- Keep receiving modular racks from RCI, process equipment from EFX and material from Delta Watford city shop and various vendors.
- Crews continue hanging rigging, setting rollers and removing guides in the north pipe rack in preparation to load piping
- Continue with rebar cages installation for equipment foundation.
- Crews are receiving, staging the ship loose sub structure for PRMA and HPG. Crews are building rebar cages/rings for the PDC/XFrmers/PEB to continue drilling.
- Crews continues with the grounding installation in the brownfield and greenfield area.

3. Project Schedule Summary

Milestones	Start Date	Completion Date	Actual Date	Comments
Mobilize contractor	18-Nov-19	18-Nov-19	18-Nov-19	
Start hydro vac excavation	20-Nov-19	20-Feb-20	23-Feb-20	
Fire water line installation	9-Dec-19	28-Feb-20	11-Mar-20	
Equipment foundation	18-Dec-19	5-Mar-20	30-May-20	
Helical Piles Installation	20-Dec-19	15-Jul-20		
Equipment installation	10-Apr-20	15-Sep-20		
Mechanical and E&I installation	25-Mar-20	15-Nov-20		
Clean & demob	15-Dec-20	30-Dec-20		

3.1. Schedule Comments

- Construction progress on track -29%